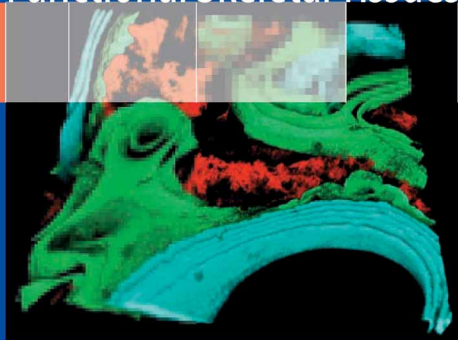


Felix Bronner
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Engineering of Functional Skeletal Tissues



 Springer

Topics in Bone Biology

Engineering of Functional Skeletal Tissues

Felix Bronner, Mary C. Farach-Carson and
Antonios G. Mikos (Eds)

Engineering of Functional Skeletal Tissues

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 Springer

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Preface

The science of bone replacement has greatly advanced in recent decades, but replacing bone with bone tissue rather than with metallic components remains in early development. The current volume, third in the series *Topics in Bone Biology*, deals with problems inherent in inducing the body cells to accomplish bone tissue repair, to degrade devices introduced to provide initial mechanical support, and to attract and stimulate bone formation. It is therefore logical that Chapter 1, by Hicok and Hedrick, deals with stem cells, i.e., pluripotential cells that may differentiate into cartilage and bone cells. The chapter begins with a description of how stem cells may be harvested; the limitations of autologous, embryonic, and adult stem cells; and the need to expand the harvested cells in culture. The authors then discuss the influences of the body environment on implanted cells and on the scaffolds that need to be introduced. They emphasize the need for adequate oxygenation and for rapid integration with the vascular system of the host/patient. Stem-cell-engineered cartilage is discussed at some length, along with the need for stem-cell-engineered ligaments and tendons. The chapter concludes with an analysis of what needs to be learned to make stem-cell-engineered bone tissue a reality.

In Chapter 2, Gerstenfeld and colleagues review osteogenic growth factors and cytokines, soluble proteins that regulate postnatal bone repair. These molecules are of importance because many are targets of efforts to promote therapeutic bone healing and repair. Molecules discussed are the tumor necrosis factor α (TNF- α) family of cytokines and their role in bone remodeling, the bone morphogenetic proteins (BMPs) and their role in signaling, and angiogenic factors such as the vascular endothelial growth factor (VEGF) and angiopoietin families, with detailed discussion of the role of angiopoietins in bone development and tissue healing. The authors then discuss parathyroid hormone (PTH) and parathyroid hormone-related peptide (PTHrP): the differences between their paracrine and endocrine effects, their signal transduction and nuclear effects, and their effects on endochondral development and bone repair. A concluding section deals with bone healing and the roles played by skeletal stem cells, cytokines, and morphogenetic signals. This chapter, like all the others in this volume, has an extensive reference list.

Transplantation of bone allografts is a common orthopedic practice, but unless great care is taken, the allograft may give rise to infection and its sequelae in the host/patient. Tuan and colleagues Moucha, Renard, Gandhi, and Lin, in Chapter 2, discuss the harvesting and processing of musculoskeletal grafts and the conditions that must be met for the graft to be safe, i.e., not to cause inflammation, disease, or other harm to the host. This means that the medical and social history of the donor must

be known in order to avoid complications that might arise, for example, as a result of transmission of the AIDS virus through the donor. The graft itself must be sterilized, and the authors discuss the various possible procedures to achieve this aim. Freezing or gamma-irradiation may weaken the graft, preventing adequate weight bearing initially. Infections due to improperly sterilized grafts include human immunodeficiency virus (HIV), one of the most serious, other viruses such as hepatitis C virus (HCV), and bacteria such as the *Clostridium* species. Factors that may affect performance and mechanical properties of the graft are discussed at the end of the chapter.

Park, Temenoff, and Mikos, in Chapter 4, provide a general discussion of biodegradable implants and the functional characteristics and requirements of such implants. Implants must have high mechanical strength and stiffness if employed in sites subject to high loads, and the chapter discusses various materials suitable for that purpose. Discussed also are nano- and microparticles as means for delivering bioactive molecules to the site, the use of hydrogels to entrap and release drugs, and the kinds of cells that can be embedded in the scaffolds. The implants must be biodegradable and biocompatible, have biological functionality, have suitable mechanical properties, and be composed of appropriate materials, the requirements for which are discussed in detail in the second half of the chapter.

Biodegradable scaffolds are highly desirable, but, as discussed in Chapter 4 and also in Chapters 6 and 7, they are not sufficiently developed for universal use. In Chapter 5, van den Dolder and Jansen summarize results achieved with a nondegradable scaffold made of titanium fiber mesh. Titanium has excellent biocompatibility and, in spongelike form, has been used extensively for tissue-engineering purposes. The authors review in detail the properties that make for biocompatibility of titanium. They then discuss other nondegradable metals, including tantalum and stainless steel. Like biodegradable scaffolds, the nondegradable scaffolds are used to deliver cells or extracellular matrix proteins to the defect site. Van den Dolder and Jansen describe methods of cell seeding and review the effects of matrix proteins on osteoblast differentiation in the titanium fiber mesh scaffolds. The chapter concludes with a review of the cell-based and growth-factor-based approaches to in vivo bone engineering.

The next two chapters describe and review in detail the use of scaffolds in bone tissue engineering. Betz, Yoon, and Fisher, in Chapter 6, discuss the fabrication and properties of polymers used for scaffold construction, including descriptions of curing methods and of the surface and mechanical properties of these scaffolds, as well as their biodegradation and biocompatibility. Polymer entanglement and cross linking, two major curing methods, are described, as is polymer assembly. The chapter describes several conventional fabrication methods (fiber bonding, phase separation, and gas foaming, among others), as well as different types of prototyping, including sheet lamination and laser stereolithography. This is followed by a detailed analysis of the various polyesters and other synthetic polymers and an extensive description of the properties that are desired in scaffold design, as they relate to surface, macrostructure, and mechanical properties and their suitability in terms of biodegradation and biocompatibility.

Chapter 7 deals with injectable scaffolds, which ideally can be used to replace hard or soft tissues. Such materials minimize the need for invasive surgery and thus improve current methods. Migliaresi, Motta, and DiBenedetto discuss the properties that an injectable scaffold must have and then describe injectable scaffolds that are ceramic-based, i.e., hydroxyapatite,

tricalcium phosphate, biphasic calcium phosphate, and bioactive glasses. These materials, developed some three decades ago, have porosity, so that cells can be attracted or proteins inserted into the scaffold; the materials therefore must be resorbable. To use these materials, the engineer must impart a setting rate that is not too slow, so that the scaffold assumes mechanical strength rapidly, but that allows the scaffold to be resorbed in a time adequate for replacement of the implant by cells from the host. Soft tissue can be effectively replaced by hydrogel-based scaffolds. The chapter describes the many synthetic and natural hydrogels that have been used for injectable scaffolds. As the authors state, for a scaffold to be injectable, composite technology must be used creatively and the viscoelastic properties of the material must be understood, as must be the effect of the biological environment into which the scaffold is to be placed.

In Chapter 8 on Motion and Bone Regeneration, Ko, Somerman, and An discuss the three stages of bone regeneration—healing, osteogenesis, and osseointegration—and how regenerating bone responds to the signals emitted by limb movement. Bone healing in turn involves three stages—inflammation, reparation, and remodeling—and much of the chapter is devoted to an analysis of how mechanical factors influence bone healing. The authors show the relationships between cellular and organ events, how movement is transduced to the bone cells, and how the resulting intracellular increase in mRNA of protooncogenes and bone matrix proteins in turn affects bone healing and bone repair. A section of the chapter is devoted to distraction osteogenesis, a technique for producing new bone, and its application in principle in dentistry, inasmuch as tooth movement is equivalent to distraction. The final section, on bone and tooth implants, building upon information presented in earlier chapters, analyzes the effects of mechanical loading and bone repair, emphasizing that the correlation depends on the synergy between general boundary conditions and specific bone properties.

In dentistry, functional tooth replacement has become a reality as a result of the development of dental implants. Oates and Cochran, in Chapter 9, describe the bone and periodontal ligament loss frequently encountered in individuals with periodontal disease, a chronic infection. Bone implants have been used, though not always successfully, to stop the fairly extensive resorption of alveolar bone that occurs after tooth extraction. The chapter discusses in detail bone formation around dental implants, methods for speeding the rate of bone healing, how to regenerate bone in areas unsuited for implants, and bone grafting materials. Traditionally implants have been inserted some time after tooth removal, but there is great interest, as pointed out by the authors, in implant therapy very soon after tooth extraction. This may be possible, because healing in the tooth socket does not appear to be significantly affected by implant placement. Because space in the posterior maxilla is limited, implant therapy at that site has been difficult. Sinus augmentation, as described at the end of the chapter, seems to be the solution. The authors conclude by pointing out that further progress in dental practice, as in the recent past, will come from continued progress in bone research.

Computers have found increasing use in two- and three-dimensional design. In the last chapter, Melissa Knothe Tate illustrates the strength of computational modeling to extend experimental findings to the design of implants. An important aspect of modeling is that a given design can be expanded in length or in mechanical properties with the help of the computer, and the resulting expanded design can then be tested. Knothe Tate

describes how the theory of poroelasticity has been adapted to bone modeling and how pressure gradients that cause nutrients and waste to be moved to and from cells have become part of the modeling approach. Similarly, the need to take into account cyclic compressive loads in designing bone replacements can be most readily met by appropriate modeling. In the second half of the chapter, the author illustrates in figures and equations the resolution of a variety of design problems. For example, a stochastic model is shown that represents the exact conformation and organization of the pericellular network, as well as reflecting microporosity. Other examples deal with the delivery of drugs to bone, fluid velocity magnitudes in the pericellular space, and the calculated and model-predicted permeability of a specific scaffold. There can be little doubt that computational modeling will find increasing use in implant and scaffold design.

This book appears at a time when functional engineering of bone tissue is ready to play a growing role in orthopedic and orthodontic practice. The editors are grateful to the authors of this book for their critical and timely discussion of this topic and for sharing their perspectives, so important to the many patients in need of bone repair or replacement, whether the very young, athletes, or the elderly. We also thank Springer-UK for their interest, patience, and willingness to publish the needed illustrations.

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1.

Stem Cells and the Art of Mesenchymal Maintenance

Kevin C. Hicok and Marc H. Hedrick

1.1 Introduction

The most promising emergent medical technology of the early twenty-first century is stem-cell therapeutics. Traditionally, stem cells possess two important characteristics: the ability to undergo nearly unlimited self-renewal and the capability to differentiate into many (multipotent/pluripotent) or all (totipotent) mature cell phenotypes. The existence of stem cells and their ability to generate every tissue of the body during embryonic development has been known for many years. Transplant experiments performed in the 1970s, in which single stem cells were injected into early-stage blastulas, produced a chimera of donor and recipient cells in each organ of the resultant animal [29, 47].

The isolation and propagation of human embryonic stem cells (hES), however, has been achieved only relatively recently [111]. Political, moral, and ethical concerns surrounding procurement of these cells from embryos have held back their development as a source of cells for therapeutics or tissue engineering. Research efforts in the field of therapeutic cell cloning have skirted these issues by providing alternative methods, such as somatic cell nuclear transfer (SCNT), that generate hES cells without the use of intact embryos [46]. Until recently, the success rate of SCNT was extremely low, and the characterization of

these cells to determine similarity to hES cells generated via sexual reproduction has not yet advanced far. Furthermore, teratoma formation by hES cells remains a safety issue, so that large-scale clinical trials involving these cells cannot be undertaken until the safety issue is resolved.

Adults also have stem cells. Hematopoietic stem cells in the bone marrow that can reconstitute the immune system have been known and studied for many years [13]. Stem cells in the liver allow rapid regeneration after liver surgery; stem cells in the dermis undergo continuous cell division and differentiation to replace skin cells; and mesenchymal stem cells (MSCs) in bone provide osteoblasts for bone remodeling throughout life. Until the mid-1980s, these stem cells were thought to be committed to regenerating only the tissue in which they resided and were believed to be unable to differentiate toward cell fates not associated with their germinal layer of origin. Their potential as “true” stem cells was therefore not realized. In the 1990s, the molecular mechanisms involved in cellular differentiation began to be understood more fully. Moreover, development of *in vitro* differentiation assays helped cell biologists and tissue engineers realize the therapeutic potential of these cells. This chapter will review the successes, challenges, and future prospects of using stem cells in the tissue engineering of bone, cartilage, tendon, and ligament.

1.2 The Challenges of Mesenchymal Tissue Engineering

Unique challenges face those attempting to reconstruct or repair damaged bone, cartilage, ligament, or tendon. As the major support and connective tissues in the body, they must sustain high mechanical stress. All four tissues are largely devoid of cells and are made up mainly of extracellular matrix (ECM) proteins and minerals. Cartilage, tendon and ligament cells must all be able to survive in hypoxic conditions, because these tissues are largely avascular. As a result of this acellularity, these tissues, when damaged, often heal slowly, if at all. Moreover, the body's healing response diminishes with age [24, 28, 55, 73, 79, 84, 86, 100].

The tissues that orthopedic surgeons employ to repair damaged mesenchyme therefore have great demands on them. Success in using autologous or allogenic graft materials for mesenchymal tissue repair has been mixed, depending on the size and site of the wound or defect and the age and health of the patient. Autologous grafts for bone repair (the "gold standard" in orthopedics) have been more successful than autografts for cartilage, tendon, and ligament [15, 119]. For example, Brittberg and colleagues [15] reported positive results for 88% of patients in a clinical study of femoral condyle cartilage defect repair that used autologous chondrocyte-seeded grafts. On the other hand, the results for patellar transplants were less impressive, with only one third of the patients having a successful outcome [15].

Aside from the difficulties associated with harvesting autograft material due to donor-site morbidity and the difficulty of obtaining enough donor tissue, a major deficit of autografts has been their frequent failure to become integrated with the surrounding host tissue. Often the resultant chimeric tissue fails to attain the properties of the original tissue, so that secondary grafting procedures are needed. Loading the graft material with mature phenotype cells has increased the amount of graft integration; however, limitations in the number of available autologous donor cells restrict the size of the graft that may be used [106].

Stem cells constitute an exciting alternative to the limitations of the current repair thera-

pies. Stem cells can undergo more than 50 rounds of replication and thus provide an abundant source of cells to repair or regenerate large regions of tissue. Because stem cells can differentiate into many different cell phenotypes, they can be used in situations where multiple tissues must be generated to restore organ function. In addition to providing a source of mature phenotypes, culture-expanded adult stem cells secrete paracrine factors that support vascularization of new tissue. Furthermore, in instances where the cells themselves do not differentiate or produce a requisite factor for endogenous tissue healing or ex vivo regeneration, stem cells can be used to deliver gene therapy that in turn may enhance regeneration of the endogenous host tissue [12, 31, 92, 123]. These characteristics provide the mesenchymal tissue engineer with an abundant, renewable, and flexible source of cells that are capable of generating adequate amounts of ECM and of providing the enzymes, cytokines, and growth factors for the remodeling processes that are needed for the integration of implanted tissue.

1.3 Stem-Cell Repair of Bone

Recently stem cells of both embryonic and adult origins have been utilized. However, most early constructs utilized either endogenous or culture-expanded bone marrow-derived mesenchymal stem cells (BM-MSCs). In fact, orthopedic surgeons have, for many years, unknowingly utilized endogenous stem cells for bone repair. Early autograft transplant studies revealed the healing potential of bone marrow, soon recognized to contain a therapeutically valuable mesenchymal cell population capable of generating osteoblasts [30, 88]. However, the identification and characterization of "stem" cells within this population has been accomplished only in the last 20 years [35, 90, 93].

When grown in vitro, these putative stem cells were found to reside principally within the adherent cell subpopulation. Researchers have taken advantage of this adhesive property to isolate and enrich the cells [16, 17, 30, 88, 90, 93]. This remains the principal way in which MSCs are enriched for use in tissue-engineering applications.

To establish that stem cells are as multipotent, researchers have isolated single adherent cell clones that were then expanded in culture [41, 90, 93, 99]. Initial in vitro studies demonstrated that the BM-MSCs divide more than 50 times and differentiate into smooth muscle, osteoblastic, adipocytic, and chondrogenic phenotypes [90, 93] and, later, into tendon, ligament, and even cardiomyocytes (Fig. 1.1) [94, 124]. These cells can also be induced to display characteristics of endoderm and ectoderm tissues such as hepatic, neuroglial, endothelial, and epithelial markers [91, 97, 121]. Transplantation of labeled stem cells produced chimeric mice and demonstrated differentiation of the stem cells into cells of endodermal, ectodermal, and mesodermal origin [52].

The osteogenic potential of BM-MSCs has been extensively characterized in vitro [16, 17, 90, 93, 99]. Under appropriate conditions these

cells express genes from osteoblasts and synthesize proteins including type I collagen, bone sialoprotein, osteocalcin, osteopontin, and osteonectin. In vivo, BM-MSCs that are loaded either onto allogenic demineralized or mineralized bone matrix or onto to synthetic hydroxyapatite matrices generate osteoid tissue [19, 18, 60, 61, 63, 85]. It was therefore obvious that stem cells derived from human bone marrow would be a source of osteoblasts for bone tissue engineering.

In order for BM-MSCs to be used for generating tissue-engineered bone, two important problems had to be solved. First, BM-MSCs are quite rare; by some estimates there are as few as one to two cells per million isolated mononuclear cells [19, 93, 99]. It was therefore necessary to develop methods to increase the number of stem cells, while maintaining their osteopotent. This was accomplished by Bruder and colleagues in 1996 [16, 17].

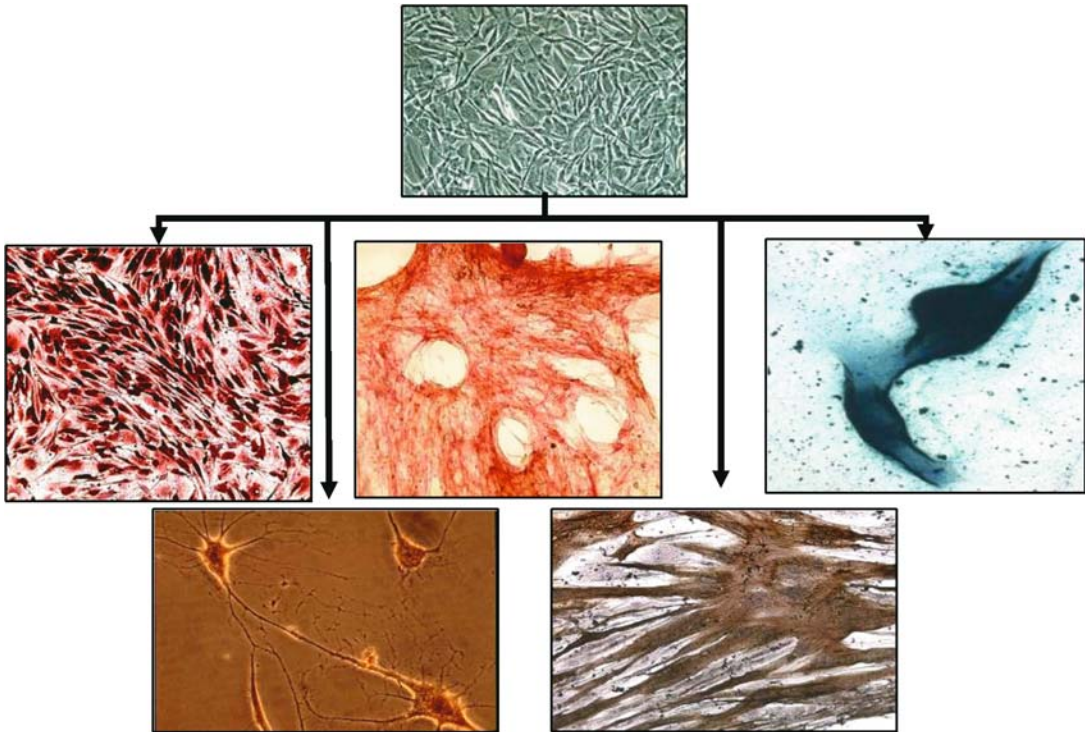
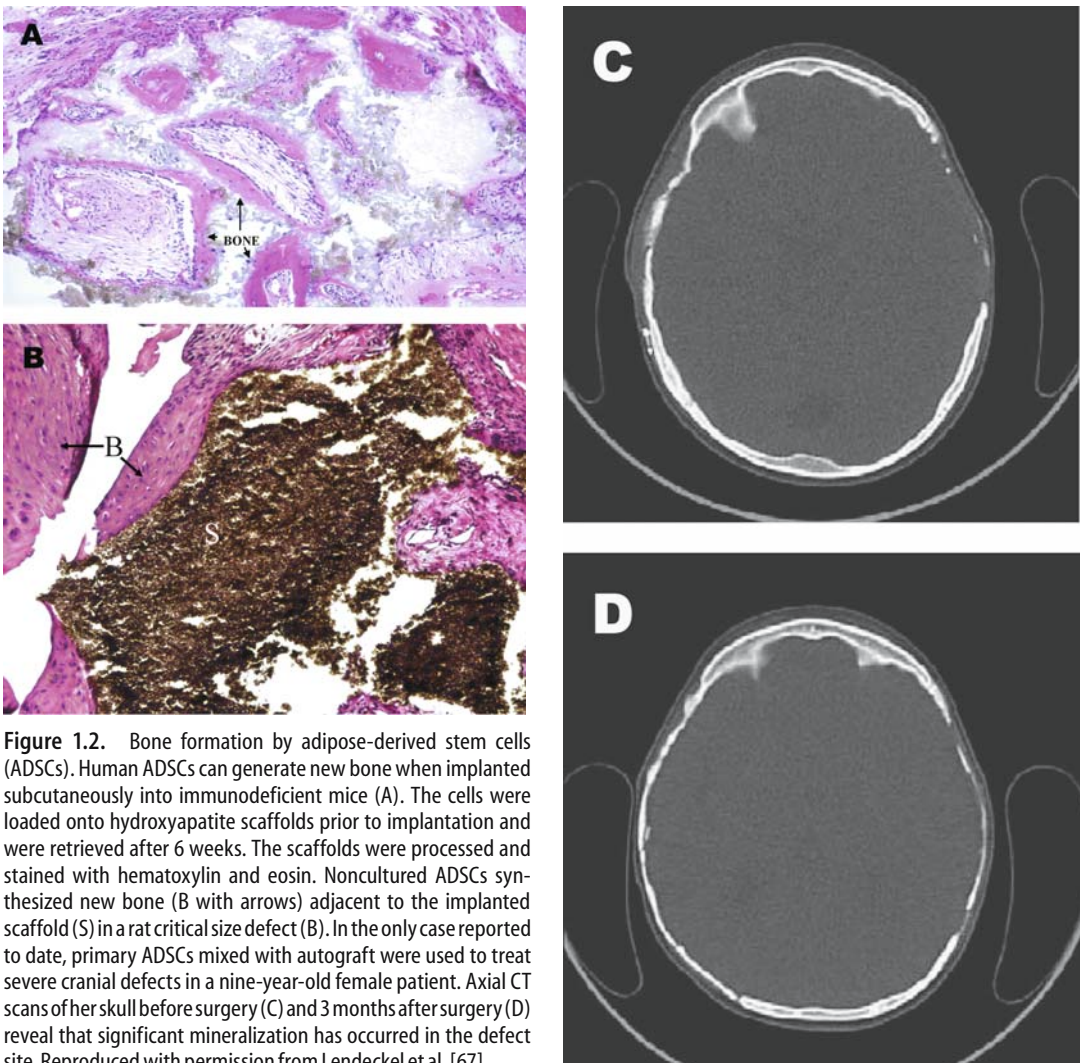


Figure 1.1. Adult adipose-derived stem cells (ADSCs) have the potential to differentiate into many different mature cell phenotypes. From top to bottom: Row 1: undifferentiated adult ADSCs in expansion culture, 10× phase objective. Row 2: ADSCs possess the ability to differentiate into adipocytes (left), osteoblasts (middle), and chondrocytes (right). Row 3: ADSCs also possess the ability to differentiate into neurons (left) and myocytes (right).

Others searched for osteogenic stem cells in tissues such as skin, muscle, and fat [5, 6, 33, 50, 51, 104, 112, 125]. Of these, adipose tissue appeared to be the most promising, both economically and practically. Adipose tissue is abundant and relatively easy to harvest, and the number of stem cells that can be harvested from it is two to three log units higher per number of isolated cells than is the case for BM-MSCs. When the number of these cells was increased, they differentiated into osteoblasts that synthe-

size bone matrix *in vitro* [37, 125] and *in vivo* [23, 38, 40, 92] (Fig. 1.2A). Even though adipose-derived stem cells (ADSCs) constituted an abundant alternative to BM-MSCs, it was necessary to do some *ex vivo* expansion prior to utilizing them *in vivo* [23, 38, 40, 92]. Recent data from our laboratories suggest that freshly isolated ADSCs may be loaded directly onto osteo-supportive matrices and can form bone *in vivo* (Fig. 1.2B). However, this treatment strategy still needs rigorous testing.



1.4 Microenvironmental Influences on Bone Formation by Stem Cells

Several factors are critical to the successful formation of bone by stem cells. The osteopotential of a stem cell is significantly influenced by environmental signals that include soluble growth and differentiation factors, as well as cell–cell and cell–ECM interactions. When stem cells are delivered either ectopically or into a critical size defect model in a soluble vehicle solution such as physiologically balanced saline, relatively few stem cells are actually found to multiply and differentiate into osteoblasts [60, 92]. One reason for this may be a lack of adequate environmental signals to direct the stem cells toward osteogenesis. However, when the stem cells are allowed to adhere to a bone or bonelike matrix, either alone or in the presence of endogenous signals such as bone morphogenetic protein 2 (BMP-2), retinoic acid, dexamethasone, or 1,25-dihydroxyvitamin D₃, bone formation is increased [23, 38, 92].

Various natural and artificial scaffold materials have been utilized to serve as a delivery vehicle for stem cells and to provide the cells with appropriate cell–matrix interactions. Generally, these scaffolds are composed of either autologous or allogeneically derived bone, demineralized bone matrix, coral, collagen, calcium salts, or composites of these. Typically, the more similar a scaffold is to natural bone, the better it supports new bone growth. Thus, scaffolds containing tricalcium or bicalcium phosphate salts and hydroxyapatite appear to be most effective in supporting stem-cell osteogenesis. Studies performed in a canine segmental defect model illustrate how adult stem cells loaded onto an appropriate scaffold, a hydroxyapatite/ β -tricalcium phosphate ceramic, can repair large gaps within long bones [18]. Other groups have utilized collagen-based scaffolds, poly(lactic acid) (PLA) polymers, and hydrogels, with variable success; however, these appear to be more suitable for cartilage formation [26, 38, 40, 61, 113].

Determining the optimal combination of soluble factor and matrix signals that gives rise to stem-cell osteogenesis is complicated. Stem-cell response to these signals may be model- and species-dependent. The length of time for

differentiation, the number of passages in culture, the health status of the stem-cell donor, and the tissue from which the cells have been obtained are all variables that influence the final differentiation potential of the stem cells. For example, culturing ADSCs on hydroxyapatite scaffolds in the presence of BMP-2 prior to implantation appears to aid in bone formation [23, 92], whereas in vitro stimulation of these same cells on the same scaffolds with other osteoinductive reagents, such as dexamethasone or 1,25-dihydroxyvitamin D₃, may or may not aid in bone formation [38, 40]. Hattori and colleagues [52] demonstrated that human ADSCs are superior to undifferentiated cells for the formation of ectopic bone when seeded onto atelocollagen matrices cultured in the presence of dexamethasone, ascorbate, and β -glycerol phosphate. Hicok and colleagues, however, found that when dexamethasone and 1,25-dihydroxyvitamin D₃ were used to pre-differentiate ADSCs, there was no benefit to ectopic bone formation [40].

The age of the donor from which the stem cells are derived may be important in determining the extent of predifferentiation required for effective bone formation. Mendes demonstrated that MSCs derived from either young or old donors, when implanted subcutaneously into nude mice, formed ectopic bone without dexamethasone pretreatment. However, dexamethasone significantly increased bone formation in implants that contained cells from individuals older than 50 years of age [78]. Other age-dependent factors, such as advanced glycation end products from elderly or diabetic recipients, inhibit stem cells from proliferating and differentiating into osteoblasts [62].

The concentration of osteoinductive factors and the length of exposure to them affect stem-cell efficacy both in vitro and in vivo. ADSCs that were genetically modified to express either constitutive BMP-2 or BMP-7 demonstrated increased levels of osteoid formation in comparison with stem cells cultured with these molecules [92, 123]. Epigenetic modification of the stem cells may also be important, since compounds such as valproic acid, which has histone deacetylase inhibitory activity, have been shown to enhance osteogenesis of both adipose-derived and bone marrow-derived stem cells [22].

Species-specific differences in the responsiveness of stem cells to their environment further complicate our understanding of which

combinations of extracellular signals are most effective in inducing bone formation. Species differences in the response of osteoblast progenitor cells to osteogenic stimuli are known [21, 65, 69], but they need detailed characterization. Rat BM-MSCs readily adhere to and proliferate on an alginate gel surface, whereas human cells fail to adhere, unless type I collagen or β -tricalcium phosphate is added to the gel [64]. Srouji and colleagues [63] reported that BM-MSCs, when predifferentiated prior to transplantation in a rabbit tibia defect, gave rise to radiographically significant amounts of bone, whereas, as mentioned previously, human MSCs exposed to similar conditions did not substantially increase bone formation [108].

Stem cells are exposed not only to chemical stimuli and scaffold interactions, but also to physical forces that act on these cells during the engineering process and after transplantation. Limited studies have been performed; however, application of physical force to the cells prior to transplantation seems to modulate their differentiation into osteoblasts. When human adult stem cells are exposed to either constant or intermittent mechanical or shear stress, increased levels of osteogenic gene expression and mineralized matrix formation are observed [49, 59, 74, 77, 98].

Adequate oxygenation is critical to the successful generation and grafting of stem-cell-derived bone. Prior to implantation, cells must be adequately oxygenated so that they can expand into multiple layers and migrate into the inner surfaces of the delivery scaffolds. Current culture systems cannot yet surpass the 150- to 200- μm limit of nutrient and oxygen penetration. For large defects in human long bones, for example, grafting tissues with thicknesses in the millimeter range would significantly decrease the time required for bone repair. To avoid cell necrosis, transplanted stem cell/scaffold constructs must be integrated rapidly into the recipient's vascular system. When growth factors such as vascular endothelial growth factor (VEGF), which stimulates vascularization, were made part of scaffolds, bone formation was found to be significantly enhanced [44, 66, 81].

Both adipose-derived and bone-marrow-derived stem cells can induce new blood vessel formation, because they synthesize physiologically significant amounts of angiogenic cytokines, including VEGF, placental growth factor

(PlGF), hepatocyte growth factor, and transforming growth factor β (TGF- β) [54, 57, 96]. Moreover, as in wound sites, these cytokines increase in quantity when the cells are exposed to hypoxic conditions [57, 58, 96]. When adult stem cells are placed into models of hind limb ischemia, collateral perfusion is increased [58]. Stem cells therefore not only can differentiate into osteoblasts, but may also support vascularization of the new bone. Understanding how this response is regulated is critical not only to engineering bone, but also to the successful utilization of stem cells in generating avascular mesenchymal tissues such as cartilage. It must be remembered that too high a level of oxygen within cartilage can induce apoptosis [72].

1.5 Safety and Success

An important challenge for the tissue engineer is to assess the safety of human stem cells when they are used to form bone *in vivo*. Even in severely immunocompromised rodent models such as the NOD/SCID mouse, there appears to be at least a low-level immunological response to the MSCs, to the scaffolds onto which they are seeded, or both [122]. This response depends on differences in how the cells are isolated or expanded *in vitro* prior to transplantation. It has been argued that the safety of autologous stem cells used for tissue engineering of bone in preclinical studies should be an adequate indicator of human stem-cell safety. Indeed, human BM-MSCs not only are immunoprivileged but also can suppress immune function [2]. In the end, however, the answer to this question lies in the results of clinical trials yet to be undertaken.

Notwithstanding the many as yet unanswered questions, the use of human stem cells for bone repair has yielded encouraging initial results. Culture-enriched autologous BM-MSCs have been used to successfully treat refractory atrophic and hypotrophic nonunion fractures in a small phase I clinical trial in Spain [87]. Another case report from Germany describes how autologous ADSCs were used in combination with bone marrow to treat a nine-year-old girl who had sustained critical cranial defects as a result of trauma. Significant bone formation was demonstrated after only 3 months [67]. Previous attempts at using autologous and

allograft bone alone had failed to heal these defects (Fig. 1.2C and D). As more clinical trials are conducted, bone derived from stem-cell grafts may make the challenges of autograft and allograft transplants a thing of the past.

1.6 Stem-Cell-Engineered Cartilage: Microenvironmental Factors Influence Stem-Cell Chondrogenesis

As with bone, embryonic and adult-derived stem cells can give rise to cartilage *in vitro* [27, 43, 56, 71, 93, 107, 116, 125, 126]. And similarly to bone, the ability of stem cells to form cartilage *in vitro* depends on both physical and chemical stimuli. These include growth and differentiation factors, cell-cell interactions, cell-matrix interactions, and inorganic chemical and physical factors such as oxygen tension and the three-dimensional organization of the cells. Unlike bone, however, the physical elements of the cartilage microenvironment appear to be more critical for stem cells to differentiate into chondrocytes than for stem cells to become osteoblasts.

Three-dimensional interactions between cells are required for chondrocyte differentiation and subsequent cartilage tissue formation. When stem cells are plated as a monolayer, virtually no chondrogenesis results, even with added growth factors such as TGF- β and BMP [10, 27, 42, 45]. However, if the cells can establish three-dimensional polarity when cultured as condensed cell pellets or seeded into semi-solid matrices such as alginate or hydrogel, they express proteoglycans and collagen isoforms, and a cartilage matrix is formed [11, 27, 71, 125]. The oxygen level in the culture is a second, important physicochemical parameter that affects chondrogenesis. Reducing the oxygen level in the culture to that which characterizes the cartilage environment *in vivo* enhances cartilage formation by ADSCs [14, 120], decreases cell proliferation, and increases the secretion of the essential protein, type II collagen, and of chondroitin-4-sulfate [120].

Stem-cell differentiation toward a chondrogenic phenotype also depends on activation of the TGF- β /BMP cell-signaling pathways [11, 71, 103, 126]. Thus, human ADSCs that had been predifferentiated in the presence of TGF- β in an alginate construct, when implanted subcutaneously, produced significantly more cartilaginous matrix than cells not so treated [27]. Other signaling mechanisms involving the parathyroid hormone-related peptide (PTHrP) receptor, glucocorticoid receptor, hyaluronic acid, and sonic hedgehog pathways have also been found to stimulate stem-cell chondrogenesis [25, 27, 32, 103]. The relative importance of growth and differentiation factors and of the resulting signaling pathways is, however, model-dependent. Therefore, the same developmental challenges that must be overcome to generate bone also apply to stem-cell chondrogenesis [48].

Cartilage generation by stem cells also depends on the type of substrate or scaffold used. Conventional scaffolds are composed of collagen and proteoglycans or other hydrated organic molecules such as agarose, alginate, or hydrogels. Some articular cartilage defects, however, are repaired with the aid of constructs that contain calcium/phosphate salts [11, 32, 36, 80]. As shown in Fig. 1.3, a large articular cartilage defect in sheep was almost completely repaired when autologous BM-MSCs were loaded onto a β -tricalcium phosphate scaffold [36].

Understanding the properties of the scaffolds or matrices in which the cells are delivered is especially critical for cartilage formation *in vitro* and its implantation. The microenvironment within the scaffold must be such as to support stem-cell growth and differentiation. As discussed in other chapters of this volume, the scaffold material itself must have physical properties comparable to those of the host cartilage and last until enough new cartilage has been produced to replace or supplement the implanted scaffold. For the scaffold to be replaced, it must be biodegradable.

Gelatin and agarose-based scaffolds have been used most commonly. When stem cells are seeded into scaffolds with nonosteogenic matrices such as gelatin and agarose, the matrices undergo changes in stress and compression that correlate with increased cartilage matrix accumulation. [11] When ADSCs are loaded onto gelatin scaffolds, their equilibrium

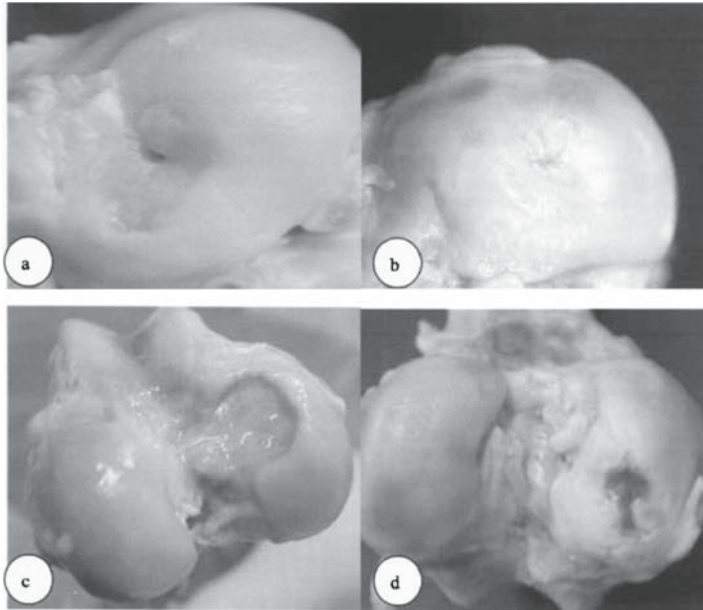


Figure 1.3. Bone marrow-derived mesenchymal stem cells (BM-MSCs) form new articular cartilage *in vivo*. At 12 weeks post-operation, the defects in the BM-MSC group were mostly repaired with tissue-engineered cartilage, resulting in a relatively smooth and consistent joint surface (A). At 24 weeks postoperation, the regenerated area was covered by smooth, consistent hyaline tissue that was indistinguishable from the surrounding normal cartilage (B). The defects in control group 1 were partially repaired with fibrous tissue, leaving some depression in the defect areas (C). In control group 2, a thin layer of red, irregular tissue surfacing the defects can be seen, and cracks on the surrounding normal cartilage are obvious (D). Reprinted from Guo et al. [36]. Copyright 2004, with permission from the European Association for Cranio-Maxillofacial Surgery.

compression and shear moduli increase after 28 days of culture, but this does not occur when they are loaded onto hydrogel-based matrices [11].

The efficacy of stem-cell chondrogenesis is model-dependent. Direct addition of stem cells to articular cartilage defects in rabbit and dog condyles generated tissue that was histologically comparable to native tissue [1]. However, both bone-marrow-derived and adipose-derived cartilage displayed less strength and elasticity than native cartilage. Direct addition of BM-MSCs in a caprine osteoarthritis model reduced cartilage loss and induced cartilage regeneration [80]. Cells derived from autologous rabbit bone marrow were able to regenerate a femoral condyle defect when loaded in a collagen gel [117]. Twenty-four weeks after transplantation, the reparative tissue from the BM-MSCs was stiffer and less compliant than the tissue derived from the empty defects, but it was less stiff and more compliant than normal cartilage [117]. Poly(lactic-co-glycolic acid)

(PLGA) scaffolds supported cartilage formation by BM-MSCs transplanted into rabbit patellar defects [114]. Stem cells derived from allogenic rabbit adipose tissue, when delivered in a fibrin matrix, formed cartilage in an articular condyle defect that, on histological examination, appeared to have become integrated with the surrounding host tissue [82]. However, the new tissue became degraded after 12 weeks.

Gao and colleagues [32] recapitulated the host microenvironment and had greater long-term success. They utilized a two-layered matrix composed of a bottom layer of injectable calcium phosphate and a top layer of hyaluronan and found that by 12 weeks the defects had become filled with a stratified osteochondral tissue that was integrated into the surrounding tissue.

Alhadlaq and colleagues created a composite human articular condyle by predifferentiating BM-MSCs along the chondrogenic or osteogenic pathways and then loading the cells into photopolymerization gels [3]. The mold was

made from a human condyle, photopolymerized, and then transplanted subcutaneously into immunocompromised mice. After 4 weeks, the resultant construct retained both the shape and the dimensions of the condyle and contained osteoid and cartilaginous matrix. More complex scaffolds can take advantage of stem-cell multipotentiality and may better stimulate the host environment, thereby providing appropriate niches for both bone and cartilage repair.

Spinal disc repair represents another field for the use of stem cells in cartilage tissue engineering. Cultures of ADSCs that also contain nucleus pulposus cells give rise to type II collagen and to aggrecan that is typical of nucleus pulposus cells [68]. In conventional spheroid cultures, adult MSCs express genes typical of intervertebral disc nucleus pulposus cells, including type II collagen, aggrecan, decorin, fibromodulin, and cartilage oligomeric matrix protein, with the levels of expression typical of disc cells rather than of hyaline articular cartilage [109]. In contrast, chondrogenically induced stem cells express type X collagen, an indicator of chondrocyte hypertrophy and eventual ossification [83]. Ossification in articular cartilage repair is necessary for tissue integration with the surrounding bone tissue, but in disc regeneration, ossification of the tissue is undesirable. However, if the surface properties of the substrates on which the stem cells are grown are altered, type X collagen gene expression in BM-MSCs can be inhibited [83]. Whether this also induces the expression of the desirable proteoglycan proteins remains to be determined.

A number of other stem-cell-dependent variables are likely to influence the efficacy of the stem cell/scaffold constructs, and studies to identify these variables are therefore warranted. For example, the site from which stem cells are harvested may influence their chondrogenic potential. Adult stem cells derived from bone marrow and those derived from adipose tissue appear to differ in their ability to form cartilage *in vitro* [42, 48]. The reasons for these differences and whether the observed differences are relevant *in vivo* remain to be determined but may be important in planning future therapies.

As yet, the mechanical properties of stem-cell-derived cartilage have not been characterized for most model systems. Tissue strength

and viscoelastic, tribological, and anisotropic properties must be assessed to determine whether the new tissue can withstand *in vivo* stress loads. Secondly, appropriate studies are needed to establish the number of cells needed per scaffold for the formation of adequate amounts of cartilage, while avoiding necrosis or apoptosis. If too many cells are implanted into a wound, tear, or defect, the implant will not be sustained because of insufficient amounts of nutrients in the surrounding avascular, acellular matrix.

Stem cells from different body sites should be evaluated systematically for their chondrogenic potential [48]. The evaluation should take into consideration the relative ease of obtaining the stem cells, donor site morbidity, and the requirements for *ex vivo* expansion, as well as the quantitative and qualitative differences in the efficacy of the engineered tissue generated by the cells. Recent attempts to address these issues include reports [102, 103] that stem cells derived from synovium produced more cartilage than BM-MSCs, periosteal progenitors, skeletal muscle, and ADSCs from the same donor.

The therapeutic potential of cartilage synthesized by stem cells is illustrated by a report of two cases in which human BM-MSCs were successfully used to treat patellar articular cartilage defects, with the two individuals reporting that they had less joint pain after 1 and 2 years of follow-up [118]. Arthroscopy of the injured sites showed that they contained fibrocartilage [118].

1.7 Keeping Things Together: Stem-Cell-Engineered Ligament and Tendon

The use of stem cells to generate tissue-engineered ligament and tendon holds great promise. The cost of ligament repair alone exceeded five billion dollars in 2002 [89]. The current “gold standard” for repairing the most commonly injured ligament, the anterior cruciate ligament, is by implantation of autografts that consist of either patellar tendon or two hamstring tendons that are harvested at the time of surgery [115]. The rates of failure and recurrence of anterior cruciate ligament injury

treated by these autograft methods, however, are still unacceptably high. As is the case for chondrocyte-loaded cartilage autografts, the supply of autologous tenocytes and ligament fibroblasts is limited, and their harvest often leads to donor-site morbidity.

The field of stem-cell-engineered tendons and ligaments is still in its infancy, even though the observation that BM-MSCs can differentiate into tendons and ligaments was made over a decade ago [20]. As is the case for cartilage and bone, the abundance of stem cells makes up for the limited availability of donor tissue and the high donor-site morbidity. Stem-cell-generated grafts, however, like ligament fibroblast- and tenocyte-seeded grafts, must be able to synthesize and remodel collagen, elastin, and other ECM proteins so that physiologically relevant levels of mechanical resistance and organization can be attained. Secondly, they must be delivered on a scaffold that is initially strong enough to endure cyclic stresses yet can undergo gradual degradation, thereby allowing the stem cells to differentiate and to secrete matrix proteins that can replace the scaffold. Finally, the new tissue must integrate with the host tissue so as to avoid recurrence of the injury.

Identifying optimal *in vitro* conditions that permit implantation has been challenging. Three factors seem essential: the absolute number of stem cells, the ratio of cells to collagen, and the ability of the cultured cells to synthesize the collagen *in vitro* prior to implantation [8, 9, 53]. Furthermore, as with ligament fibroblast-loaded constructs, exposure to appropriate cyclic strain is important to establish appropriate orientation and cross linking of matrix fibers within the new tissue [34].

To date, the characteristics that have been attained by stem-cell-engineered tendons and ligaments have fallen short of the desired outcome. In early studies, BM-MSCs initially seeded onto collagen scaffolds did not induce ligament regeneration, because the collagen scaffold did not stimulate the stem cells to produce adequate amounts of ligament matrix. In addition, the collagen fiber scaffolds did not support long-term anchoring of the grafts *in vivo* [115]. In a rabbit full-length, full-thickness tendon-defect model, the average maximum force and stress values of the BM-MSC-engineered collagen implants were approximately 30% that of normal patellar tendons

[53]. The average repair stiffness and modulus values were 30% and 20%, respectively, of the values in normal patellar tendon [53]. Similarly, rabbit BM-MSCs loaded onto collagen gels and contracted onto sutures possessed only 25% of the maximum stress capacity of the normal tendon when implanted in a patellar tendon defect model. More disconcerting was the observation that bone formed in 28% of the patellar implant sites [7]. The results point to the obvious conclusion that the mesenchymal tissue engineer must continue efforts to identify the relevant mechanisms involved in tendon and ligament differentiation.

The recent utilization of silk-fiber-based delivery scaffolds with BM-MSCs has improved stem-cell-engineered ligaments [4, 115]. The silk fibers have superior mechanical properties and biodegrade within a more compatible timeframe. When woven into a six-cord rope configuration, the constructs display mechanical properties similar to the anterior cruciate ligament, and the constructs possess a greater surface area for cell attachment and ECM deposition [4, 115].

Integration of tendons and ligaments into the bone is critical for the long-term success of any engineered graft. Autografts and allografts used for ligament and tendon reconstruction have a poor record in this regard. Because of their ability to differentiate into multiple tissues, stem cells have the potential to generate the different tissues required for appropriate integration into the host tissue. When tendon autografts coated with fibrin glue were loaded with MSCs, cartilage cells covered a large area at the tendon–bone junction within 2 weeks [70]. By 8 weeks, a mature zone of cartilage blended from bone into the tendon grafts. At 8 weeks, the MSC-enhanced grafts had a significantly higher failure load and greater stiffness than the grafts loaded with fibrin glue.

For stem-cell-based therapeutics to be a success in clinical trials, research must be done to address key factors known to influence stem-cell efficacy. For example, autologous stem cells may be influenced by both the health status and the age of the patient. Bruder and colleagues have observed that the number of stem cells in bone marrow appears to decline with age [17]; however, whether this is true of adult stem cells from other body sites remains to be determined. Fewer stem cells are available as an

individual ages, but their ability to proliferate remains the same [39, 110]. Therefore, for repairs in the elderly, more stem cells have to be harvested; alternatively, allogenic cells can be used.

Although the effects of aging on the ability of human stem cells to form tendon and ligament are unknown, an intradonor rabbit study utilizing BM-MSCs extracted from animals 1 and 4 years of age found no statistically significant differences in the mechanical properties of tendon regenerated by cells from the younger and the older animals. The stem cells from the older animals, however, exhibited reduced mechanical properties. Therefore, banking stem cells early in life for later use may lead to a better outcome. When the clinical and biomechanical factors involved in tendon and ligament differentiation are understood, tendons and ligaments grown from adipose or bone marrow cells are likely to become commonplace.

1.8 The Answers Are on the Horizon

Bone, cartilage, tendon, and ligament engineered from stem cells hold great promise to reduce suffering resulting from orthopedic injury and disease. With proper selection of stem cells and an appropriate supply of environmental signals, outcomes approaching 100% recovery may become possible. Indeed, mesenchymal tissue-engineered therapies that use novel combinations of scaffolds, stem cells, and differentiation factors are being reported almost monthly.

These novel approaches represent attempts to overcome the limitations of conventional stem-cell delivery systems. For example, replacing collagen with silk fibers generates porous silk fibroin scaffolds that are biodegradable and stronger than collagen scaffolds and that can support higher rates of human stem-cell differentiation than can conventional scaffolds [75, 76]. When BM-MSCs were loaded onto a biodegradable scaffold embedded with DNA that encodes an osteodifferentiation factor (BMP-4) and a proangiogenic factor (VEGF), greater amounts of properly vascularized bone were formed than when scaffolds containing

only stem cells or one factor alone were used [44].

An exciting use of adult stem cells in mesenchymal tissue engineering is to take advantage of subtle differences found among cells from different body sites [95, 101]. Shi and colleagues recently described the isolation, characterization, and propagation of stem cells from different regions of adult human dental tissues that, when combined with appropriate scaffolds, developed into tissues resembling bone, dentin pulp, and cementum [105]. From an industry perspective, multiorigin stem-cell-engineered tissue poses significant intellectual property and regulatory hurdles for those who are brave enough to attempt to bring such tissue to the medical community. Ultimately, however, this approach may provide the regenerative capacity needed fully to restore or replace a damaged organ.

These considerations lead to what is perhaps an obvious conclusion: as tissue engineers identify and implement the essential multifactorial requirements for growing new or fixing old mesenchymal tissues, the full therapeutic potential of stem cells may ultimately be realized.

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2.

Osteogenic Growth Factors and Cytokines and Their Role in Bone Repair

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2.1 Introduction

Ontogenetic development is initiated at the time of fertilization and terminates with the differentiation, growth, and maturation of specialized tissues and organs. These developmental processes are characterized by molecular specialization that accompanies cellular differentiation and tissue morphogenesis. Most developmental processes terminate after birth or when animals reach sexual maturity, but some morphogenetic processes are reinitiated in response to injury in specific tissues. One such regenerative process is the repair of skeletal fractures and bone tissue after surgery, a process that recapitulates specific aspects of the initial developmental processes in the course of healing [58, 209]. Several aspects of the postnatal tissue environment of fracture healing, however, are unique and differ from what occurs in embryological and postnatal development. Understanding how cytokines and morphogens affect fracture or postsurgical healing is essential to the development of pharmacological and molecular approaches intended to enhance bone healing after surgery or traumatic injury, as well as to promote skeletal tissue engineering.

The first half of this review (Section 2.2) will focus on several groups of soluble protein factors that regulate postnatal bone repair: the tumor necrosis factor α (TNF- α) family, the

transforming growth factor β (TGF- β) superfamily, angiogenic factors, and parathyroid hormone/parathyroid hormone-related peptide (PTH/PTHrP). Major emphasis has been directed to these molecules because their activities constitute current targets of pharmacological studies to promote or alter bone healing. Short reviews of the fibroblast growth factor (FGF) and Wnt families of factors are also presented in the context of their known functions in skeletal development and intended use as therapeutic agents. The second half of the review (sections 2.3–5) is focused on the anatomy and cell biology of bone healing, on what is known about the temporal and spatial expression of the various cytokines during bone healing, and how cytokines and morphogens may therapeutically modify the repair process.

2.2 Cytokines, Morphogens, and Growth Factors: The TNF- α Family

2.2.1 The TNF Family of Cytokines and Their Intracellular Functions

TNF was first identified in the early 1980s, and a large superfamily of related molecules has since been identified. So far, 18 members with

15% to 25% amino acid sequence homology and at least six cell-surface receptors have been described. The two members of this cytokine family that have been the most extensively characterized are TNF and Fas ligand (FasL). The ligands of this family are all predominantly type II transmembrane proteins. The receptors are all type I transmembrane proteins and are believed to aggregate upon interaction with their ligands. Although the extracellular side of the receptors is conserved and composed of cysteine repeats, the cytoplasmic domains of the receptors are different and mediate unique activities that lead to a multitude of biological responses through variations in their coupled signal transduction processes. These cytokines have been implicated in a wide variety of diseases, including tumorigenesis, septic shock, viral replication, bone resorption, rheumatoid arthritis, diabetes, and other inflammatory diseases [19, 121, 153, 187]. Recently, several therapeutic regimens have been approved that antagonize TNF- α activity to treat a variety of autoimmune diseases, including rheumatoid arthritis and Crohn's disease [163, 184]. Preliminary studies have also examined whether these approaches can be used to impede the loosening of orthopedic prostheses [37].

The TNF family members with the most homogeneity are TNF- α , TNF- β (LT- α), and LT- β . Both TNF- α ligands and TNF- β (LT- α) are homotrimers, whereas LT- β is a heterotrimer of (LT- α)₁(LT- β)₂. There are three receptors in this family: TNFR1/p55/death receptor 1/DR1, TNFR2 (p75), and LT- β receptor. Both TNF ligands bind both TNF receptors, but LT- β /TNF- α trimers only bind to the LT receptor. FasL is a unique family member and is solely recognized by its receptor, FAS/Apo1/DR2 [211]. Most cells express TNF- α and its receptors, but the expression of TNF- β and its receptor appears to be restricted to T cells and natural killer cells. TNFR1 (p55) is constitutively expressed by almost all cells, but TNFR2 (p75) is strongly induced in immune and inflammatory responses. FasL and Fas are also expressed by many cells but show unique expression during many developmental processes, including the hypertrophy of chondrocytes [72, 174] and the regulation of immune cell differentiation [17, 23, 55, 192]. TNF- α and related cytokines either mediate programmed cell death (apoptosis) or facilitate cell survival and

growth, primarily through the activation of the nuclear factor κ B (NF κ B) and c-Jun N-terminal kinase (JNK) transcription factors. The dichotomy of cellular responses to these cytokines resides in the receptors that are activated and the downstream signal transduction molecules that interact with these receptors. Signal transduction is mediated through a two-part system of docking proteins including MORT/FADD, TRADD, RIP, and CRADD, which bind to the death domain (DD) of the receptors, and the adaptor proteins that have been named TRAFs. Downstream from the coupled responses to TNFR1 and TNFR2 that mediate cell survival are the various mitogen-activated protein (MAP)-related kinases. Downstream from the apoptotic activation of TNFR1 and FAS is the activation of specific proteases (caspases) [19, 121, 153, 187]. There is a further bifurcation of the apoptotic cascade, with two separate pathways that can mediate apoptosis: an intrinsic (mitochondria-dependent low caspase 8) pathway and an extrinsic (mitochondria-independent high caspase 8) pathway [185]. To understand the complex regulatory functions within a tissue that are mediated through the actions of the TNF cytokine family, it is necessary to define the ligands and to specify the actions of specific receptors and the specific mechanisms of intracellular transduction within that tissue.

2.2.1.1 TNF Cytokines as Arbitrators of the Tissue Microenvironment by Selective Promotion of Cell Death or Survival

The TNF family of cytokines plays a central role in the timing of the immune response, namely, when to terminate activation of the innate inflammatory response and initiate the acquired immune response, and when to terminate an innate or acquired response and initiate local tissue repair and regeneration. Thus both TNFR1 and Fas mediate activation-induced cell death in macrophages, T cells, and B cells [99, 111, 187]. The pathological manifestations of inappropriate control of the apoptotic processes in immune function are seen in mice that are deficient in TNFR1, Fas, and FAS/TNFR1. These animals exhibit more severe autoimmune disease and accelerated lymphoproliferation. These responses indicate that

whereas Fas and TNFR1 receptors both activate the apoptotic cascade and carry out compensatory or redundant functions, each receptor mediates a unique set of biological responses [229]. Thus failure to initiate the programmed cell death of one or another population of immune cells that mediate the transition of the specific stages of an immune response leads to a variety of systemic autoimmune pathologies [204]. In essence, these cytokines act as the central arbitrators of a tissue's microenvironment during immune activation. They do so by promoting the survival of one population of cells while causing another to undergo apoptosis.

The TNF- α family of cytokines has been the primary focus of many immune function studies, but the death receptor family also plays a pivotal regulatory role in many developmental processes [43]. It is interesting that during postnatal tissue repair and regeneration these cytokines directly and indirectly regulate many nonimmune cell types downstream from an initial immune response [82]. The signaling functions by immune cell cytokines during postnatal tissue repair derive from functions carried out during embryogenesis. Alternatively, these cells may initiate postnatal repair or regenerative processes that replace mechanisms that functioned during embryological development. TNF- α thus functions within skeletal tissues either during the course of normal skeletal homeostasis or in response to tissue injury [158]. It does so by acting on both apoptotic and nonapoptotic events within mesenchymal cell types found in skeletal tissues. This includes specific types of mesenchymal precursors [78], osteogenic cells [1], and synovial fibroblasts [64, 137].

Recent studies have shown that activation of TNF- α and/or NF κ B can affect tissue repair, response to injury, and arthritic pathology by specifically inducing the expression of morphogenetic factors of the TGF- α family [64]. It may also alter second signal activity of SMADs that mediate bone morphogenetic protein (BMP) signaling [21, 36, 57].

It is now well established that cartilage cells undergo apoptosis during normal endochondral development and during arthritic disease [3, 4, 5, 56, 72]. Currently, three members of the TNF family of cytokines have been implicated: Fas ligand (FasL), TNF- α , and TRAIL [6, 39, 83,

126]. Treatment of human articular chondrocytes with FasL in vitro causes apoptosis. Because the Fas system is present in growth-plate chondrocytes in vivo, it may play a role in chondrocyte apoptosis during endochondral development [6, 83]. In previous studies, cartilage cells within the fracture callus [224] have been shown to express Fas, and articular chondrocytes will undergo programmed cell death in response to TNF- α [69]. The relationship between the apoptotic process and the normal progression of endochondral development can be observed in pathological conditions such as rickets, as well as in the numerous genetically engineered defects that affect growth-cartilage development. The hallmark of almost all of these defects is either a foreshortening or an expansion of the growth plates. Two examples of factors causing an expansion of the growth plate are vitamin D deficiency in growing animals and the genetically engineered ablation of matrix metalloproteinase 9 (MMP-9) [210]. Ablation of the PTHrP gene, on the other hand, causes an osteochondrodysplasia, primarily manifested in an accelerated hypertrophy and removal of the chondrocytes. A phenomenon common to these very different pathologies of the endochondral process is that in all three the timing or rate of chondrocyte apoptosis has been altered. The consequence of an abnormally timed apoptosis is that the microenvironment of the endochondral tissue is altered by retention or loss of the chondrocytes. This is important because osteogenesis, vascular invasion, and marrow formation follow in sequence as the chondrogenic cells hypertrophy and undergo apoptosis [120]. Thus, in analogy with their role during the immune response, the death receptors and ligands during endochondral development promote the removal of one cell population (chondrocytes) and are permissive for osteogenic and marrow cell populations to move into the space previously occupied by the cartilage tissue.

2.2.1.2 Role of the TNF- α Family of Cytokines in Bone Remodeling

As just discussed, embryologic development and postnatal growth are regulated by ontogenetic and systemic hormonal mechanisms.

Fracture and skeletal tissue healing after surgery, on the other hand, are initiated in response to regulatory mechanisms associated with inflammation and the innate immune response [16, 54]. Two discrete types of resorption take place during fracture repair. The first occurs at the end of the endochondral period, in the course of which mineralized cartilage is removed and primary bone is formed. TNF- α and its receptors remain largely unexpressed during the initial periods of endochondral differentiation, but are expressed as the cartilage cells hypertrophy and tissue resorption begins. During this same period, there is an increase in the concentration of RANKL and osteoprotegerin (OPG) (two members of the TNF- α superfamily) as well as macrophage colony-stimulating factor (M-CSF), all key regulatory factors in osteoclastogenesis [118]. However, other cytokines that are associated with bone remodeling, including interleukin 1 α (IL-1 α), IL-1 β , and IL-6 [115], are not expressed. The other type of resorption occurs during secondary bone formation, which follows the endochondral phase. These events are comparable to the process of coupled remodeling seen in normal bone homeostasis. During this period, expression of IL-1 and IL-6 increases, whereas the levels of OPG, M-CSF, and RANKL decline.

These data suggest that the processes mediating endochondral resorption and the more prolonged phase of secondary bone remodeling differ and that the resorption of the mineralized cartilage is more dependent on the activities of M-CSF, OPG, and RANKL. In contrast, bone remodeling appears to depend on the levels of RANKL and to be coregulated by the activities of the cytokines IL-1, IL-6, and TNF- α found in bone marrow. Differences between bone and cartilage remodeling are apparent from studies of RANKL (TRANCE)-deficient mice and of mice whose RANKL expression was rescued by engineering RANKL expression in their lymphocytes. When RANKL was expressed by lymphocytes in the knockout mice, their osteopetrosis was overcome and osteoclast development was promoted. However, it was not possible to correct the chondrodysplasia of the epiphyseal and metaphyseal regions. The authors therefore concluded that cartilage and bone possess different mechanisms that induce RANKL expression [114]. In this context it is interesting to note the

extreme differences in the avascular microenvironment of cartilage and bone. Indeed, the interactions of hematopoietic/lymphopoietic and osteogenic microenvironments in regulating bone remodeling are emerging as a major area of research, and changes in cytokines that alter lymphopoiesis affect both bone homeostasis and immune function [30, 105, 175, 206].

2.2.2 The Bone Morphogenetic Proteins (BMPs)

2.2.2.1 BMPs and Signaling

On the basis of their distinct structural characteristics, BMPs (with the exception of what has been named BMP-1) are members of the transforming growth factor β (TGF- β) superfamily. This family also includes activins, inhibins, and growth and differentiation factors (GDFs). BMP-1 belongs to the astacin family of metalloendopeptidases and exhibits BMP-like activity by proteolytically activating mixtures that contain the proforms of BMP.

The TGF- β superfamily of pre-proteins displays extensive amino acid sequence homology across species and can carry out a wide diversity of biological functions. The proteins share a characteristic pattern of seven conserved cysteine residues within the carboxy-terminal mature region that are essential for the formation of cysteine knot domains. This tertiary protein structure is thought to be critical for receptor interaction [220]. The mature-region cysteines are also important in the formation of intermonomeric disulfide bonds necessary for the formation of physiologically functional dimers [119]. As in most secreted proteins, there are numerous potential N-linkage glycosylation sites located throughout the amino acid sequence. Most BMPs induce some level of glycosylation, which varies among species, with mouse BMP inducing the lowest and bovine BMP inducing the highest degree of glycosylation [183, 212].

As an example of a typical BMP structure, BMP-2 is translated as a 396-amino-acid pre-protein that contains a 19-amino-acid signal sequence for targeted secretion, a 263-amino-acid proregion, and a 114-amino-acid mature segment. Within the mature region of BMP-2, seven cysteines and one N-linked glycosylation

recognition site are identifiable. The mature protein has a predicted mass of 14 kDa with an observed mass of 18 kDa, presumably due to glycosylation. The functional protein exists as a homodimer that is linked by two disulfide bridges. There is some speculation on the existence of heterodimeric complexes in some situations, although in normal physiological settings homodimeric complexes among the BMPs are most common [183, 217]. Considerable amino acid sequence similarity exists between species for the various family members. Approximately 16 BMPs have been characterized, with the majority demonstrating a high percentage of amino acid sequence homology among the different isoforms, in addition to a high level of amino acid conservation between species [119, 217].

BMPs initiate their signaling at the cell surface through interaction with two distinct serine/threonine kinase receptors: a type I receptor (50–55 kDa) and a type II receptor (more than 75 kDa) [220]. It appears that they weakly interact with certain members of the type II receptors independently of type I receptors, but in the presence of both receptors their binding affinity is increased dramatically [133]. Following receptor dimerization induced by BMP ligand binding, the type II receptor transphosphorylates the type I receptor, which subsequently transmits the BMP signal by activation of intracellular Smad (Sma and Mad) proteins. This activation is accomplished by the directed phosphorylation of specific serine or threonine residues within the Smad proteins. The structures of the two receptors are similar in that they contain N-glycosylated extracellular domains, a single membrane-spanning domain, and an intracellular serine/threonine kinase domain. The extracellular domains have several conserved cysteine residues believed to facilitate the formation of essential three-dimensional structures involved in BMP binding [59]. One distinction between the two receptor types is the presence of a glycine- and serine-rich domain (GS domain) found on the type I receptor within the intracellular N-terminal to the serine/threonine kinase domain. This region is important for the transmission of the BMP signal to intracellular second-messenger proteins by facilitating the receptors' ability to interact with Smad proteins. This was highlighted in an amino acid mutagenesis study linking Smad 7 activation to

type I receptor phosphorylation in the GS domain by the type II receptor [134].

Currently, seven type I receptors, termed activin receptor-like kinases (ALKs) 1–7, have been identified in mammals. ALK-3 (BMP type IA) and ALK-6 (BMP type IB) receptors share an 85% amino acid sequence identity in the kinase domains, and both bind BMP-4, BMP-2, GDF-5, and BMP-7 [149]. Truncated forms of the ALK receptors are currently being used to examine the role of BMP signaling during the development of numerous types of tissues. On the other hand, there are only three BMP type II receptors that can interact with BMPs. The BMPR-II receptor seems to bind exclusively to BMPs, but the activin types IIA and IIB have affinities for specific BMPs (BMP-7, BMP-2 and GDF-5), in addition to their activin binding [220]. BMPR-II binds all BMPs weakly by itself, with a dramatic increase in the binding affinity following recruitment of the type I receptors.

BMP-2 ligand and receptor interactions have been carefully studied [160]. During BMP-2 receptor activation, the BMP-2 protein contains two distinct domains that facilitate receptor interaction. The first is a large, high-affinity binding site (termed the “wrist epitope”), which interacts with the BMPR-IA. The second is a low-affinity binding site (termed the “knuckle epitope”), which interacts with BMPR-II [59]. The wrist epitopes from monomers (BMPs are dimeric structures) contribute to the binding of the BMPR-IA receptor, whereas the knuckle epitope from only one monomer binds to BMPR-IA. The juxtapositioning of these regions facilitates a close proximity of the receptors and initiation of intracellular signaling from inter-receptor type II phosphorylation to type I. Transphosphorylation eventually leads to the activation of Smad proteins and signal transmission to target downstream responsive genes [149].

Within the cell BMP signals are transduced by the Smad molecules. To date, eight Smad mammalian proteins have been isolated and characterized. Smad proteins are the direct downstream signaling molecules of BMPs and other TGF- β superfamily members and are activated directly by their serine/threonine kinase receptors. These proteins can be classified into three distinct groups based on their intracellular function. The receptor-regulated Smads (R-Smads) are the direct signal

transducers from the BMP receptor complex following receptor transphosphorylation events. Smads 1, 5, and 8 interact with types I and II BMP receptors and are subsequently phosphorylated by the type I receptor within their COOH-terminus at the conserved SSXS motif [207]. They are then rapidly released from the receptor and subsequently interact with a common mediator Smad (co-Smad). Smad 4 is the only known co-Smad that signals in both the BMP and the TGF- β transduction pathways [207]. The R-Smad and the co-Smad proteins form active hetero-oligomeric complexes, which can then translocate to the nucleus and regulate the transcription of specific downstream genes. The nuclear localization of the Smad complexes is dependent on nuclear localization signals present on Smad 4. Consequently, this protein displays constant nuclear-cytoplasmic shuttling and is capable of autonomous nuclear import and export [218]. The third class of Smad proteins consists of the inhibitory Smads (I-Smads), Smad 6 and Smad 7, which exert their inhibitory effect by binding to the type I receptor and competing with the R-Smads for binding to the phosphorylated type I receptor.

All Smads share two conserved regions termed Mad homology domains 1 (MH1) and 2 (MH2). MH1 is found in the N-terminal portion of the protein, whereas MH2 is in the C-terminal portion, with a linker region of variable length and amino acid sequence separating the two domains [150]. The MH2 domain contains protein-protein interaction sequences and is important in R-Smad/co-Smad oligomerization. The MH1 domain seems to carry specific DNA-binding sequences necessary to act at the DNA level in the discrimination of gene regulation. However, a putative “Smad consensus sequence” has yet to be determined [107].

2.2.2.2 BMPs and Developmental Regulation

BMPs are considered one of the major groups of morphogenetic factors that mediate patterning and growth of many tissue types during embryogenesis and organogenesis. In the absence of specific BMPs, certain systems fail to develop, resulting in embryonic defects

or lethality. The complete ablation of BMP-2 by homologous recombination resulted in embryonic lethality when bred to homozygosity [228]. These animals had distinct cardiac defects consistent with the expression patterning of BMP-2 in the extraembryonic mesoderm and promyocardium [228]. BMP-2 is expressed in a variety of embryonic nonskeletal epithelial and mesenchymal tissues known to play important roles in morphogenesis [139]. For example, during limb development high levels of transcripts were found in the ventral ectoderm and apical ectodermal ridges of the developing limb buds. In addition, BMP-2 expression was detectable in the developing heart, whisker follicles (ectodermal placodes), tooth buds (epithelial buds, dental papillae, and odontoblasts), and craniofacial mesenchyme [139]. Although other studies have validated the importance of BMP-2 during a wide array of mesodermal developmental processes, the protein also plays important roles in regulating the postnatal development of mesenchymal skeletal tissues [176]. In animals with a homozygous deletion of the mature coding region of the BMP-4 gene, development fails at an extremely early stage. The mice fail to develop the necessary primordial germ cells (PGCs) to form a functional embryo [123]. Lawson et al. have shown that BMP-4 promoter-driven LacZ expression in embryos prior to gastrulation results in BMP-4 expression in the extraembryonic ectoderm, followed by expression in the extraembryonic mesoderm [123]. These authors concluded that the initiation of the germ line in the mouse was dependent on secreted BMP-4 signals from the previously segregated, extraembryonic, trophoblast lineage. This places BMP-4 function at one of the earliest stages of development [123]. However, BMPs do not appear to act individually but in a coordinated network. For example, the above-mentioned PGC cell generation is directed by more than just BMP-4. In fact, one study has demonstrated that BMP-2 is primarily expressed in the endoderm of mouse pregastrula and gastrula embryos and that the PGC generation in the mouse embryo is regulated not only by extraembryonic ectoderm-derived BMP-4 and BMP-8B, but also by endoderm-derived BMP-2 [223].

BMP-7 has been extensively studied. It is expressed later during mammalian develop-

ment, but its function is redundant with that of other BMPs, since knockout animals survive through gestation. However, BMP-7-deficient mice die shortly after birth because their kidneys do not develop normally [86]. In situ hybridization analysis has shown that the absence of BMP-7 affects the expression of molecular markers of nephrogenesis, such as Pax-2 and Wnt-4, between 12.5 and 14.5 days postcoitum [138]. In addition, BMP-7-deficient mice have defects in the eye that appear to originate during lens development. Skeletal patterning defects affect the rib cage, the skull, and the hind limbs; this shows the wide influence BMPs have in mammalian development [138]. The importance of BMPs, however, is restricted neither to skeletal development nor to prenatal development. BMP-2 expression has been reported to be critical for both extraembryonic and embryonic development [101], with BMP-2 shown to be essential for cranial neural crest production. Without it, the skeletal and neural derivatives failed to develop. The importance of BMPs during development has been most extensively studied in *Xenopus*. If BMP-4 signaling is disrupted transgenically by expression of a dominant negative form of its receptor, the ventral mesoderm is converted to a dorsal mesoderm [197]. In situ hybridization in *Xenopus* showed that BMP-4 is expressed in a spatially and temporally restricted manner. Disruption of the pattern of BMP-4 expression by localized microinjections of rhBMP-4 severely disturbed embryonic development [49]. These experiments make it clear that BMP-4 regulates dorsal-ventral patterning in terms of both location and temporal expression. As a morphogen, BMP-4 modulates mesodermal patterning by establishing concentration gradients that cells detect during migration. Further evidence of the significant role active BMPs play in the control of differentiation comes from experiments that have examined the regulation and responsive expression of specific BMP antagonists, such as Noggin [44, 49]. The coordinated expression of BMP antagonists interferes with BMP function in somite and limb development [172, 190].

2.2.2.3 BMP Function in Skeletal Repair

In 1965, Marshall R. Urist demonstrated that the implantation of demineralized bone at

extraskeletal sites induces de novo formation of cartilage and bone [203]. This seminal observation led to investigations culminating in the extensive purification of the osteoinductive activity of demineralized bone matrix (DBM) and the sequencing and cloning of the individual BMPs [35, 166, 217]. The subsequent expression of BMPs in recombinant systems permitted their use in a variety of animal models, in particular to demonstrate their stimulating effects on the repair of fracture and skeletal defects [53, 67, 221]. Even though exogenous BMPs may enhance fracture healing, our understanding of their role in skeletal repair and regeneration remains incomplete.

Using reverse-transcriptase polymerase chain reaction (PCR) amplification, Nakase et al. were the first to demonstrate the temporal and spatial distribution of BMP-4 in fracture healing [157]. In an investigation using a monoclonal antibody against BMP-2 and BMP-4, Bostrom et al. delineated the expression of these BMPs over a 4-week period of fracture healing [26]. Recently, Cho et al. [38] have shown that specific members of the TGF- β superfamily, including the BMPs, may act in combination to promote the various stages of intramembranous and endochondral bone formation observed during fracture healing. Using ribonuclease protection analysis, this study demonstrated that BMP-2 has an early peak in expression on day 1 of fracture healing. This suggests that BMP-2 may be the most upstream mediator in the cascade of BMP expression. BMP-3 appeared to be preferentially associated with intramembranous bone formation, whereas BMP-4, -7, and -8 may function in osteoblast recruitment during both intramembranous and endochondral ossification. Taken together, these studies suggest that the coordinated expression of multiple BMPs and their receptors during fracture healing is important in both skeletal development and skeletal repair. However, the roles of specific BMPs during fracture healing need to be investigated.

2.2.3 Angiogenic Factors

Angiogenesis is the process by which new blood vessels are formed from pre-existent vessels. It is important for almost all embryological

development and in wound healing, because the higher metabolic activities of cells within developing and healing tissues increase their nutrient and oxygen requirements [32].

Two classes of angiogenic factors and their receptors are associated with new vessel formation [60, 130]. These are the vascular endothelial growth factor (VEGF) [61] and the angiopoietin (Ang) [98] families.

VEGFs promote vascular permeability and stimulate mitogenesis in vascular endothelial cells. In conjunction with the angiopoietins (see below), VEGF stimulates endothelial-cell survival by inhibiting endothelial-cell apoptosis. The VEGFs are produced primarily in response to hypoxia-induced transcription factors (Hif 1 α and Hif 2 α), which are expressed by many stromal and extracellular matrix (ECM)-producing cells in tissues with a high degree of vascularization. Vascular endothelial cells express most receptors for the various VEGF isoforms and are the primary responders to VEGF.

The angiopoietins, like the VEGFs, are expressed by stromal, mesenchymal, and smooth-muscle cells of larger vessels. Their receptors are expressed primarily on endothelial cells. Angiopoietins appear to be intimately involved in vessel remodeling and may play a particular role in wound-healing and tissue-repair situations where there are pre-existent vessels [171, 202]. The expression of Ang 2 is up-regulated by hypoxia and the associated Hif 1 α factor, VEGF, angiotensin II, leptin, and estrogen. Ang 2 expression is down-regulated by basic fibroblast growth factor (bFGF). TNF- α also regulates Ang 2 expression, with up- or down-regulation dependent on the tissue type [75]. Ang 1 expression, although not extensively characterized as yet, appears to be up-regulated in response to hypoxia [167].

Unlike VEGF, angiopoietins are not mitogenic but promote cell survival by blocking apoptotic signals. Ang 1 also has strong chemoattractant properties for endothelial cells and promotes the adhesion of hematopoietic stem cells. Angiopoietins appear to stimulate both dissolution and migration of endothelial cells from pre-existent vessels and, in conjunction with VEGF promote cell survival and stabilize newly formed vessels in [98, 171]. Recent studies have shown Tie 2/angiopoietin signaling to regulate the hematopoietic stem-cell quiescence niche in the bone marrow niche. As a

result, the hematopoietic cells are protected from myelosuppressive stresses [9].

2.2.3.1 The VEGF Family and Receptors

The VEGF family of genes is currently known to comprise five related genes: VEGF A, B, C, and D and placental growth factor (PlGF). All of these have some sequence similarity to platelet-derived growth factor (PDGF). The VEGF proteins are roughly 45 kDa in size and exist as homodimers. Some of the VEGF isoforms bind to heparin. This enhances retention in the ECM and presentation to cellular receptors. Of the genomic subtypes, VEGF A is the most prevalent, based on tissue distribution and expression levels. Selective exon splicing leads to variants of VEGF A, of which six have been identified. They are denoted as VEGF 121, 145, 165, 183, 189, and 206, based on their amino acid lengths. Of these, VEGF 121 and 165 appear to be the most commonly expressed, whereas the 165, 189, and 206 variants maintain exons that encode the heparin-binding domains [201].

VEGFs have multiple receptors, including VEGFR1, also known as Flt-1, VEGFR2 (KDR or Flk1), and VEGFR3 (Flt-4). Each of these receptors is characterized by multiple IgG-like extracellular domains, and each is coupled to intracellular signaling networks through an intracellular domain that has tyrosine kinase activity. Two other more distantly related membrane receptors, neuropilin 1 and 2, also interact selectively with various VEGF molecules. VEGFR1 also exists in a soluble form that lacks the ability for intracellular signaling and antagonizes the less soluble form of VEGFR1. Each of the VEGF receptors differs in its interaction with the VEGF isoforms. VEGF A interacts with VEGFR1 and 2 and both neuropilins, VEGF B interacts with VEGFR1 and neuropilin 1, and VEGF C and D interact with VEGFR2 and 3, whereas PlGF only interacts with VEGFR1. These receptors also have the ability to signal utilizing a variety of intracellular pathways and can activate PLC, Ras, Shc, Nck PKC, and PI3 kinase.

2.2.3.2 Angiopoietins and Tie Receptors

Three angiopoietins (Ang 1, 2, and 3/4) have been identified. They are made up of 498 amino

acids and have a coil domain that is separated by a hinged region from a fibrinogen-like domain. Angiopoietins exist as multiple splicing variants and only interact with the Tie 2 receptor.

Angiopoietins bind to Tie 1 and 2 receptors, a tyrosine kinase with immunoglobulin and epidermal growth factor homology domains. Ligand binding induces receptor dimerization, which causes autophosphorylation of the receptor, thereby activating its kinase signaling [143]. Other studies have shown that the Tie 1 receptor is proteolytically modified when endothelial cells interact with VEGF. This suggests some coordination between the signaling events that are mediated by angiopoietins and VEGF. Interestingly, although the Tie receptors are tyrosine kinases, they do not signal through the MAP kinase system used by VEGF, but appear to recruit various phosphatases selectively, including SHP2, a factor that promotes cell migration by altering activities of focal adhesion kinases.

2.2.3.3 The Role of Angiogenic Factors in Bone Development

Angiogenesis is important during intramembranous and endochondral bone formation. Vascularization of the growth plate contributes to the coupling of chondrogenesis and osteogenesis. Chondrocyte apoptosis and osteoclast recruitment and activation are essential terminal stages of cartilage hypertrophy. The osteoclasts resorb the mineralized cartilage and thereby permit bone formation by osteoblasts. Morphological evidence suggests that chondrocyte apoptosis occurs readily following the invasion of endothelial cells [56, 90] and that chondrocyte death is induced by diffusible factors that arise either from the vasculature or from hematopoietic elements brought in during angiogenesis [71, 72]. The newly developing blood vessels in addition establish the conduit for the cells that form primary bone following resorption of the mineralized trabeculae of cartilage [59].

The interrelationship between blood-vessel formation and osteogenesis has been studied by various approaches aimed at inhibiting VEGF signaling. Because mice whose VEGF has been ablated die as embryos, studies have utilized inhibitors of VEGF signaling or select

ablation strategies to assess the contribution of vessel formation to new bone formation. Administration of a soluble VEGF receptor 1-immunoadhesin, mFlt(1-3)-IgG, completely blocked new vessel formation in the growth plates of mice and impaired chondrocyte apoptosis and trabecular bone formation [66]. Studies by Gerber et al. (66) have identified VEGF as the key factor that regulates capillary invasion, growth-plate morphogenesis, and cartilage remodeling. In mice, systemic inhibition of VEGF during periods of rapid growth has led to inhibition of angiogenesis and to a decrease in the number of chondroclasts/osteoclasts/osteoblasts at the growth plates. Chondroclasts/osteoclasts belong to the monocyte cell lineage, express VEGFR, and migrate in response to VEGFR1-selective ligands. This indicates that VEGFR1 has a role in monocyte migration [15]. Because osteoblasts express both VEGF receptors and neuropilin 1 [80], the decrease in osteoblasts at the growth plates in anti-VEGF-treated mice reflects an impairment of VEGFR or neuropilin signaling. This in turn has impaired recruitment and/or differentiation of these cell types. Thus, VEGF contributes importantly not only to angiogenesis, but also to osteogenesis. In mice lacking the VEGF gene, the long bones demonstrate a disturbed vascular pattern at birth, consistent with reduced bone growth [140]. Osteoblast and hypertrophic chondrocyte development are also impaired [140].

VEGFs play an important role in regulating bone remodeling. They do so by attracting endothelial cells, osteoblasts, and osteoclasts [46, 147] and by autocrine regulation of chondrocyte function [33]. Local administration of VEGF also enhances osteoclast number [100]. Further linkage between VEGF and bone formation was recently described by studies in which hypoxia was shown to drive BMP expression through VEGF [27]. A number of recent studies have also shown that BMPs stimulate the expression of VEGF by osteoblasts and osteoblast-like cells [47, 222]. Finally, the tissue-specific regulation of VEGF expression during bone development seems to be dependent on the expression of *Cbfa1/Runx2*, known as the key transcriptional factor that regulates the commitment of mesenchymal cells to the skeletal-cell lineage [226]. Taken together, these findings provide a considerable body of evidence in support of the concept that VEGF

mediates bone formation by direct stimulation of osteogenesis and indirectly by its effects on vascularization.

2.2.3.4 The Role of Angiogenic Factors in Tissue Healing

Fracture healing and bone or tissue repair result in an up-regulation of blood flow, so that bone regeneration can occur within the callus or repair tissues [10, 52, 179]. The importance of vascularization during fracture repair was confirmed by studies showing that broad-spectrum angiogenic inhibitors completely prevented fracture healing, callus formation, and the formation of periosteal woven bone [84, 195]. In contrast, treatment of healing fractures with VEGF improved bone healing and led to more rapid mineralization of the callus and regaining of mechanical strength [195].

The role angiogenesis plays in osteogenesis following distraction rupture has been extensively studied with the aid of an artificially produced gap following osteotomy. When this technique is used, new bone forms primarily via an intramembranous mechanism with extensive revascularization of the regenerated bone. Within the marrow space, venous sinuoids are formed that parallel the newly grown trabeculae. Analysis of experimental models of osteogenesis following distraction has revealed an early intense vascular response, with the newly formed vessels maturing into sturdier vessels capable of withstanding the tensile forces that are generated in the distraction gap [129, 179].

As discussed above, angiogenesis appears to involve two separate pathways: a VEGF-dependent pathway and an angiopoietin-dependent pathway. Interestingly, both Ang 1 and Ang 2 have been identified in bone cells during development [89] and in bone cells that arise in osteogenesis following distraction and fracture healing [34, 127, 128]. Indeed, in studies of mice that had undergone distraction fracture, Ang 1, Ang 2, and their Tie receptors were expressed throughout healing at the same time that VEGF A and VEGF C were expressed. These regulators of angiogenesis were expressed throughout the chondrogenic phase of healing, reaching maximum levels during the late phases of endochondral remodeling and during bone formation. These studies, as well as fracture-

healing studies, showed that during fracture healing Ang 2 was the factor with the highest expression. Unlike the VEGF family, which promotes new vessel formation by stimulating endothelial cell division, Ang 2 promotes destabilization and regression of blood vessels in the absence of VEGF A or bFGF [87, 135, 141]. Recent findings have suggested that Ang 2, along with VEGF, promotes new vessel formation by inducing remodeling of the capillary basal lamina and by stimulating endothelial-cell sprouting and migration [141]. This suggests that Ang 2 expression plays a role similar to that of VEGF in bone repair. By itself, Ang 2 inhibits blood-vessel formation, but in combination with VEGF it stimulates new vessel formation and plasticity in existing vessels.

These studies also pointed to collaborative interactions between VEGI (vascular endothelial growth inhibitor)-induced angiogenesis and the TNF- α family of regulators. Interaction of VEGI with death receptor 4 and the primary regulator of the progression of vascularization reflects a dual role: maintaining growth arrest of endothelial cells in G0/G1 interfaces, while at the same time inducing apoptosis in cells that enter the S phase [79, 225, 227]. Taken together, these results suggest that, after injury, vessels are dissociated into a pool of nondividing endothelial cells through the actions of Ang 2. They are then held in this state through the actions of VEGI, which stimulates apoptosis of all cells that enter the S phase. When endochondral remodeling is initiated, VEGF levels rise, stimulating cell division and allowing endothelial cells to contribute to neoangiogenic processes. The concept of controlled cell regression and growth is also consistent with the role that angiopoietin is thought to play in blood-vessel formation [87].

2.2.4 Parathyroid Hormone (PTH)/ Parathyroid Hormone-Related Peptide (PTHrP) and PTHrP Signaling

2.2.4.1 PTH Versus PTHrP: Endocrine Versus Paracrine Effects

PTH, a peptide, is a hormone that is synthesized by the parathyroid gland. The mature

form of the peptide is 84 amino acids in length. PTHrP, on the other hand, is an autocrine/paracrine factor that was first discovered as the primary cause of malignant hypocalcemia in many cancers [28]. It is normally expressed during development and in many postnatal tissues, including cardiac, vascular, mammary, cartilage, and renal tissues, as well as a number of other epithelial surfaces. The mature form of PTHrP is 141 amino acids in length. Even though PTH and PTHrP bind to the same receptor, the two molecules share only a limited sequence homology along the first 34 amino acids of their amino terminal sequences and diverge considerably in their carboxyl domains.

The effects of the major calcitropic hormone PTH on skeletal cells are very important clinically, owing to the role played by the skeleton in mineral homeostasis. Both molecules have similar systemic effects on mineral metabolism, yet they differ in amino acid composition and physiological function. PTH and PTHrP share a common receptor (PTHrR1) and, when in the circulation, are primarily targeted to the kidney and skeleton [62]. In the kidney, PTH and PTHrP bring about their calcitropic effects by stimulating calcium reabsorption and phosphate excretion in the distal end of the collecting tubules. They also regulate formation of the active vitamin D₃ metabolite, 1,25-dihydroxyvitamin D₃ by activating the enzyme that carries out the 1 α -hydroxylation of 25-hydroxyvitamin D₃ in the proximal tubules. This leads to a rise in serum calcium and a lowering of phosphate level. The effects on the skeletal system are less well understood. PTH binds to the receptors of osteoblasts [177], which produce paracrine factors that induce increased activation and recruitment of osteoclasts.

PTH and PTHrP, like other peptide hormones, mediate their effects through interaction with a receptor. Two forms of this receptor are known, but the two peptides interact primarily with PTH1R. This receptor has seven transmembrane domains and is closely related to a subset of similar receptors that include the calcitonin and secretin receptors [65]. PTH and PTHrP bind almost identically to the receptor, which has both endocrine and autocrine/paracrine functions in the tissues in which it is expressed [2].

2.2.4.2 PTH Receptor Signal Transduction and Nuclear Effects

Receptor activities are modulated through interaction with heterodimeric (α , β , γ) G proteins that activate or inhibit cyclase production of cAMP. The levels of cAMP then control the activity of protein kinase A (PKA), which serves as the cAMP intracellular second signal transducer [77]. The activation of the receptor by ligand binding also activates phospholipase C β through G α q11. Activated phospholipase generates diacylglycerol and 1,4,5-inositol triphosphate (IP₃). These two molecules activate both protein kinase C (PKC) and Ca²⁺ release. Study of the “cross-talk” between the PKA-arm, PKC kinases [125], and Ca²⁺ will likely sort out the many parallel and sometimes antagonistic functions of the PTH and PTHrP ligands in different target-cell populations [76].

At the nuclear level, both the PKA and the PKC families of kinases mediate their actions through the phosphorylation of members of the leucine zipper family of transcription factors [125]. These transcription factors, when phosphorylated, may activate or inhibit the transcription of specific genes [113, 132] and may be classified into two broad groups: the cAMP response element-binding protein family (CREBs) and members of the AP-1 family. The CREBs include the CREB, CREM, and ATF classes of factors; the primary members of the AP-1 family include fos, jun, and fra [8, 77, 125, 131, 173, 205]. In general, the actions of PKA are mediated through the phosphorylation of members of the CREB family, while PKC appears to act on members of the AP-1 family. However, phosphorylation may not be restricted to one type of kinase or individual factors. The factors are active when dimeric. Members of both families can undergo specific heterodimerization with one another [125]. Heterodimerization gives rise to a diversity of specific transcription factors. As a result, genes may be expressed or silenced in a tissue-specific fashion in response to common second signals [77]. Similarly targeted changes or ablation of these transcriptional regulators give rise to specific skeletal tissue phenotypes.

Extensive data have been accumulated to suggest that the leucine zipper family of transcription factors plays a major role in the regulation of gene expression and development in

the skeleton. Studies in which both the *c-fos* and the *v-fos* genes were virally introduced have shown that *fos* expression generated osteosarcomas [74, 180, 181]. *C-fos* knockout mice develop osteochondrodysplasia, overproduce hypertrophic cartilage, and cannot replace bone. This condition in some ways looks like osteopetrosis [213]. Other studies have also shown increases in *c-fos* proto-oncogene in bone from patients with fibrous dysplasia in whom bone formation is overexpressed or bone forms ectopically [31]. Studies examining different members of the basic leucine zipper protein family have demonstrated that both ATF-2 and hXBP are expressed in skeletal tissues [40, 173]. Ablation of ATF-2 leads to a defect in endochondral ossification with a histopathology similar to human hypochondroplasia [173].

2.2.4.3 The Role of PTHrP in Endochondral Development

The discovery of PTHrP as the primary factor in malignant hypocalcemia constituted a major advance in understanding the systemic effects of many malignancies. However, the subsequent characterization of PTHrP as an essential autocrine/paracrine factor in skeletal-tissue development was equally important. Initial animal studies demonstrated that PTHrP mRNA was fully expressed in perichondral cells and in the chondrocytes found in the proliferating zones of endochondral growth plates. The PTHrP receptor was expressed progressively more fully as endochondral chondrocytes matured toward their terminal hypertrophic state. Missense expression studies of PTHrP in developing avian embryo growth plates and studies in transgenic animals with the targeted ablation of PTHrP have demonstrated a complex negative feedback loop that involves Indian hedgehog (Ihh) regulation of the progression of chondrocyte development during endochondral bone formation [102, 122, 208]. These studies demonstrate that Ihh positively regulates PTHrP expression, as a result of which cells are maintained in an undifferentiated state, with Ihh promoting proliferation and thereby expanding the population. The increased output of PTHrP causes Ihh expression to be down-regulated by expanding the pool of proliferating immature chondrocytes. Ihh-ablated transgenic mice have no detectable

PTHrP in their growth plates, which are made up mainly of hypertrophic chondrocytes. Conversely, animals lacking PTHrP have very small zones of proliferating chondrocytes and exhibit a premature transition to cellular hypertrophy and mineralization [136, 194]. Interestingly, if the Ihh-ablated mice are engineered to have a constitutively active PTH1R receptor, premature chondrocyte hypertrophy is prevented, but proliferation of the chondrocytes in the growth zones is still diminished. These findings suggest molecular mechanisms that are regulated by Ihh and not activated by PTHrP control cell proliferation [103].

A further understanding of the developmental role of PTHrP has been gained from studies in two different human chondrodysplasias. One type of chondrodysplasia is a nonlethal, autosomal dominant disorder that was first identified by Jansen in 1934 [95]. It has subsequently been characterized at a molecular level as a constitutively activating mutation in the PTH1R receptor [186]. The patients are characterized by short limbs caused by severe abnormalities in their growth plates and associated hypocalcemia. The second type of chondrodysplasia was identified by Blomstrand et al. [22]. It is a prenatal lethal chondrodysplasia characterized by abnormal bone ossification and shortened limbs. In these fetuses, the limbs show very advanced endochondral development, and the disease is characterized by an autosomal recessive pattern of inheritance. Molecular analysis of these patients suggested the disease is due to an inactivating mutation in the PTH1R receptor [97].

2.2.4.4 PTH as a Therapeutic for Osteoporosis and Augmentation of Fracture Healing

Numerous recent studies have focused on the systemic effects and potential therapeutic applications of PTH [48, 159, 169]. The continuous infusion of PTH into mammals induces catabolic events, increases bone remodeling, and leads to a loss of skeletal bone mass. On the other hand, intermittent dosing seems to have anabolic effects and results in increased bone mass [116, 151, 199]. Clinical trials utilizing the 1–34 PTH peptide have increased bone mineral density and reduced the risk of vertebral and nonvertebral fractures in postmenopausal

women. Intermittent treatment also has improved the bone mass in osteoporotic men [85].

The recent approval of PTH(1–34) as an anabolic treatment for osteoporosis has been a major impetus to the use of PTH in bone healing. PTH administration has enhanced early fracture healing in parathyroidectomized rats [63], with PTH doses ranging from 10 to 200 µg/kg having significantly improved the mechanical and histological aspects of normal fracture repair in the rat [7, 88, 155]. PTH analogs have also been shown to reverse the inhibition of bone healing in ovariectomized rats [112] and in corticosteroid-treated rabbits [25]. PTH(1–34) is reported to increase bone ingrowth and pullout strength in porous metallic implants [193].

One drawback of the rat studies is that the hormone doses were much higher than would be tolerated in humans. To evaluate the clinical potential of PTH for fracture healing, patient-appropriate doses of recombinant human parathyroid hormone [PTH(1–34); teriparatide; Forteo™] were used in a well-established rat model. As early as day 21 of this study, calluses from the group treated with 30 µg/kg of PTH showed significant increases over controls in terms of torsional strength, stiffness, bone mineral content (BMC), bone mineral density (BMD) and cartilage volume. By day 35, both the 5-µg and the 30-µg/kg PTH-treated groups showed significant increases in BMC, BMD, and total osseous tissue volume; the experimental groups also showed significant decreases in void space and cartilage volume. At day 35, torsional strength was also significantly increased in the group treated with 30 µg of PTH. Even after 84 days, the group that had received 30 µg of PTH for 21 days, with treatment discontinued thereafter, exhibited increases in torsional strength and BMD over comparable control values. Thus, daily systemic administration of a low dose of PTH(1–34) enhanced fracture healing and induced an anabolic effect throughout the entire remodeling phase.

2.2.5 Other Growth Factors Within Skeletal Tissues

2.2.5.1 Fibroblast Growth Factor (FGF)

FGFs were originally isolated as oncogenes and shown to stimulate cell proliferation [196]. The

current family of closely structurally related proteins is encoded by at least 22 genes. Four distinct FGF receptors each a unique gene product, mediate activity through tyrosine kinase activity. Each receptor appears to be activated by all members of the FGF ligand family. The ligands in general have heparin-binding activity and, when complexed with heparin, have improved activity. FGF ligands regulate a wide variety of cellular functions and can act as mitogens, chemoattractants, and mediators of cellular differentiation. FGF receptor activity appears to directly regulate the expression of a number of different proteins, including metalloproteinases and morphogens [142, 164, 165].

The roles played by FGF in skeletal development have been elucidated by identifying autosomal dominant mutations that constitutively activate the FGF receptors [191, 219]. Mutations in the receptors lead to two types of disorders. One, in FGFR3, affects axial long-bone development and leads to the dwarfing chondrodysplasia syndromes. These include hypochondroplasia [18], achondroplasia [191], and thanatophoric dysplasia [178]. The second group of mutations, in FGFR2, causes a variety of craniosynostosis syndromes, including the Apert syndrome [215] and the Crouzon syndrome [93]. To date, changes in growth due to inactivating mutations in individual FGF ligands have not been identified. This suggests that the developmental functions of the FGF ligands involve collaboration among various molecules.

FGF family signaling pathways play multiple and essential roles in the early stages of skeletal patterning and in the recruitment and ultimate apoptosis of mesenchymal cells. They also seem to participate in the control of endochondral growth in the axial skeleton and of cranial bone growth at suture lines. During early limb-bud development, FGF signaling plays a role in mesenchymal epithelia [144]. As a result, FGF-10 is produced and acts on the FGF receptor 2b in the apical ectodermal ridge. Cells in the latter then express FGF-8, which signals back to FGFR1c in the limb mesoderm.

The role of FGF signaling in endochondral growth has been made apparent by activating mutations in FGFR3. However, the exact effect of the signaling pathways involved in endochondral development and the downstream FGF signaling on chondrocytes and osteoblasts

is less well understood. As with BMPs, multiple forms of the FGFs are expressed in the perichondrium. FGFR1 is expressed in prehypertrophic and hypertrophic zones and FGFR3 by proliferating chondrocytes. More recently, the actions of FGF signaling have been shown to depend on the stage of chondrocyte differentiation and the nature of the individual ligands. Thus, specific receptors are expressed and interact with specific ligands in chondrocytes only at specific stages of differentiation. Studies of limb cell cultures have indicated that FGF signaling interacts with both the *Ihh*/PTHRP and the BMP signaling systems in a complex network. FGF signaling seems to accelerate both the onset and the pace of hypertrophic differentiation, in actions that are antagonistic to those of BMPs, and to regulate chondrocyte *Ihh* expression and hypertrophic differentiation. BMP, on the other hand, seems to rescue the remaining proliferating and hypertrophic chondrocytes in achondroplastic mice. This has led to the conclusion that the interaction of BMP and FGF in the growth cartilage regulates the rate of chondrocyte differentiation and proliferation [148].

The intracellular effects of FGFs are mediated by two signaling pathways: the mitogen-activated protein kinase/ERK kinase 1 (MEK1) pathway and the Janus kinase-signal transducer and activator of transcription (JAK-STAT) pathway [152, 165, 182]. The JAK-STAT signaling pathway mediates the ability of FGF signaling to inhibit chondrocyte proliferation and enhances hypertrophic chondrocyte apoptosis, whereas the MEK1 pathway mediates FGF inhibition of hypertrophic differentiation.

A number of studies have examined whether FGF has utility in promoting bone formation. Systemic low doses of basic FGF (FGF-2) stimulate endosteal and endochondral bone formation, but depress periosteal bone formation in growing rats [145, 156]. Local administration of acidic FGF (FGF-1) increases new bone formation and bone density, whereas systemic FGF-1 appears to restore bone microarchitecture and prevent bone loss associated with estrogen withdrawal [50]. Both FGF-1 and FGF-2 appear immediately at injury sites after fracture. FGF-2 was shown to improve bone healing in a study that induced a large segmental defect and in another with a metaphyseal fracture. In a 32-week study of beagle

dogs, a single dose of bFGF injected into the fracture sites resulted in increased callus area and BMC and significant recovery in strength by week 16. Thus, FGF has therapeutic potential to enhance bone healing after surgery or injury.

2.2.5.2 Wnts (Wingless)

Wnts are 39- to 46-kDa cysteine-rich, secreted glycoproteins that are closely associated with both the cell surface and the ECM [161, 214]. Wnts are considered one of the major morphogenetic gene families responsible for appropriate embryonic development [146]. Genetic studies first performed in *Drosophila* have defined the function of this gene family. In *Drosophila*, the wingless gene is required for normal patterning in the adult and larval body segments [13, 14, 162]. The lack of this wingless gene results in the deletion of the posterior region of each body segment [14, 162]. Ectopic gene expression in *Xenopus* and gene knockout models in mice have since led to further understanding of the crucial role that Wnts play in organ development, segmentation, CNS patterning, cell fate and growth, limb development, and organization of asymmetric cell divisions [11, 45, 168, 216]. To date, approximately 100 Wnt genes have been identified in species ranging from *Caenorhabditis elegans* to humans [216].

Once the Wnt proteins are secreted, they bind to two families of cell-surface receptors, the Frizzled (Fzd) receptors and the low-density lipoprotein (LDL) receptor-related proteins (LRPs). The Fzd receptor generally consists of an extracellular cysteine-rich domain (CRD) that binds the specific Wnt protein. This receptor also consists of a seven membrane spanning domain on the cytoplasmic tail towards the carboxy-terminus of the protein. In contrast, the LRP-5 and -6 receptors have a single transmembrane domain [200]. A variety of secreted proteins, such as Frizzled-related proteins (sFRPs), Wnt inhibitory factor 1 (WIF1), and Cereberus, have been shown to be moderators of extracellular Wnt signaling. The Dickkopf (DKK) protein also exerts regulatory action by directly binding to the LRPs, thereby blocking signal transduction [11].

When the ligand becomes bound to the Fzd receptor, three signaling pathways are acti-

vated: the Wnt/ β -catenin (canonical) pathway, the Wnt/ Ca^{2+} pathway, and the Wnt/polarity pathway. The latter two are defined as noncanonical [11]. It is of interest that a given Wnt protein can activate more than one signaling cascade. The canonical pathway involves stabilization of β -catenin, followed by translocation to the nucleus where transcription genes are activated via the TCF/LEF1 family of transcription factors [24].

The noncanonical signaling is not as well understood, though studies in *Drosophila* and *C. elegans* are being continued. The Wnt/ Ca^{2+} pathway is thought to induce an increase in intracellular Ca^{2+} and activation of PKC, but further signaling steps have not yet been identified. Genetic studies in *Drosophila* indicate that the c-Jun N-terminal kinase (JNK) pathway is involved in the Wnt/polarity pathway, which in turn regulates cell polarity by controlling cytoskeletal organization, utilizing at some stage the disheveled (Dsh) scaffold protein [11]. The exact mechanism by which the LRP-5 and -6 coreceptors function is not understood, but they are essential for appropriate signaling. Loss of function of Arrow, the *Drosophila* analog to the vertebrate LRP receptor, mimics the wingless mutation that was first observed in the early 1980s and therefore provides evidence for the synergism between these receptors [200].

The roles Wnt signaling plays during skeletal development and postnatal bone repair were recognized as a result of mutations in humans. One is the autosomal recessive disorder osteoporosis pseudoglioma, characterized by low bone mass, frequent deformations and fractures, and defects in eye vascularization, all of which are linked to mutations in LRP-5 [73]. Children with osteoporosis pseudoglioma have normal endochondral growth and bone turnover, but their trabecular bone volume is significantly decreased [106]. Furthermore, gain-of-function experiments in humans and in mouse models have shown that organisms with an activated LRP-5 mutation exhibit a high bone mass [12].

Because the canonical signal transduction pathway is fairly well known, Wnt 3a was studied in transgenic mice. Previous studies had shown that Wnt 3a acts in the apical ectodermal ridge of the limb bud to keep cells in an undifferentiated and proliferative state [108,

110]. When Wnt 3a expression was analyzed in a murine knockout model, severe skeletal defects were observed [91, 198]. Studies of the direct effects of Wnt 3 on mesenchymal stem cells (MSCs) demonstrated that exogenous addition of Wnt 3 to murine MSCs inhibited osteogenic differentiation and decreased matrix mineralization; however, the suppression of osteogenesis can be fully reversed when Wnt 3a is removed.

The noncanonical effects of Wnt signaling have been examined through studies of Wnt 5. In contrast to the inhibitory effects of Wnt 3a, Wnt 5 appeared to promote osteogenic differentiation of the MSCs. These findings suggest that canonical Wnt signaling functions to maintain an undifferentiated, proliferative MSC population, whereas the noncanonical Wnts stimulate osteogenic differentiation [24]. Interestingly, ectopic expression of Wnt 5a delayed chondrocyte maturation and collagen type X expression, processes involved in cartilage formation [81, 109].

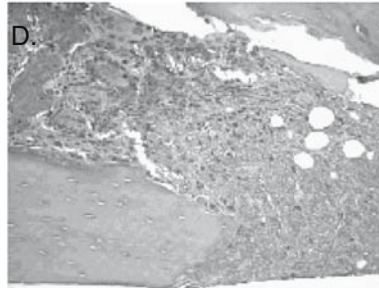
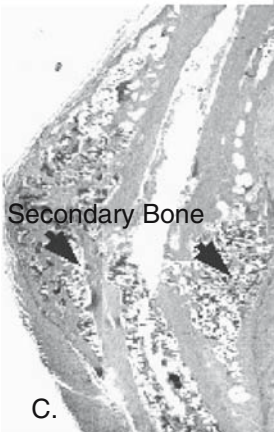
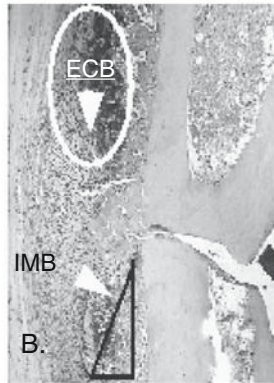
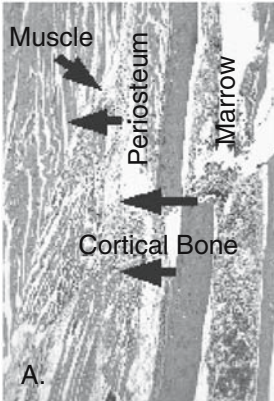
Many questions remain on the functional role of the Wnts, their receptors, their intracellular signaling, and their possible interaction with other morphogenic factors, such as the TGF- β family.

2.3 Origins of Postnatal Skeletal Stem Cells, Cytokines, and Morphogenetic Signals During Bone Repair

Bone is unique in that after fracture or surgery, it can regenerate the original structure and biomechanical competency of the damaged tissue. Bone repair involves four stages that overlap and cause the various tissue types to interact, as shown in Fig. 2.1. The fracture line in the bone determines the spatial relationships of the morphogenetic fields during tissue regeneration. This is evidenced by the development of two circular centers of cartilage (ECB) that form symmetrically with respect to the fracture line and taper proximally and distally along the

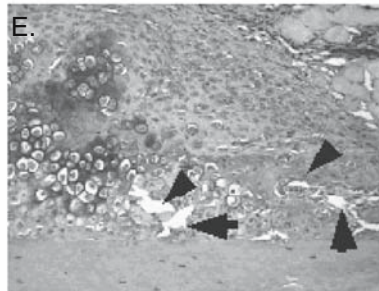
ORIGIN OF CELLS & SIGNALS

STAGES OF FRACTURE REPAIR
Biological Processes



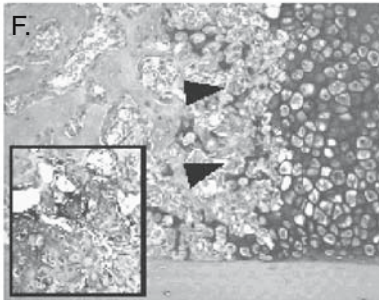
Initial Injury

- Inflammation
- Marrow response
- Hematoma
- MSC recruitment



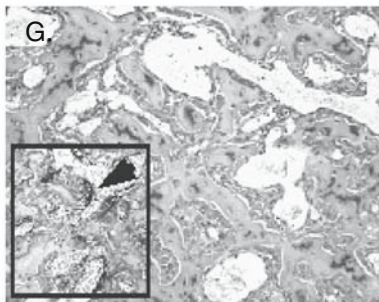
Endochondral Formation

- Cartilage formation



Periosteal Response

- Vascular ingrowth
- Intramembranous bone Formation



Primary Bone Formation

- Bone cell recruitment
- Chondrocyte apoptosis
- Matrix proteolysis
- Osteoclast* recruitment
- Endochondral neovascularization

Secondary Bone Formation

- Establishment of marrow
- Osteoclast remodeling
- Coupled osteoblast recruitment

bone cortices (see the middle microphotograph in Fig. 2.1A, B, and E). At the same time, a crescent-shaped region of intramembranous bone formation appears at the proximal and distal ends of the area of periosteal response and tapers inward toward the fracture line deep in the cartilage ring. Thus, endochondral and intramembranous bone formation both contribute to bone healing.

During bone repair, cell interactions are initiated between the external soft tissues that surround the injured bone, the underlying cortical bone and marrow, and the developing endochondral and intramembranous bone tissues (Fig. 2.1A). The origin of the MSCs that contribute to bone repair and the identity of the cells that initiate morphogenetic signals are still unresolved. Figure 2.1 shows potential sources of cells and signals that lead to the construction of these developmental fields.

MSCs involved in fracture repair may originate in the periosteum, the surrounding tissues, or both (Fig. 2.1A). The periosteum appears to be the primary source of MSCs that then give rise to the intramembranous bone that forms in the callus [154]. If the periosteum is removed, callus development is diminished [29], because periosteal cells robustly produce BMPs during the initial phases of fracture healing [26]. These observations suggest that morphogens recruit stem cells locally and induce them to differentiate.

MSCs may also originate in the surrounding muscle or marrow space. Data to support a muscle origin come from studies showing that demineralized bone powder or purified BMPs, when implanted or injected into muscle tissue, induce bone formation [92, 96, 203]. Other studies have shown that a variety of premyogenic cell lines can differentiate into chondrogenic or osteogenic cells when treated with BMPs [41, 70, 104]. Marrow stroma also can differentiate into osteoblasts and chondrocytes [20, 94, 188, 189]. Once recruited, their numbers increase as a result of other morphogenetic factors. It is important to identify the source of the stem cells, because they make up much of the callus tissue and may make up as much as 30% of the original volume of the uninjured long bone

Vascular tissues grow into the developing callus as new periosteal bone develops and progresses toward the fracture line from the proximal and distal edges. The interaction of the vascular elements and the initiation and propagation of the periosteal response thus appear to be the primary driving mechanisms that facilitate intramembranous bone formation. Perivascular mesenchymal cells in blood-vessel walls may also contribute to this process [27]. Figure 2.2 summarizes the mesenchymal lineage and types of morphogens that are involved in lineage selection, expansion, survival, and programmed cell removal.



Figure 2.1. Anatomic characterization of fracture repair. Left panels (A-C) show an overview of the morphogenetic fields of tissue development and the proximate tissue interactions. (A) Histological section of the fracture site immediately postfracture. Potential tissue origins of mesenchymal stem cells (MSCs) and morphogenetic signals are denoted by the arrows and denoted in the figure. (B) Histological section of the fracture site at 7 days postfracture. The two types of bone-formation processes are denoted as endochondral bone (ECB) and intramembraneous bone (IMB) formation. The two proceed in a symmetrical manner around the fracture site. (C) Histological section of the fracture site at 28 days postfracture. Secondary bone formation and coupled remodeling predominate in the late stage of bone repair. Right panels (D-G) show a summary of the multiple stages of fracture healing. Histological sections are presented for each stage, and the various processes associated with each stage are summarized. All histological specimens are from sagittal sections of mouse tibia transverse fractures and were stained with safranin O and fast green; micrographic images are at 200× magnification. (D) Section for the initial injury was taken from the fracture site 24 hours postinjury. (E) Section depicting the initial periosteal response and endochondral formation is from 7 days postinjury. Arrows denote vascular ingrowth from the peripheral areas of the periosteum. (F) Section depicting the period of primary bone formation is from 14 days postinjury. Arrows denote neovascular growth areas in the underlying new bone. Inset depicts images of an osteoclast (*chondroclast) resorbing an area of calcified cartilage. (G) Sections depicting the period of secondary bone formation are from 21 days postinjury. Callus sites. Inset depicts 400× images of an osteoclast resorbing an area of primary bone. Reproduced with permission from Gerstenfeld LC, Cullinane DM, Barnes GL, et al. Fracture healing as a post-natal developmental process: molecular, spatial, and temporal aspects of its regulation. *J Cell Biochem.* 2003 Apr 1;88(5):873–84. Copyright © 2003 Wiley-Liss, Inc., A Wiley Company.

Stages during Which Morphogens and Cytokines Regulate Mesenchymal Stem Cell Differentiation

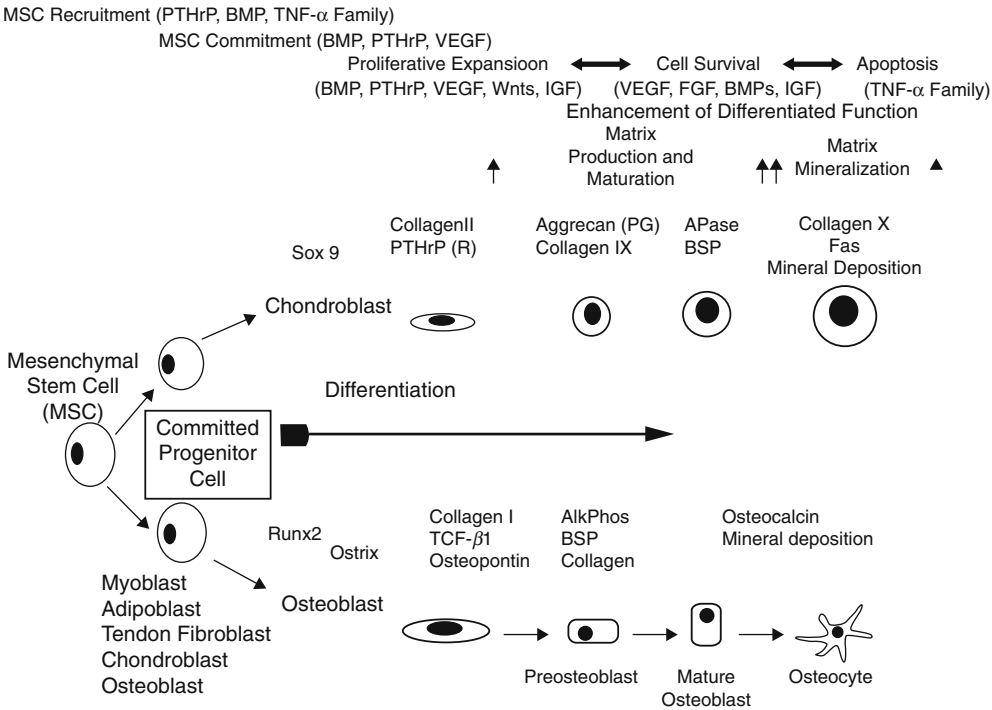


Figure 2.2. Schematic summary of the lineage progression of mesenchymal stem-cell (MSC) differentiation. Upper panel: Multiple stages of the life cycle of an MSC. The morphogenetic regulators of each stage are in parentheses. Lower panel: The separate stages of each of the major anabolic skeletal cell lineages are indicated with known markers that define each stage of their lineage progression. PTHrP, parathyroid hormone-related peptide; BMP, bone morphogenetic protein; TNF, tumor necrosis factor; VEGF, vascular endothelial growth factor; IGF, insulin-like growth factor; FGF, fibroblast growth factor; PG, large proteoglycan; BSP, bone sialoprotein; TGF, transforming growth factor.

Restoration of the original anatomic geometry of the tissue is an important aspect of bone repair. For this to occur there must be some relationship between the original structure of the tissue and the gradients of the morphogens that promote the developmental process and the characteristics of the injury. One obvious functional role must be attributed to the signals that initiate and establish the symmetry of bone repair around the fracture line. These signals may be thought of as arising from the marrow or from the injured cortical bone matrix. In this connection, how the injury influences tissue responses may have consider-

able relevance, because the inflammatory signals spread out from the point of origin of the injury [16, 51, 54]. Data that support the role inflammatory cytokines play in the initiation of skeletal tissue repair come from studies showing that in the absence of TNF- α signaling in receptor-null animals, the callus does not develop symmetrically around the fracture line. The absence of TNF- α signaling also leads to a delay in intramembranous and endochondral bone formation. Thus, TNF- α signaling facilitates the repair process, perhaps by stimulating MSC recruitment or differentiation [68].

The structural geometry of the callus may also depend on the muscular anatomy or vascularization of the tissue and on the biomechanical environment at the site of injury. The latter seems to be particularly important. When bending and shear loading were introduced at an osteotomy site, osteogenesis was favored over chondrogenesis [42]. Other studies have similarly shown that mechanical instability leads to persistence of cartilage tissue at the fracture site. This involves up-regulation of molecular signals such as *Ihh* that regulate chondrogenesis [124]. How morphogenetic fields are established and how biomechanical factors direct tissue differentiation and the geometry of the regenerative process are questions of considerable importance, because the answers may identify the signal molecules and relate them to the origins of MSCs. Defining how the morphogenetic fields are established also has clinical importance, since the therapeutic responses to bioactive factors may depend on whether they are correctly directed to the morphogenetic field.

2.4 Bone Repair Is Dependent upon Multiple Cellular and Molecular Signals

The cellular and molecular processes that govern bone repair after injury have many features that are similar to what occurs in a growth plate during embryonic and postnatal skeletal development. As reviewed earlier, fracture healing involves several stages and is mediated by very different biological processes. Figure 2.2 presents the stages and progression of MSC differentiation into cartilage and bone as the skeleton is formed.

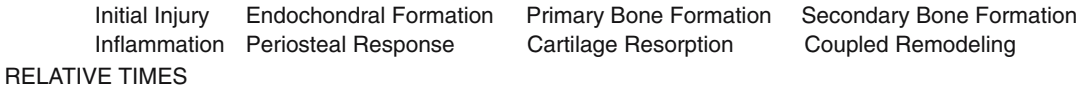
Figure 2.2 also shows the stages at which various morphogens and cytokines become active and regulate MSC and skeletal-cell differentiation. In addition the figure lists the specific transcription factors (*Runx 2*, *Osterix*, and *Sox 9* [117]) involved in lineage commitment and identifies stage-specific markers for the two

skeletal-cell lineages. Of particular interest is the fact that some factors act at several stages during skeletal-cell lineage progression. For example, BMPs not only are associated with MSC lineage commitment but also are involved in cellular expansion. In contrast, the scope of morphogens such as VEGF and the Wnts appears to be more restricted, with their predominant effect on proliferative lineage expansion or survival. Members of the TNF- α family, which are part of the immune response to injury, regulate the initial stages of MSC recruitment and cell survival during the inflammatory stage and re-emerge at the end of the MSC cycle to control apoptosis during tissue remodeling. Finally, factors such as the FGFs control the rate or timing of entry and exit of committed cells during their period of proliferative expansion.

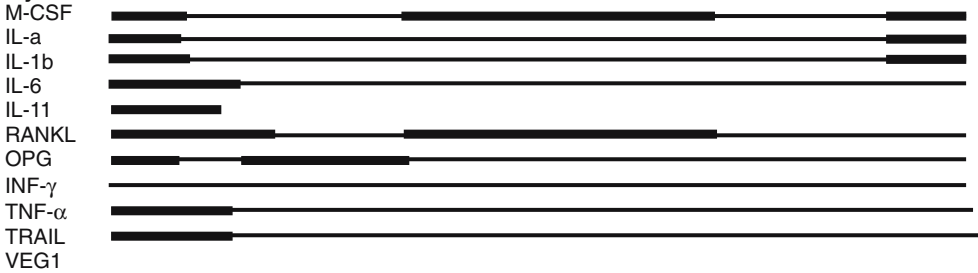
The functional contribution of specific cytokines and morphogens during fracture healing is presented in Fig. 2.3. These factors are expressed during different phases of fracture healing and therefore may vary in the roles they play during healing. For example, TGF- β 2, TGF- β 3, and GDF-5 show peak mRNA expression during chondrogenic differentiation and as the endochondral phases develop. This suggests that the two factors are functionally restricted to the periods in which chondrogenesis takes place.

Understanding the temporal pattern and molecular nature of the factors as they are expressed during bone healing can allow targeting and modification of their actions to lead to better fracture healing. Knowing the spatial nature of the morphogenetic fields during the temporal processes of fracture healing has clinical importance because the therapeutic responses to bioactive factors may be influenced by the moment in time when they contact the correct morphogenetic field. Such knowledge will help to develop therapeutic agents to treat osteoporosis and can equally well be applied to the development of therapeutic agents that promote bone formation. Table 2.1 lists the biological processes and approaches that can be modified in coupled bone remodeling, either to impede bone loss or to promote bone regeneration. The table also lists approaches that could enhance the rate or quality of bone healing.

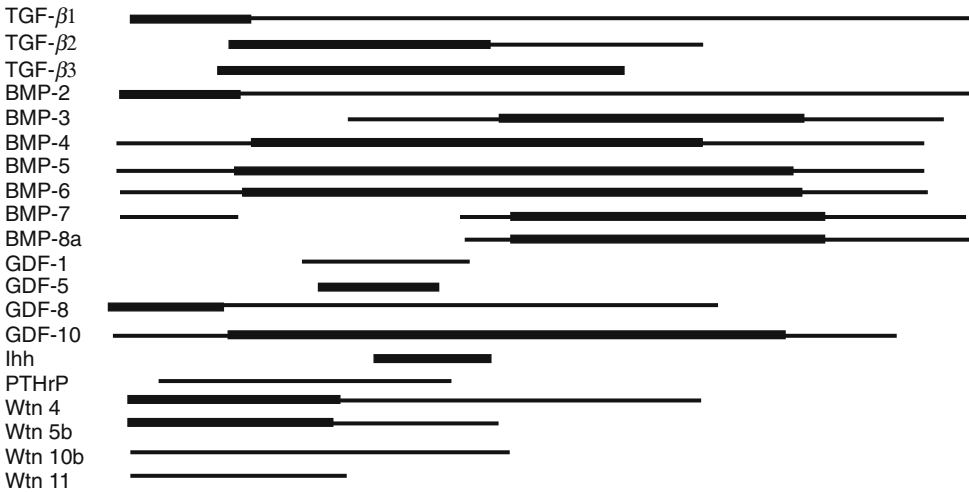
STAGES OF FRACTURE REPAIR



Cytokines



Morphogens



Proteases



Angiogenic

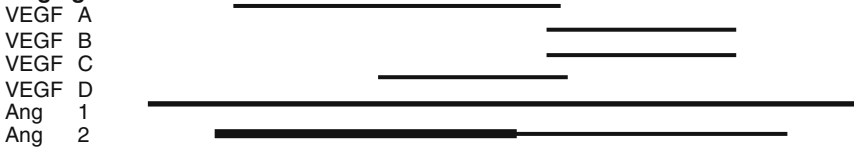


Figure 2.3. Schematic summary of the stages of fracture repair and their associated molecular processes. The relative temporal aspects of each of the stages of the fracture healing process are denoted by basic geometric shapes that also connote the relative intensity of the molecular processes that define each of the stages. The relative levels of expression of various mRNAs that have been examined in our laboratories are denoted by three line widths. The levels of expression are in percent over baseline for each and are not comparable for the various mRNAs. Data for expression levels for the proinflammatory cytokines and the extracellular matrix (ECM) mRNAs are from Kon et al., 2001 [118]; data for TGF- α family members are from Cho et al., 2002 [38]; data for proteases and angiogenic factors from are from Lehmann et al., 2002 [127]; and data for Cox2 are from Gerstenfeld et al., 2002 [70]. Data pertaining to Ihh and iNOs expression are unpublished. M-CSF, macrophage colony-stimulating factor; IL, interleukin; RANKL, RANK ligand; OPG, osteoprotegerin; INF, interferon; TNF, tumor necrosis factor; VEG1, xxx; TGF, transforming growth factor; BMP, bone morphogenetic protein; GDF, growth and differentiation factor; Ihh, Indian hedgehog; PTHrP, parathyroid hormone-related peptide; MMP, matrix metalloproteinase; VEGF, vascular endothelial growth factor; Ang, angiopoietin. Reproduced with permission from Gerstenfeld LC, Cullinane DM, Barnes GL, et al. Fracture healing as a post-natal developmental process: molecular, spatial, and temporal aspects of its regulation. *J Cell Biochem.* 2003 Apr 1;88(5):873–84. Copyright © 2003 Wiley-Liss, Inc., A Wiley Company.



Table 2.1. Comparison of strategies in the development of therapeutic agents to treat osteoporosis versus fracture and bone repair

A. Stages of fracture repair and strategies to enhance fracture repair			
Initial injury	Endochondral formation	Primary bone formation	Secondary bone formation
Inflammation	Periosteal response	Cartilage resorption	Coupled remodeling
Factors that promote stem-cell recruitment (PTH, BMPs)	Increase ratio of bone/cartilage differentiation (FGFs, Wnts, PTH)	Factors that change rates of endochondral remodeling (TNF family)	Factors that enhance coupled bone formation (TNF family)
B. Stages of coupled remodeling and strategies to enhance bone mass			
Activation	Diminish numbers of osteoclasts (TNF family)		
Resorption	Diminish osteoclast activity/increase rate of osteoclast turnover (TNF family)		
Formation	Increase osteoblast numbers/osteoblast activity (BMPs, PTH, Wnts)		

2.5 Future Perspectives on Therapeutic Uses of Morphogenetic Factors

Reduction of the morbidity associated with some 5% to 10% of fractures and improvement of healing after osteotomies, arthrodeses, spinal fusions, and other reconstructive orthopedic procedures depend on better understanding of the biology of fracture and bone healing (170). As discussed above, multiple morphogenetic factors regulate normal skeletal development, but it is not clear how they function in postnatal healing. Many factors act cooperatively or even antagonistically at different stages of bone development. Single use of indi-

vidual factors has had mixed success in promoting bone healing. Regaining biomechanical competency more quickly is even more complicated than promoting stem-cell differentiation. Biomechanical competency involves many factors, including the restoration of the material properties of the tissue and of appropriate skeletal-tissue geometry. At the same time, it will be necessary to define appropriate modalities for using repair-promoting factors and to identify when, where, and how long the factors should be applied. Because many factors, once they activate receptors, utilize overlapping signal-transduction pathways to mediate intracellular effects, signal pathways need to be identified in the hope of making optimal use of the small-molecule pharmaceuticals that are being developed.

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3.

Bone Allograft Safety and Performance

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3.1 Introduction

Bone allograft transplantation is a common practice; in the United States 650,000 procedures were performed in 1999, a 186% increase from 1990 [3]. This increase can be attributed to morbidities associated with bone autografts [6, 18, 30, 35, 59], the increased availability of bone allografts, and the expansion of these applications [9, 16, 21, 22, 29, 31, 42, 66]. A variety of musculoskeletal allografts are available for different reconstructive applications. Bone allograft is an alternative to autograft because it has osteoconductive properties, acts as a scaffold for bone growth, and induces bone formation by providing osteogenic factors, in addition to mesenchymal precursor cells, osteoblasts, and osteocytes. Although these properties are advantageous, the potential for the transmission of infectious diseases remains a great concern [1, 2, 4, 10, 12, 24, 26, 27, 32, 38, 49, 53]. Because of the biological origin of bone allografts, the clinician must be educated about the effects of tissue preparation and processing on the immunogenic, osteoinductive, osteoconductive, and structural properties of allografts in order to make appropriate clinical decisions. This chapter discusses the safety of bone allografts and the effects of donor selection, harvesting, processing, and implantation on the performance of bone allograft in reconstructive surgery.

3.2 An Overview of Musculoskeletal Graft Harvesting and Processing

In the United States, the Food and Drug Administration (FDA) currently regulates organ and tissue transplants with mandated donor and tissue screening protocols for human immunodeficiency virus (HIV) types 1 and 2, hepatitis B virus (HBV), and hepatitis C virus (HCV) (Table 3.1). The FDA also requires documentation to accompany the donor graft to provide a medical history that precludes any recent infections or patient “social” habits, such as drug abuse, which would increase the risk of allograft infection. In addition, the American Association of Tissue Banks (AATB), a nonprofit organization, provides industry guidelines and recommendations for its accredited members beyond those of the FDA, which include testing for human T-lymphocytic virus (HTLV) types 1 and 2 and syphilis [67] (Table 3.1). However, there are no uniform industry standards for tissue processing, and not all tissue banks are AATB-accredited. Medical conditions contraindicated by the FDA and AATB for tissue and organ donation include benign tumors near the allograft excision sites, malignant tumors, autoimmune or inflammatory diseases, severe endocrine/metabolic disease, and collagen diseases [22, 29, 36, 42, 62, 63]. Additional contra-

indications for donations include deaths resulting from trauma with large resuscitation volumes, with or without blood or blood products, and deaths resulting from poisoning or related to toxic overdoses [67].

Upon identification and screening of an acceptable donor, appropriate consent must be obtained from the donor or nearest relative prior to tissue and/or organ procurement. Musculoskeletal allografts may be obtained from living donors, multiorgan donors, and cadavers. Harvesting of a musculoskeletal allograft from a living donor (such as a femoral head allograft harvested from a total hip replacement) is performed in a sterile operating room, as is harvesting from a multiorgan donor. Cadaveric musculoskeletal tissues must be procured within 24 hours of death, with the time interval between death and refrigeration not to exceed twelve hours. Harvesting of a musculoskeletal graft from a cadaver is performed in an approved, aseptic environment. Musculoskeletal allografts can be categorized as (1) bone with soft-tissue attachments (such as a bone-patellar tendon-bone allograft), (2) bone devoid of soft-tissue attachments (such as a femoral head), or (3) an isolated soft-tissue allograft (such as a meniscus). After the tissue is harvested, the donor serum and allograft are cultured for microbial contamination. The allograft is then cleaned, soaked in an antiseptic solution such as BioCleanse (Regeneration Technologies, Alachua, FL), and irrigated with or without pressurized lavage or by ultrasonic/mechanical cleansing techniques. The allograft is then frozen and may be terminally sterilized (described below). In some cases, freezing is replaced by cryopreservation techniques to retain cell viability and possible osteogenic ability.

Freezing cannot substitute for sterilization and at best may only prevent bacteria, fungi, spores, or viruses from growing. As a result, some tissue banks perform terminal bactericidal and virucidal sterilization that includes heating, gamma-irradiation, chemical sterilization, and lyophilization. These procedures further reduce the risk of infection and allogenic response by musculoskeletal tissues. Some tissue banks routinely "pasteurize" or autoclave allografts [36, 42]; the resulting increase in temperature eliminates the biological activity of the cells, but may decrease the strength of the grafts as a result of the denatur-

ation of structural proteins [7]. In addition, heat sterilization may not inactivate bacterial spores [27]. Gamma-irradiation at the level of 1.5 to 2.5 megarads or above [8, 13, 36, 42, 45, 62] is believed to inactivate bacterial contaminants and HCV, but not HIV [20, 45, 47]. Gamma-irradiation, moreover, weakens musculoskeletal allografts [14, 44]. Lyophilization, i.e., freeze-drying, is a process by which water is removed from the tissue to the point where cellular activity is no longer supported. This process involves partially freezing the tissues to allow sublimation of water, followed by further drying with the aid of other techniques. As a result, HIV and HCV are inactivated and the risk of transmission is minimized in the infected blood products and bone marrow [53]. This technique may, however, reduce the strength of the musculoskeletal allografts [14, 44]. With proper storage, freeze-dried allografts retain biological activity for several years.

Chemical sterilization with proprietary solutions or ethylene oxide has also been used for terminal sterilization. Adverse reactions, such as moderate inflammation from residual ethylene oxide in the allograft, have been reported [8, 54, 60, 62]. Proprietary solutions may contain particular bactericidal, virucidal, and fungicidal agents, but there is no industry-wide standard for their usage.

Allogenic bone can be machined and separated into cortical, corticocancellous, and cancellous preparations. Cortical and corticocancellous allografts are used for structural support and have limited osteoconductive capability, with no osteoinductive properties. Cortical and corticocancellous bone grafts undergo slow resorption in the host secondary to limited vascular invasion; this decreases the structural properties of the graft. The cortical/corticocancellous allograft is incorporated by the host through creeping substitution in conjunction with slow bone remodeling. These grafts are available in several forms: morsellized "bone chips," short segments of diaphyseal rings from femora or tibiae, iliac crest bone wedges, cortical struts, and whole bones en bloc, such as a fibula. Large areas of nonincorporated necrotic bone often remain in a patient for years after implantation. Cancellous allografts provide limited structural support and osteoconductivity that can be enhanced with demineralization. In the course of bone remodeling, cancellous allografts

Table 3.1. Graft donor infectious pathogens screened

Mandated by FDA
Human immunodeficiency virus (HIV) types 1 and 2
Hepatitis B virus (HBV)
Hepatitis C virus (HCV)
Additional AATB screening
Human T-lymphocytic virus (HTLV) types 1 and 2
Syphilis

are resorbed more quickly than cortical grafts and are typically available as small, porous, spongy blocks that are used to fill segmental bone defects.

After terminal sterilization, bone allografts can be demineralized to make osteoinductive biological molecules, such as bone morphogenetic proteins (BMPs), more readily available to augment new bone formation [17, 37, 50]. The demineralization process is thought to destroy the antigenic surface of the bone graft, which reduces the host immune response. Like gamma-irradiation and lyophilization, the demineralization process weakens musculoskeletal allografts [14, 44]. Thus, choosing an appropriate allograft becomes critical when the primary requirement is structural augmentation.

Quality control of tissue banks is maintained through documentation and periodic audits of stored allografts. Some tissue banks routinely test stored tissues as new laboratory methods become available [12]. These periodic audits increase the chance of detection of potential cases of HIV transmission and/or epidemiological exposures to other previously undetected infections.

3.3 Infection from Musculoskeletal Transplants

Musculoskeletal transplantation is a safe, comprehensively regulated practice with a low incidence of infections, especially in light of its substantial usage in reconstructive procedures. However, the risk of potentially fatal complications from infectious transmission does exist. The literature describes many cases of contamination with HIV [2, 32, 53], HCV [1, 12], *Clostridium* species [4, 27, 38], and other bacteria

[4, 24, 26, 65], and viruses in transplants procured from acceptable donors.

HIV infection is one of the most serious risks associated with allograft transplantation. There is currently no cure or vaccine for this lifelong, disabling disease. With proper donor screening and HIV antibody and antigen testing, the estimated risk of HIV transmission in musculoskeletal transplantation is 1 in 150,471 and can be reduced to 1 in 1.67 million with lymph node testing, serology, and checking for complications associated with grafts from the same donor [10]. The risk of infection following allograft transplantation is comparable to the risk of HIV infection from screened whole red blood cell transfusion; it is thought to be between 1 in 250,000 and 1 in 2,000,000 [10]. Between 1988 and 1992, four cases of HIV transmission were reported resulting from procedures that utilized fresh-frozen bone allografts in 1984 and 1985, which were traced to two donors [2, 53]. These investigations were initiated after the allograft recipients, whose only risk for HIV was transplantation, were found to be positive for HIV several years later. Other infected allograft recipients were then identified through analysis of banked tissue. The donors of these tissues were screened for HIV and tested negative. It is believed that the infection occurred during an early stage when HIV antibodies were not yet detectable. In another case, a fresh-frozen bone allograft was implanted that had been subjected to extensive intramedullary reaming prior to implantation and did not test positive, yet became the source of the HIV infection. Conceivably, the removal of blood and bone marrow from the allograft prior to implantation cleared infectious cells from the tissue and thus led to a negative test result [53]. To date, there have been no reports of HIV transmission from musculoskeletal allografts obtained from seronegative donors that were subjected to freeze-drying or other terminal sterilization methods [8, 32, 47, 48, 53, 62, 63, 64]. Since then, tests have been developed for other markers of HIV, including the p24 antigen assay and the use of the polymerase chain reaction (PCR) [20, 32, 47, 48, 53, 62, 63].

Hepatitis C is a chronic hepatic disease that for several years after infection may exhibit no clinical signs or symptoms, yet ultimately lead to severe morbidity and mortality. There is no cure or vaccine for hepatitis C. Nine cases

of HCV transmission by musculoskeletal allografts from three donors were reported in the United States between 1995 and 2003 [1, 12]. These donors had negative medical and social histories and initially tested negative for HCV when subjected to an anti-HCV immunoassay. In these cases, previously undetected HCV was identified from retrospective testing of tissue and sera with newer anti-HCV immunoassays and PCR analysis. After the donor tissues had been identified, a protocol was initiated to inform and test all recipients of tissues or organs from these donors. Interestingly, this study reported that when the high-risk seroconverted individual was excluded, all recipients of minimally processed allografts seroconverted for HCV. However, recipients of irradiated tissue that had been freeze-dried, frozen or cryopreserved did not test positive for HCV infection [12]. In 2002, the Centers for Disease Control (CDC) reported four cases of HCV transmission that resulted from a screened donor of bone-patellar-bone and tendon allografts [1]. The CDC investigation was prompted by the fact that acute hepatitis C was diagnosed 6 weeks after a recipient received a bone-patellar-bone allograft. Further testing with an anti-HCV immunoassay showed that the donor serum was negative for the HCV protein, but PCR analysis showed a positive result for HCV mRNA. Testing of the other recipients of the infected allografts revealed no cases of HCV transmission if the bone allografts had undergone gamma irradiation [1, 12]. Gamma-irradiation of musculoskeletal allografts would therefore appear to reduce the risk of HCV transmission from infected tissues.

Studies of bacterial infection or contamination of musculoskeletal allografts have shown that most of the allograft contamination is due to *Staphylococcus* and other mixed skin flora [4, 8, 24, 26, 33, 65]. Kainer et al. [27] identified 14 cases of infection by *Clostridium* species that they traced to nine donors. The time between death and tissue procurement in two of the nine donors exceeded industry standards. The 14 infected patients had received nine frozen bone-patellar tendon-bone allografts, four fresh femoral condyles, and one meniscus graft. All of the processed allograft tissues from the 14 identified cases came from one tissue bank, and the unprocessed donor tissues originated from seven other tissue banks. The tissue banks that provided the allografts to the recipients had procured the tissues using aseptic techniques that included decontamination by suspension in a proprietary antibiotic solution, but did they did not employ terminal sterilization. However, when terminal sterilization was performed, whether by gamma-irradiation or by low temperature, or if chemical sterilization had been employed at other tissue banks, the resulting allografts from five of the nine identified donors did not induce infection. Even though the overall rate of *Clostridium* infection was less than 0.5% among recipients of allografts from the tissue bank that reported *Clostridium* infection, this rate was still significantly higher than the rate among recipients of allografts from the tissue banks with no *Clostridium* infection [27].

An additional means of reducing the risk of contamination involves harvesting the tissues in an operating room with sterile techniques [26, 65]. The degree of bacterial contamination

Table 3.2. Factors influencing allograft performance

Factor	Implication
Graft donor age	Osteoinductive potential is greater from donors aged 42 years and younger. Mechanical properties of allograft bone are inversely proportional to donor age after the fifth decade.
Presence of osteoporosis or osteopenia	Osteoporotic and osteopenic bone have decreased mechanical properties. According to histologic appearance, the incidence of osteoporosis is higher in donors after the fifth decade of life.
Graft anatomic origin	Fibular strut grafts are stronger than femoral ring or tibial grafts. Iliac crest grafts from the anterior iliac spine are stronger than those from the posterior iliac spine.
Tissue processing	Gamma-irradiation of ≥ 3.0 megarads (virucidal levels) reduces mechanical properties. Lyophilization can also weaken allografts. Pasteurization may also decrease the mechanical strength of allograft bone.

of a musculoskeletal allograft is a direct function of the time that elapses between death and refrigeration [38, 65]. Tissues obtained from living donors have lower rates of bacterial contamination than tissues harvested from cadavers at autopsy [26, 65]. Musculoskeletal allografts from donors who suffered multiple trauma, with or without resuscitation, had higher rates of bacterial contamination than allografts from organ donors [65]. These observations are best explained by the fact that as postmortem time increases, the risk of infection by intestinal flora such as *Clostridium* and *Escherichia* species also increases [27]. This is particularly true for spore-forming bacteria such as *Clostridium* that are capable of long dormancy. As with surgical infection rates, the rate of allograft contamination is directly proportional to the number of persons present in the operating room during procurement [65]. The order in which tissues are harvested also affects the rate of bacterial contamination; the rate is higher in specimens from the hemipelvis than in specimens from the femur or tibia [26], probably because the hemipelvis is typically the last large structural bone to be harvested. Prolonged handling of the skin also increases the risk of contamination [26]. The risk of contamination can be reduced by antiseptic soaking, irrigation, and terminal sterilization [24].

3.4 Donor Selection Factors Affecting Musculoskeletal Allograft Performance

All potential allograft transplant donors are screened for a variety of factors, including but not limited to sex, age, cause of death, and past medical and social history; the results of serological tests for medical diseases; and, most importantly, the presence of bacterial and viral pathogens. The most commonly reported exclusion factors for tissue donors include a medical history of infection at the excision sites, benign or malignant tumors at the excision sites, autoimmune diseases, severe endocrine/metabolic diseases, collagen diseases, and infection by HIV, HCV, and/or HBV. Age, sex, medical history, and the type of bone harvested from screened tissue donors have been

evaluated for their effects on osteoinductive potential and structural support of the allografts (Table 3.2).

Increased donor age may be inversely related to the osteoinductive potential of bone allografts. Using an in vivo nude murine model, Schwartz et al. [50] reported that an increase in donor age decreased the osteoinductivity of the demineralized, freeze-dried bone allograft (DFDBA). Areas of new bone formation, new cortical bone function, and new bone-marrow production were smaller in allografts obtained from older donors (>50 years) than in allografts obtained from younger donors (<29 years). Osteoconductivity was not affected by donor gender. Lohman et al. [37] confirmed the age-dependent effect by noting that allograft osteoinductive potential was significantly greater for donors under 42 than for donors over 70 years of age.

Several studies have shown that the mechanical properties of bone decline with age. Burnstein et al., using cadaveric human specimens, observed a highly significant negative correlation between age and femoral yield stress, ultimate stress, elastic modulus, and ultimate strain [11]. Smith et al. [55] observed a negative correlation between the tensile stress of bone and age in vivo. McCalden et al. demonstrated that there is an inverse relationship between the mechanical properties of cortical bone and age, and theorized that the decrease in bone strength is the result of an age-dependent increase in bone porosity [39].

Allografts from donors with osteoporosis or osteopenia, conditions that are not contraindicated for bone transplant donation, may have less strength and stiffness [17]. Dickenson et al. [15] reported a significant decrease in the modulus of elasticity, the ultimate tensile strength, and the amount of plastic and elastic energy absorbed in osteoporotic bone in comparison with nonosteoporotic bone in vitro. They also theorized that the decrease in strength and stiffness in osteoporotic bone grafts was due to greater porosity. In vivo, Lill et al. observed a significant reduction in the bending stiffness of intact osteoporotic tibiae in comparison with normal tibiae, as well as delayed fracture healing in osteoporotic bone [34].

Histologic evaluation of bone allografts has shown that osteoporosis and osteopenia affect bone allograft performance [43, 51, 58]. Histo-

Table 3.3. Effects of graft tissue processing on allograft mechanical performance

Processing technique	Study	Observations
Lyophilization	Brantigan et al. 1993 [9]	Fresh frozen cancellous bone is 219% stronger than lyophilized cancellous bone.
	Simonian et al. 1994 [54]	Lyophilization significantly decreases screw pullout strength.
	Kang and Kim 1995 [28]	In vivo lyophilized graft had decreases of 30.1% in bending strength and 41.3% in compressive strength.
	Thoren and Aspenberg 1995 [60]	Lyophilization decreased mechanical stiffness by 19%, yield by 16%, and energy to failure by 31%.
Gamma-irradiation	Nather et al. 2004 [41]	Lyophilized allografts significantly weaker than deep-frozen grafts.
	Anderson et al. 1992 [5]	Failure stress and elastic moduli of cancellous bone significantly decreased after 6.0 megarads but not after 2.5 megarads.
	Rasmussen et al. 1994 [45]	12% decrease in stiffness and 26% decrease in maximum force after 4.0 megarads.
	Zhang et al. 1994 [68]	No significant difference in mechanical properties of iliac crest wedge grafts after 2.0 to 2.5 megarads.
	Fideler et al. 1995 [19]	Mechanical properties of fresh-frozen bone-patella-bone graft reduced by 15% after 2.0 megarads, with further reduction of 46% after 4.0 megarads.
	Hamer et al. 1996 [23]	Dose-dependent decreases of up to 46% in mechanical strength after irradiation.
	Currey et al. 1997 [13]	Virucidal irradiation levels decreased bending strength by 52% to 67%, work to fracture by 74% to 96%, and impact energy by 37% to 75%.
Pasteurization	Borcher et al. 1995 [7]	Boiling and autoclaving decreased allograft strength by 26% and 58%, respectively. Freezing did not compromise allograft strength.
Ethylene oxide	Wittenberg et al. 1990 [66]	Ethylene oxide had no significant effect on immediate compression strength of grafts.

logical evaluation was performed on 27% of the 1,146 osteoarthritic femoral heads donated by patients undergoing elective total hip arthroplasty. More than 30% of the samples exhibited osteopenia on radiographic examination. Marked, generalized osteopenia with thinning of the cortical and cancellous bone was found in 3% of the samples [43]. The increased incidence of osteopenia clearly affects the bone quality, but the effects of metabolic and inflammatory diseases noted in some specimens are not known [43]. Siddiqui et al. [51] observed that 12% of 40 allografts from screened donors in their fifties had osteoporosis. They suggested that these allografts would not be suitable in cases where graft strength is required.

Bone allografts can be used in either orthotopic or heterotopic transplantations. In orthotopic transplantation, cortical bone allografts

are placed in an anatomically appropriate site, as in an area of large bone loss. In heterotopic transplantation, bone allografts are placed in an anatomically abnormal location, such as a fibular strut allograft used adjunctively during a vertebral fusion [57]. In general, cortical bone allografts are stronger than cancellous bone allografts. Cortical bone graft strength varies according to anatomical location, with fibular struts being stronger than femoral rings, which in turn are stronger than tricortical iliac bone crest [21, 46, 52, 66]. Additionally, iliac bone grafts harvested close to the anterior superior iliac spine are stronger than those harvested near the posterior iliac spine [31]. Various combinations of cortical and cancellous bone allografts can augment reconstructive procedures, but terminal sterilization, though recommended, may reduce their strength.

3.5 Effects of Processing on Biomechanical Properties of Musculoskeletal Allografts

Gamma-irradiation and lyophilization (freeze-drying), two commonly used techniques for terminal sterilization of allografts, lead to weakening of grafts (Table 3.3). Gamma-irradiation of at least 3.0 megarads is required to inactivate viruses, whereas 1.5 to 2.5 megarads can inactivate bacteria [20, 45, 47]. Radiation dose weakens the biomechanical properties of musculoskeletal allografts. Gamma-irradiation at virucidal levels significantly increases fatigue while decreasing failure strength, failure energy, and stiffness [5, 13, 19, 23, 45, 54, 68]. Lyophilization reduces screw pullout strength and the maximum limits of strength, torque, and torsional stiffness and diminishes absorption energy [28, 41, 54]. Lyophilized allografts need to be rehydrated before transplantation; the quality of rehydration can also affect the mechanical parameters [28, 41, 61]. Terminal sterilization with ethylene oxide does not significantly weaken screw pullout strength [54]. Musculoskeletal tissues subjected to boiling or autoclaving exhibit significant reductions in strength, but freezing does not reduce their strength [7].

3.6 Conclusions

Musculoskeletal allografts are an alternative to autografts without the associated morbidities [6, 18, 30, 35, 59]. Allografts are widely available in a variety of preparations, and their transplantation is a safe, comprehensively regulated practice with a low incidence of HIV [2, 32, 53], HCV, and bacterial infection. The risk of infection is further decreased when musculoskeletal allografts are obtained from AATB-accredited tissue banks that practice comprehensive donor screening and tighter tissue procurement and employ more testing than required by the FDA [67]. The use of tissue banks that perform PCR analysis and/or histomorphometric testing of donor tissues further minimizes the risk of viral or bacterial transmission [47, 48, 51, 58]. The risk of HIV infection from fresh-frozen, non-terminally-sterilized mus-

culoskeletal allografts is comparable to that from blood transfusion [10]. Terminal sterilization by gamma-irradiation or lyophilization of musculoskeletal tissues can further diminish HIV and HCV infection rates, but at the cost of a decrease in the mechanical properties of the allograft. Until more tissue-screening tests become available, active surveillance and audit of stored nonimplanted allografts will provide further assurance for the quality control of musculoskeletal transplants.

Using fresh, fibular strut or femoral ring cortical bone allografts from younger, nonosteoporotic donors permits the surgeon to maximize the structural integrity of reconstructive procedures [11, 15, 17, 39, 46, 52, 55]. The osteoinductive ability of bone allografts can be maximized by selecting demineralized, freeze-dried grafts from younger donors [37, 50].

In the future, new methods or modifications of existing tissue-processing techniques may be developed to maximize the osteoinductive and osteoconductive properties of bone allografts. Possible approaches to augment bone allograft performance may include the use of bone morphogenetic proteins (BMPs) or other local or systemic mediators of growth and inflammation. For example, the use of structural cortical bone allografts with osteoconductive and structural capabilities could add to the osteoinductive ability of the graft [25, 40, 56]. Although promising, the use of BMPs in conjunction with allografts needs further study.

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4.

Biodegradable Orthopedic Implants

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List of Abbreviations

ECM: extracellular matrix
GAG: glycosaminoglycan
HA: hyaluronic acid
MMP: matrix metalloproteinase
OPF: oligo(poly(ethylene glycol) fumarate)
PBS: phosphate-buffered saline
PCL: poly(ϵ -caprolactone)
PEG: poly(ethylene glycol)
PEG-DA: poly(ethylene glycol)-diacrylate
PEG-DM: poly(ethylene glycol)-dimethacrylate
PGA: poly(glycolic acid)
PLA: poly(lactic acid)
PLGA: poly(lactic-co-glycolic acid)
POE: poly(orthoester)
PPF: poly(propylene fumarate)
PPF-DA: poly(propylene fumarate)-diacrylate
rhBMP-2: recombinant human bone morphogenetic protein 2
TGF- β 1: transforming growth factor β 1

4.1 Introduction

Over the past 30 years, there have been significant advances in the development of biodegradable materials [79]. In particular, these materials have received attention for use as implants to aid regeneration of orthopedic defects [49, 91]. Every year more than 3.1 million orthopedic surgeries are performed in the United States alone [1]. However, although

current treatments using nondegradable fixation materials have proven efficacious, tissue-engineering approaches with biodegradable implants are being considered as promising future alternatives [8, 49]. One possible advantage of these systems is that biodegradable implants can be engineered to provide temporary support for bone fractures, and because they can degrade at a rate matching new tissue formation, their use can eliminate the need for a second surgery [49]. In addition to providing support for the tissue surrounding a defect, the scaffold can serve as a substrate for seeded cells, facilitating new tissue formation at the site of injury [35, 100]. The incorporation of drugs or bioactive molecules may also accelerate new tissue formation, or can be used to treat specific conditions, such as osteomyelitis [4, 10].

In designing biodegradable orthopedic implants, several important factors should be considered. First, the material should degrade over an appropriate time, so that the scaffold functions as a temporary support, but allows space for newly generated tissue to replace the defect [49, 91]. Second, neither the initially implanted biomaterials nor the degraded materials and related products, such as monomers, initiators, and residual solvents, should elicit a serious inflammatory or immunogenic response in the body [28]. Finally, the material should possess sufficient mechanical strength to sustain loads applied to defects during the healing process. Additionally, the material should show a decrease in mechanical strength as defects are replaced with new tissue to

encourage force transfer in load-bearing defects. In this way, mechanical signals are gradually transmitted to the resident cells, thus encouraging tissue remodeling via exposure to dynamic loading conditions [2, 106].

Over several decades, a number of biomaterials for orthopedic applications have been investigated and developed. In this chapter, applications, important properties, and different types of biodegradable materials will be discussed in order to provide an overview of the state of the art in orthopedic biomaterials.

4.2 Background

Before developing biomaterials for a particular orthopedic tissue-engineering application, it is important first to understand the basic properties of the different musculoskeletal tissues such as bone, cartilage, ligament, and tendon. This basic information allows developing materials and strategies that are specifically tailored for each type of tissue defect.

4.2.1 Bone

The main function of bone tissue is to support the body. Bone tissue is maintained by the balance in activity between bone-forming and bone-resorbing cells. The collagen fibers impart tensile strength, and the mineral salts, a form of calcium phosphate (hydroxyapatite), increase the toughness and hardness of the tissue [7]. Three types of cells coexist in bone: osteoblasts, osteoclasts, and osteocytes. Osteoblasts are bone-forming cells responsible for the formation of the hard extracellular matrix, whereas osteocytes are fully mature embedded bone cells that maintain the tissue structure. Osteoclasts selectively resorb bone in certain areas in response to a biochemical or biomechanical stimulus [21].

Human bones are described as compact (cortical) or spongy (cancellous), depending on their density. Compact bone consists of central canals and perforating canals surrounded by concentric rings of matrix. Spongy bone is much less dense, having irregular lattice structures where spaces are filled with bone marrow [101].

4.2.2 Cartilage

Cartilage is an avascular tissue composed of chondrocytes embedded in an extracellular matrix consisting of water and a solid matrix. The solid matrix consists of proteoglycans and collagens, as well as glycoproteins in lesser amounts. Three types of cartilage have been described, which differ in composition: hyaline cartilage, elastic cartilage, and fibrocartilage [36, 45].

Hyaline cartilage is a glassy and homogeneous cartilage composed primarily of type II collagen fibers and proteoglycans. This unique combination of collagen fibers and hydrophilic proteoglycans gives cartilage important viscoelastic properties that allow it to disperse forces while acting as a lubricator. Elastic cartilage is similar to hyaline cartilage; however, it also contains elastic fibers and an interconnecting sheet of elastic material. It is often found in the external ears and the walls of the acoustic meatus. Fibrocartilage possesses properties that are intermediate between those of dense connective tissue and hyaline cartilage and contains both type I and II collagen. Fibrocartilage is the main constituent of tissues such as the meniscus of the knee [36, 45].

4.2.3 Tendon

Tendons are dense tissues that connect muscle to bone. Tendon tissue consists of fibroblasts surrounded by type I collagen, a small amount of type III collagen, and small quantities of proteoglycans (dermatan sulfate and hyaluronic acid). Triple-helical collagen molecules are assembled into fibrils that are cross-linked through aldol or Schiff base adducts between aldehydes on one or more of the α -chains of collagen molecules and aldehydes or amino groups on adjacent chains. This cross-linking imparts the high tensile strength needed for proper tendon function [5, 31].

4.2.4 Ligament

Ligaments are made up of closely packed fibers and are in many respects similar to tendons. However, the relative amounts of the various extracellular matrix (ECM) components are not the same as in tendons. Specifically, ligaments have less total collagen and more proteoglycans than tendons. Ligaments

are less organized in structure but have higher DNA content than corresponding tendons [5, 31].

4.3 Applications of Biodegradable Orthopedic Implants

In designing scaffolds for orthopedic implants, the envisioned final application must be a primary concern from the beginning. Scaffolds may be used as internal fixation devices to support the defect site. Alternatively, scaffolds may be implanted to induce cell migration and proliferation to aid in tissue repair. Another potential strategy is the use of scaffolds to provide localized delivery of bioactive molecules, cells, or a combination to enhance defect healing.

4.3.1 Systems for Mechanical Support

In many cases, biodegradable orthopedic materials have been applied during the healing process in the form of fixation implants such as screws, staples, pins, rods, and suture anchors to support areas weakened by bone fracture, sports injury, or osteoporosis [14, 37, 98]. High mechanical strength and stiffness are extremely important in designing biodegradable devices for orthopedic procedures in which high loads are applied after the devices have been implanted. Long degradation times for the biomaterials are also often desired for these applications [17, 20]. A study comparing a biodegradable interference screw made of poly(L-lactide) with a titanium interference screw in the porcine anterior cruciate ligament demonstrated that the poly(L-lactide) screw could provide a promising alternative in terms of primary fixation strength [84]. A mixture of poly(propylene fumarate) (PPF) and poly(propylene fumarate)-diacrylate (PPF-DA) has been molded into a biodegradable fixation plates (Fig. 4.1A) and a bone allograft interbody fusion spacer (Fig. 4.1B) with acceptable mechanical properties for use in these applications [98].

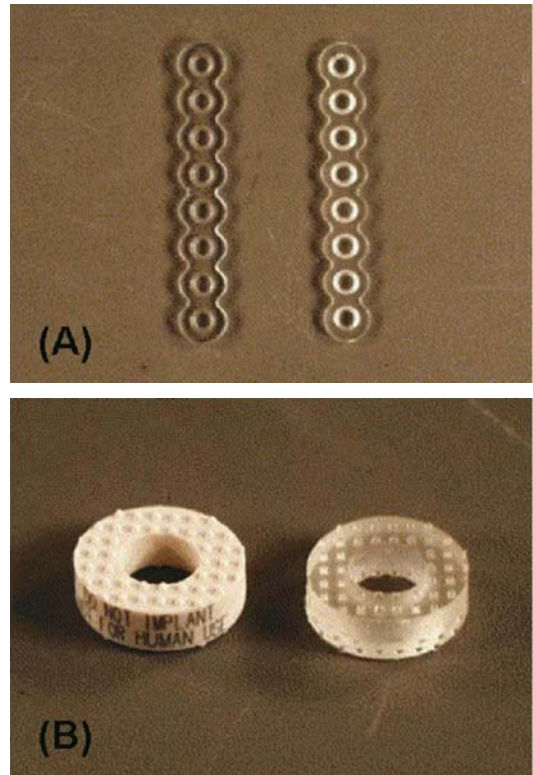


Figure 4.1. Photographs of a biodegradable fixation plate and an interbody fusion spacer fabricated by the use of transparent silicone molds. (A) 1.5-mm, eight-hole adaptation plate manufactured with 70:30 P(L)/DL-LA (left) and PPF/PPF-DA (double-bond ratio of 0.5) (right). (B) Plastic model (left) and PPF/PPF-DA (double-bond ratio of 0.5) replicate (right) of a 5-mm lordotic anterior cervical fusion (ACF) spacer. Reproduced with permission from Timmer et al. [98]. Copyright 2003, with permission from Elsevier.

4.3.2 Systems for Delivery of Cells or Bioactive Factors

4.3.2.1 Bioactive Factors

In addition to providing physical support, scaffolds have been employed to introduce bioactive molecules at the defect site [39, 66]. In one strategy, scaffolds can be used to control the release of bioactive molecules, thus accelerating the healing process [41]. In other cases, the effectiveness of less stable drugs may be extended by encapsulating them inside a matrix [50]. Several delivery systems have been developed, including nano- or microparticles and hydrogel-based implants.

4.3.2.1.1 Nano- or Microparticles

Nano- or microparticles are among the most common types of delivery vehicle for bioactive molecules. A variety of microparticles fabricated with polymers such as poly(ϵ -caprolactone) (PCL), poly(lactic acid) (PLA), poly(lactic-co-glycolic acid) (PLGA), or blends of PLGA with poly(ethylene glycol) (PEG) have been investigated as delivery matrices for orthopedic applications. These microparticles can be formed by several methods, such as a single/double emulsion technique or a solvent evaporation-extraction process. Because the mechanism by which bioactive molecules are released in these systems is mainly diffusion, the release rate and total amount released can be adjusted by altering fabrication parameters such as loading concentration, polymer molecular weight, copolymer ratio, and particle structure [24, 47, 89, 104].

Alternatively, release from nano- or microparticles made of naturally derived materials can be controlled through directed degradation rather than a diffusion mechanism, as in the polymeric systems described above. When transforming growth factor β 1 (TGF- β 1) was incorporated into gelatin microspheres, the release profiles depended on the presence of a gelatinase enzyme in the medium. In this case, it is likely that the polyionic complexation between the growth factor and the gelatin retards its release until the gelatin microparticle is degraded by the enzyme. Because enzymes such as matrix metalloproteinases (MMPs) are up-regulated in injured cartilage, this system may provide a unique mechanism to encourage drug release in areas undergoing tissue remodeling [41]. An additional advantage of gelatin microspheres is that when they are encapsulated in hydrogels, they can serve as porogens, thus providing additional space for tissue formation at the defect site (Fig. 4.2) [41, 77].

4.3.2.1.2 Hydrogels

Hydrogels are three-dimensional polymers physically or chemically cross-linked and swollen by water. This enables them to entrap various drugs and later release them in a controlled manner. The release kinetics of drugs from hydrogels can be modulated by external stimuli such as changes in pH [52], temperature [50], or protein levels [80]. For the treatment of orthopedic defects, hydrogels have the advan-

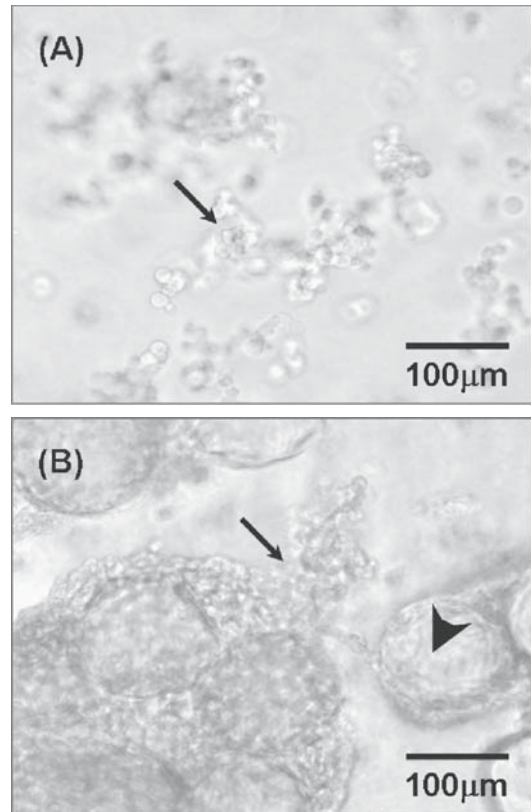


Figure 4.2. Light microscopy of oligo(poly(ethylene glycol) fumarate) (OPF) hydrogel composites containing chondrocytes at day 21. Arrows indicate encapsulated chondrocytes, and arrow heads indicate encapsulated microparticles. OPF hydrogel composites containing only chondrocytes are depicted in (A), while (B) shows OPF hydrogel composites containing chondrocytes and TGF- β 1-loaded microparticles. Reproduced with permission from Park et al. [77]. Copyright 2005, with permission from Elsevier.

tage that they can be designed to function as biomimetic support materials, as well as drug-delivery matrices [85]. Moreover, depending on their composition, hydrogels may be injectable, allowing for their use in minimally invasive procedures. In one study, PEG-based macromers were photopolymerized to encapsulate DNA. By changing the monomer chemistry in this system, the DNA release profile was tailored to provide release over 6 to 100 days [82]. Another PEG-based oligomer, oligo(poly(ethylene glycol) fumarate), has also been developed as an injectable hydrogel carrier for growth factors useful for both bone and cartilage tissue engineering [40, 41, 54].

4.3.2.2 Cells

Many types of cells are responsible for producing and maintaining the extracellular matrix essential to the function of all musculoskeletal tissues. For this reason, many research efforts have focused on developing cell carriers to aid orthopedic tissue regeneration [28, 35, 99, 100].

Scaffolds used as cell carriers generally have interconnected pore structures formed by various methods such as phase separation, solvent casting/particulate leaching, or electrospinning [15, 61, 63]. Pore morphology is especially important in the preparation of scaffolds made of hydrophobic materials, because in these cases the pore structure is a main means of providing void space for nutrient exchange and cell attachment [15, 63, 72]. PLGA scaffolds with different pore sizes have been used successfully in bone-formation experiments *in vitro*, resulting in osteoblast growth and differentiated cell function in 52 days [48]. In another study, knitted PLGA scaffolds seeded with bone marrow cells were employed to bridge a gap in the rabbit tendon [75]. The use of porous PGA scaffolds seeded with bovine chondrocytes also resulted in the formation of cartilaginous tissue in over 12 weeks. The compressive modulus of PGA-chondrocyte constructs reached the same order of magnitude as that of normal bovine cartilage in 9 weeks and a similar aggregate modulus was achieved in 12 weeks [68].

Unlike PLGA, PLA, and PGA, many other biodegradable polymers, both natural and synthetic, are hydrophilic, leading to the formation of hydrogels [61, 63, 88, 93]. Hydrogels have an advantage over porous hydrophobic scaffolds in that hydrogels often have mechanical and structural properties similar to the extracellular matrix of soft tissues and are easy to process in terms of the incorporation of cells and bioactive molecules [62]. In addition, the high water content of hydrogels eliminates the need for pores to facilitate nutrient diffusion deep within the construct. As with carriers for bioactive molecules, hydrogels that include cells can be injected into the tissue defect in the form of a liquid solution and subsequently cross-linked into gel constructs. This strategy simplifies the procedure of cell transplantation [16, 26, 93, 94]. Recently, an *in vitro* study with poly(propylene fumarate-co-ethylene glycol)

(P(PF-co-EG)) incorporated with bovine chondrocytes found both increasing cell number and glycosaminoglycan (GAG) production over the 8-day culture period [26]. A variety of other hydrophilic polymers, such as collagen, chitosan, and PEG-based materials, have also been investigated for cell-delivery applications [12, 16, 30].

4.4 Requirements of Biodegradable Orthopedic Implants

As mentioned above, scaffold materials must fulfill critical requirements before they can be used in orthopedic tissue engineering. The criteria include biocompatibility, biodegradability, relevant biological properties, appropriate mechanical properties, and material processability. These criteria are discussed individually below.

4.4.1 Biodegradability

The degradation of implanted materials in orthopedic tissue engineering is essential because it eliminates the need for implant removal in a second surgical intervention, and provides space for native tissue growth. Therefore, this degradation should be achieved at a rate that will enable native tissue to be generated in the defect site. In the meantime, partially degraded scaffolds should maintain their mechanical integrity until the newly formed tissues have sufficient strength to replace them [8, 30, 49, 92]. However, this strategy may not be ideal for patients with enhanced catabolic diseases, although ideal for healthy persons. Material degradation occurs by several mechanisms, including hydrolysis and enzymatic degradation. Most synthetic polymers are degraded by hydrolysis of their ester linkages. This degradation generally occurs by bulk or surface erosion mechanisms, depending on the water permeability of the scaffold [56]. On the other hand, many natural materials and some polymers, including degradable peptide sequences, are degraded by enzymatic mechanisms [32, 33, 85] (see Section 3.5 for specific examples of materials that degrade by each of these means).

4.4.2 Biocompatibility

One of the most critical requirements biodegradable materials must meet is biocompatibility. Not only should scaffold materials avoid eliciting inflammatory and immunogenic responses, but also degraded materials and related chemicals should be biocompatible in terms of both the local and the systemic response [11, 27]. The biocompatibility of a polymer depends on both its chemical structure and the processing method that produces it. During a polymerization process, an initiator, a monomer, and sometimes a catalyst are needed, and these materials often remain in preformed implants even after purification. Residual unreacted monomers or initiators are also a particular concern for in situ forming implants. Therefore, the toxicity and concentration of these substances should be considered when assessing biocompatibility. Removal of these potentially toxic components is usually effected by prolonged rinsing in aqueous solution. Biocompatibility of the remaining material is confirmed in vitro by cytotoxicity assays that use appropriate cells in contact with test scaffolds and their degradable products. In vivo observation of the inflammatory response after implantation in animal models is also an important step before clinical application can be considered [11, 96].

4.4.3 Biological Functionality

Tissue-engineering applications often require functional materials that induce cellular healing responses rather than simply provide biocompatible tissue replacements. This functionality is achieved either by the addition of soluble bioactive molecules such as growth factors and cytokines or by chemical modification of biomaterials for covalent attachment of these molecules [55, 81, 87]. For example, synthetic hydrogels that contain covalently linked peptide sequences that direct cellular attachment and migration have been shown to possess properties of natural materials, while still maintaining the advantages of synthetic materials, such as mechanical properties. Like natural materials, modified hydrogels are susceptible to degradation by enzymes [33, 55, 81, 87].

4.4.4 Mechanical Properties

The location of a skeletal defect often imposes strict requirements for the mechanical properties of an implant [13]. For example, scaffolds for treating load-bearing bone defects should be sufficiently hard and stiff to sustain normal loads during healing. Similarly, materials for cartilage tissue engineering should possess viscoelastic properties similar to those of native tissue in order to withstand both the frictional and the compressive forces imparted within the joint. The mechanical properties of implants directly after implantation are especially critical, since these materials will be receiving the full load intended for the native tissue. The decrease in strength associated with material degradation should be slow and predictable, leading to graded load transfer to encourage growth of neotissue with properties similar to those of native tissue [2, 28].

Cells in scaffolds experience different mechanical signals, depending on the mechanical properties of the scaffold or the ECM, that result in altered cell function and protein production [2, 103]. For example, the load-bearing and lubrication properties of cartilage are attributed to the complex structure and composition of its extracellular matrix formed under unique biomechanical and frictional influences [103]. Therefore, proper modulation of scaffold mechanical properties is extremely important, not only to provide proper support to the surrounding tissue, but also to engineer functional replacement constructs.

4.4.5 Processability: Sterility, Reproducibility, and Ease of Handling

As with other biomedical implants it must be possible to sterilize biodegradable scaffolds without affecting their chemical or physical properties and to produce and package them on a large scale for practical and economic uses. Factors such as viscosity, curing time, and implant shape should also be optimized for injectable scaffolds to facilitate their use during complex surgical procedures [28, 70, 92].

4.5 Materials

Depending on the defect site and strategy to be employed, certain orthopedic biomaterials may be more suitable than others. These materials can either be obtained from natural sources, with or without subsequent modification, or synthesized. The following is an overview of natural and synthetic biodegradable materials that are currently being investigated for orthopedic applications.

4.5.1 Natural Materials

Many natural biomaterials are either currently used or under development for tissue-engineering applications. Natural materials have the advantage over synthetic materials in being similar to materials in the body and thus may encourage tissue development by directing cell adhesion and function [62]. These materials, however, are more likely to evoke an immunogenic response or carry a risk of disease transmission [76].

4.5.1.1 Collagen

Collagen is the most abundant natural polymer, constituting more than a third of the protein content in the body. Although several different types of collagen exist in the tissues, the major constituents of orthopedic tissues are the fibrillar collagens (most predominantly types I and II) [36, 76]. These collagens possess a triple-helix structure that results in fibrils with high tensile strength [59]. Recently, many scientists have investigated collagen scaffolds for tissue engineering of soft orthopedic tissues, since collagen is widely available and easily cross-linked chemically (by glutaraldehyde, formaldehyde, or carbodiimide) or physically (by ultraviolet light or heat). Thus, collagen has the potential for a wide range of scaffolding applications [60, 73, 78]. Collagen implants can be fabricated for use as both preformed and injectable scaffolds and can be easily combined with cells, growth factors, or both, thus further enhancing their usefulness for orthopedic tissue engineering. In vitro studies with anionic collagen scaffolds prepared by a hydrolysis treatment demonstrated that seeded bovine

osteoblasts showed increased alkaline phosphatase activity over 3 weeks [18, 73].

4.5.1.2 Gelatin

Gelatin is a promising biomaterial prepared by the thermal denaturation of collagen isolated from animal skins and bone. It contains a mixture of collagen strands along with their oligomers and degradation products and thus has the same primary composition as collagen but is not as highly organized. Two types of gelatin are produced, depending on whether or not the preparation involves alkaline pretreatment, which converts asparagine and glutamine residues to their respective acids. Acidic pretreatment of pig skin produces type A gelatin, whereas alkaline pretreatment of cattle hides and bones produces type B gelatin. Gelatin is used mainly as a scaffold for regeneration of soft tissues or for delivery of bioactive molecules [29, 46, 57]. Gelatin has also been investigated as an injectable scaffold for cartilage tissue engineering, because of its ease of gelation *in situ* [46]. Other work has shown that gelatin microparticles provide a promising delivery system for various growth factors, because their release is regulated by enzymatic degradation of the microparticle carriers [40, 57].

4.5.1.3 Polysaccharides: Agarose, Alginate, Chitosan, and Hyaluronic Acid

Agarose is prepared by extraction from seaweed, such as agar or agar-bearing algae. It is a linear polysaccharide composed of the basic repeat unit, made up of alternating β -D-galactose and 3,6-anhydro- α -L-galactose units. In orthopedic tissue engineering, agarose is mainly used in the form of a gel prepared by cooling an agarose solution to allow cross-linking of the network. The mechanical properties of agarose gels vary with the concentration of agarose [9, 62]. Agarose-based materials have been used in several studies for cartilage regeneration and found to promote cell proliferation, cell retention and chondrogenesis *in vivo* and *in vitro* [64, 69, 74].

Like agarose, alginate is linear polysaccharide purified from seaweed. It consists of linear chains of β -D-mannuronic acid residues and α -L-guluronic acid. Gelation occurs when

the presence of cations enables guluronic acid residues of adjacent chains to cross-link. The elastic compressive and shear moduli of alginate gels increase with increasing concentration of alginate, which allows specific materials to be designed for various applications. For example, varying the concentration of alginate from 1% to 3% (w/v) leads to an increase in the equilibrium compressive modulus from 0.9 to 8 kPA [9]. The ratio of mannuronic acid to guluronic acid also affects gel properties, such as biocompatibility and gel porosity [22]. This type of hydrogel has been employed to encapsulate chondrocytes and has demonstrated phenotype retention through maintenance of the cell's spherical morphology [58, 97].

Chitosan is a positively charged polysaccharide derived from chitin, a protein found in insect and crustacean shells. Chitosan is degraded *in vivo* by the action of lysozyme, and the rate of degradation is affected by the amount of residual acetyl content [76]. Chemical modification imparts a variety of physical and biological properties [9, 62]. Many derivatives of chitosan have been developed to overcome insolubility problems caused by high material crystallinity. Chitosan has also been modified to enhance cellular interactions for tissue-engineering applications [62]. Because there is no interspecies variation in terms of the chemical and physical structure of chitosan, regulation and quality assurance of this material is greatly simplified [63, 88].

Hyaluronic acid (HA), also called hyaluronan, is an anionic polysaccharide composed of repeating disaccharide units of N-acetylglucosamine and glucuronic acid. HA, a major component of cartilage ECM, has several advantages for use as a biomaterial. It is easy to isolate, can be chemically modified, and does not evoke a significant immune response [76]. Furthermore, *in vitro* studies with HA show that the material encourages chondrocyte proliferation and ECM production [29].

Although each of these natural polysaccharide materials holds promise for orthopedic applications, none is strong enough to be used as the only material at load-bearing sites. Thus, these materials are often combined with other natural or synthetic materials in a composite to improve the mechanical properties of the implant. For example, a study using chitosan-hyaluronic acid hybrid polymer fibers found a significant increase in tensile strength as com-

pared with chitosan fibers. Additionally, an *in vitro* culture using rabbit chondrocytes found significantly higher cell adhesivity, cell proliferation, and synthesis of aggrecan on hybrid polymer fibers than on chitosan fibers alone [62, 105, 107].

4.5.1.4 Fibrin

Fibrin is a natural biomaterial formed in the process of wound healing, resulting from the cleavage of fibrinogen molecules by thrombin to form fibrin. Fibrin monomers are then assembled into fibrils, eventually forming fibers in a three-dimensional network (a fibrin clot). The fibrin clot enhances fibroblast infiltration and encourages proliferation necessary for the healing process [34, 76]. Unlike the above-mentioned natural materials, fibrin is not made up of ECM molecules. However, the possibility of its use in orthopedic tissue-engineering scaffolds has recently been widely examined, since fibrin not only is biocompatible and biodegradable, but also is easily formed simply by combining two components, fibrinogen and thrombin [34]. An *in vivo* study found that porcine chondrocytes produced cartilage when implanted with a fibrin polymer, whereas cells implanted alone did not produce any cartilage [53].

4.5.2 Synthetic Materials

Synthetic biomaterials have many advantages over natural materials. They can be synthesized in controlled environments to regulate such properties as molecular weight and molecular weight distribution. This characteristic leads to better batch-to-batch uniformity than is possible with the use of natural materials, while retaining the flexibility to tailor material properties for a given application. Several synthetic biomaterials have been used for orthopedic implants, including poly(α -hydroxy esters), poly(ϵ -caprolactone), poly(orthoesters), poly(anhydrides), PEG-based materials, poly(amino acids), and fumarate-based materials. These are described individually below.

4.5.2.1 Poly(α -Hydroxy Esters)

Poly(α -hydroxy esters), including poly(glycolic acid) (PGA) and poly(lactic acid) (PLA), have been widely investigated as tissue-engineering

scaffolds because they are currently FDA-approved for use as suture materials and as drug-delivery systems. PGA can be highly crystalline (46%–50%), depending on its preparation method, and is hydrophilic in nature. Its high crystallinity makes it nonsoluble in many organic solvents except for those that are highly halogenated. PGA is mainly synthesized by methods employing ring-opening polymerization, and, like all polyesters, is degraded primarily by bulk hydrolysis of ester linkages at random sites. PGA crystallinity has a large impact on material degradation rate, because the more crystalline portions retard water entry and thus hydrolytic cleavage [8, 71].

PLA is another type of biodegradable and biocompatible poly(α -ester). It is also synthesized by ring opening polymerization and has two isomeric forms, D(–) and L(+). Like PGA, it is degraded by bulk hydrolysis of the ester linkage catalyzed by the presence of the degradation product, lactic acid [65]. PLA can also occur in crystalline forms, with the degree of crystallinity ranging as high as 37%. It is more hydrophobic than PGA and therefore has a slower degradation rate and a higher modulus [8, 72]. This high mechanical strength makes it a desirable material for orthopedic fixation devices [19]; however, the release of degrading crystal-like particles can be problematic.

Lactic acid and glycolic acid are often copolymerized at various ratios yielding poly(lactic-co-glycolic acid) (PLGA), with different properties from those of either of the homopolymers. The major difference is that the copolymer is amorphous within a wide range of copolymer ratios because of the disruption of the crystalline phases and therefore has a faster degradation rate and lower elastic modulus than PGA or PLA alone [8, 42, 76]. A study using two-dimensional and three-dimensional PLGA scaffolds impregnated with recombinant human bone morphogenetic protein 2 (rhBMP-2) and seeded with rabbit bone marrow stromal cells has reported in vitro osteogenic differentiation and ECM production over 2 months [44].

4.5.2.2 Poly(ϵ -Caprolactone)

Poly(ϵ -caprolactone) (PCL) is a semicrystalline polymer with a melting temperature of 59 to 64°C and a glass temperature of –60°C. PCL is also synthesized by ring-opening polymeriza-

tion of the cyclic monomer ϵ -caprolactone and is degraded by bulk hydrolysis. This material has a slower degradation rate than PLA and is easily copolymerized with other polymers [3, 70]. Recently, poly(ϵ -caprolactone) was used to fabricate three-dimensional nanofibrous scaffolds, allowing for in vitro chondrogenesis of seeded mesenchymal stem cells over 3 weeks [63].

4.5.2.3 Poly(Orthoesters)

Poly(orthoesters) (POEs) are hydrophobic polymers that are degraded by surface erosion. Different degradation rates can be achieved by the addition of lactide groups, because carboxylic acids released by the degradation of the lactide segments facilitate the degradation of the orthoester [32]. An in vivo comparison between POE and PLGA scaffolds for bone tissue engineering found that POE scaffolds maintained their structural integrity after 6 and 12 weeks, whereas PLGA scaffolds partially collapsed after 6 weeks [6].

4.5.2.4 Poly(Anhydrides)

Poly(anhydrides) are prepared by a melt condensation reaction of diacid molecules. They degrade by surface erosion and thus have been widely investigated as vehicles for biocompatible controlled release [90]. Poly(anhydrides), however, are not strong enough to be used as orthopedic materials, so photocross-linking or combination with other polymers such as polyimides has been used to improve the overall mechanical properties of implants [32].

4.5.2.5 Poly(Ethylene Glycol)-Based Materials

Poly(ethylene glycol) (PEG) is a hydrophilic, highly biocompatible polymer with a variety of biomedical applications. Many different types of PEG-based materials have been developed as hydrogel scaffolds, including poly(ethylene glycol)-diacrylate (PEG-DA) and poly(ethylene glycol)-dimethacrylate (PEG-DM) [23, 67, 102]. Work with PEG-DM has demonstrated that it could encourage cartilage-like ECM production from encapsulated bovine chondrocytes over 4 weeks in vitro [12, 23, 67]. Although these derivatives often have limitations as scaffold materials because of their lack of degradability, PEG of

low molecular weight can readily be excreted by humans and therefore can be copolymerized with other polymers such as PLA and PPF to be used as a biodegradable scaffold material [26, 83].

4.5.2.6 Poly(Amino Acids)

Poly(amino acids) have been considered as promising materials for biomedical applications because of their composition. However, the polymerization of pure poly(amino acids) is hard to control precisely. Furthermore, depending on the combination of amino acids, these materials can evoke an immune response in vivo [34, 76]. For these reasons, synthetic pseudo poly(amino acids), such as tyrosine-based polycarbonate, have been investigated recently. The polycarbonate not only exhibits good biocompatibility, but also supports the attachment of osteoblasts and osteoprogenitor cells. In addition, by varying the structure of the repeating unit, this material is easily modified to exhibit a range of mechanical properties, degradation rates, and bioactivity [81].

4.5.2.7 Fumarate-Based Polymers

Poly(propylene fumarate) (PPF) is a biodegradable poly(ester) whose degradation generates 1,2-propanediol and fumaric acid, the latter of which is a naturally-occurring material produced in the Krebs cycle [2, 25, 27]. A number of methods can be used to synthesize PPF, and each produces polymers with unique physical properties [25, 32]. The backbone of this polymer contains double bonds, which lead to the formation of a three-dimensional network either by photocross-linking with bis(2,4,6-trimethylbenzoyl) phenylphosphine oxide (BAPO) or by thermal cross-linking with benzoyl peroxide [25, 98]. PPF has been investigated for use in injectable orthopedic implants because it possesses, in its cross-linked form, mechanical properties similar to those of cancellous bone [98]. Its mechanical properties can be further improved by the alteration of cross-linking agents or by the incorporation of a nanophase or microphase [43]. In an in vivo study using rabbits, photocross-linked PPF scaffolds with different pore sizes and porosities exhibited good biocompatibility [27]. Additionally, P(PF-co-EG) has been evaluated for use as a thermoreversible hydrogel scaffold

for the delivery of chondrocytes for articular cartilage replacement in tissue engineering [26].

Oligo(poly(ethylene glycol) fumarate) (OPF) is yet another novel biodegradable fumarate-based polymer. It is synthesized by the combination of PEG and fumaryl chloride in the presence of triethylamine [51]. Both in vitro and in vivo studies using this material demonstrated good biocompatibility, with a minimal inflammatory response observed after implantation for 12 weeks in cranial defects in rats and 14 weeks in osteochondral defects in rabbits [38, 86, 95]. High water absorption and mild in situ cross-linking conditions enable OPF to encapsulate living cells or bioactive growth factors for orthopedic tissue regeneration [41, 94]. Recently, OPF has been explored as a cell carrier for marrow stromal cells. After 4 weeks of culture in vitro, cells remained alive. Evidence of osteoblastic differentiation, including calcified ECM production throughout the hydrogel, was observed (Fig. 4.3) [93].

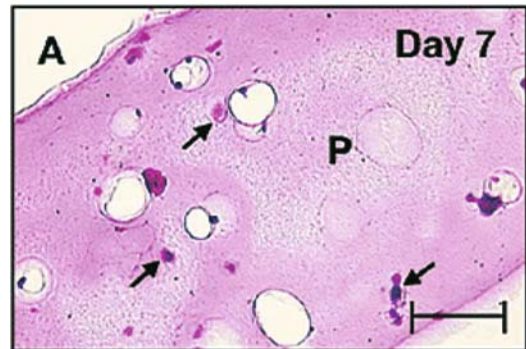


Figure 4.3. Histology of oligo(poly(ethylene glycol) fumarate) hydrogels containing rat marrow stromal cells after 7 (A), 21(B), and 28(C) days of in vitro culture with media supplemented with dexamethasone. Polymer is labeled P, mineralized matrix is labeled M, and arrows indicate the location of some of the cells found throughout the hydrogel. Reproduced with permission from Temenoff et al. [93]. Copyright 2004, American Chemical Society.

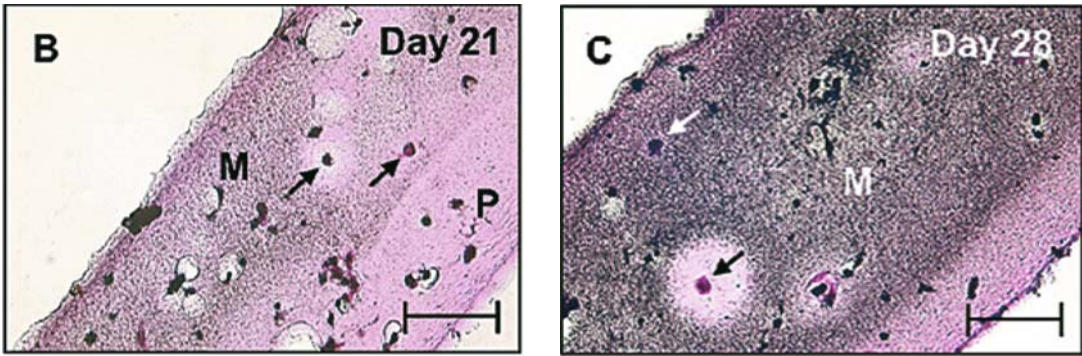


Figure 4.3. *Continued*

4.6 Summary

In this chapter, various applications, important properties, and different types of biodegradable materials that are candidates for use in orthopedic applications have been reviewed. For this purpose, both natural materials and synthetic polymers have been used to fabricate various types of orthopedic implants that include simple fixation devices, scaffolds for delivery of bioactive molecules, and carriers for delivery of living cell populations. In many cases, unique materials or strategies can be combined to produce a more optimal outcome that is compatible with the intended purpose. Even though they are still in the early stage of development, biodegradable scaffolds have already proven to aid in the repair of orthopedic defects. Thus, further research in this field holds great promise to effect complete regeneration of a variety of orthopedic tissues.

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5.

Titanium Fiber Mesh: A Nondegradable Scaffold Material

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5.1 Introduction

The grafting of bone in skeletal reconstruction has become a common task of the orthopedic surgeon. The need for reconstruction or replacement is often the result of trauma, congenital malformations, or cancer. Reconstructive surgery is based upon the principle of replacing defective tissue with viable, functioning alternatives. Various materials have been used to treat the defects, including autogenous bone and alloplastic materials. Grafting materials are necessary to bridge defects or to increase the bone volume. At present, autologous bone is the gold standard, but it has important disadvantages, including donor-site morbidity, limited availability, and unpredictable resorption characteristics. These factors have stimulated the search for other materials that can replace autogenous bone. Allografts and xenografts, although suitable in texture and content, have limitations that include the capacity of transmitting disease and generating an immunogenic response. A recently developed approach to the reconstruction or regeneration of lost or damaged body tissues is tissue engineering, which involves the fabrication of a so-called three-dimensional autologous tissue construct.

Although tissue engineering can be applied in many clinical situations, much attention is paid to the engineering of bone tissue. Two different strategies can be followed to achieve this goal, including both growth-factor-based

and cell-based approaches. In the growth-factor-based approach, the scaffold material is loaded with specific bone-inductive growth factors prior to implantation. These exogenous growth factors are then released at the implant site, where they can act upon locally resident cells as well as recruiting other, more distant cells to form new bone tissue. A significant number of growth factors are commercially available for this purpose. In the second approach, the scaffold material is preseeded with osteogenic cells to promote bone formation. When these cell/scaffold constructs are cultured in vitro for an extended period of time, the seeded cells secrete matrix as well as other growth factors into the scaffold. At the implant site, these cell/scaffold constructs contribute to bone formation. In the cell-based approach, bone marrow cells often are used for creating a cell/scaffold construct.

The objective of this chapter is to summarize the results achieved with the nondegradable scaffold, titanium fiber mesh, for use as a bone-engineered construct. This material has been used in both strategies, the so-called cell-based and the growth-factor-based approaches.

5.2 Scaffolds

In the field of bone tissue engineering, various combinations of naturally derived and synthetic polymers, composites, ceramics, and

growth factors as well as cellular systems are being studied. The development of bone fill materials for replacement should be based on an understanding of the natural structure to be substituted. The demands upon the material properties largely depend on the site of application and the function that must be restored. The ideal scaffold material is biocompatible and biodegradable. This means that it is nontoxic and does not elicit a foreign-body giant-cell reaction. Further, the scaffold material also must degrade to biocompatible products. A second characteristic of an ideal scaffold material is the absence of inflammatory reactions and disease transmission. This means that the scaffold must be nonimmunogenic and free of transmittable diseases. The third characteristic is the architectural quality of the scaffold material. The scaffold must be shaped easily. Further, it must be porous, and the pores must have interconnectivity to allow tissue ingrowth and stabilization. The fourth characteristic is osteoconduction, which means that the scaffold should possess surface characteristics that optimize bone ingrowth. Chemotaxis and delivery and control of osteoinductive proteins are the fifth characteristic of an ideal scaffold. Therefore, the scaffold needs to have the right surface charge and affinity for cells to attach and for osteoinductive proteins to adhere to the surface of the scaffold. The sixth characteristic is that a scaffold material also must promote rapid angiogenesis and vascularization of the device to achieve a solid vascularized bond to host bone [47].

Applied scaffold materials include degradable and nondegradable ceramics (e.g., hydroxyapatite and tricalcium phosphate), polymers (e.g., poly(lactic acid), poly(glycolic acid) or copolymers), bioglass, and nondegradable metals. Composite materials have also been created, such as poly(glycolic acid) with polyethylene glycol or hydroxyapatite with collagen. It has to be emphasized that none of the currently used materials have all of the properties postulated. Some of the materials produce an undesirable inflammatory response or a foreign-body reaction. These reactions are associated with a reduced osteoinductive response. On the other hand, other materials show a lack of structural support and poor mechanical characteristics.

5.3 Porous Metallic Scaffolds

5.3.1 Titanium

Titanium is well known for its excellent biocompatibility. Besides the bulk material of titanium, spongelike titanium has been used for tissue-engineering purposes. Spongelike titanium consists of titanium fibers with a defined diameter that are sintered together to create a mesh structure. By varying the diameter and density of the fibers, the porosity of the mesh can be varied. The advantages of using the mesh material for tissue-engineering purposes are its flexibility, strength, porosity, and interconnectivity. Strength allows the implant to bear the mechanical load. Flexibility eliminates focal stresses by distributing the stresses between implant and tissue over a larger area. Finally, porosity and interconnectivity allow tissue ingrowth and stabilization of the implant. The titanium fiber meshes used in the studies mentioned in this chapter have a volumetric porosity of 86%, a density of 600 g/m², and a fiber diameter of 50 μm, resulting in an average pore diameter of 250 μm.

The biocompatibility of titanium is demonstrated by two major observations: the very favorable response of tissues to titanium surfaces, and the absence of allergic reactions to titanium [28]. Jansen et al. compared the tissue responses of three mesh materials: titanium, stainless steel 316L, and Fecralloy®. Histological analysis in this study revealed a material-related difference in tissue biocompatibility; it was observed that titanium mesh induced a better tissue response than did the other materials [16]. A tissue capsule was almost absent; only a thin, uniformly oriented tissue layer could be observed. Further histological studies showed that bone integrated titanium implants. Bone cells and mineralized bone matrix were deposited on titanium surfaces without interposition of other tissues, although coverage of the implant surface with organic molecules occurred first [28].

The second major observation indicating biocompatibility is the absence of allergic reactions to titanium. The long-term clinical experience with titanium and the use of titanium dioxide in many ointments and cosmetics has demonstrated that titanium does not trigger allergies. Titanium oxide forms spontaneously

on titanium surfaces as long as oxygen is present and protects it from corrosion by forming a thin film, the so-called passive film. This passive film regenerates immediately after mechanical destruction and thus protects the surface instantaneously [28].

Another advantage of a metal such as titanium is strength, which makes it very useful for bone replacement. Further, the flexibility of a scaffold material, with reference to stress shielding, is an important factor. The work of Jansen et al. demonstrated a relationship between flexibility of the mesh structure and tissue response. Flexibility presumably eliminates focal stresses by distributing the stresses between implant and tissue over a larger area [16].

Finally, the tissue-engineered scaffold should have porosity and interconnectivity to allow tissue ingrowth and stabilization. These requirements limit the number of available candidates. In view of this, titanium fiber mesh is a possible candidate material. Porous and nonporous titanium implants with varying geometrical properties have been produced and their properties investigated. During the fabrication of the porous surfaces, porosity, pore size, and pore shape can be varied, which influences the amount of bone ingrowth into the porous surfaces. Comparison of porous metal with conventional solid metals used in the manufacture of orthopedic devices shows that porosity allows a more normal restoration of the bone than occurs with the use of nonporous implant materials. Proper bone growth requires initial stability. The frictional properties of porous titanium fiber mesh in contact with bone exceed those of the solid-metal materials that are available today. In the early post-operative period, these frictional and structural properties provide the construct with a high initial. In the long term, the porous metal serves as a scaffold for bone while allowing proper loading and maintenance of vascularity in surrounding and ingrown bone [7]. In summary, porous titanium fiber mesh offers several advantages over other materials owing to its uniformity and structural continuity, as well as to its strength, low stiffness, high porosity, and high coefficient of friction [7].

5.3.2 Other Nondegradable Metals

Tantalum is an elemental metal that is biocompatible and corrosion resistant. Like titanium,

tantalum can be designed as a porous structural scaffold with the same advantages as those of titanium fiber mesh. The orthopedic applications of porous tantalum are diverse and include primary and revision joint-reconstruction implants, spinal interbody fusion devices, and trauma void-filling structural applications [8].

Cobalt-based alloys are generally described as nonmagnetic and resistant to wear, corrosion, and heat. Cobalt-based alloys are used for surgical applications, including orthopedic prostheses for the knee, shoulder, and hip, as well as for fracture fixation devices. Unfortunately, cobalt-based alloys are difficult to fabricate, which limits their use as nondegradable porous scaffolds. Furthermore, the properties of these cobalt-based alloys are less desirable than those of stainless steel and titanium [21].

Stainless steel, like tantalum and titanium, has several advantages including uniformity, structural continuity, strength, low stiffness, high porosity, and high coefficient of friction. The advantages of using stainless steel rather than titanium are its lower cost and higher fracture toughness [29]. However, Paquay et al. showed that porous stainless steel 316 L released significantly more corrosion products than did titanium mesh, which explained the better performance of titanium mesh, as judged by the good tissue reaction to the titanium meshes when they were placed subcutaneously [27]. Further observations showed that meshes fabricated of fibers of small diameter released significantly more corrosion products than did meshes with of larger fiber diameter. This phenomenon was attributed to the larger surface area of the meshes that contained fibers of small diameter. These results can be related to the results of an *in vivo* study [27] that found a correlation between the tissue behavior and the fiber diameter of the various 316 L stainless steel meshes. This experiment showed that although the bulk material was the same in the various mesh materials, the amount of corrosion products surrounding the implant markedly influenced the behavior of the tissue.

In summary, porous titanium fiber mesh offers several advantages over other materials by virtue of its uniformity and structural continuity, as well as by its strength, low stiffness, high porosity, corrosion resistance, and high coefficient of friction [7].

The rest of this chapter will focus on titanium fiber mesh as a scaffold material for bone tissue replacement. As a scaffold material, titanium fiber mesh can be used in both cell-based and growth-factor-based approaches.

5.4 Cell-Based Approach and Titanium Fiber Mesh

Mesenchymal stem cells (MSCs) can be used for the functional repair or regeneration of large bone defects. In this approach, a three-dimensional scaffold material is used to deliver the cells to the bone defect site. The final success of this tissue-engineered strategy is determined by the number of responsive MSCs loaded in the scaffold as well as by the material characteristics of the delivery vehicle.

MSCs or osteoprogenitor cells, which are precursors of osteogenic cells, are present in bone marrow, where they represent only a small fraction of the total number of bone marrow cells [12]. In view of this, methods have been developed to culture-expand and select the osteoprogenitor cell fraction from the total bone marrow. Cultured bone marrow-derived MSCs have proven more effective in bone formation than total cells from fresh marrow [18].

It is important to note that both the proliferation and differentiation of osteoprogenitor cells can be directed during culture by the use of several factors, such as dexamethasone and bone morphogenetic proteins (BMPs), that are known to direct the differentiation of MSCs into the osteoblast lineage *in vitro* [6]. The addition of agents stimulating proliferation (basic fibroblast growth factor, bFGF) and differentiation (recombinant human BMP-2, rhBMP-2) during culture enhances the *in vivo* osteogenic potential [11, 22]. The osteogenic potential of cell-loaded scaffolds can be increased further by modification of the conditions used during seeding, optimization of the number of loaded cells [13, 22, 42], and use of dynamic rather than static loading prior to culturing [10, 34].

5.4.1 Cell Seeding

The method used to seed the marrow cells into the nondegradable porous scaffold can define

the success of the final three-dimensional bone graft. Several techniques have been used by various research groups to optimize the bone-generating properties of scaffold materials. These methods focus on improvement of the seeding or loading efficacy of the cells in the scaffold. The major seeding methods used to inoculate cells in a three-dimensional scaffold are: cell chamber [9], spinner flask [34, 46], static (droplet) [14, 22], cell suspension [13, 15] and perfusion systems [10]. Taken together, the combined results indicate that a dynamic system improves cell attachment and evens the distribution of cells throughout the scaffold. Static loading has cell-loading limitations. When cells are seeded in a droplet or cell suspension, cells are left on the surface of the porous constructs and penetrate only partly into the scaffold.

The cell density during cell seeding also plays an important role in cell attachment and distribution into the scaffold. Various studies with polymers have shown an improved seeding efficacy when a high initial cell density is used [14]. The same effect on seeding efficacy and cell differentiation was expected for porous titanium scaffolds. The effect on seeding efficacy was found only during the first 24 hours after inoculation. Thereafter, the same number of cells was present in all scaffolds. It appears that cells seeded in a low-cell-density suspension grew more rapidly than cells seeded in a high-cell-density suspension. Other research groups [14] reported increased expression of osteoblastic markers when a low-cell-density suspension was used for seeding. This contrasts with other results that showed increased expression of osteoblastic markers when a high-cell-density suspension was used [13].

Van den Dolder et al. [38] focused on the effect of seeding and loading techniques on the osteogenic differentiation of rat bone marrow cells grown in titanium fiber mesh *in vitro*. The meshes were seeded by various methods, i.e., the droplet, cell-suspension (high and low cell density), and rotating-plate methods. Osteogenic cells were cultured for several days into titanium fiber mesh. Statistical analysis of the results revealed that high cell density and low rotational speed always resulted in a significantly higher DNA content. Calcium measurements, used as a marker for matrix mineralization, and osteocalcin analysis, used to assess osteogenic differentiation,

showed that using high cell densities during inoculation of the scaffolds produced more uniform results among experimental runs. Scanning electron microscopy (SEM) examination showed that for both droplet and cell-suspension samples, cells were present only at one side of the mesh. When rotation was used, no cell sheet was formed, and cells invaded the meshes and grew to surround the titanium fibers.

5.4.2 Nutritional Conditions

Another variable affecting implant outcome is the optimization of the nutrient conditions and oxygen supply so that the osteogenic capacity of the cultured cells is enhanced. Cell culture in three-dimensional scaffolds occurs under completely different conditions from those present in conventional planar two-dimensional conditions, in which all cells are continuously exposed to the culture medium. An inverse relationship between proliferation and differentiation in bone cell cultures resulting from a decline in the nutritional state during mineralized matrix deposition has been observed [26].

Dynamic culturing of cells (bioreactor, rotating-wall vessel, and spinner flask) after seeding of the scaffolds has been reported to have a positive effect on cell proliferation and differentiation. Furthermore, Goldstein et al. [10] demonstrated that use of flow-perfusion techniques enhanced the early differentiation and three-dimensional distribution of marrow stromal cells seeded on poly(DL-lactic-co-glycolic acid) scaffolds in comparison with scaffolds cultured in a spinner-flask bioreactor, in a rotating-vessel bioreactor, or under conventional static conditions. Static cultured constructs exhibited uneven cell distribution and low cellularity in the center of the constructs, with most cells growing near the periphery of the construct. In contrast, constructs cultured under dynamic conditions showed higher cellularity and a more uniform distribution of cells throughout the constructs. Interestingly, the production of extracellular matrix (ECM) was increased when a dynamic culture method replaced a static method.

Van den Dolder et al. [36] investigated the effect of a dynamic culture method on cell proliferation and differentiation from a seeded cell suspension of rat bone marrow stromal cells in

a titanium fiber mesh. After seeding, the constructs were cultured under static conditions or in a flow-perfusion system for several days (Fig. 5.1). Cell proliferation and matrix mineralization increased in the flow-perfusion system. Examination by SEM revealed that the samples subjected to flow-perfusion culture were completely covered with layers of cells and mineralized matrix. In addition, this matrix extended deep into the scaffolds. In contrast, meshes cultured under static conditions had only a thin sheet of matrix present on the upper surface of the meshes. Evaluation of the light microscopy sections confirmed the SEM observations (Fig. 5.2).

Subsequent studies examined the influence of fluid flow and fluid shear forces on cell-loaded titanium fiber meshes in a flow-perfusion system [2, 33]. In the first study [2], the authors used different rates of flow for an extended period to permit osteoblast differentiation. Histological analysis showed that an increased flow rate produced a more uniform distribution of cells and matrix mineralization throughout the scaffold. Also, an increased flow rate produced an accelerated osteoblastic differentiation pathway. The osteoblast marker osteopontin appeared earlier, as did the late osteoblast differentiation event, calcium deposition.

In a second study [33], these researchers kept the fluid flow rate constant, but cultured the cell-loaded titanium fiber meshes in the flow-perfusion system using culture media of different viscosities. This strategy exposed cultured

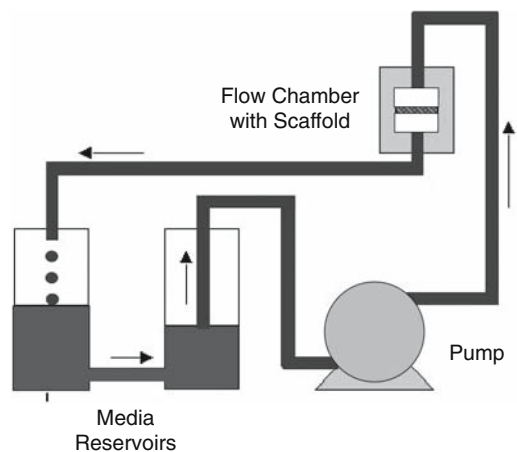


Figure 5.1. Schematic figure of the flow-perfusion system.

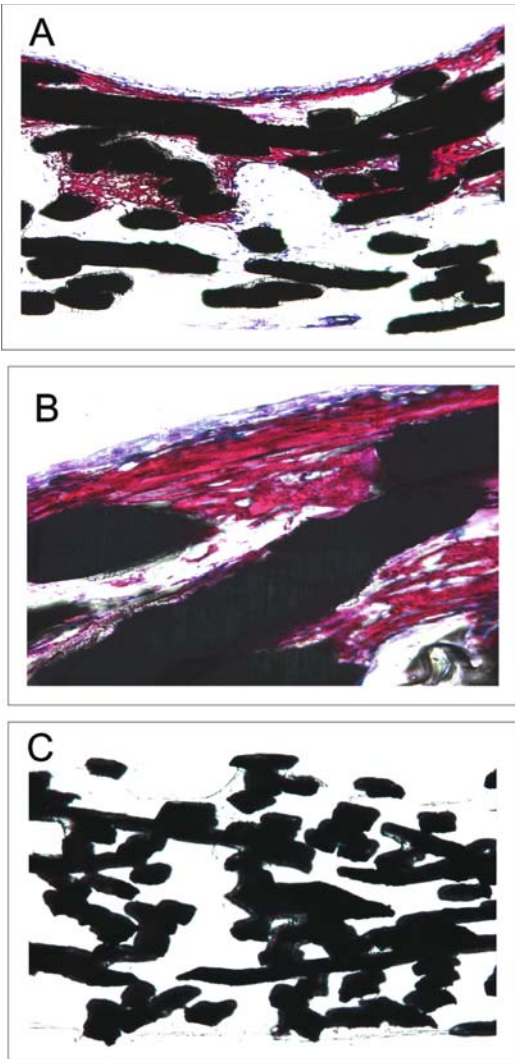


Figure 5.2. Light micrographs of seeded titanium fiber mesh after 16 days in culture. The cells were cultured in the flow-perfusion system (A and B) or under static culture conditions (C). The sections from the flow-perfusion system showed mineralized matrix throughout the whole meshes covered with layers of osteoblast-like cells. The sections of the static culture specimens showed only a thin layer of cells covering the mesh, and no matrix mineralization was observed.

cells to increasing levels of mechanical stimulation, in the form of fluid shear stress, whereas chemotransport conditions for nutrient delivery and waste removal remained constant. Increased shear forces produced an enhancement of mineralized matrix deposition and

improved spatial distribution. Thus, fluid flow-induced shear forces clearly provide important biological stimulation of osteoblastic cells residing in three-dimensional metal scaffolds.

A level of shear stress in the range of 2 to 10 dynes/cm² appears sufficient to stimulate osteoblasts [1, 17, 19], i.e. by increased secretion of nitric oxide and prostaglandin E₂ after only a short period of exposure to fluid shear stress. It should be noted that exposure of cells to high levels of shear stresses may cause cell detachment or damage.

5.4.3 ECM Proteins

Cellular interactions with the ECM are thought to orchestrate tissue organization by regulating cell differentiation and function. The ECM produced by osteoblasts is complex and consists of several different classes of molecules that regulate the modeling and remodeling of bone. The ECM contains structural components, including type I collagen and fibronectin, as well as proteases that degrade the matrix. The ECM also serves as a reservoir for growth factors, including members of the transforming growth factor β (TGF- β) superfamily. These components of the ECM, produced by the osteoblasts, act alone or in synergy with other factors to affect cell differentiation and survival by means of autocrine feedback mechanisms that regulate the rate of bone formation.

Surface chemistry and precoating of implant materials are key components necessary to establish a proper biomaterial–bone interface. However, information concerning the behavior of cells on implants precoated with ECM proteins remains scarce. Several investigations using type I collagen-coated implants found that type I collagen enhances proliferation and accelerates differentiation and mineralization of osteoblastic cells [5, 20].

Another ECM protein that may provide information to osteoblasts during their differentiation is fibronectin. Fibronectin expression is highly localized to bone surfaces *in vivo* and occurs at the periphery of nodules *in vitro* [24]. Acting in this way, fibronectin can support the recruitment or migration of preosteoblasts. Furthermore, fibronectin also may promote the synthesis and organization of the ECM produced by osteoblasts that respond to

signaling by growth factors present in the ECM of bone.

The ECM proteins interact with integrins, a heterodimeric cell-membrane receptor family. The $\alpha_4\beta_1$ and $\alpha_5\beta_1$ integrins appear to be the integrins found on osteoblasts that interact specifically with fibronectin, whereas $\alpha_1\beta_1$ and $\alpha_2\beta_1$ integrins recognize type I collagen [23, 25, 30]. The integrin-mediated contact of osteoblasts with fibronectin or type I collagen increases the expression of growth factors of the TGF- β /BMP family, which in turn stimulates osteoblast differentiation. The induction of osteoblastic differentiation requires interaction of the fibronectin coating or type I collagen coating with integrin receptors on the cells. Integrins mediate the transmission of information from the ECM by serving as a direct link between the ECM and the intracellular actin cytoskeleton. Signal transduction involves tyrosine phosphorylation, which is linked to the mitogen-activated protein kinase (MAPK) pathway and other pathways [31]. Focal adhesion kinase and MAPK are involved in the induction of alkaline phosphatase activity in osteoblasts.

Van den Dolder et al. [35] investigated the effect of fibronectin or a type I collagen coating on the differentiation of primary osteoblasts in titanium fiber mesh scaffolds. Rat bone marrow cells were cultured for several days in plain and coated titanium fiber meshes in the presence of antibodies against fibronectin and type I collagen integrins. The results showed no significant effects of the coatings on cellular proliferation, as indicated by DNA quantification. When antibodies against fibronectin and type I collagen integrins were used, a significant reduction in cell proliferation was observed for the uncoated titanium meshes, meshes coated with collagen, and meshes coated with collagen and fibronectin. The different coatings also did not affect the alkaline phosphatase activity, an early marker for differentiation, of the cells seeded on the coated and uncoated meshes. However, the presence of antibodies against fibronectin or type I collagen integrins significantly delayed the expression of alkaline phosphatase activity for uncoated titanium meshes, meshes coated with collagen, and meshes coated with collagen and fibronectin. No significant effect of fibronectin or type I collagen coating on matrix mineralization was observed. Furthermore, no difference in matrix

mineralization was observed in the uncoated titanium meshes and meshes coated with fibronectin when antibodies against fibronectin or type I collagen integrins were present. Meshes coated with both type I collagen and fibronectin showed significantly higher calcium content, a marker for matrix mineralization, when cultured in the presence of antibodies against collagen or fibronectin integrins. A similar phenomenon also was observed for collagen-coated meshes cultured in the presence of antibodies against fibronectin integrins. No significant differences in osteocalcin content were observed among the treatment groups. However, all groups exposed to antibodies against fibronectin integrins showed a significant decrease in osteocalcin content. Therefore, fibronectin or type I collagen coating does not significantly stimulate the differentiation of rat bone marrow cells seeded in titanium fiber mesh. On the other hand, interactions between fibronectin and type I collagen integrins and the substratum seem to be important during the proliferation and early osteoblastic differentiation of rat marrow stromal osteoblasts on titanium surfaces.

5.5 In Vivo Bone Engineering: Cell-Based Approach

Previous studies with cell-loaded titanium fiber mesh showed that culture time is important for the final in vivo bone formation. Vehof et al. [41] found that cell-loaded titanium fiber mesh, without prolonged culture, produced a very limited amount of bone after subcutaneous implantation in rats. On the other hand, prolonged culture (8 days) of cell-loaded titanium fiber mesh resulted in abundant mineralization without a bonelike tissue organization [45]. To resolve the contradiction between short and long culture, we independently evaluated the effect of culture time on bone formation by rat bone marrow cells seeded in titanium fiber mesh. Osteogenic cells were cultured for 1, 4, and 8 days on titanium fiber mesh and then implanted subcutaneously in rats [39]. Analysis of DNA as an index of cell growth in the in vitro experiment revealed a lag phase from days 1 through 4, but a 42% increase in DNA content

occurred between days 4 and 8. SEM and calcium measurements showed an increase in calcium from days 1 through 4, with only a small, although significant, increase between days 4 and 8 (Fig. 5.3). Histological analysis

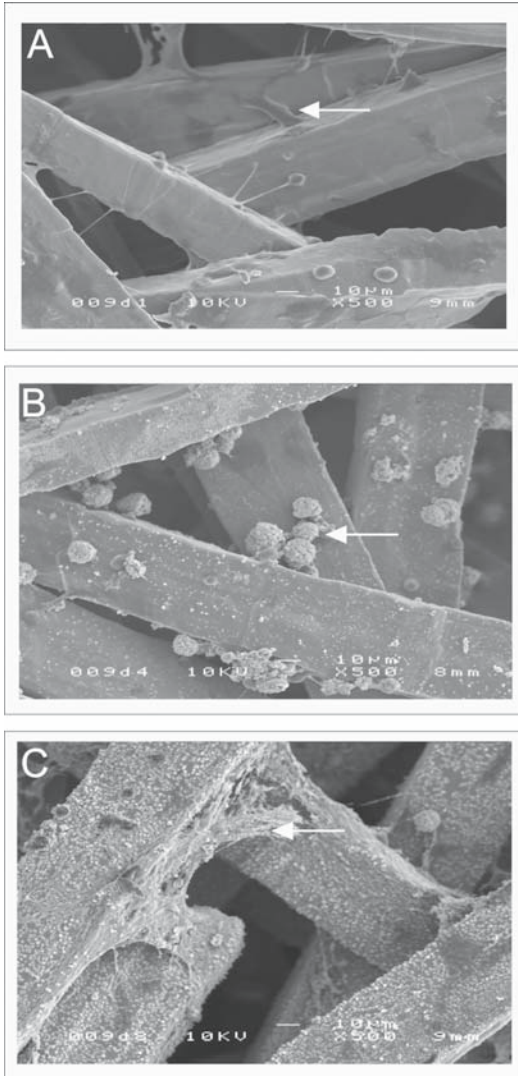


Figure 5.3. Scanning electron micrographs show that (A) after 1 day of culture, fibers were covered with layers of well-spread osteogenic cells (arrow). (B) After 4 days of culture, the deposition of a calcified matrix, characterized by the occurrence of globular accretions (arrow), could already be recognized. (C) After 8 days of culture, calcification appeared to increase, and large and small globular accretions as well as collagen bundles (arrow) covered the fibers almost completely.

demonstrated that bone had formed in all day-1 and day-4 implants, and that the bonelike tissue was present uniformly through the meshes. The bony tissue was morphologically characterized by the occurrence of osteocytes embedded in a mineralized matrix with a layer of osteoid and osteoblasts at the surface. In the day-8 implants calcium phosphate had deposited only in the titanium fiber mesh. Calcium measurements of the implants revealed that calcification in day-1 implants was significantly higher than in day-4 and day-8 implants. No significant difference in calcium content was observed between day-4 and day-8 implants. On the basis of these results, we concluded that bone formation was enhanced by a short culture time of osteogenic cells after seeding in titanium fiber mesh and that dynamic cell seeding is probably more effective than static cell seeding.

Although the cell-loaded meshes demonstrated osteoinductive properties in a subcutaneous model, it was important to evaluate the bone regenerative properties of cell-loaded titanium fiber meshes in a bony environment [37]. Therefore, meshes with cells were subcultured for 1 day under standard conditions. Cell-loaded implants and controls then were placed in an 8-mm cranial defect. After 3 days of implantation, mineralized-like matrix deposition and blood cells were observed inside the mesh porosity of both groups. In addition to blood cells, blood vessels were visible in two out of six of the cell-loaded specimens. After 15 days of implantation, only one out of six control implants showed bone formation inside the implant porosity, but bone was present uniformly throughout all cell-loaded meshes. Blood vessels and bone marrow were also observed. Only two cell-loaded implants showed union at the cranial defect perimeter. After 30 days of implantation, all cell-loaded implants showed bone formation inside the mesh, but in the control group only four of six implants had produced new bone (Fig. 5.4). Bone marrow and bone union at the bone defect borders were found only in five out of eight of the cell-loaded implants. The histomorphometrical evaluation found that no bone tissue was present in either implant group after 3 days of implantation, and that after 15 and 30 days, significantly more bone was present in cell-loaded implants than in unseeded control implants. On the basis of these results, we con-

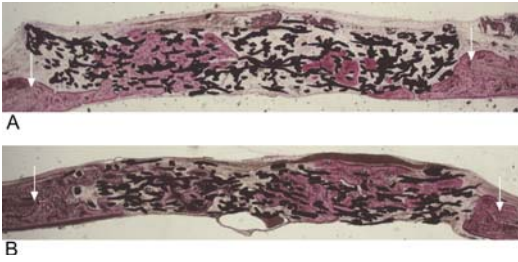


Figure 5.4. Light micrographs of implants loaded or not loaded, with rat bone marrow cells after implantation for 30 days. Arrows indicate the edges of the bone defects. A. Unloaded implants. B. Cell-loaded implants. Some of the titanium implants showed bone formation, morphologically characterized by the occurrence of osteocytes embedded in a mineralized matrix (1.6 \times magnification). Bonelike tissue was distributed uniformly in all titanium-rat bone marrow implants. Union of skull bone with newly formed bone in the implant was also observed at one side of the implant (1.6 \times magnification).

cluded that inoculating titanium fiber mesh with bone marrow cells improves the bone-healing capacity of this material.

Earlier *in vitro* studies had shown that dynamic culturing, especially the flow-perfusion system, enhanced the osteogenic differentiation and growth of cells inside the meshes. *In vivo* studies had not yet investigated the effect of this osteogenic improvement on the final osteoinductive properties of the titanium mesh constructs. Therefore, cell-seeded meshes were precultured for 1, 4, and 8 days under static conditions or with the flow-perfusion system [32]. After culture, cell-loaded implants were placed in an 8-mm cranial defect and retrieved after 7 and 30 days of implantation for both histological and histomorphometrical examinations. After 7 days of implantation, bone formation was absent in all groups. Further, the fiber mesh porosity was filled with fibrous tissue containing capillaries. After 30 days of implantation, most implants showed bone formation, except for one implant precultured for 4 days under flow-perfusion conditions and one implant precultured for 8 days under static conditions. Both blood vessels and bone marrow were observed. The results of the histomorphometrical measurement showed that preculturing cells for 1 day in the flow-perfusion system produced a significantly higher percentage of bone present in the

implant than preculturing them for 4 days. For the other groups, no significant differences were observed. Furthermore, no significant differences were observed between implants cultured under various conditions, including static and flow perfusion. However, it seems that preculturing cells for 1 day under flow perfusion enhanced bone formation more than preculture under static conditions. The results of this study are consistent with those of a previous study demonstrating that bone formation in an orthotopic site was more effectively induced by a short preculture of osteogenic cells after seeding in titanium fiber mesh. However, these results provide only weak evidence that flow perfusion in the present form has the potential to increase bone formation in an orthotopic site. Comprehensive testing and verification in a modified experimental setting are needed before flow perfusion can be assumed to increase bone formation.

5.6 Growth-Factor-Based Approach: Titanium Fiber Mesh

Numerous *in vivo* experiments have been performed to evaluate the effect of growth factor-coated titanium fiber mesh on bone formation. The osteoinductive properties of porous titanium fiber mesh with a calcium phosphate coating loaded with rhBMP-2 were subcutaneously placed in Wistar rats and implanted for 3 to 40 days. Histological analysis demonstrated the induction of ectopic cartilage and bone formation by 5 and 7 days, respectively. At 9 days, cartilage was seen together with trabecular bone. At 20 days, bone formation had increased and was characterized by the presence of trabecular bone and bone marrow-like tissue. At 40 days, more lamellar bone and hematopoietic bone marrow-like tissue were present. Thus, calcium phosphate-coated titanium fiber mesh containing rhBMP-2 can induce ectopic endochondral-like bone formation in a rat model over short implantation periods [43, 44].

In another study, rhTGF- β_1 -loaded titanium fiber meshes were implanted in a New Zealand white rabbit noncritical-size cranial-defect

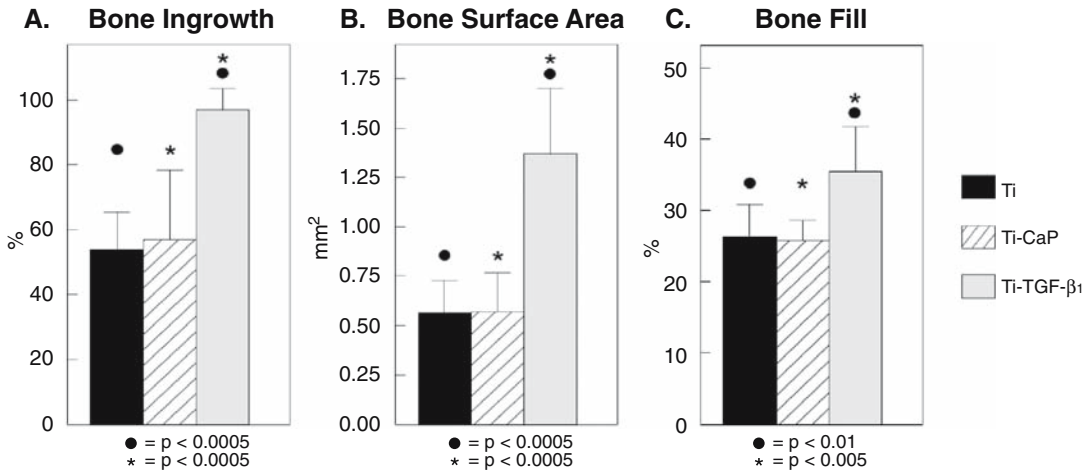


Figure 5.5. (A) Bone ingrowth in various titanium implants, (B) bone surface area, and (C) bone fill. The results of the paired *t*-test comparing titanium (Ti) with titanium-calcium phosphate (Ti-CaP) and of the *t*-tests comparing titanium with Ti-TGF-β₁ and Ti-CaP with Ti-TGF-β₁ are indicated. Significant differences between Ti and Ti-TGF-β₁ (●) and between Ti-CaP and Ti-TGF-β₁ (*) are indicated. No significant difference was found between Ti and Ti-CaP implants for any parameter ($p > 0.05$).

model. Calcium phosphate-coated and -non-coated porous titanium implants, half of them loaded with rhTGF-β₁, were bilaterally implanted and left to ingrow. Histological analysis demonstrated that in the TGF-β₁-loaded implants, bone had formed throughout the implant up to the center, whereas in the absence of growth factor, only partial ingrowth of bone was observed. The bone had a trabecular appearance and was present along with bone marrow-like tissue. All histological findings were confirmed by image analysis: 97% ingrowth was seen in the rhTGF-β₁-loaded implants, whereas only 57% and 54% ingrowth was observed in the nonloaded calcium phosphate-coated and -noncoated implants, respectively. Bone surface area and bone fill were significantly higher in the rhTGF-β₁-loaded implants (1.37 mm² and 36%, respectively) than in the nonloaded implants (0.57 mm² and 26%) (Fig. 5.5). There were no statistically significant differences in any parameter between the calcium phosphate-coated and -noncoated implants. Quadruple fluorochrome labeling showed that in the titanium and titanium-calcium phosphate implants, bone guidance had occurred from the former defect edge, whereas in the titanium-TGF-β₁ implants, bone formation had been initiated in the center of the pore and proceeded in a centrifugal manner.

A study of in vitro release of TGF-β₁ from the titanium fiber meshes showed a burst of release during the first 2 hours, when more than 70% release had occurred. Following the burst, a slower phase liberated 80% of the theoretical dose by 1 week. It thus seems that a dose-response relationship exists for TGF-β₁ release with respect to bone induction. Higher doses do not necessarily generate more bone formation; rather, there is an optimum dose [3, 4]. Taken together, these results show that the combination of titanium-mesh with TGF-β₁ can induce orthotopic bone formation [40].

5.7 Conclusions

Autologous bone or bone derivatives and substitutes for bone reconstruction have significant limitations in terms of availability, morbidity, efficacy, immunologic reaction, and disease transmission. As a result, novel tissue-engineering models have been designed to overcome these problems. The factors necessary for tissue engineering include cells, the scaffold for cell proliferation and differentiation, and growth factors. For example, one practical way to provide an environment suitable for induction of tissue regeneration at a defect involves placing a scaffold as an artificial

ECM. The implant temporarily supports initial cell attachment and subsequent proliferation and differentiation. Resident cells surrounding the scaffold, or cells preseeded in the scaffold, will proliferate and differentiate on the foundation of a compatible scaffold. In some cases, a scaffold and bonelike cells are not enough, and supplementation with growth factors is required.

In this chapter, we have focused on the metal titanium fiber mesh used as a scaffold material for bone reconstruction either by loading it with cells or by loading it with growth factors. The results of the various studies clearly demonstrated the excellent characteristics of titanium fiber mesh: biocompatibility, strength, low stiffness, high porosity, and high coefficient of friction. Further, cell-loaded meshes initiated bone formation at orthotopic and ectopic sites, and these cell-loaded meshes were shown to be further optimized by dynamic seeding, culturing, and addition of an ECM coating. The growth-factor-loaded meshes showed increased bone formation in comparison with unloaded meshes when implanted either subcutaneously or in a cranial defect. In summary, titanium fiber mesh is a useful scaffold material that warrants further investigation as a clinical tool for bone reconstructive surgery.

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6.

Engineering Polymeric Scaffolds for Bone Grafts

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6.1 Introduction

Orthopedic injuries resulting from trauma or improper development often require surgical intervention to restore natural tissue function. Currently, over one million operations are performed annually for the surgical reconstruction of bone [50]. The well-known limitations associated with autografts, allografts, and bone cements have led to the investigation of synthetic polymers as support matrices for bone tissue engineering. Polymers are long-chain molecules that are formed by linking repetitive monomer units. They have been extensively studied for tissue-engineering applications. Constructs designed from these polymers can act as a support matrix to deliver cell populations or induce surrounding tissue ingrowth. The properties of scaffolds directly determine their success in tissue engineering and must be designed specifically for each application. A successful scaffold provides initial support, growth factors, and transitions through degradation to allow tissue regeneration and return of function. This chapter will discuss the fabrication and properties of polymeric tissue-engineering scaffolds, including curing methods, polymer assembly, scaffold fabrication, surface properties, macrostructure, mechanical properties, biodegradation, and biocompatibility, as well as current synthetic polymers under investigation.

6.2 Scaffold Formation

6.2.1 Curing Methods

The method of curing requires knowledge of polymer chain formation into bulk material and the chemical nature of the polymer, specifically polymer length and functionality [5]. Two major curing methods often used are polymer entanglement and cross-linking.

Polymer entanglement is based on the principle that many polymers associate with one another in solution. This is common with long, linear polymers as well as branched polymers. The polymer is dissolved in an appropriate solvent and placed in a mold. The solvent is removed by evaporation, leaving the polymer in the shape of the mold. This is accomplished with the aid of pressure, temperature, or both [53]. The process is relatively simple, but the result may lack mechanical stability.

Cross-linking of individual polymers through chemical bonds to form a bulk material is another curing method. Individual polymer chains can form hydrogen or ionic bonds with one another through noncovalent interactions [5]. For the formation of covalent bonds, the polymer must contain a reactive site for cross-linking, such as a carbon-carbon double bond. Covalent cross-linking is generally induced by a free radical that is initiated by heat, light, chemical accelerant, or time [33].

For example, photopolymerization is a commonly used technique based on photopolymer polymerization initiated by electromagnetic radiation [98]. The photopolymers used are typically low-molecular-weight monomers that react to form long-chain polymers when activated by a specific wavelength. In addition, since scaffold formation occurs in response to a signal, the polymer may be used as an injectable material and can form in situ when exposed to the signal. However, the chemical reactions necessary for cross linking are often associated with unreacted components and reaction by-products that may harm the surrounding tissue.

6.2.2 Polymer Assembly

Polymer assembly may occur before or during implantation of the scaffold into the body [97]. Prefabrication is the term applied to assembly before implantation. The scaffold is formed outside of the body, and any cytotoxic or non-biocompatible by-products can be removed prior to transplantation. Prefabrication also allows for cell encapsulation and in vitro culture before implantation. However, the structure of the prefabricated construct generally may not fit the host site precisely. An imperfect match may lead to host immune reactions such as fibrosis and thus to construct failure. In situ fabrication techniques address this concern and involve curing the construct

at the tissue defect site [33]. Liquid components are injected into the desired site, and their deformability allows for improved integration into the host tissue. Furthermore, because this method uses liquid components, it is less invasive than the surgical procedures sometimes necessary for prefabricated constructs. However, in situ fabrication does not allow for the removal of harmful by-products, and the surrounding tissue may therefore be exposed to toxic components. As a result, the variety of chemical components that can be used to form the construct in situ is restricted.

6.2.3 Conventional Scaffold Fabrication Methods

Fabrication is the process of forming a cured or curing polymer into a scaffold. Scaffold fabrication can be performed by conventional or rapid prototyping (solid free-form) practices (Table 6.1). A number of conventional techniques are used to create porous scaffolds, fiber bonding, solvent-casting particulate leaching, phase separation, melt molding, freeze drying, and gas foaming.

6.2.3.1 Fiber Bonding

Fibers are commonly processed from semi-crystalline polymers, including poly(glycolic acid) (PGA). These fibers can be used to create

Table 6.1. Fabrication methods, associated characteristics, and synthetic polymers used in bone tissue-engineering scaffolds

Fabrication Method	Scaffold Attributes	Polymers	References
Fiber bonding	High porosity	PGA, PCL	[31, 56, 64]
Solvent-casting particulate leaching	Controlled porosity Controlled pore size	PLA, PLGA, PPF	[12, 67, 73, 87, 95]
Phase separation	Porous Biomolecule incorporation	PLLA, PLGA, PLA	[40, 69, 70, 101]
Melt molding	Controlled porosity Controlled pore size Biomolecule incorporation	PLGA	[90, 97]
Freeze drying	Controlled pore size	PLGA	[39, 78, 94]
Gas foaming	Controlled porosity Controlled pore structure	PLLA, PLGA, PLA	[61, 71, 82]
Sheet lamination	Porous	PLA, PLGA	[66]
Three-dimensional printing	Controlled mechanical strength	PCL, PEO, PLGA, PLA	[30, 47, 96]
Laser stereolithography	Biomolecule incorporation	PPF, PEGDA	[20, 60]
Fused deposition	Controlled pore size	PCL	[16, 43, 77, 100]

a fiber mesh or a three-dimensional patterned structure with variable pore size by weaving or knitting. These mesh constructs have a large surface area with high porosity, which induces greater cell attachment and better nutrient diffusion and waste removal [97]. However, the increased porosity of these scaffolds causes them to be mechanically unstable. To alleviate this difficulty, a fiber-bonding technique has been evolved to dissolve poly(lactic acid) (PLA) in a solvent and to cast it over a PGA mesh that is aligned in the desired shape [64, 97]. Heating the construct above the melting temperature of PGA evaporates the solvent. The PGA mesh becomes connected at fiber cross-points when the construct is cooled and PLA is redissolved. Fiber bonding has also been used to fabricate scaffolds from poly(ϵ -caprolactone) (PCL) [31]. Although this technique allows for greater structural stability, it has some disadvantages. The porosity varies and cannot be finely controlled. In addition, the solvent used to dissolve the polymer may be harmful to an incorporated cell population and the surrounding tissue.

6.2.3.2 Solvent-Casting Particulate Leaching

Solvent-casting particulate leaching is a technique by which dispersed particles such as sodium chloride, tartrate, citrate, or saccharose are mixed in solution with a polymer and cast in a mold [67, 97]. Casting or freeze drying is performed to evaporate the solvent. The dispersed particles are leached out of the scaffold, leaving void spaces that form a porous and highly interconnected structure. This process allows the independent control of porosity and pore size [97]. This technique has been used to form constructs with PLA, poly(D,L-lactic acid-co-glycolic acid) (PLGA), and poly(propylene fumarate) (PPF) [12, 67, 73, 87, 95].

6.2.3.3 Phase Separation

Phase separation is used to isolate components of a heterogeneous mixture. In this process the polymer is first dissolved in a solvent such as molten phenol, naphthalene, or dioxane [40, 97]. The polymer solvent solution is cooled, causing liquid-liquid or solid-liquid phase separation, with the polymer in a separate phase from the solvent. The solvent is then evaporated, leading to the formation of a porous

polymer membrane [59, 70, 97]. One considerable advantage of this technique is that biomolecules can be incorporated into the scaffold without exposure to harsh chemical or thermal conditions. In addition, changes in the polymer composition, polymer concentration, and solvent-to-nonsolvent ratio can be utilized to augment the scaffold structure. However, the effect of these modifications may be difficult to predict. Phase separation has been used to create scaffolds of poly(L)lactic acid (PLLA), PLGA, and PLA [40, 69, 70, 101].

6.2.3.4 Melt Molding

Melt molding combines a polymer powder and microspheres to form a scaffold [97]. This technique has been used with a fine PLGA powder and gelatin microspheres heated in a Teflon mold [90, 97]. Heating the polymer above the glass transition temperature allows the polymer powder to melt. The molded polymer is then removed and placed in water, where the entrapped microspheres are removed; this results in a three-dimensional porous structure. There are several advantages to this technique. Pore size is directly related to the microsphere diameter, and changing the polymer-to-gelatin ratio modifies the porosity. Furthermore, biomolecules can be incorporated into the scaffold, since this process occurs under moderate conditions without the use of organic solvents. Also, by changing the shape of the mold, a defined construct shape can be developed. However, this technique may involve very high temperatures if semicrystalline polymers are heated beyond their glass transition temperature [97].

6.2.3.5 Freeze Drying

Freeze drying uses temperature change to create a porous structure [39]. In this technique, synthetic polymers, such as PLGA, are dissolved in cold solvents, glacial acetic acid, or benzene, and water is added to create an emulsion [39, 78, 94]. The emulsion is quick-frozen and the resulting ice crystals are sublimed by the freeze-drying technique. This leaves a highly connected porous matrix. With this technique, pore size can be controlled by altering the freezing rate; in general, faster freezing leads to smaller pores [78]. However, it is difficult to control pore structure with freeze drying alone. Better results can be achieved by

combining with other techniques, such as the above-described particulate-leaching method [17].

6.2.3.6 Gas Foaming

In gas foaming, scaffold pores are formed by gases that are under pressure or undergoing a chemical reaction [71]. It is the bubbles in the polymer that cause pore formation in the construct. Variations in gas volume and in the rates of gas nucleation and diffusion modify the porosity and pore structure of the scaffold. By this method the scaffold is formed in a moderate environment without the use of organic solvents. The results of gas foaming, like those of freeze drying, can be improved by combining it with particulate leaching [82]. Gas foaming has been used with PLLA, PLGA, and PLA to create scaffolds for bone tissue [61, 71, 82].

6.2.4 Rapid Prototyping (Solid Free-Form Fabrication)

All of the techniques described above are limited in how they regulate scaffold parameters such as pore size, pore shape, pore interconnectivity, and pore wall thickness. This lack of fine control has led to the development of new techniques to produce scaffolds directly from a computer-aided design model. Rapid prototyping, also known as solid free-form fabrication, has been used to guide surgical procedures based on computerized topography of the patient in question [98]. These techniques generally produce three-dimensional scaffolds in a layer-by-layer fashion and can be designed to form very specific shapes. These techniques can be carried out at room temperature, thereby allowing for cell encapsulation and biomolecule incorporation without significantly affecting viability. However, these methods involve processes that alter some polymers limiting their use in fabrication. Rapid prototyping techniques include sheet lamination, three-dimensional printing, laser stereolithography, and fused deposition modeling [20, 42, 57, 98].

6.2.4.1 Sheet Lamination

Sheet lamination is a technique that creates scaffolds with a layer-by-layer approach. A

three-dimensional cross-section of the scaffold is built out of a roll of sheets that have been lined with an adhesive [98]. The layers are cut by a carbon dioxide laser and bonded by heat and/or pressure. The technique does not allow formation of small inner holes within the scaffold, a disadvantage with respect to nutrient and waste transport [98].

6.2.4.2 Three-Dimensional Printing

Three-dimensional printing forms sequential powder layers of the scaffold by ink-jet printing a binder [42, 57]. In this technique, a computer model is used to create a slicing algorithm that defines the structure of each scaffold layer. Powder is thinly layered over a bed, and binder material is printed on top where the scaffold is to be formed. A piston is lowered to allow the next layer of powder to be spread and bonded. In this technique, the packing density of the powder particles can be used to control the adhesive bonding of the material and thus the resulting mechanical strength [42]. This technique has been used to create scaffolds from polyethylene oxides (PEOs), PLA, PCL, and PLGA [30, 42, 47, 57, 96].

6.2.4.3 Laser Stereolithography

Laser stereolithography is another computer-aided design method that allows for three-dimensional scaffold formation. This method is similar to the three-dimensional printing described above, but utilizes a liquid polymer to fabricate a scaffold [57]. The computer model creates two-dimensional slices of the scaffold model which modulate a platform submerged in a liquid photopolymer. The liquid is then exposed to a focused laser light, which cures the polymer, forming a solid at specific points. A significant advantage of this technique is the ability to produce complex internal architecture. Furthermore, liquid solutions containing different biomolecules can be used for each scaffold layer [57]. When this technique was used with cross-linking of diethyl fumarate (DEF) and PPF, it resulted in pore sizes that ranged from 150 to 800 μm , with porosity as high as 90% [20]. Laser stereolithography has also been used to create scaffolds with PEG diacrylate [60].

6.2.4.4 Fused Deposition Modeling

In fused deposition modeling, the polymer is deposited in thin layers on a base that solidifies as it attaches to the previous layer [42]. Initially the technique was used only with nonresorbable materials, but it has recently been applied to PCL and PCL/hyaluronic acid scaffolds [16, 42, 77, 100]. As with the other computer techniques, this process is highly reproducible. Fused deposition modeling also supports incorporation of pores into the scaffold to modulate mechanical strength and molecular diffusion.

6.2.5 Synthetic Polymers for Scaffolds

The molecular structure and properties of synthetic polymers allow specific cell and tissue processes to become part of engineered bone. This is an advantage over natural polymers, whose variable molecular structure makes for less precise modification. Synthetic polymers are most often present in a semicrystalline or an amorphous state. A semicrystalline polymer contains dense chain regions randomly distributed throughout the material. These regions act as physical cross-links and contribute to the mechanical strength of the polymer network. Amorphous polymers are similar to glass when they are below their glass transition temperature and act like rubber when heated above that temperature. The structure of amorphous polymers can be altered by chemical bonding, copolymerization, physical mixing, or blending [63]. In their unmodified form, synthetic polymers lack biomolecules that can aid cell attachment in some natural polymers. However, synthetic polymer surfaces can be made to include biomolecules that stimulate cell attachment and proliferation [92]. Common synthetic polymers include polyesters, polyanhydrides, polyphosphazenes, polycarbonates, and poly(ethylene glycol).

6.2.5.1 Polyesters

6.2.5.1.1 Poly(D,L-Lactic Acid-Co-Glycolic Acid)

Poly(D,L-lactic acid-co-glycolic acid) (PLGA), is a copolymer of poly(lactic acid) (PLA) and poly(glycolic acid) (PGA), with properties dis-

tinct from the two homopolymers [94]. PGA and PLA are semicrystalline, whereas PLGA is an amorphous solid. PGA degrades slowly, whereas PLGA can degrade rapidly [1, 89, 90, 97]. The co-monomer ratio can be varied to produce different mechanical, physical, and degradation properties [82]. Degradation times vary from 6 to 12 months when the monomer ratio is 85:15 but only 1 to 2 months when the ratio is 50:50. The polymer can therefore be readily engineered to an appropriate degradation rate [63]. Owing to its ester linkages, which affect mechanical properties as PLGA degrades, the polymer can also undergo bulk degradation (see Section 6.3.4 below) [63]. The degradation products include glycolic and lactic acids, both of which can be removed via the body's metabolic pathways [78, 82, 94].

The possibility of modulating PLGA properties significantly, as well as the fact that it can support a variety of cell types, has led to great interest in this polymer for tissue engineering. Osteoblasts attach to PLGA [26, 44], and extracellular matrix (ECM) components, such as osteopontin and osteonectin, along with collagen, fibronectin, vitronectin, and laminin, are abundantly associated with PLGA scaffolds [26]. These molecules are important for the extracellular environment that osteoblasts require.

6.2.5.1.2 Poly(ϵ -Caprolactone)

Poly(ϵ -caprolactone) (PCL) is an aliphatic polyester with a repeating molecular structure of five nonpolar methylene groups and a single polar ester group [97]. A semicrystalline polymer, PCL has a melting point of approximately 60°C and is formed by the ring-opening polymerization of ϵ -caprolactone [97]. PCL is known to be highly water soluble and is hydrolyzed under physiologic conditions [34]. Degradation to caproic acid occurs by either a bulk or a surface mechanism. Caproic acid alters the scaffold degradation rate, therefore the by-product concentration should be kept low [97]. PCL is known to degrade very slowly, with a degradation time of approximately 2 years [97]. To shorten the degradation rate for certain applications, PCL has been copolymerized with collagen, PGA, PLA and PEG [9, 22, 74]. In addition, PCL may support load-bearing applications and can maintain mechanical strength for an extended period of time [1].

PCL has been used as a scaffold to support osteoblast growth. A porous PCL scaffold facilitates osteoblast production of alkaline phosphatase, a marker of bone mineralization, and favors attachment and proliferation of osteoblasts [19]. PCL has also been combined with hyaluronic acid to improve the compressive strength associated with the polymer, thus enhancing its application in bone tissue engineering [19].

6.2.5.1.3 Poly(Propylene Fumarate)

Poly(propylene fumarate) (PPF) is an aliphatic linear polyester composed of repeating units of two ester groups and one central unsaturated carbon-carbon double bond [29]. The polymer degrades by hydrolysis of an ester bond that leads to formation of fumaric acid and propylene glycol [29]. These by-products cause mild and short inflammation, and therefore the polymer is likely to be biocompatible [29]. The double bonds of PPF allow it to be covalently cross-linked. Cross-linking in response to a trigger allows scaffold fabrication in situ, thus making PPF an injectable biomaterial [28]. In addition, the cured form of PPF has significant compressive and tensile strengths and may therefore constitute scaffold material for bone tissue engineering [28].

PPF scaffolds with varying porosities and pore sizes have been investigated to analyze tissue response in cranial defects. In all cases the scaffolds only induced a mild tissue response and allowed for vascularization of the area [29]. In addition, PPF scaffolds coated with TGF- β 1 induced significant bone formation in cranial defects [92].

6.2.5.1.4 Polyorthoester

Polyorthoesters (POEs) are a family of biodegradable polymers [8]. They are formed through a reaction of ketene acetals with hydroxy-containing molecules, such as diols [24]. POEs are hydrophobic substances and undergo surface degradation [24, 35]. However, the properties of POEs can be modified by copolymerization. For example, degradation of the polymer can be adjusted to an appropriate rate by incorporating short acid groups such as glycolic or lactic acid [4, 35]. In addition, the orthoester linkages present within POEs have been found to be more susceptible to hydrolytic cleavage in acids than bases, which demon-

strates another method of degradation control [34, 63].

POE polymers are desirable for bone tissue engineering because they undergo surface degradation yet maintain mechanical stability. They can therefore be used in load-bearing applications even while tissue formation is incomplete. Scaffolds constructed of POEs have been implanted into calvarial defects and have been shown to promote new bone formation [4].

6.2.5.2 Other Synthetic Polymers

6.2.5.2.1 Polyanhydrides

Polyanhydrides have a polymer backbone containing an anhydride bond [48]. They contain bonds that easily react with water, causing degradation via surface erosion [49]. Polyanhydrides are synthesized by a dehydration reaction of diacids, and degrade into these non-toxic diacid monomers, which are removed from the body within weeks to months [48]. The polyanhydride degradation rate can be modified by changing the monomer concentrations: increasing hydrophobicity decreases degradation rate. For example, polyanhydrides synthesized with carboxyphenoxypropane degrade over a period of 3 to 4 years. However, when synthesized with 79% sebacic acid, the construct degrades over 2 weeks [49]. Furthermore, polyanhydride synthesis can be activated by a trigger such as photocross-linking, and therefore curing can occur in situ [13, 14].

Polyanhydrides were first studied in an attempt to regulate the release of bioactive molecules [32, 48]. Polyanhydrides have limited mechanical stability and therefore are inappropriate for load-bearing applications. However, when imides were incorporated to form cross-linkable networks, the mechanical stability of the construct was increased [1, 91]. This is thought to be due to the rigidity of the aromatic imide group [91]. Specifically, scaffolds containing succinic acid have shown compressive strengths of 50 to 60 MPa and were degraded by hydrolysis of the anhydride bonds plus the imide bonds [32, 91]. The mechanical properties of the polymer have been increased by photocross-linking [6, 13, 68].

6.2.5.2.2 Polyphosphazene

Polyphosphazene contains a backbone composed of alternating nitrogen and phosphorus

atoms with two side groups attached to each atom [2]. Polyphosphazene is hydrophobic and degrades by surface degradation into phosphate and ammonium salt by-products. Variation in polyphosphazene constructs can be achieved by adding various hydrolytically labile substituents to the phosphorus atoms [75]. The degradation rate of phosphazenes cannot be altered significantly. These polymers generally degrade slowly in vivo [75].

Polyphosphazenes have been of interest because they can be readily modified. Their slow degradation rate makes them attractive for long-term controlled-release devices [75]. Polyphosphazenes have also been used in orthopedic applications because of their high strength and surface degradation properties [52]. Osteoblast cells seeded onto three-dimensional polyphosphazene scaffolds have been shown to support proliferation and skeletal tissue formation [51].

6.2.5.2.3 Polycarbonate

Tyrosine-derived polycarbonate (P(DTR carbonate)) is an amorphous polycarbonate that is modifiable due to the presence of alkyl ester pendant groups located within its linear chain [88]. P(DTR carbonate) contains three bonds that can be hydrolytically degraded: amide, carbonate, and ester [88]. The carbonate bonds have been found to degrade faster than the ester bonds, and the amide bond is stable to hydrolysis at body temperature [27, 88]. The ester bond degrades into carboxylic acid and alcohol, whereas the carbonate bond by-products include two alcohols and carbon dioxide [88]. P(DTR carbonate) is thought to be a biocompatible material because it is based on the natural amino acid tyrosine and degrades mostly into nonacidic by-products [18].

P(DTR carbonate) can be modified to degrade over months or years [18]. It has been investigated as a bone scaffold and shown to elicit a response of bone ingrowth at the bone-polymer interface [18]. In addition, research has demonstrated the ability of osteoblast cells to attach onto the surface of P(DTR carbonate) and maintain their phenotype [54]. Other investigations with poly(deaminotyrosyl-tyrosine ethyl ester carbonate) (poly(DTE carbonate)) demonstrated that bone ingrowth occurred in cranial defects and that the patterns of bone formation mimicked the structure of the scaffold

[85]. This suggests that polycarbonate scaffolds can be designed to reflect bone tissue morphology and thus can induce growth appropriate to the specific site. Further studies with poly(DTE carbonate) have shown that it elicits more direct bone apposition than other polycarbonates. This may be due to the ethyl ester pendant group in the polymer [45]. The hydrolysis of these groups produces calcium chelation sites on the polymer surface that appear to be related to polymer-bone bonding [45].

6.2.5.2.4 Poly(Ethylene Glycol)

Poly(ethylene glycol) (PEG) is a linear-chained polymer with an oxygen-carbon-carbon repeating unit. By varying the number of units, the length and molecular weight of the polymer can be changed [15, 33]. PEG homopolymer is nondegradable. However, it can be copolymerized with degradable polymers to allow degradation [11]. PEG is highly water soluble due to the oxygen molecule present in the polymer backbone. Copolymerization of PEG with other materials causes the subsequent material to become more hydrophilic. This has led to investigation of its potential function as a hydrogel. However, linear PEG chains are susceptible to rapid diffusion and also have low mechanical stability [81]. Networks of PEG can be formed by attaching functional groups to the ends of PEG chains and initiating their cross-linking [72, 79, 86].

PEG has low mechanical stability and is therefore not often used in bone tissue engineering for load-bearing applications. However, because it can be cross-linked into a network with other synthetic materials and thereby affect degradation, it is attractive as a copolymer to obtain controlled erosion and degradation rates. PEG has been copolymerized with poly(lactic acid), combined with a hydroxyapatite ceramic, and used to deliver bone morphogenetic protein, resulting in complete repair of bone defects [46]. Similarly, PEG has been combined with PLA and p-dioxanone and used to deliver bone morphogenetic protein (BMP), exhibiting osteoconductive capacity [62]. PEG hydrogels have also been modified with cell adhesion peptides and used in tissue engineering. These gels delivered growth factors, resulting in efficient and highly localized bone regeneration [58]. In addition, PEG has been copolymerized with PLGA to form a foam that

delivers periosteal cells *in vivo* and supports osteochondral repair [80].

6.3 Scaffold Design Properties

Scaffolds can be made to mimic the tissue that is being regenerated. Aspects of the scaffold that can be altered include the surface, the macrostructure, mechanical properties, biodegradation, and biocompatibility.

6.3.1 Surface Properties

The majority of cell types used in bone tissue engineering are anchorage dependent. The engineered scaffold should therefore facilitate cell attachment. The scaffold surface is the initial and primary site of interaction with the surrounding tissue. Scaffolds that cells can attach to abundantly and easily with large, accessible surface areas are favored. In addition, the scaffold surface should support cell proliferation. Strong cell adhesion promotes cell proliferation, and a rounded surface promotes differentiation [89]. Hydrophilic polymers have highly wettable surfaces. This allows cells to be encapsulated through capillary action [23]. However, the most significant surface property of polymers is that they provide an environment for scaffold–host interaction. Many natural polymers can facilitate attachment because they contain functional groups that vary in polarity, electrostatic charge, hydrophobicity, and the ability to interact by van der Waals forces. In addition, by utilizing covalent and noncovalent assembly, association constants can be varied and the structure of natural polymers can be precisely controlled [21]. In synthetic polymers, an attempt is made to mimic the characteristics of natural polymers. By altering polymer and side-chain architecture, functional groups can be made part of the surface or included within the scaffold. For example, modification of a polymer with short peptide sequences or long protein chains promotes interaction with the surrounding tissue [83]. Specifically, ligands that are common in the extracellular matrix, such as fibronectin, vitronectin, and laminin, have been used as surface molecules [83]. This

surface modification technique is being widely investigated [21, 38, 83].

6.3.2 Macrostructure

A porous scaffold permits cells to become part of the porous void space. A porous scaffold is also important for diffusion of nutrients and waste removal. In general, it is advantageous for the scaffold to have a high surface-area-to-volume ratio. This promotes the formation of pores with a diameter that is small but still larger than the diameter of most cells. High-porosity scaffolds have poor mechanical integrity, and engineering for appropriate diffusion and mechanical strength is an important challenge in their construction. Fiber meshes, foam scaffolds, and hydrogels are examples of materials that provide added mechanical strength to porous scaffolds.

Fiber meshes are formed into three-dimensional structures by knitting or weaving individual polymer fibers, thus providing a large surface area that promotes cell attachment [97]. The structure of fiber-mesh scaffolds resembles that of the ECM, which allows for nutrient diffusion and waste removal. The use of fiber bonding helps strengthen the mechanical integrity of fiber-mesh scaffolds [64].

Foam scaffolds are generally prefabricated before implantation. Similar to fiber meshes, their structure allows for adequate nutrient diffusion and waste removal. Foam scaffolds tend to be more stable than fiber meshes but still lack sufficient mechanical integrity. Porosity and pore structure can be modified by using different processing techniques, such as solvent casting particulate leaching, melt molding, freeze drying, and gas foaming.

Hydrogels are formed from hydrophilic polymers by physical polymer entanglements or cross-linking [33, 36]. The hydrophilic polymers can absorb water up to a thousand times their own dry weight [36]. The aqueous environment created in hydrogels simulates the *in vivo* environment and therefore provides an ideal setting for cell encapsulation. In addition, the aqueous environment supports quick diffusion of nutrients, proteins, and waste, thus promoting cell growth and proliferation. Some hydrogels, including PEG-based hydrogels, are easily injectable and capable of being molded, allowing minimally invasive implantation [25]. The disadvantages of hydrogels are that they

lack strong mechanical stability and are difficult to sterilize [25, 36].

6.3.3 Mechanical Properties

The ability of a scaffold to provide needed mechanical support is a critical component of the construct. However, the high mechanical strength of bone as compared with other tissues makes the design of a structure with this feature challenging. Compact bone is mechanically the equivalent of a semibrittle, viscoelastic, and orientation-dependent material [7]. The longitudinal strength of compact bone varies between 78.8 and 151 MPa for tension and 131 and 224 MPa for compression [99]. The elastic modulus for compact bone is 17.0 to 20.0 GPa in the longitudinal direction, with a shear modulus of 3.30 GPa and a structural density of 1.80 g/cm³ [99]. In contrast to compact bone, cancellous bone is spongy and highly porous, with a structural density of 0.20 g/cm³. In general, cancellous bone is oriented along the directions of the principal stresses imposed by the external loading environment [7]. The strength of cancellous bone is based upon its apparent density; it ranges from 2.00 to 5.00 MPa and from 90.0 to 400 MPa for strength and modulus, respectively [76].

For proper tissue regeneration without significant deformation, a scaffold should provide a mechanical modulus of 10 to 1500 MPa for hard tissues and 0.4 to 350 MPa for soft tissues [37]. Mechanical requirements are therefore very important for orthopedic hard tissues and dictate the method of fabrication of the polymer. For example, fabrication with particulate leaching and gas foaming leads to a maximum compressive modulus of 0.4 MPa and therefore is not appropriate for scaffolds to be used for hard-tissue regeneration [37]. The lack of mechanical stability associated with many of the conventional fabrication techniques emphasizes the utility of rapid prototyping techniques for engineered scaffolds. These more precise methods of fabrication result in scaffolds with significant mechanical stability.

Finally, scaffolds should provide interim support while the tissue regenerates. The scaffold material should therefore not degrade before the regenerated tissue provides sufficient load-bearing support and stress dissipation. Two common scaffold designs support

bone ingrowth with proper mechanical support. In one the physical scaffold provides mechanical support for the polymer/cell/tissue construct from initial seeding to remodeling by the host [41]. The scaffold matrix must therefore provide enough support to withstand in vivo stresses and loading. The other strategy imposes transitional support. Here the scaffold provides mechanical support while the cells proliferate and differentiate in vitro [41]. Once implanted, the scaffold is designed to degrade at the same rate at which the cells produce the ECM for support.

6.3.4 Biodegradation

The majority of scaffolds are designed to degrade by the time the tissue is completely formed. Synthetic polymers degrade primarily by chemical hydrolysis of unstable polymer backbones [63]. The polymer can also be designed to degrade enzymatically, relying on body enzymes or catalysts embedded within the scaffold. Degradation can alter the mechanical properties of the construct; this in turn influences the effectiveness of the implant. Additionally, the degradation products can modify the implant environment, depending on their biocompatibility. Degradation products are a function of the structure, components, and fabrication techniques of the material and the rate of degradation. Degradation also depends on the location and geometry of the implant, as well as the presence of catalysts, impurities and other additives [63].

Hydrolysis of the polymer backbone occurs in two stages [63]. First, water penetrates the polymer, converting the long chains into shorter water-soluble degradation products by attacking the chemical bonds in the amorphous phase. Next, the fragments are enzymatically degraded, causing a rapid decrease in polymer mass. These two phases are part of two overall mechanisms of degradation.

Overall scaffold degradation has been well described. Polymeric scaffolds undergo bulk or surface degradation, or both. In bulk degradation, erosion at the surface is slower than in the interior [63]. Initially, the surface begins to degrade when the construct is in contact with water. Then, as water penetrates the inside of the material, the bulk of the scaffold begins to degrade. Bulk degradation is

associated with a decrease in mass, while the volume of the construct stays the same. This results in a decrease in density and mechanical strength.

One concern with bulk degradation is a phenomenon known as the autocatalytic effect [55]. This often occurs with synthetic polymers whose degradation products are acidic. When degradation occurs, the interior degradation products cannot diffuse through the polymer network. This causes a local increase in acidity, which in turn causes a more rapid degradation resulting from hydrolysis of labile linkages.

Surface degradation is similar to soap dissolution. The material degrades at the surface at a constant rate. This causes the construct to thin out, yet bulk integrity and structure are maintained. Surface degradation is common with polyanhydrides and polyorthoesters, which, though hydrophobic, are highly susceptible to hydrolysis and degrade at the surface. As the material degrades, the size of the construct decreases as mass is lost, but the density remains unchanged. This feature allows the polymer to maintain mechanical integrity, a property critical for bone tissue engineering.

The preferred method of degradation is a function of the engineering requirements, the host tissue, and the need for mechanical integrity. The speed at which a scaffold degrades can be arrived at by varying the properties of the polymer. For example, a material with more hydrophilic monomers and acidic end groups and a more hydrolytically reactive backbone, less crystallinity, and smaller size would tend to have a higher degradation rate [63]. The site of the implant can also affect degradation. In a poorly vascularized area with low diffusion, degradation products will tend to remain longer, causing a rise in acidity. This is a situation similar to that of the scaffold interior during bulk degradation, when degradation is increased. All of these factors must be taken into account when aiming for a specific method and rate of degradation.

6.3.5 Biocompatibility

All implanted materials elicit a host reaction, but the intensity of the response varies. Tissue responses include inflammation, immune reactions, and variability in wound healing [84]. If a material produces minimal inflammatory and immune responses and functions without

harm to the host, it may be considered biocompatible. Material intended for implantation should be such as to minimize the intensity and duration of the response.

The tissue response to an implanted scaffold involves three stages [84]. Stage 1 occurs during the first 1 to 2 weeks after implantation and is characterized by acute and chronic inflammatory responses. Acute inflammation generally lasts minutes to days and depends on the extent of the injury [3]. Chronic inflammation results from the long-term presence of inflammatory stimuli and is confined to the implantation site. In general, the stage 1 response is independent of the degradation rate of the polymer [84]. Stage 2 begins as the numbers of monocytes and macrophages increase. In stage 2, fibrous encapsulation of the foreign material is initiated. In contrast to stage 1, the length of stage 2 is a function of the rate of biodegradation of the scaffold [84]. Fibrous encapsulation continues in stage 3. The length of this stage depends on the degradation rate of the polymer. Slowly degrading polymers have a stage 3 response that lasts weeks to months, whereas with rapidly degrading polymers, stage 3 can be as short as 1 to 2 weeks [84].

The immune response is of major concern in bone tissue engineering, because degradation products cause failure in many orthopedic implants [93]. Degradation products less than 20 μm in diameter can be phagocytosed by macrophages [93]. Degradation particles act on bone cells indirectly through the secretory products of macrophages that are drawn to the area from the immune response [93]. Microparticles of PLLA and PLGA have been shown to suppress osteoblast differentiation early in culture [93]. Degradation particles also can interact directly with osteoblasts and affect their proliferation [65]. In addition, dense fibrous capsules composed of macrophages and foreign-body giant cells have formed in response to PLLA bone plates and screws [10]. The properties of biomaterials clearly affect the magnitude and duration of the host response. Characteristics that can alter the immune response include the size, shape, and chemical and physical properties of the material [84]. Therefore in designing a biomaterial, one must consider not only the initial properties of the scaffold, but also its degradation products and their effect on the host.

6.4 Summary

Scaffold design is an intricate process that must be custom tailored for different applications. Scaffolds must induce cell growth, support cell adhesion and proliferation, and provide the mechanical stability needed in different sites. Synthetic polymers can be readily modified so that their properties are appropriate for bone tissue engineering. Their properties are modulated by the fabrication method: both conventional and rapid-prototyping techniques have produced viable bone tissue scaffolds. Fundamental design parameters depend on the needs of the regenerated tissue and include polymer assembly, curing methods, surface properties, macrostructure, mechanical properties, biodegradation, and biocompatibility, both of the scaffold per se and its degradation products.

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7.

Injectable Scaffolds for Bone and Cartilage Regeneration

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7.1 Introduction

Every year hundreds of thousands of people worldwide receive hip prostheses, implants for bone repair, and surgical repair of degraded cartilage. “Over 15 million people worldwide suffer from knee-joint failure each year due to the breakdown of surrounding cartilage in the joint and the inability of this cartilage to repair itself through the natural regenerative processes of healing in the body” [27]. Additionally, at least 10 percent of the population suffers from periodontal disease, and one-third of these individuals will require a tooth implant during their lifetime. The standard procedure for repair of orthopedic injuries by tissue grafting is to harvest tissue from the iliac crest or femur of a patient and surgically placing it at the injury site [59]. A similar approach has been developed for the strengthening and rebuilding of a jaw bone by removing periodontal cells from the patient’s jaw, cultivating them in autologous blood serum mixed with a matrix substance, and placing the mixture in the degraded jaw bone [42]. Although these procedures are ideal from the point of view of new bone growth in terms of osteoconductivity or osteoinductivity, both the harvesting of the tissue and the placement of the graft require invasive surgery that may result in significant complications. Furthermore, preformed scaffolds used as a host for cells *in vitro*

normally have simple geometric shapes that do not readily conform to irregularly shaped defects when implanted at a site in the body [66].

Bone graft substitutes have been classified into five categories: allograft-based formulations using allograft bone, alone or in combination with other materials; factor-based formulations using natural and recombinant growth factors, alone or in combination with other materials; cell-based formulations using cells to generate new tissue, alone or seeded on a support matrix; ceramic-based formulations using calcium phosphate and other ceramics, alone or in combination; and polymer-based formulations using both biodegradable and nondegradable polymers, alone or in combination with other materials (see Chapter 5). Approximately 60% of the bone graft substitutes currently available contain ceramics, either alone or in combination with another material [59].

In many clinical situations involving replacement of hard or soft tissue, the aims of minimizing the need for invasive surgery, avoiding the medical complications associated with harvested tissue, and overcoming the limitations of preformed scaffolds have assumed primary importance. The use of noninvasive, injectable scaffolds responds to these concerns. When properly designed, an injectable scaffold can provide a structure that encapsulates a homogeneous distribution of cells and bioactive

molecules that stimulate the regeneration of bone and cartilage in a biomimetic fashion. Silica-based ceramics, calcium- and phosphate-based solids, natural and synthetic polymers, and composites containing one or more of these materials have been fabricated as aqueous solutions, pastes, and gels that can be injected directly into an injured site and then solidified chemically, thermoreversibly, or by other means. In all cases, bone morphogenetic protein (BMP), basic fibroblast growth factor (β -FGF/FGF-2), cells to generate tissue formation, and a variety of other additives can be included in the scaffold mixture to enhance bioactivity. Reviews of materials for tissue replacement have been published [11, 14, 32, 37, 58, 66, 68, 69, 85, 88, 96].

The term “injectable scaffold” requires clarification, since not all such materials proposed in the literature are injectable in a noninvasive sense. For example, many of the injectable ceramic/polymer composites are mixtures of a particulate calcium phosphate compound dispersed in a moldable polymer matrix. The design of a one- or two-syringe/needle device for dispensing such a product is determined by the nature of the application, the size, shape, and concentration of the particles, and the viscoelastic response and chemical reactivity of the composite. The diameter of the needle required, for example, will certainly be limited by these factors. In addition, the manner in which the scaffold accomplishes the specific interaction between the biomaterial and the local and systemic tissues requires specification. The only officially accepted definition of a scaffold is (ASTM: F2150) [2A] “the support, delivery vehicle, or matrix for facilitating the migration, binding, or transport of cells or bioactive molecules used to replace, repair, or regenerate tissues.”

7.2 Necessary Properties of an Injectable Scaffold

In order to develop an acceptable injectable scaffold for orthopedic applications in which the regeneration of bone and cartilage is stimulated by active cells within the scaffold, a number of fundamental biological, mechanical and morphological conditions must be satis-

fied, including biocompatibility, biological character, sterilizability, and viscous and viscoelastic properties.

7.2.1 Biocompatibility

As with all biomaterials used in the human body, the components of an injectable scaffold must be biocompatible. *This means that the material must not elicit an unresolved inflammatory response or demonstrate extreme immunogenicity or cytotoxicity* [96]. A biodegradable material is preferred in most cases. The degradation products of the scaffold must also be biocompatible so that they can be eliminated from the body in an appropriate period of time. A generally accepted definition of biocompatibility for tissue-engineered products is as follows: “The biocompatibility of a scaffold or matrix for a tissue-engineering product refers to the ability to perform as a substrate that will support the appropriate cellular activity, including the facilitation of molecular and mechanical signalling systems, in order to optimize tissue regeneration, without eliciting any undesirable effects in those cells, or inducing any undesirable local or systemic responses in the eventual host. They actively participate in the signalling process, usually with the requirement of safe degradation as part of the process.” [100, 101].

7.2.2 Biological Character

Although the scaffold matrix itself need not be bioactive, it should provide a positive environment for cell activity, including enhanced cell adhesion, migration, and function, as well as vascularization (where appropriate) and free space for bone or other tissue growth. A primary objective should be that the scaffold creates a biomimetic system that resembles as closely as possible that of the host.

7.2.3 Sterilizability

As with all implanted materials, an injectable scaffold material must be easily sterilized to prevent infection when implanted. The method of sterilization must not negatively affect chemical composition, biocompatibility, or bioactivity [96].

7.2.4 Viscous and Viscoelastic Properties

Initially, an injectable scaffold material must be a fluid, stable liquid/solid dispersion or gel that can be injected through a needle of the size required by the specific application. Once the material is injected, its state must change to an elastic or viscoelastic solid in order for it to remain intact at the defect site and eventually be capable of supporting a load. There are several ways of accomplishing this physical change. One technique is to utilize a thermoreversible system that is a liquid solution (sol) at injection temperature and a viscoelastic solid or gel in situ at body temperature. Another possibility is to employ a thixotropic fluid, paste, or reversible gel that is sufficiently shear-thinned during injection to flow through the required needle yet maintains sufficient elasticity in situ to be retained at the defect site. Another technique is to chemically or ionically crosslink the injectable fluid during the placement procedure. In all cases, the reaction time must be short enough to set the material before it flows from the placement site. The temperature change occurring during the change in state must be small enough to avoid or minimize damage to the surrounding tissue. If the scaffold matrix is a charged, water-soluble polymer, it may undergo a sol-gel transition in response to a pH change. If appropriate, the pH-temperature phase behavior may be utilized as a mechanism for injection and hardening of the scaffold [37].

7.3 Ceramic-Based Injectable Scaffolds

Calcium phosphate ceramics, such as hydroxyapatite, tricalcium phosphate (TCP), biphasic calcium phosphate (BCP), and bioactive glasses (BG), in combination with a variety of biodegradable polymeric matrices, have been extensively studied and used during the past decades as alternatives to autogenous bone for repair, substitution, or augmentation [20, 39]. In the injectable versions of scaffolds, these biomaterials are dispersed in water or polymeric solutions that serve as modifiers of rheological properties or as binding agents. Alginates, chi-

tosan, cellulose derivatives, silicone oils, biodegradable polyester copolymers, and a variety of other biocompatible, biodegradable polymers have been studied for this purpose [37, 46, 71, 90]. Since their description in the 1970s and 1980s, numerous formulations of resorbable calcium phosphate cements have been investigated and commercialized [13, 26, 39].

Resorbable calcium phosphate-based composite scaffolds generate bone trabeculae, provided the rate of resorption of the calcium phosphate is sufficiently slow for osteoblasts to be able to regenerate new bone [8]. Research carried out in the late 1980s and early 1990s [22, 23, 24, 36] has stimulated considerable interest in the use of particulate calcium phosphate-based ceramic mixtures for bone reconstructive surgery [22, 30, 31, 40, 55, 56, 63, 79, 88, 102]. When their compositions are designed to match as closely as possible the mineral composition of natural bone, their biological responses closely mimic those of the inorganic phase of natural bone.

With regard to the necessary properties of ceramic biomaterial scaffolds in general, two of the unique factors are porosity and bioresorbability [8]. The bioceramic material provides an osteoconductive scaffold for the growth of new bone. For many applications, the particulate phase consists of micron-sized porous particles with a broad distribution of pore size. Pores of less than about 5 μm are important for bioresorbability, whereas pores in the range of 400 to 600 μm facilitate the infiltration and differentiation of osteogenic cells necessary for bone reconstruction [8]. The morphology of the porous structure also influences that of the regenerated bone, inasmuch as the penetrated fibrovascular tissue moves in the direction of the pore channels. An interconnecting pore structure is thought to be superior to that of isolated pores, because it better provides for spatial continuity of the new bone [8, 79]. Since macropores are required for bone reconstruction, the range of particle sizes required of a scaffold is at least on the order of 100 to 500 μm . A scaffold material containing an appropriate amount of particulate matter of these dimensions is not easily injectable and therefore often has to be surgically implanted. To provide for both injectability and a more natural path for fibrovascular tissue, particles with diameters on the order of 10 to 100 μm have been used that allow the invading tissue to grow over and

around the surfaces of the particles in response to the mechanical stresses that promulgate growth and remodeling processes [30, 56]. In these situations, the total particulate surface area partially replaces the role of macropores. Bioresorption is the process by which the ceramic material dissolves into its ionic components in the physiological fluid. The remodeling process occurs simultaneously, generating new bone–ceramic interfaces that control the rate of formation of new bone. If the resorption activity of osteoclasts and the associated osteoblastic activity are balanced by the proper choice of a ceramic, the remodeling process appears to be at its maximum effectiveness. Therefore, after complete resorption of the ceramic, the remodeled bone is stronger than new bone/ceramic mix formed with nonresorbing biomaterial [8, 20, 40, 88, 102]. The remodeling process of the host bone and the resorption of the ceramic are affected by the phagocytosing cells of the host and are a function of the microporosity and chemical makeup of the ceramic [8, 20]. These processes are modulated by the osteoclast-induced degradation of a calcium phosphate ceramic [40, 88, 102]. The attachment of osteoclasts to the ceramic surface is mediated largely by extracellular matrix (ECM) proteins. In addition, the capability of the osteoclasts to resorb calcium phosphate ceramic appears to be related to the solubility of the ceramic [88]. After attachment to the ceramic surface, the osteoclasts create a sealed extracellular microenvironment into which calcium ions are released. As resorption proceeds, $[Ca^{2+}]_i$ increases in the fluid inside the podosome membrane. Beyond a certain $[Ca^{2+}]_i$ value, resorption ceases and the osteoclast migrates away. A highly soluble ceramic such as β -TCP leads to ineffective remodeling of the defect site. Therefore mixtures of low-solubility hydroxyapatite (HA) with high solubility β -tricalcium phosphate (β -TCP) have been used to tailor the osteoclastic process to the requirements of a particular scaffold application [8, 102].

The “bioactive concept” for biphasic calcium phosphate ceramics (BCP) is based on an optimum balance of the more stable phase of HA and the more soluble TCP [20, 22, 36]. The biodegradation of implanted particles or blocks of BCP results in an increase in the HA/ β -TCP ratio, a decrease in the average size of the BCP crystals, and an increase in macroporosity of

the surface, as well as in the core of the ceramic. The formation of microcrystals with Ca/P ratios similar to those of bone apatite crystals occurs simultaneously. The abundance of these crystals is directly related to the HA/ β -TCP ratio in the BCP. This indicates that it is possible to regulate the kinetics of dissolution and precipitation and therefore the bioactivity. “The coalescing interfacial zone of biological apatite and residual crystals provides a scaffold for bone cell adhesion and further bone ingrowth” [20, 63]. The “bioactive concept” is thus based on the assertion that the dissolution/transformation processes are applicable to bulk, coating and injectable ceramic-based biomaterials, and that the events at the calcium phosphate biomaterial/bone interfaces represent a dynamic process that ultimately contributes to the unique strength of these interfaces [20].

The above-mentioned work has led to a variety of commercially available BCP products for bone graft or bone substitutes in orthopedics and dentistry [21]. In vivo studies of a number of injectable bone substitutes (IBSs) have been carried out [30]. This work utilized a 50:50 weight ratio mineral phase of BCP granules, (40 to 80 μ m or 80 to 200 μ m in diameter) dispersed in a 3% aqueous solution of hydroxypropylmethylcellulose (HPMC). The injectability and properties of an IBS (with 40- to 80- μ m particles) were compared with those of a calcium phosphate cement composed of \sim 10 μ m calcium phosphate granules. Calcium phosphate cement was found to be more readily injectable than the IBS when needles with inside diameters of 0.84 or 0.61 mm were used; when needles of 0.51 or 0.41 mm were used, however, calcium phosphate cement was not injectable, whereas the IBS material remained injectable.

In vivo studies on the two IBSs were compared with those performed on calcium phosphate cement [30]. Ten New Zealand white rabbits were injected with bone substitutes implanted into critical-sized defects at the distal end of the femur. Three weeks after implantation, scanning electron microscopy (SEM) indicated that newly formed bone developed throughout the defect volume and in the intergranular spaces that surrounded the BCP granules in the IBS. With the calcium phosphate cement, on the other hand, newly formed bone only developed on the surface of the

microporous cement. Bone formation was also significantly greater in the faster-degrading IBS. Microtomography was used to show, in a three-dimensional reconstruction, that newly formed bone developed homogeneously in the intergranular spaces in the IBSs, resulting in an interconnected new bone network (Fig. 7.1). In the calcium phosphate cement, on the other hand, new bone developed only on the cement surface and in peripheral fissures (Fig. 7.2). An *in vivo* study using the same biomaterials, but with BCP particle sizes of 200 to 500 μm and 80 to 200 μm , yielded similar results, but with greater emphasis on the analytical capabilities of three-dimensional microtomographic imaging and two-dimensional SEM and their correlation with biomechanical properties. “The study showed the ability of non-destructive techniques to investigate biological and mechanical aspects of bone replacement with injectable biomaterials.” [31].

If the setting rate of the ceramic or the rate of bone regeneration is too slow, the scaffold

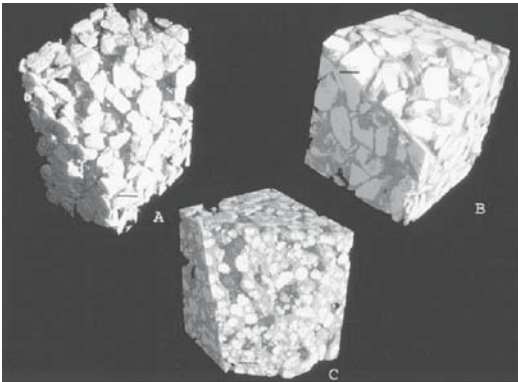


Figure 7.1. Reconstructed microtomographic images of injectable bone substitute (IBS) before (A) and 3 weeks after (B and C) implantation in femoral defects. New bone is shown in gray, biphasic calcium phosphate (BCP) ceramic in white, and soft tissues in black (bars: 100 μm). (A) General aspect of the composite IBS before implantation. The presence of the polymer confers its rheologic properties on the IBS and manages interconnected intergranular spaces. (B) Image showing bone ingrowth in a femoral defect filled with IBS containing 80 to 200 μm BCP particles. New bone formed an extensive interconnected network in the intergranular spaces. (C) Image showing bone ingrowth in a femoral defect filled with IBS containing 40 to 80 μm BCP particles. A new bone network joined the BCP particles to one another, incorporating the remaining BCP particles in a large amount of newly formed bone. Reprinted with permission from Gauthier et al. [30].

may not have sufficient mechanical strength. The control of HA/ β -TCP in biphasic calcium phosphates has helped overcome problems of this sort, whereas other investigators have chosen to use compositions of ceramic pastes that set rapidly with high initial compressive strength. The most studied of these are the dicalcium phosphate dihydrate (DCPD) cements and the calcium-deficient hydroxyapatite (CDHA) cements [1, 18, 33, 43, 95, 96].

An injectable, resorbable apatitic calcium phosphate substitute was found to undergo full resorption within 1 to 2 months following surgical implantation in the femur of young adult male beagle dogs [55]. Trabecular bone was formed within the first 4 weeks after implantation, and lamellar or cortical bone was well established after 12 weeks, with no noticeable demarcation between old and new bone. By 26 weeks, restoration of the native bone was virtually complete. No discernible differences were observed between the regenerated bone and those developed with the use of autografting and calcium phosphate bone substitute techniques. These materials are distributed by Etex Corporation in the United States with the tradename of α -BSM[®] and in Europe with the name of Biobon[®] [55].

An injectable calcium phosphate cement that hardens *in vivo* to form a carbonated apatite (dahllite), was developed [19] and commercial-

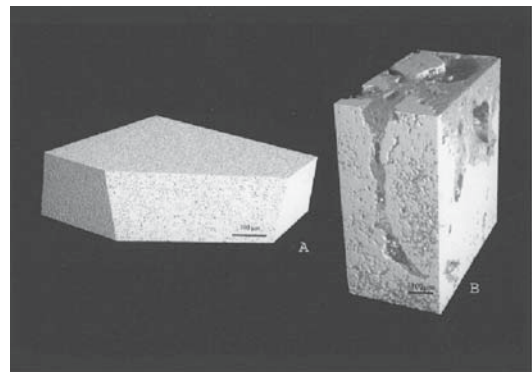


Figure 7.2. Reconstructed microtomographic images of the calcium phosphate content (CPC) 3 weeks after implantation in femoral defects. New bone is shown in gray, CPC in white, and soft tissues in black (bars: 100 μm). (A) General aspect of the central area of the CPC after implantation, showing the absence of bone substitution with only microporosity. (B) Bone ingrowth developed only on the surface of the cement and in peripheral fissures. Reprinted with permission from Gauthier et al. [30].

ized as a Skeletal Repair System (SRS®, Norian Corporation, Cupertino, CA). The product is used mostly in orthopedic and trauma applications. The material is said to allow normal fracture healing by resorption via normal cellular remodeling and to maintain strength during the remodeling process. Norian SRS is delivered to the surgery room as a mixture of calcium phosphate and carbonate. After being mixed with a sodium phosphate solution, it forms an injectable paste that hardens in about 10 minutes, with a compressive strength of about 10 MPa that then increases to about 55 MPa in 12 hours. Tensile and shear strengths, however, are much lower, attaining a maximum of the order of 2 to 3 MPa [19, 58]. Norian has also been used in craniofacial surgery [67].

A variety of water-soluble gelling agents have been employed to produce a fully injectable calcium phosphate cement. A necessary condition for their use is that they do not substantially affect the setting properties of the cement. Aqueous solutions of glycerine, derivatives of cellulose, and salts of alginic acid were examined as modifiers for an apatitic calcium phosphate cement [56]. The addition of glycerine or cellulose derivatives resulted in sticky pastes that did not set properly, nor was there satisfactory conversion of the ingredients to hydroxyapatite. The addition of salts of alginic acid imparted satisfactory flow properties to the cement and did not affect the setting reaction drastically, even though the phase conversion was retarded somewhat. A 2% w/w ratio of the gelling agent permitted smooth flow through an 18-gauge needle and resulted in a setting time of 20 minutes and a mean compressive strength of 11 to 12 MPa, a value comparable to that of trabecular bone. X-ray diffraction and Fourier transform infrared analyses indicated that the cement had been converted to a hydroxyapatite structure that was similar to vertebrate bone [56].

The utilization of aqueous solutions of natural polymers to modify the rheological properties of ceramic-based scaffolds has also led to the introduction of bioactive ingredients in ceramic bone scaffolds [9, 12, 56, 64, 77, 80, 84, 103].

Anorganic bone mineral (ABM) particles coated with the cell-binding domain of type I collagen (P-15 peptide) and suspended in injectable hyaluronate hydrogels were tested *in vitro* by using human osteosarcoma cells to evaluate

cell-material interaction and osteoblastic activity. The addition of coated ABM particles promoted cell adhesion, enhanced osteoblastic activity, and increased matrix mineralization [77].

An *in vitro* study of the morphology of nucleus pulposus cells seeded onto gelatin, demineralized bone matrix (DBM), and polylactide scaffolds showed that cells attached to gelatin microcarriers and DBM fragments assumed an elongated, fibroblast-like morphology, retained metabolic activity, and expressed genes for major ECM components. Both the gelatin and DBM are said to have potential for use in injectable composites for intervertebral disc tissue engineering [12].

To provide preventive antibiotic therapy *in vivo*, tetracycline, at concentrations up to 7% wt, was added to an injectable calcium phosphate cement that contained silicone (2% by weight). The combination of tetracycline and silicone caused setting time to increase and mechanical properties to diminish [84].

All injectable materials to be used in bone repair must be sterilizable. Injectable calcium phosphate cements are often sterilized by gamma radiation, which does not affect chemical reactivity [103]. The natural and synthetic polymer gels and solutions used for modification of the viscoelastic properties of the IBSs, however, undergo changes because polymers tend to be subject to scission and/or cross linking under hydrolytic conditions. Polymers used in these applications must therefore be tested after sterilization with gamma radiation, steam, or ultrafiltration [103].

7.4 Hydrogel-Based Injectable Scaffolds

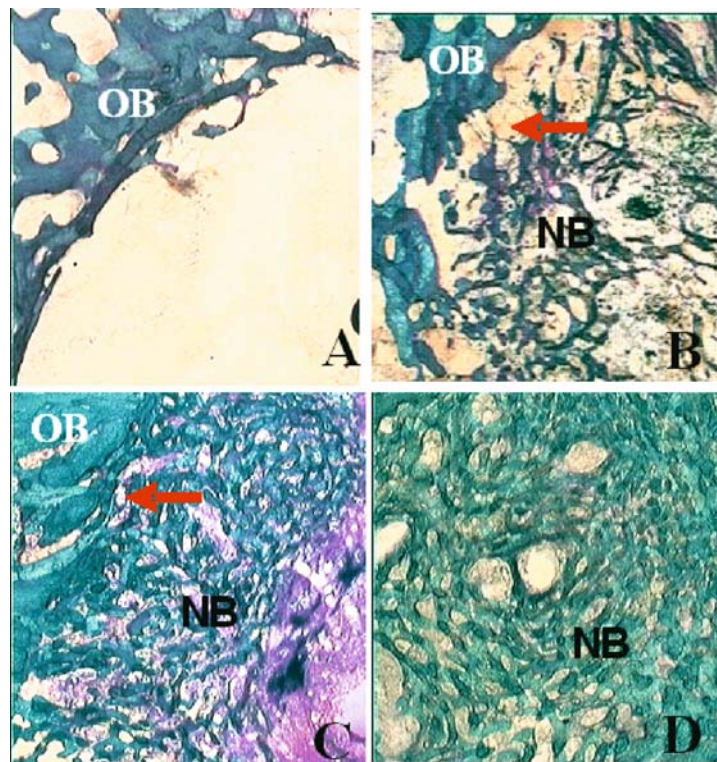
Hydrogels have proven to be effective as therapeutic delivery devices of cells and growth factors for soft-tissue engineering applications. From a biological viewpoint, aqueous gels make ideal porous scaffolds when load-bearing support is either unnecessary or otherwise available. These scaffolds possess the cohesive properties of soft solids and permit diffuse liquid transport. As viscoelastic solids, they have low static and dynamic moduli because of high water content and high permeability for

oxygen, nutrients, and other water-soluble metabolites [78, 92]. If properly designed, natural and synthetic hydrogel scaffolds can function biomimetically, exhibit biocompatibility, and cause minimal inflammatory responses, thrombosis, and tissue damage [34, 35, 78].

An ideally designed hydrogel scaffold will behave like an extracellular matrix with an aqueous “matrix” to encapsulate the osmotically active components and provide a mechanical fiberlike network that supports extant mechanical stresses. Hydrophilic and hydrophilic/hydrophobic polymers absorb large quantities of water. By modifying the hydrophilic/hydrophobic ratio of the polymer, one can control the concentration of the aqueous phase over a wide range. The mechanical fiberlike network that determines the viscoelastic behavior of the hydrogel is generated by either a permanent, covalently cross-linked structure (an irreversible hydrogel) or a nonpermanent, hydrogen-bonded skeletal network (a reversible hydrogel) [92]. Appropriate viscoelastic characteristics can be developed at polymer concentrations as low as a few weight percent.

These highly swollen structures retain high permeability for oxygen and other water-soluble nutrients and metabolites. Their use as injectable scaffolds for bone and tissue repair is particularly interesting because, when injected into an irregularly shaped defect, they can readily wet all surfaces of the injured site and create a low-density aqueous cavity that contains all the components necessary for bone and tissue regeneration. If the spreading of the fluid also promotes adhesion to the surfaces of the defect cavity, the hydrogel is likely to protect the defect surfaces from unwanted soft tissue that contains undesirable cellular elements, maintaining at the same time an osteoconductive and osteogenic-like environment within the scaffold. Under these conditions, new tissue can form at the old bone–tissue interface and on the skeletal network of the scaffold. Regenerated trabecular bone formed under these conditions seems to mesh cleanly with the original bone structure, with no visible transition between the old and the new bone, and a final structure that is close to that of the original bone (Fig. 7.3) [28].

Figure 7.3. Histological sections of the untreated and treated defects at 4 weeks. (A) Untreated, (B) treated with commercial gel, (C) treated with silk fibroin hydrogel, (D) treated with silk fibroin hydrogel with full recovery. Red arrows indicate the interface between old bone (OB) and new bone (NB). (A) The formation of NB in the untreated cavity was restricted to the edge of the defect. (B) Newly formed bone was generated radially inward from the defect surface, leaving a distinct interphase between OB and NB. (C) Newly formed bone was generated radially inward from the defect surface, with no noticeable interface between OB and NB. (D) Defect cavity completely filled with NB with no noticeable interface between OB and NB. Unpublished figures from Fini, Motta, Torricelli, Giavaresi, Aldini, Giardino, and Migliaresi, based on work described in Fini et al. [28].



Synthetic and natural hydrogels have been used for a wide variety of medical applications [4, 6, 11, 37, 54, 62, 91]. Among the synthetic polymers considered for use as injectable carriers for tissue-engineering applications are a variety of hydrophilic/hydrophobic diblock and triblock copolymer combinations of poly(lactic acid) (PLA), poly(glycolic acid) (PGA), poly(lactic-co-glycolic acid, (PLGA) and poly(ethylene glycol) (PEG) [46, 47, 48, 49, 50, 51, 61, 83] and copolymers of poly(ethyleneoxide) (PEO) and (poly)propyleneoxide (PPO), under the commercial names of Pluronics and Polyoxamer [15, 71, 94].

The use of cross-linkable polypropylene fumarate as an injectable polymer to fill defects in cancellous bone has been well documented in the literature [82, 96]. An oligomeric copolymer synthesized from fumaryl chloride and poly(ethylene glycol, oligo(poly(ethylene glycol)-fumarate) (OPF), has been studied as an injectable carrier for cartilage tissue regeneration [41, 81, 90, 97]. The repeating glycol units on the OPF impart water solubility to the material, and the repeating fumarate double bonds facilitate cross linking. The material is injectable, biodegradable, and cross-linkable in situ. Gelatin microparticles loaded with transforming growth factor β_1 (TGF- β_1) were mixed with OPF and a cross-linking agent poly(ethylene glycol)diacrylate into a buffered saline phosphate solution that contained thermal radical initiators and 9×10^6 chondrocyte cells/ml [81]. The suspensions were then injected into molds to form individual hydrogel constructs. The aim of the work was to determine the effect of the microparticles and TGF- β_1 on the in vitro proliferation and glycosaminoglycan (GAG) production of chondrocytes encapsulated in the hydrogels. A synergistic effect of having the two components together in the hydrogel was observed; the composite structures exhibited a 7.9-fold increase in cell numbers over a 28-day period, with significant production in the first 7 days, whereas control specimens containing unloaded microparticles did not show significant increases in the first 14 days, and their production was slower overall than that of the loaded microparticles. Control specimens without microparticles did not exhibit significant increases in cellularity over 28 days. The authors speculate that the gelatin microparticles may promote cell proliferation by providing sites for chondrocyte attachment [81].

In an earlier study, three OPF implants using scaffolds of PEG(MW 930)/OPF(MW4470) and one using a scaffold of PEG(MW 6090)/OPF(MW14430) were implanted into holes (~6.3mm) drilled into the parietal cranial bones of mature female New Zealand White rabbits [90]. The animals were sacrificed at 4 and 12 weeks, and the bones were sectioned and analyzed histologically. In all implants, a limited fibrous capsule formation was observed after 4 weeks. Low numbers of inflammatory cells and macrophages were seen at implant-tissue interfaces; this observation confirms that the chemically cross-linked hydrogels were evoking a mild tissue response. At 12 weeks, only implants with a scaffold of PEG(MW 6090)/OPF(MW14430) exhibited a high number of inflammatory cells. The presence of inflammatory cells led to fragmentation of the hydrogel and extensive surface erosion. The authors claim that the degradation rate can be controlled by tailoring the macromolecular structure of the hydrogel, making it a desirable material for a biodegradable scaffold for tissue engineering [90].

A thermoreversible copolymer, poly(N-isopropylacrylamide-co-acrylic acid) [P(NiPAAm-co-AcA)], is a potential hydrogel carrier for agents that promote soft-tissue renewal, specifically chondrocytes [45]. The copolymer was synthesized in solution by a free radical polymerization. The dynamic viscoelastic properties of a 10 wt% solution of copolymer (in 0.1 M phosphate-buffered saline) indicated a lower critical solution temperature around 35°C and a relatively sharp sol-gel transition at around 35.5°C; the gel continued to harden further over the next 3°C. An important characteristic of this gel is that it exhibits stability upon dilution, so that when gelled in situ it will not revert to a liquid state. Fresh articular cartilage cells from 12-month-old New Zealand white rabbits were suspended at a final concentration of 5.5×10^5 cells/ml in a 5 wt% P(NiPAAm-co-AcA) solution, placed in culture plates, and gelled at 37°C. Cells recovered from the hydrogel cultures over a 4-week period expressed the original chondrocyte phenotype and displayed typical chondrocytic morphology, in contrast to those recovered from monolayer cultures, which appeared to be more "fibroblast-like" [45]. The material is injectable through small-diameter needles and is not acutely toxic to living cells. It therefore shows promise for

cartilage repair and other tissue-engineering applications.

A new class of thermogelling poly (organophosphazines) containing oligomeric side chains of hydrophilic methoxypoly (ethylene glycol) (MPEG) and hydrophobic tripeptide or tetrapeptide side groups shows promise for drug delivery and tissue engineering [89]. They have sol-gel transitions in the range of 35° to 43°C and form hydrogels with relatively high strength. The thermosensitivity of the polymers depends primarily on the structure of the hydrophobic parts of the oligopeptide side groups, which may form strong physical junctions in the polymer solution. The hydrophobic/hydrophilic ratio plays an important role in establishing suitable properties for scaffolding applications.

Among the natural polymers most frequently proposed for injectable tissue-engineering applications are alginates, collagen, chitosan, hyaluronates, fibrin, and fibroin [4, 6, 7, 16, 25, 28, 37, 57, 60, 91]. Alginates derived from brown seaweed are anionic linear polysaccharides composed of 1,4-linked β -D-mannuronate (M) and 1,4-linked α -L-guluronate (G) residues. A cross-linked alginate hydrogel based on polysaccharides from seaweeds has been found useful as a carrier for controlled release of therapeutic peptides and proteins when the cross-linking reaction is controlled in situ [37]. A recent study has shown that alginate dialdehyde (ADA), an oxidized form of alginate in combination with gelatin, can self-cross-link in a controlled manner in the presence of small concentrations of borax [4]. A material suitable for both drug-delivery and tissue-engineering applications was injected with a double-syringe fibrin glue applicator. One syringe was filled with gelatin solution that contained the therapeutic agents, and the other was filled with the oxidized alginate in the presence of borax. By varying the concentrations of the reactants, the gelation time within the hypodermic needle of the applicator was varied from a few seconds to less than a minute. Cells encapsulated in the gel retained their protein-producing viability, and the solidified gel was completely degraded after 5 weeks [4]. Another study confirmed that oxidized alginates rapidly degrade at physiological pH [10]. Cytotoxicity screening using mouse fibroblasts confirmed the nontoxic character of the gels. It has also been demon-

strated that alginate gels support proliferation of chondrocytes both in vitro and in vivo. New cartilage tissue was formed when freshly isolated calf chondrocytes mixed with alginate solution were injected into mice subcutaneously [3, 37].

Chitosan is a polycationic biopolymer obtained by deacetylation of chitin, the main component of the shell of crustaceans [75]. When ionically cross-linked, chitosan forms a reversible hydrogel structure that is well suited to a wide variety of pharmaceutical applications [6, 16, 17, 93]. Chitosan can be used as an injectable carrier for tissue-engineering applications when covalently cross-linked in situ or when an active particulate filler is used as a reinforcing agent. Covalent cross linking of chitosan has had limited success, because most catalysts used for covalent cross linking are not biocompatible [6]. Use of an active particulate filler has met with some degree of success [37, 38]. Chitosan-calcium phosphate composites form injectable and moldable pastes at pH values below 6.5 and undergo a phase transition at physiological pH. The phase transition entraps calcium phosphate within the hydrogel matrix. Field emission micrography has shown the resulting scaffold to have a highly porous structure, with polymer strands that bind the micrometer-sized aggregates of the ceramic phase [37].

A photocross-linkable chitosan has been used as a noninjectable carrier to induce neovascularization in vivo and to regulate the release of growth factors [44]. By introducing lactose (lactobionic acid) moieties into the chitosan molecules by means of a condensation reaction with the amino groups, it proved possible to make an injectable chitosan/lactic acid (CH-LA) scaffold. This involved dissolving the polymer and mixing it with β -FGF/FGF-2 and nonanticoagulant (IO_4^-) heparin. When the resulting hydrogel was injected into the right and left sides of the backs of mice, the β -FGF/FGF-2 molecules, encapsulated by the chitosan/ IO_4^- heparin hydrogel, were gradually released as the gel was biodegraded, and there was a "substantial effect to induce vascularization and fibrous tissue formation" [29].

A thermosensitive chitosan hydrogel has been prepared by grafting more than about 40 wt% of PEG to the chitosan chains via covalent bonding [7]. The resulting copolymeric hydrogel was injectable at low temperature and

became a semisolid at body temperature. When the semisolid hydrogel was cross-linked with genipin in situ, protein was released for up to 40 days. The hydrogel can be prepared in solutions at a physiological pH, allowing incorporation of a wide range of bioactive molecules used in tissue-engineering applications [7].

Hyaluronic acid (HA) is an important constituent of the ECM. It is a polyanionic glycosaminoglycan (GAG) that is required for cell proliferation and differentiation and to regulate cell adhesion [91]. Although HA is widely used medically [5, 60, 65, 76], its use as an injectable scaffold has been limited. Sodium hyaluronate has been evaluated as a matrix to deliver β -FGF/FGF-2 in the course of bone repair [37]. A single injection of the gel into a fresh rabbit fibula fracture caused an increase of bone and callus formation and restored the mechanical strength at the site [37].

Recent work on the development of an injectable, cross-linkable hydrogel of HA with 3-thiopropionylhydrazide-poly(ethylene glycol-diacrylate) (HA-DTPH/PEGDA) at a 2:1 molar ratio indicated potential utility for tissue-engineering uses [91]. A PEGDA solution seeded with T31 human tracheal scar fibroblasts was added to an HA-DTPH solution containing newborn calf serum, L-glutamine, and an antibiotic-antimycotic to form a cross-linkable hydrogel with 97.5% to 98.8% water content. The hydrogel was used to determine in vitro cell viability and proliferation and in vivo fibrous tissue generation. This was done by bilaterally transplanting the hydrogel into surgically prepared subcutaneous pockets on the backs of 4- to 6-week-old nude mice. T31 fibroblast viability was demonstrated by an almost 10-fold increase in the number of cells after 28 days of culture in vitro. The in vivo measurements were made at 2, 4, and 8 weeks after implantation. There was no evidence of necrosis or damage to the tissues, and the cells retained their initial phenotype and were actively secreting new ECM.

Regenerated silk fibroin has been used for the fabrication of films, nets, regenerated fibers, foams, creams, and hydrogels [53, 72, 73, 74, 86, 87, 98, 99]. Injectable fibroin hydrogels and their composites have also been evaluated for their effectiveness in bone regeneration [25, 28]. Human cell lines and primary cells isolated from biopsies were seeded on fibroin-based materials. Proliferation of fibroblasts, osteo-

blasts, epithelial cells, keratinocytes, and hepatocytes was observed [98, 99]. Silk threads from *Bombyx mori* have a fibrous core of fibroin, a biocompatible structural protein that favors cell adhesion and activation [2, 70, 98]. When dissolved in water, regenerated fibroin molecules act as hydrophilic-hydrophobic-hydrophilic polymers that form an emulsion of irregularly sized micelles by chain folding and hydrophobic interactions [52]. The intervention of hydrophilic blocks within the hydrophobic sequences prevents β -sheet crystallization and, as the concentration of micelles increases, results in the formation of a skeletal arrangement of micelles "cross-linked" by hydrogen bonding and hydrophobic interactions [52]. Regenerated fibroin is prepared by degumming *B. mori* cocoons in aqueous Na_2CO_3 solutions, dissolving the nearly pure fibroin in lithium bromide solution, and then dialyzing against distilled water to obtain aqueous solutions of the order of 2% to 5% weight/unit volume. An injectable hydrogel is formed directly from solution at a pH below the isoelectric point [25, 73].

MG63 human osteoblast cell-line bioactivity was examined on pure fibroin-based injectable hydrogels prepared by different methods. In vitro biocompatibility was evaluated by measuring lactic dehydrogenase release, cell proliferation (WST1, water-soluble tetrazolium salt), differentiation (ALP, alkaline phosphatase and OC, Osteocalcin) and synthetic activity (collagen I, TGF- β 1, transforming growth factor β 1 and interleukin-6) [28]. In vitro tests also confirmed that the fibroin hydrogels were not cytotoxic [73]. In a series of in vivo tests, it was found that a 2.5 wt% fibroin hydrogel had the capacity to regenerate bone in critical-size holes drilled into the femoral condyle of rabbits, without the addition of cells, growth factors, or other components known for their bioactivity [28]. The in vivo studies were performed at the Rizzoli Orthopaedic Institute of Bologna [28] by implanting 2.5% fibroin hydrogels, brought to their isoelectric points by the addition of citric acid, into bilateral confined cancellous defects (10-mm depth and 6-mm diameter) in the femoral condyle of 10 adult New Zealand white disease-free rabbits. Four control specimens were used. The cancellous defects in two rabbits were left untreated; in two other rabbits a commercial scaffold of poly(D,L-glycolide) copolymer (ratio 50:50 mol%) dispersed in an aqueous solution of PEG and 15% dextran

(Sintbone Slurry Gel®) was inserted. Seven rabbits (5 + 2 controls) were sacrificed after 1 month and after 3 months. Histological, histomorphometric, and high-resolution x-ray investigations were carried out on sections $200 \pm 10 \mu\text{m}$ in thickness cut at different depths between the defect surface and bottom. The results were compared with those obtained from empty defects and from defects filled with the control material. Histological sections of the untreated and treated defects at 4 weeks are shown in Fig. 7.3. The formation of new bone (NB) in the untreated cavities of control specimens re-mained restricted to the edge of the defects (Fig. 7.3A). Newly formed bone was generated radially inward from the defect surfaces in both the synthetic polymer-treated control (Fig. 7.3B) and the fibroin hydrogel-treated experimental animals (Figs. 7.3C and D). Thin and dense new trabeculae (NB in Fig. 7.3) grew radially from the old bone (OB) surface of the synthetic polymer-treated defect, but with a noticeable interphase between the NB and the OB (Fig. 7.3B). Thin and dense new trabeculae (NB) also grew radially from the OB surface of the fibroin hydrogel-treated defect. In this case, however, there was no noticeable interface between the NB and the OB (Fig. 7.3C). One of the five rabbits treated with the fibroin hydrogel exhibited full recovery after 4 weeks (Fig. 7.3D). At 4 weeks, the regrown cancellous bone in the fibroin hydrogel-treated defects was significantly thicker and denser than either normal bone or bone grown in the synthetic polymer-treated defects. Twelve weeks after surgery, however, the bone grown in the fibroin hydrogel-treated defects had changed appearance completely. It appeared more similar to normal bone than bone in the synthetic polymer-treated defects. At 12 weeks all six rabbits (five fibroin-treated and one polyester-based control) showed full recovery, but the fibroin hydrogel accelerated bone remodeling. The distal femur areas were occupied by trabecular bone with the spatial orientation, shape, and size seen in healthy cancellous bone.

To function as an injectable scaffold, a hydrogel must be injected as a solution or dispersion that can be cross-linked *in vivo*. Alternatively, it must be injected as a reversible gel and restructured in the defect cavity. Either scaffold will have poor tensile and shear properties because of high water content. Where load bearing is needed during repair, an injectable,

hydrogel-based scaffold may require external support or a composite scaffold structure that can support external stresses, yet retain the advantages of the osmotic environment provided by the hydrogel. A creative use of composite technology and an understanding of the viscoelastic properties of the material during injection and in the environment at the defect site are necessary to achieve this objective.

7.5 Outlook

Injectable scaffolds for the regeneration of bone fall into two main categories: flowable ceramic-water mixtures that set *in situ* as either compacted, porous scaffolds or porous particulate mixtures in a polymeric carrier; and natural or synthetic hydrogels with high water content that encapsulate and carry compounds and cells to the injection site.

Differences in composition and physical properties notwithstanding, these two categories of scaffolds can promote bone tissue regeneration and can replace invasive surgery in many situations. They do this, however, by two very different mechanisms. With ceramic-based scaffolds, solubilization and resorption of the scaffold furnish the appropriate mineral environment to guide the regeneration process. With hydrogel scaffolds, bone regeneration involves a self-regulating process that is guided by the cells and mineral components in the aqueous phase of the scaffold.

In materials that are calcium phosphate-based, osteoclasts adhere to the external surfaces and to accessible pore surfaces, *i.e.*, those larger than 200 to 300 μm , generating an extracellular matrix that contains calcium ions from the ceramic. The osteoclasts initiate new bone growth at the ceramic surface and migrate at the receding bone-ceramic interfaces at a rate that is determined by the rate of dissolution of the ceramic. In the case of the highly swollen hydrogels, cells and dissolved mineral components from the host penetrate the dilute space of the scaffold, and it is the movement of cells, ionic mineral components, and polymer chains of the hydrogel skeletal network in the dilute environment of the body fluids that determines the rate of bone regeneration. Ideally, the freedom of movement of cells in the physiological environment of the hydrogel is much like

that within an unmineralized extracellular matrix. If, in addition, the skeletal network has a specific, bioactive character, cells can proliferate and initiate a collagenous extracellular matrix throughout the entire volume of the hydrogel. Mineralized new bone trabeculae can then develop throughout, rather than only at scaffold surfaces. In this situation, degradation of the polymer skeletal network is less critical for the healing process than in ceramic-based materials.

It is not yet certain how the differences in mechanisms may affect the long-term properties of the regenerated bone. It is likely, however, that the natural remodeling and mineralization processes of the body will minimize differences in the long run.

Although the type of scaffold used for tissue regeneration is determined primarily by clinical needs, the principles involved in the development of each of the two types of injectable scaffolds are relevant to both. Future research and development will greatly benefit from collaboration and interdisciplinary activity by engineers and clinicians.

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8.

Motion and Bone Regeneration

Ching-Chang Ko, Martha J. Somerman, and Kai-Nan An

8.1 Introduction

Bone is a living material composed of cells and an extracellular matrix (ECM) that has a multi-component structure [4]. The ECM of bone is composed of three phases: an inorganic mineral phase, an organic phase, and an aqueous phase. The inorganic phase of bone is calcium hydroxyapatite, $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$. The organic phase consists primarily of collagen fibers and associated noncollagenous ECM proteins. The molecular configuration of collagen provides binding sites for hydroxyapatite crystal nucleation and growth. The ECM is created and maintained by active bone cells: osteoblasts, osteoclasts, and osteocytes. Osteoblasts and osteocytes are involved in bone formation and maintenance, respectively, whereas osteoclasts promote resorption of bone [2, 99]. Bone is, in general, dynamic and constantly being remodeled by the action of these cells, and thus can regenerate itself.

Bone regeneration is an important function of the living organism. It provides reparative power to the vertebrae organism, including the ability to unite broken bones and to refill defects [110]. A complicated bony fracture will require a healing construct (callus) to glue the fragmented bone together. This callus sets the foundation for regeneration to occur. Bone regeneration is defined as a dynamic process that consists of episodes of cell recruitment, cell differentiation, mineralization, and reorganization of mineral structures [22, 110]. These episodes are similar to the biological

casades that occur during wound healing. Therefore, the first portion of this chapter (Section 8.2) will review the biological aspects of bone healing.

One of the most interesting aspects of the regeneration process is that it allows alteration of its cellular activities through physical means, such as exercise or motion [19, 20, 21, 55, 62]. This characteristic conveys information of structure–functional relationships (adaptation) during the early stages of regeneration. The relationship between motion and bone regeneration is thought to be preprogrammed in cells. Physical deformation—the distortion of tissue by movement—can be transmitted into the cell cytoskeleton and converted into biochemical signals for promotion of osteogenesis [18, 60]. It is generally accepted that precise engineering motion parameters (magnitude, frequency, direction, etc.) can provide useful tools for designing therapies to regenerate bone. Specific clinical movements, such as dynamization [28], osteogenic distraction applied to healing callus [57, 58, 59], and orthodontic tooth movement [95], have been used in efforts to increase bone formation. Bone regeneration includes bone healing, osteogenesis, and osseointegration. In this order, the second portion of this chapter (8.3 and 8.4) is devoted to a review of adaptation theory and mechanobiology as they relate to bone regeneration. Examples including load-enhanced implant osseointegration and mandibular distraction osteogenesis will be used to illustrate the relationship between physical stimuli and tissue regeneration.

8.2 Bone Healing

Bone regeneration is often associated with wound repair, which involves complex biochemical interactions among cells and associated factors. Research targeted at understanding modulation of tissue development and early embryogenesis has contributed to the field of wound healing, because similar molecules, common cell types including “stemlike” cells, and parallel processes are involved [13, 22, 32, 33, 34, 52]. In both cases, mesenchymal “stemlike” cells migrate to and aggregate within the matrix core and begin to proliferate and differentiate in order to form the required tissues. Injured bone attracts platelets, growth factors, and blood capillaries to the local site, and this process allows for recruitment of mesenchymal stem cells (MSCs) to form the matrix. When the MSCs differentiate, they produce cartilaginous or osseous tissues, depending on whether they are forming endochondral bone (cartilage to bone, e.g., long bone) or intramembranous bone (does not form cartilage first, e.g., calvarium, periodontal wound healing). Bone healing is functionally divided into three phases: the inflammatory phase, the reparative phase, and the remodeling phase [79].

8.2.1. Three Phases Of Bone Healing

8.2.1.1 Inflammatory Phase

The inflammatory phase begins at the onset of bone damage. As blood vessels in the damaged region rupture and clot formation is initiated, they signal the body to dispatch macrophages to the wounded area [108]. These macrophages absorb and break down necrotic or damaged tissues, and in turn lure osteoclasts, which debride broken bone fragments. Whether the next two phases of bone healing are activated is contingent upon whether both the macrophages and the osteoclasts can “clean up” the field of biological debris. In the meantime, granuloma tissue, a repair blastema, is formed to provide structural support in this vulnerable area, while endothelial cells form capillaries that provide basic nutrition and also deliver cells to the healing site. Growth factors are released from the local environment; these include insulin-like growth factor (IGF), vascular endothelial growth factor (VEGF), platelet-derived growth

factor (PDGF), transforming growth factor β (TGF- β), fibroblast growth factor (FGF), and epidermal growth factor (EGF) [22]. These secreted growth factors play important roles in the proliferation and differentiation of “stemlike” cells at the healing site.

8.2.1.2 Reparative Phase

As the MSCs begin to differentiate, a loose, unorganized callus is formed. This phase requires the presence of collagens and many noncollagenous proteins, including bone morphogenetic protein (BMP), osteopontin (OPN), osteocalcin (OCN), alkaline phosphatase (ALP), and bone sialoprotein (BSP), along with several others. Collagen provides a protein bed (osteoid) for biomineralization to occur. Some noncollagenous proteins serve as adhesive molecules that immobilize cells. Others are enzymes that activate the binding sites in the collagen through phosphorylation/dephosphorylation. Still others play a role as carriers to deliver calcium and phosphate ions to supersaturated loci for apatite nucleation. Table 8.1 lists the putative roles of selected proteins involved in regulating osteoblast activity and biomineralization.

Linked with expression of these proteins are transcriptional factors, including osterix and Runx-2/Cbfa-1, which have been identified as key factors required for osteoblast differentiation and skeletal development. The *cis*-binding element (OSE2) for Runx2/Cbfa-1 has been identified in various osteoblast-specific genes, including type I collagen, BSP, OPN, OCN, and ALP. Binding of Runx2/Cbfa-1 to the OSE2 site regulates the expression of transcripts encoding these proteins [128]. A key result defining the critical role of Runx2/Cbfa-1 expression during skeletal development was the observation of the absence of mineralized bone in mice with homozygous deletion of the Runx2/Cbfa-1 gene [119, 120]. Therefore, any factors that influence Runx2/Cbfa-1 and osterix expression of these transcription factors may affect this phase of healing.

There are two types of reparative cascades: one involves a phase of chondrogenesis (cartilage formation) first and then converts to osteogenesis (bone formation), a process that occurs primarily in appendicular bone and vertebrae (endochondral bone formation). In the second type, intramembranous bone formation, bone is formed directly without a cartilage template.

Table 8.1. Major proteins associated with the osteoblast phenotype

Protein	Function [reference]
Type I collagen	Provides the organic matrix for mineralization
Alkaline phosphatase	Marker for osteoblast differentiation; thought to be critical for regulating Pi/PPi and subsequently biomineralization [51]
Osteopontin (OPN)	Present in many tissues, with high concentration in bone. Various roles assigned to OPN include regulation of crystal growth, protection against cell death, regulation of inflammation, and promotion of osteoclast adhesion [12]
Osteocalcin	A late marker of the osteoblast phenotype. A modulator of crystal growth [26, 126]
Osteonectin/SPARC	Found in many tissues. In bone, rises during the increased mineralization (reparative) phase; may mediate deposition of hydroxyapatite; considered to have a role in angiogenesis [80]
Bone sialoprotein	Thought to enhance mineralization and support osteoblast cell attachment [9, 35, 56, 66]
Wnts	Bind to their receptors and then regulate LEF1/TCF; promote osteoblast maturation and may play a role in lineage commitment of mesenchymal precursor cells [87, 114, 125]
Transforming growth factor β (TGF- β) superfamily (bone morphogenetic proteins, BMPs)	Regulate a myriad of cellular processes based on their extracellular concentration. At low concentrations, promote chemotaxis and cellular proliferation; at high concentrations, facilitate cellular differentiation and bone formation (e.g., BMP-2, -4, -7) [115, 116, 127]
Parathyroid hormone-related peptide (PTHrP)	Proven to act in many tissues to regulate both development and function; inhibits bone resorption; thought to be a signaling molecule in epithelial–mesenchymal interactions [11, 49, 122]
Fibroblast growth factors (FGFs)	Modulate cell migration, angiogenesis, bone development and repair, and epithelial–mesenchymal interactions; e.g., FGF-2 stimulates osteoblast proliferation and enhances bone formation [42, 83, 89, 90]

Healing in craniofacial bone, ileum, scapula, and clavicle mainly involves intramembranous bone formation. Some examples of factors and proteins that affect the differentiation of MSCs into cartilage and bone during postnatal bone growth include Indian hedgehog (*ihh*), BMPs, Wnts, Sox, parathyroid hormone-related peptide (PTHrP), and transcription factor *gli3* (Table 8.2). During this stage, collagen fibers are not perfectly aligned, and as a result a loose, unorganized woven tissue is produced.

8.2.1.3 Remodeling Phase

After primary formation, healing skeletal tissue reaches phase 3, the remodeling phase. In this phase, the unorganized bone woven produced in phase 2 is replaced with a more organized structure, signaling the complete restoration of damaged bone. The remodeling process, known as activation-resorption-formation (ARF), is guided by expression of specific genes and associated proteins, protein synthesis and secretion, and physical activity.

Numerous factors, including macrophage colony-stimulating factor (M-CSF), tumor necrosis factor α (TNF- α), receptor activator of nuclear factor κ B (RANK) and its ligand RANKL, and osteoprotegerin (OPG) [72], have been shown to play critical roles in balancing osteoblast–osteoclast homeostasis. M-CSF promotes osteoclast maturation, whereas RANKL is required for activating the osteoclast to resorb bone. RANK, which is expressed by osteoclast progenitors and mature osteoclasts, binds to its ligand, RANKL, which is expressed on osteoblasts and stromal cells. For example, osteoblasts activated by signaling factors such as parathyroid hormone (PTH) and lipopolysaccharide (LPS) enhance their secretion of OPG and/or RANKL. RANKL binds to RANK receptors and activates osteoclasts, whereas OPG acts as a delay and blocks RANKL–RANK-mediated osteoclast activation. When osteoclasts become stimulated, they home to osteoblast-vacant zones, attach at these sites, and resorb mineralized tissues.

Table 8.2. Transcription factors associated with bone metabolism

Factors	Functions [reference]
Runx2/Cbfa1	A runt domain containing transcription factor essential for osteoblast and hypertrophic chondrocyte differentiation and bone formation during embryogenesis and postnatal life [27, 76, 88]
Osterix (Osx; SP7)	Transcription factor containing a zinc-finger motif and essential function for osteoblast differentiation; may prevent chondrocyte differentiation [17, 40, 91]
ATF4 (CREB2; cAMP response-element binding protein 2)	A basic leucine-zipper transcription factor and a member of the ATF/CREB protein family. ATF4 is involved in regulation of osteoblast differentiation and bone formation and exhibits cooperative interactions with Runx2/Cbfa1 [123, 124]
NFAT (nuclear factor of activated T cells)	NFAT forms a complex with osterix that binds to DNA. This interaction appears to be important for the transcriptional activity of osterix [73]
β -Catenin/TCF/LEF (TCF, T-cell factor; LEF, lymphoid enhancer factor)	Transcription regulatory DNA binding complex considered to play multiple critical roles in osteoblast differentiation [10, 41, 48]
Osteoclast transcription factors: PU.1; Fos/Fra1; NFATc1 (nuclear factor of activated T cells, cytoplasmic, calcineurin-dependent 1); NF κ B (nuclear factor κ B); MITFs (microphthalmia-associated transcription factors)	Several transcription factors are involved in promoting osteoclast differentiation and maturation from hematopoietic lineage cells. A few such factors are listed here [72]
This is a very limited list of some of the key transcription factors associated with bone tissues. For more details, please refer to the references cited in the table and Bilezikian et al. [4]	

Following activation, lysosomal enzymes, such as tartrate-resistant acid phosphatase (TRAP) and cathepsin K, are synthesized and secreted through the ruffled border into the extracellular bone-resorbing compartment of woven bone. The osteoclast also secretes various metalloproteinases, including collagenases. These enzymes dissolve and degrade the bone mineral and organic matrix. Resorption of woven bone releases noncollagenous proteins, such as BMP and TGF- β , which are thought to stimulate osteoblastic activity. In response to an as yet unidentified signal, osteoclasts cease resorbing and abandon their attachment to bone [52]. Osteoclastic resorptive pits (Howship's lacunae) are repopulated by osteoblasts to produce osteoid, which then mineralizes to restore bone.

It is now recognized that osteocytes, in addition to osteoblasts and osteoclasts, play an important role in remodeling [7]. Osteocytes can be modulated by environmental factors such as fluid flow. Mechanical deformation of osteocytes alters gene expression and leads to secretion of biochemical signals that regulate osteoblast and osteoclast activity. The group of

cells (osteoblast, osteoclast, and osteocyte) responsible for the ARF process is called the *basic multicellular unit* (BMU) [36]. In humans, the ARF takes approximately 3 to 6 months to complete a remodeling cycle, and the events continue throughout adult life. Changes in estrogen levels, such as those occurring in postmenopausal women, can alter bone homeostasis; hence the increased susceptibility of women in comparison with men to bone fractures with age. This dynamic remodeling process generates microstructures, including lamellae, haversian canals, and the defined orientations of mature trabecular bone.

8.2.2 Mechanical Effects on Bone Healing

A century ago, Wolff [121] studied biomechanics using the femur and discovered that the orientation of trabecular bone coincided with stress patterns. This discovery came to be called Wolff's law: bony architecture aligns with the direction of principal stresses. Since that time, researchers have worked diligently to

find a mathematical relationship to solve this observational enigma. A large number of studies, primarily performed during the 1980s, were undertaken to examine the local mechanical responses of mineralized tissues during fracture healing. These studies attempted to develop a physical rule to explain the link between callus formation and functional stresses at different stages of healing.

During the healing process, many factors, including the sex, genotype, and age of an individual and the presence of chemical and physical stimuli, influence the gene/protein expression of cells and thus affect the outcome of regeneration [15, 44, 46, 47]. The degree of influence depends on the local bone quality, which governs cell activities and determines the degree of maturation possible. The sequential expression of tissue-specific genes encoding collagens, proteoglycans, and other noncollagenous ECM proteins provides patterning for the development of new ECM.

An ordered sequence of cell differentiation and mRNA expression of bone-matrix proteins governs the evolving histological changes observed during fracture healing [6, 63, 102, 126]. The expression of markers of osteoblast activity during bone healing follows a temporal pattern that is similar to the adolescence growth curve. It contains a lag phase (prespurt) followed by a spurt and then a decline (postsurt). During the spurt stage, the cells secrete profoundly more ECM than does unwounded, normal bone. This overexpression of genes/proteins may facilitate a rapid mineralization during healing and was termed the regional acceleratory phenomenon (RAP) by Frost in 1986 [37]. Frost postulated that the RAP healing process is controlled predominantly by biological factors (cells and molecules) released at sites of injury, and that this phase is insensitive to other physical stimuli, such as stresses and strains. He implied that accelerated ossification is controlled by specific genes. In contrast to this idea, a significant body of histomorphometric research has shown that early weight bearing (loading 2 to 7 days after fracture) can enhance both endochondral and intramembranous ossification during fracture healing [24, 44, 81, 92, 104]. Distracted motion perpendicular to an osteotomized bone section has also been shown to stimulate profound bone formation. In addition, osseous implants show evidence of an improved osseointegration effect,

similar to fracture healing and distraction osteogenesis, when early-loading protocols are used [112]. Taken together, these observations indicate that there is a therapeutic benefit of functional loading prior to the postsurt RAP, e.g., to stimulate healing tissue to produce bone faster and to maintain osteoblastic cells in highly active and mitogenic states.

In intact bone, the pathway for transducing mechanical signals in bone cells includes an increase of the mRNA level of the protooncogene *c-fos* and of the bone matrix proteins collagen and ALP [97]. In addition, several other genes/proteins have been shown to be altered by mechanical stimuli. Similar findings were reported in a healing scaffold as a result of loading the 8-week healed implant [86]. Further, Ziros et al. [128] identified Runx-2/Cbfa-1 as a target for mechanotransduction in human periodontal ligament osteoblastic fibroblast-cell culture. Following mechanical stretch, both Runx2/Cbfa-1 mRNA and proteins were up-regulated. The authors reported that MAPK could physically interact with and phosphorylate Runx2/Cbfa-1. Other physical stimuli, such as a shock wave [119, 120] and ultrasound [105], have also been shown to influence the phosphorylation of various genes, such as Runx2/Cbfa-1. Thus, the more recent studies have taken into account that mechanical signal transduction is part of the regenerative effects of late RAP.

During the accelerated regenerative stage (presurt or spurt) of fracture healing, distraction osteogenesis, and endosteal implantation, the mechanical response of osteoblastic cells, has been shown to produce more ECM than that evoked during the subsided RAP (postsurt) [44, 68]. This finding contradicts Frost's hypothesis that RAP is not affected by physical stimulation. A decrease of cellular activity during the late healing stage may result in cells being less responsive to mechanical stimuli. If this were the case, the situation would be analogous to that in intact, disused bone in which bone cells resist gene regulation, and the result is decreased bone formation [23, 30, 50, 77, 109]. Questions exist as to whether the accelerated molecular expression during early healing elevates tissue sensitivity to mechanical stimulation, and whether the enhanced osteoblastic bioactivity suppresses osteoclastic resorption and callus shrinkage. Other questions concern the role of apoptosis of osteoblasts that occurs during the late healing stage [78, 103].

Each form of regenerated tissue at various healing stages possesses unique viscoelastic properties that depend on the maturity of the collagen network and the mineralization of the hydroxyapatite frames. In all cases, the tissue should be strong enough to sustain deformation but compliant enough to allow deformation. An exact deformation that is within the tolerance of the mechanical strength of the tissue and beyond the threshold of cellular sensitivity is important for the success of regenerative therapies.

8.3 Motion and Osteogenesis

The physical interaction between the various cells and their resulting ECM must be considered. In continuum mechanics, motion can create a relative movement in ECM to a selected reference point that needs to be considered in a three-dimensional space. Internal stresses and strains created by motion are transmitted in various directions to maintain equilibrium of cells and associated ECM within the local environment. From the mechanical theory, nine components of stresses and strains, as illustrated in Fig. 8.1, exist at any point in ECM. The components σ_{xx} , σ_{yy} , σ_{zz} are considered normal stresses, and the remaining components σ_{xy} , σ_{xz} , σ_{yx} , σ_{yz} , σ_{zx} , σ_{zy} , etc. are considered shearing stresses. Each of these components

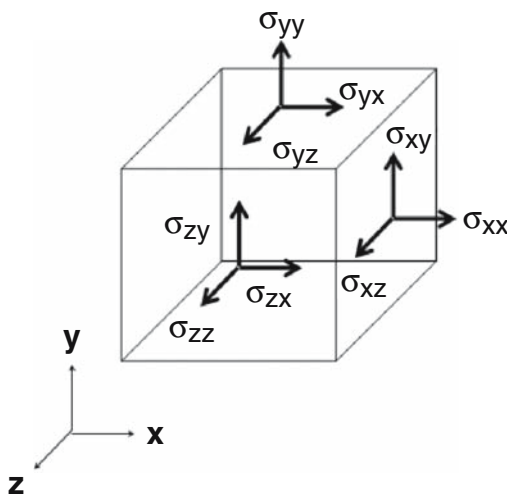


Figure 8.1. Schematic drawing of nine stress components at any point inside an object.

is expressed in the dimensions of force per unit area [39]. These nine components of stress form a symmetrical mathematical matrix in a cartesian coordinate system. Each stress component is expressed by the orthogonal vectors in the cartesian system, which represents the viewpoint of the observer. The magnitude of each stress component changes when the system rotates. At one particular rotation angle, we can eliminate confounding dimensions, thus reducing the system to a simpler diagonal matrix with three nonzero stresses.

The coordinate axes of the diagonal matrix are called principal axes, and the corresponding stress components are called principal stresses. In engineering terms, the maximum of these principal stresses is referred to as the *tensile stress*, and the minimum is referred to as the *compressive stress*. In physics, tensile stresses pull the neighboring ECM molecules apart, which tends to unfold and straighten protein molecules. Compressive stresses, on the other hand, condense neighboring particles, which shortens the distance between hydroxyapatite crystals in mineralized bone and affects the growth of the minerals. In addition, the same cells in a given area will respond differently to tensile and compressive stress. When a force is applied to tissue, both of these stresses combine to alter bone homeostasis at the local site. Such a differential effect of stresses becomes critical when motion, such as distraction, is used to regenerate bone.

Functionally, skeletal regeneration is an extension of adaptive responses, which are controlled by genetically and environmentally determined factors. Mechanical adaptation, paralleling Wolff's law to a great degree, results in remodeling of the proteins and minerals within ECM to accommodate the applied stress patterns. Stresses can be carefully engineered along a specific direction, and thus designing mechanotherapies where stresses are controlled may assist in providing predictable regenerative approaches. Two clinical examples using such strategies are distraction osteogenesis for lengthening of limbs and jaw bones, and alveolar bone regeneration through control of tooth movement.

8.3.1 Distraction Osteogenesis

Distraction osteogenesis provides an attractive model for the study of mechanical forces and

their effects on bone formation, because this technique produces a large volume of new bone in a controlled fashion [25, 98]. The technique of distraction osteogenesis has been used in the practice of orthopedics and oral maxillofacial surgery. The procedure, following osteotomy, includes a latency period of up to 6 days, a distraction period during which the osteotomized gap is lengthened by 0.50 to 0.75 mm per day for 14 days, and a consolidation period of 8 weeks. These procedures were designed on the basis of the compliance or stiffness of the ECM and result in increasing the length of bone by 1 to 10 cm, depending on the duration of distraction.

The latency period is the period from bone division to the onset of traction and represents the time required for reparative callus formation. Prolonging the latency period of bone healing may prevent distraction. If the bone matures to a point at which mineralization is significant, the distraction process will fracture bone instead of inducing growth. As bone matures, it accumulates hydroxyapatite and becomes brittle, giving it very little deformation range. Thus, the correct length of the latency period should be determined before proceeding to the distraction stage. Inadequate scheduling of each phase may result in relapse and failure to lengthen [1, 111].

Formation of soft callus is the key to successful distraction and vascularization. The soft callus includes collagen and progenitor cells. The distraction appears to be related to the movement of flexible, threadlike, long-chain molecules of collagen. Long collagen fibers along the direction of stretch have been reported in the distraction gap. When collagen undergoes changes in configuration, internal cohesive force (stress) is developed. This internal stress is then transferred into the cells, where collagen transcription rates are increased. Like a manufacturing plant, the cells produce large amounts of ECM until the gap is filled. It has been shown that the increased products in the distraction stage consist of primary fibrous and vascular tissues; little hydroxyapatite has been found. The strain decreases every day during distraction from infinite strain (day 1) to less than 0.1 strain by day 10 (Fig. 8.2). The strain level appears much higher than the levels that Frost and other researchers reported to occur during bone remodeling [38, 84, 100]. In addition, the direction of the tensile strain, rather than the direc-

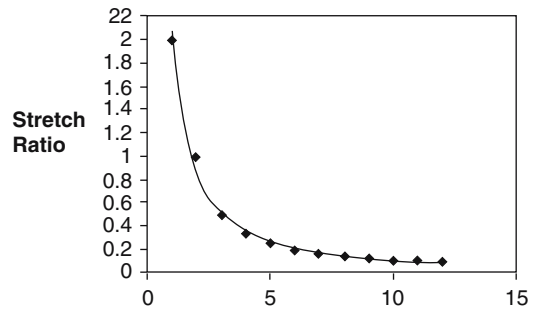
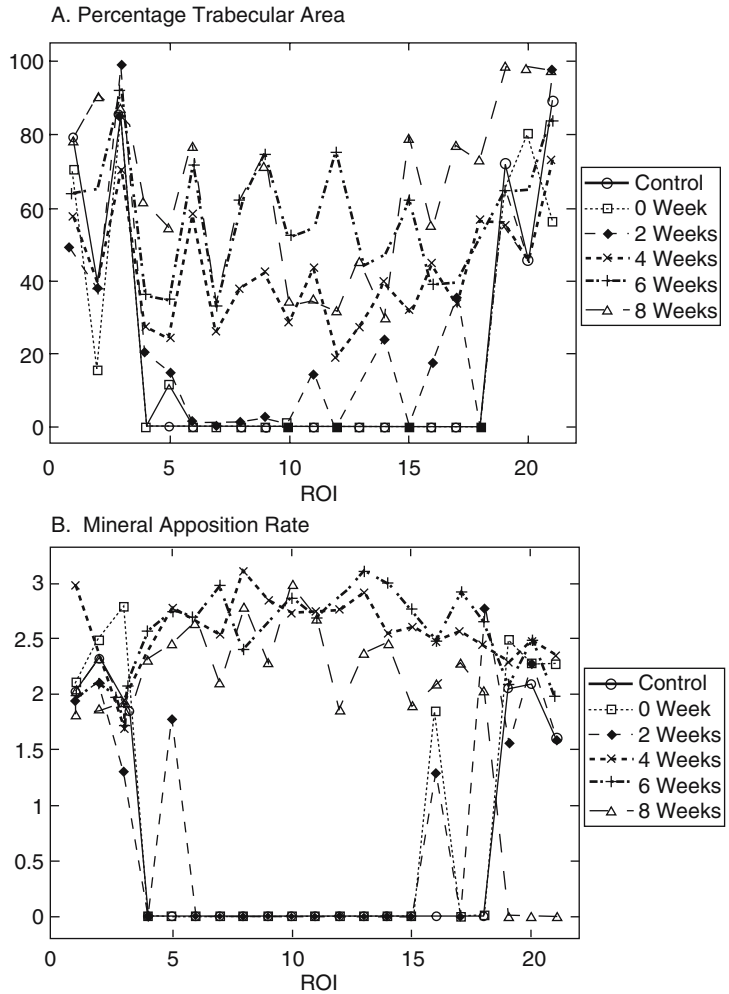


Figure 8.2. Stretch ratio, defined as deformation divided by the original length of the distracted gap, during distraction osteogenesis. The stretch ratio decreases as the distraction period increases.

tion of the compression or the shear strain, corresponds well with the direction of fibrous tissue formation.

The consolidation stage represents the time at which large amounts of hydroxyapatite are deposited in bone. The rate of bone formation appears to reach a maximum 2 to 4 weeks after the completion of distraction (Fig. 8.3). At the beginning of consolidation (end of distraction), the tissue is filled with fibrovascular tissue comprising 70% to 93% of the total regeneration area and organized as parallel collagen bundles with interspersed vascular channels. Only 2% to 5% of the regenerated tissue consists of bony trabeculae; the remaining 4% to 27% is marrow space (Fig. 8.4A). At 2 weeks of consolidation, new bone formation occupies up to 30% of the distracted region (Fig. 8.4B). At 4 and 6 weeks, new bone occupies 40% to 45% of the area, with a small fibrous interzone remaining (Fig. 8.4C). At 8 weeks, the regenerated area is filled with trabecular bone and lacks a fibrous interzone. The trabeculae increase in both length and thickness during the time of consolidation and are oriented parallel to the direction of distraction. No tensile strain greater than 0.1 should be applied to the tissues during the consolidation stage, because excessive distraction inhibits crystal growth. However, Richards [98] has shown that adding small compressive strains (strains less than 0.003; 3000 $\mu\epsilon$) might provide additional stimulation to cells and produce more bone than would be produced without any additional forces. In addition, pressure at the local site may produce a consolidation effect on the formation of hydroxyapatite crystals and hydroxyapatite-collagen complex.

Figure 8.3. Bone formation rates (A) percentage trabecular bone area and (B) mineral apposition rate, measured in the region of interest, reached a maximum 4 weeks after the end of distraction. Data adapted from Samchukov et al, 2001 [101].



The effect of motion on distraction regeneration relies on two mechanisms: formation of fibrovascular matrix, and growth and condensation of hydroxyapatite crystals. We propose the use of a stress-strain diagram (Fig. 8.5) to predict differential bone phases analogous to the general chemistry phase diagram that is used to explain the relationship between ice, water, and water vapor. This diagram is a modification of Carter’s previous work [16] and is based on histomorphometric observations. The three phases of bone formation (endochondral) are the fibrous, cartilage, and osseous phases. Neither the fibrous nor the cartilage phase contains hydroxyapatite, which means that Ca^{2+} and PO_4^{3-} ions in the tissue do not form apatite crystals. High tensile stress and strain cause fibrous tissue formation, while high compression produces osseous tissue (tissue mineralized with hydroxyapatite). In the area between low tensile and low compression,

all three phases (cartilage, fibrous cartilage, and osseous tissue) can be developed. Molecular studies have shown that during the early stage of healing, motion inhibits mesenchymal cell differentiation into osteoblasts by increasing expression of the *ihh* gene, which regulates chondrocyte maturation during fetal and early post-natal skeletogenesis [82]. Collagen, ECM proteins and hydroxyapatite crystals are associated with the osseous phase. Cytokines such as IGF-1, TGF- β , BMP-2, and BMP-4, which can modulate mineralization, are up-regulated in cells associated with distracted tissues [104]. The formation of these phases is controlled by the products of the cells (e.g., collagen, and ECM proteins) and physical-chemical reactions among the secreted cell products and calcium and phosphate ions. The stress/strain history of the tissues can affect both the cell products and the subsequent physical-chemical interactions.

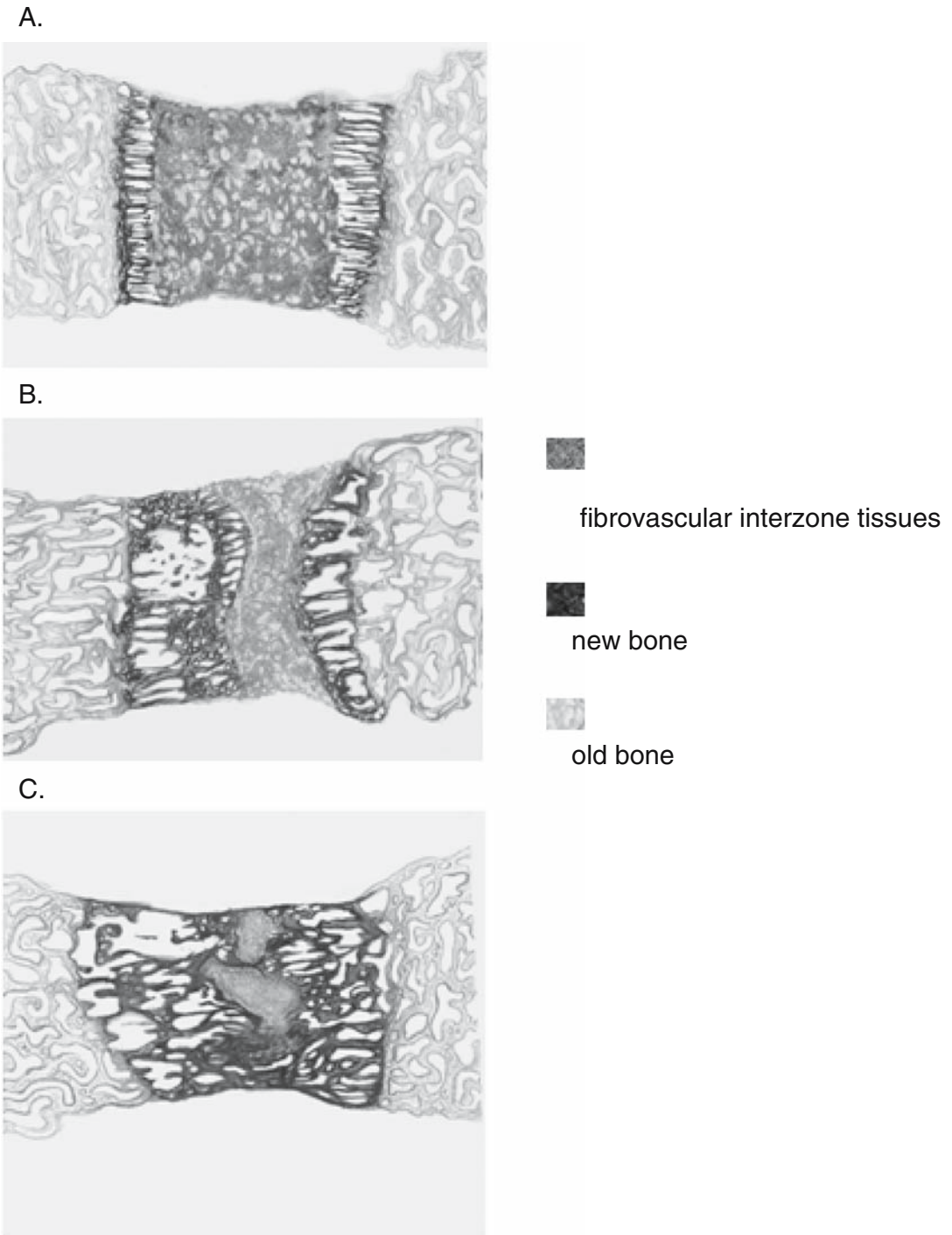


Figure 8.4. Schematics showing histomorphology of distraction regeneration at week 0 (A), week 2 (B), and week 4 (C) after distraction of rat mandible. The proportion of old bone, new bone, and fibrovascular interzone tissues varied at different stages. Diagram was adapted from the original histological findings of Samchukov et al [101].

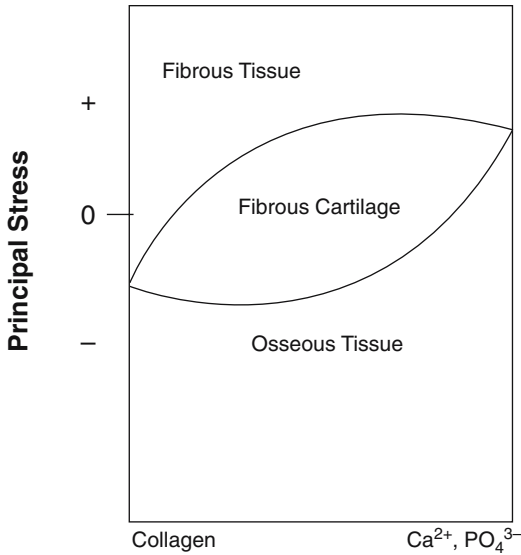


Figure 8.5. Phase diagram showing three tissue phases associated with tissue composition and stress received in a given tissue.

8.3.2 Tooth Movement

Some of the aforementioned principles are being practiced by a large percentage of orthodontists today. Moving a tooth on the tensile side of its alveolar socket can regenerate bone [74, 75, 95, 113]. In theory, tooth movement is equivalent to “distraction”. The periodontal ligament is composed of fibrous tissue, and the cells of the periodontal ligament serve as an interzone tissue analogous to the osteotomized gap in distraction osteogenesis. The continuous forces generated during the orthodontic treatment, in general, are reactivated every 1 to 2 months by the use of a metallic wire. Within this 2-month (nonadjustment) period, the distraction and consolidation phases occur. At the beginning of loading (in this case, a new adjustment made by adjusting an orthodontic wire), the periodontal ligament is stretched for approximately 0.3 mm within a day and then left to consolidate for the rest of the nonadjustment period. The tensile strain level applied to the periodontal tissue in a central incisor is estimated to be 500 to 1000 $\mu\epsilon$ for the periodontal ligament and 10 $\mu\epsilon$ for the lamella dura. It has been postulated that these strains can

increase blood flow [65] and oxygen levels in bone, as well as activate osteoclasts, a process that will stimulate cell signaling, differentiation, and, subsequently, remodeling and new bone formation. Conventionally, tooth movement is used to align tooth position by remodeling the bone surrounding the roots of the teeth. More recently, these principles have been used to regenerate large amounts of bone for replacement of periodontal defects and atrophied ridges [31].

8.3.3 Growth Modification

Dental functional appliances (e.g., the Herbst appliance) have been used as bite-jumping devices to modify the growth of the jaw bones. The movement of the jaw, which is guided by these devices, modifies the stress/strain fields of the mandibular condyle and glenoid fossa. As a result, the growth of the mandible and the maxilla can be redirected to correct abnormal bite patterns of individuals. The theory of growth relativity states that bone growth modifications occur relative to retrodiscal tissues, which are temporomandibular ligaments, and the transduction of the nonmuscular forces [64, 117]. The retrodiscal tissues are stretched like a large elastic band between the fossa and the displaced condyle. The transduction of these nonmuscular forces has been shown to be effective at a significant distance from the actual physical soft-tissue attachments. In a simplified two-dimensional finite element analysis, we found that tensile strains of 1700 to 3000 $\mu\epsilon$ could be created by the temporomandibular ligament. This yielded a biomechanical effect on condylar growth. These values were estimated on the basis of a 1-mm forward movement of the mandible. This model did not include muscular system and occlusal forces; future modeling will include more detailed anatomy and three-dimensional dental-muscular structures. Nevertheless, the tensile strain vectors ran posteriorly and matched with the posterior growth direction observed in animal studies [64, 117, 118]. Our preliminary data support the growth relativity concept, which suggests that tensile strains and stresses due to the constraint of mandibular movement are related to modification of osteogenesis within the mandibular condyle.

8.4 Micromotion and Implant Osseointegration

8.4.1 Orthopedic Porous Implants

We have developed a series of two-dimensional finite element models to calculate interfacial tissue strains inside the pores of porous coated implants, based upon analyses of histological sections obtained from canine tibia [8, 67]. We hypothesized that long-term bone ingrowth to the porous interface is related to the state of local interface tissue strain. This hypothesis was tested by comparing predicted values of the amount of local bone (I_p) in the interfacial zone with actual ingrowth (I_a) measurements obtained from animal experiments [43], using a rule relating ingrowth distribution to calculated tissue strain magnitude. The rule is based on the assumption that bone adaptation of osseointegrated tissues obeys the minimum effective strain (MES) theory postulated by Frost [37]. If the local bone element is subjected to a maximum shear strain greater than a given threshold value (MES), it will undergo a maintenance process, resorption-formation equilibrium, in which the element retains the same properties as defined in the original model. Otherwise, the bone is resorbed and replaced

with soft tissue, thus decreasing element stiffness. Here, the MES was computed locally in 10- μm -thick regions of osseointegrated tissues around individual beads over a whole implant interface. Homogenization theory [45, 53, 67, 69] was used to calculate local strains by coupling the local microstructural model with the global model.

Parametrical analyses by varying loading directions, osseointegrated tissue modulus ($E = 0.01, 0.1, 0.5, 1, 5, \text{ and } 10 \text{ GPa}$), and levels of MES (500, 1000, 1500, 2000, 2500, and 3000 μe) were used to investigate the relationship between motion and bone regeneration (ingrowth). Linear regression between I_p and the percentage of actual measured bone ingrowth, I_a , was calculated. Coefficients of determination, r , and the sum of squares difference, SSQD ($\sigma|I_a - I_p|^2$), the accumulated difference between I_a and I_p , were then compared by a three-way analysis of variance (ANOVA) (Prophet 5.0, BBN Co., MA). The optimal range of MES for correlating tissue strain with the osseointegrated tissue was determined according to the statistical results.

The results (Table 8.3) showed that the best (highest r) angle for predicting I_a was 0. This result is consistent with the primarily vertical loads applied to the canine tibia during gait. The best bone modulus (E) for prediction was 0.5 GPa, followed by 0.1 and 1 GPa; however,

Table 8.3. Summary of the results of analyses with respect to correlation coefficient r (top) and SSQD (bottom)

Source	DF	Sum of squares	F ratio	Prob > F
Loading angle	6	1.852062	44.5449	0.0000
Modulus (GPa)	5	10.974497	316.7441	0.0000
Loading angle* modulus	30	2.039731	9.8117	0.0000
MES	5	0.123563	3.5662	0.0045
Loading angle* MES	30	0.084647	0.4072	0.9974
Modulus * MES	25	0.796406	4.5971	0.0000
Source	DF	Sum of squares	F ratio	Prob > F
Loading angle	6	9754948746	21.7949	0.0000
Modulus (GPa)	5	3.18913* 10^{11}	855.0325	0.0000
Loading angle* modulus	30	6909422103	3.0875	0.0000
MES	5	7.33802* 10^{10}	196.7383	0.0000
Loading angle* MES	30	1018415745	0.4551	0.9933
Modulus * MES	25	1.95474* 10^{10}	10.4816	0.0000

The relationship between I_a and I_p varied significantly ($p < 0.05$) with loading angle, modulus, and minimum effective strain (MES). Abbreviations: DF, degrees of freedom; SSQD, sum of squares difference.

MES had little effect on the prediction. The interaction between E and MES revealed that for the three middle E values (0.1, 0.5, 1 GPa), *r* showed an increasing trend in MES. The interaction between loading angle and E indicated that for all angles, 0, 5, and 10 GPa had poor *r* values. For E values of 0.1 through 1 GPa, the *r* value varied considerably in accordance with the loading angle, with 0° being superior to the other angle.

Similar to the results of the *r* values, the best (smallest SSQD) loading direction on average was 0; the best E and MES values were the high ones. When the interaction between E and MES was examined, the prediction improved for all E as MES increased. However, for the four highest E values (0.5, 1, 5, and 10 GPa), the prediction increased substantially as MES increased from 500 to 1500µε, but modestly or not all for larger MES values. The

results indicated that 1500µε may be a reasonable cutoff strain for MES. From examination of the interaction between angle and E, loading angle had a similar performance for E ≤ 0.5 GPa, but these values separated for 1 through 10 GPa, with 0 being the best prediction.

The top-10 list (Table 8.4) for the highest Ia-Ip correlation and smallest deviation showed that two criteria, *r* and SSQD, did not agree entirely, although the same combination (0–0.5 GPa–3000µε) yielded the best agreement between experiment and theory according to both criteria. However, some combinations with high *r* had poor SSQD (such as number 2 on the *r* list) and were ruled out of consideration as strain-mediated ingrowth parameters. In these cases, the data fell close to a straight line, but not the line Ia = Ip. Therefore, the results indicate that, by using a range of MES

Table 8.4. Top-10 list ranked by *r* and SSQD

Ranked by <i>r</i>	Loading angle	E (GPa)	MES (µε)	SSQD	<i>r</i>	A	B
1	0°	0.5	3000	6062	0.83	-4.94	1.33
2	0°	0.1	1500	122234	0.82	93.57	0.10
3	0°	0.5	2500	13576	0.82	6.71	1.36
4	0°	0.1	3000	82441	0.82	71.69	0.46
5	0°	0.1	2000	109480	0.80	87.39	0.19
6	0°	0.1	2500	95493	0.80	79.47	0.33
7	0°	1	1500	9834	0.79	1.05	1.31
8	0°	0.5	2000	29026	0.75	20.53	1.29
9	0°	0.1	1000	132710	0.74	98.19	0.03
10	0°	1	1000	37858	0.72	26.33	1.26
Ranked by SSQD	Loading angle	E (GPa)	MES (µε)	SSQD	<i>r</i>	A	B
1	0°	0.5	3000	6062	0.83	-4.94	1.33
2	0°	1	2000	7759	0.71	93.57	0.10
3	0°	1	1500	9834	0.79	6.71	1.36
4	0°	5	500	10073	0.49	71.69	0.46
5	0°	1	2500	11505	0.68	87.39	0.19
6	0°	0.5	2500	13576	0.82	79.47	0.33
7	0°	1	3000	16047	0.66	1.05	1.31
8	0°	10	500	21387	-0.36	20.53	1.29
9	30°	1	3000	22374	0.42	98.19	0.03
10	0°	5	1000	22507	0.14	26.33	1.26

A and B are the coefficients in the regression equation of Ia = A + B * Ip. The three-factor combined effects indicate that 0°–0.5 GPa–3000µε and 0°–1 GPa–1500µε were the best combinations matching both criteria to establish strain-ingrowth relationships. The cases with 0.1 GPa were ruled out by two-factor interaction analyses. Abbreviations: E, elastic modulus; MES, minimum effective strain; Ia, amount of bone ingrowth measured by histological section; Ip, amount of bone ingrowth predicted by computer modeling.

(1500 to 3000 $\mu\epsilon$), combined with an interfacial bone modulus of 0.5 and 1 GPa, the Frost theory can best predict bone ingrowth corresponding to actual experimental ingrowth ($r \approx 0.8$).

This local strain-ingrowth relation has not been previously described for osseointegration with the use of either isolated local models [71, 93] or global models [3, 15, 54, 55]. Our data showed that such a local correlation depends upon the synergy between global boundary conditions and local bone properties. If off-axis loading occurs or if bone is either too compliant or too stiff (for example outside of the physiological range), the strain-ingrowth relation, even with use of the same MES, becomes statistically weaker. A vertical load yields the best association for the strain-ingrowth relation. The effect of the other anterior-posterior loading components on the strain-ingrowth relation was poor, confirming previous findings that a vertical load is the dominant mode of motion on the canine tibia [8], and that other loading conditions in an optimization simulation were not significantly correlated with the actual ingrowth.

In the study described above, the binary rule that was used to relate strain state to the amount of bone is limited to two hypothetical strain regions for bone adaptation: below MES (a single value) for resorption and above MES for maintenance. However, according to Frost's theory, MES is a physiological strain window (200 to 2500 $\mu\epsilon$), not a single value, within which bone retains its mineral (maintenance). Bone resorbs if strain is below the window. If the strain is above the window, the bone will either deposit more mass (formation) to strengthen the structure or undergo tissue damage or necrotic resorption. Our binary rule simplifies interfacial bone remodeling to two functions, resorption ($<MES$) and maintenance ($\geq MES$) only, by seeking a strain threshold for the lower bound of the strain window. The predicted areas of bone ingrowth (strain $\geq MES$) from the rule eventually include homeostasis of maintenance, formation, and resorption. Potential necrotic resorption was not separated in the present study, because only a small portion ($<4\%$) of the tissue area was predicted to be under a high-strain condition ($>4000 \mu\epsilon$). Further studies are needed to include the upper bound of the strain window for more accurate predictions of the amount of bone growth that can be achieved.

Despite the limitation, the overall results suggest that mechanically driven osseointegration adaptation is possible. The results support the hypothesis that long-term bone distribution in the implant interface is related to the local interface tissue strain state. Thus, mechanical adaptation for long-term osseointegration of porous coated implants seems to occur at a local level of micromotion.

8.4.2 Dental Implants

Endosteal implants have been among the most significant developments in dentistry over the past 20 years [5, 29, 85, 94]. The use of implants for edentulous patients and for single tooth replacement has grown exponentially. Previously we found that alveolar ridges, which contain distinct porosity with active synthesis of trabecular bone (intramembrane ossification [61, 107]), may respond to mechanical stimuli differently than long bone. This difference relates implant osseointegration to alveolar crest bone adaptation and emphasizes the importance of early loading on a mandibular micro-environment. This finding is particularly acute in dental clinical practice where immediate functional loading, i.e. no waiting or healing period, is preferred for newly inserted implants.

Dental implants have a specific thread design to lock into the jawbone, minimizing interfacial motion. In addition, various adjuvant treatments, such as food selection and implant splinting (connecting implants together), can be applied to reduce bite forces and minimize interfacial movements. It has been shown that with careful clinical designation, early loading does not cause excessive relative movement that would result in failure of osseointegration between the implant and bone. For these reasons, dental implants have started a trial in immediate loading in the past two decades [111].

We tested alveolar bone regeneration adaptation using an animal model [68, 71]. In this study, Sinclair mini-pigs (Sinclair Research Center, Columbia, MO) and in vivo controlled loads were used. Titanium threaded dental implants (Walter Lorenz Co., Jacksonville, FL) and intraoral hydraulic devices were placed unilaterally in the premolar alveolar ridges of mandibles. Both the implant and the device were protected from any bite forces. A controlled load consisting of daily loading for a 5-month period was administered to the implant

through the device. The implant was loaded with a 6.5 N force, with a cyclic square wave at 1 Hz (600 cycles/day). The implant was immobilized and allowed to heal for 1 month prior to loading. Microcomputer tomographic (μ CT) scans were used to determine the peri-implant bone density of the experimental implants.

The three-dimensional osseous architecture of the μ CT images showed qualitatively higher bone density, thicker trabeculae, and fewer intertrabecular spaces surrounding the 5-month-loaded implants [68]. The trabeculae appeared to orient in a specific apical direction running from the cortical shell to the implant; this suggests that there was an adaptation response to loading. This adaptation reached remodeling equilibrium at sites where tissues received daily attractor stress Ψ_{bas} , the stress value of which provides adequate stimuli to bone cells for maintaining a balance between formation and resorption [14, 15]. Based on the μ CT image, a two-dimensional finite element model was constructed and used to determine the daily attractor stress value (Fig. 8.6). The model describes the mathematical relationship

$\Psi_{bas} = (\sum_{day} n_i \sigma_{basi})$, in which σ_{basi} is the tissue stress generated by a single load cycle at the tissue equilibrium stage, and n_i is the number of cycles of load type i per day.

An idealized finite element model was further constructed to predict bony patterns by using adaptive methods. It was assumed that during healing, cells continuously modify the mineral density of the surrounding bone, according to the equation $r = c^*(\Psi_b - \Psi_{bas})$, in which Ψ_{bas} is the daily stress stimulus $\Psi_b = (\sum_{day} n_i \sigma_{bi})$ created by the loading device. In this equation, the difference between a daily tissue-level stress stimulus and the attractor state stress stimulus is named the tissue-remodeling criterion. In our study, the increase (positive) of the remodeling criteria (MPa/day) would raise the elastic modulus of bone proportionally to the increase of bone density, and vice versa. The variable c is an empirically determined value and was set to equal one [(MPa/day)/(MPa/day)] in our case. This remodeling equation was adapted from Beaupre et al. [3] for long-bone studies.

Results showed that with the use of tensile stress criteria, the predicted bony pattern matched that of experimental μ CT data (Fig. 8.7). Other stress components (e.g., Von Mises and compressive stress) cannot provide similar predictions to relate motion-derived stresses with regenerated bony architecture, thus indicating that the cells in alveolar bone are more prone to tension stimuli than the cells in long bone. As described in Section 8.4.1 and in other orthopedic literature, compression and shear stresses provide greater stimulation to long-bone adaptation than tensile stress. This type of tensile stress, which stimulates alveolar bone osseointegration, is consistent with the forces used for tooth movement. Nevertheless, a peri-implant ligament analog to the periodontal ligament does not form, and thus a tension zone, as seen in normal orthodontic procedures, does not occur. The similarity of tension-stress effects may be due to the prevalence of soft callus and progenitor cells in the early healing stage. The soft callus allows a large stretch range of the tissues. Fiber extrusion along the direction of tensile stress, similar to that observed in distraction osteogenesis, can occur in the interfacial tissue (Fig. 8.8). This explains why trabecular bone formation aligns with the principal direction of tensile stress. The estimated maximum tissue strain (70 $\mu\epsilon$) was much lower than the MES values

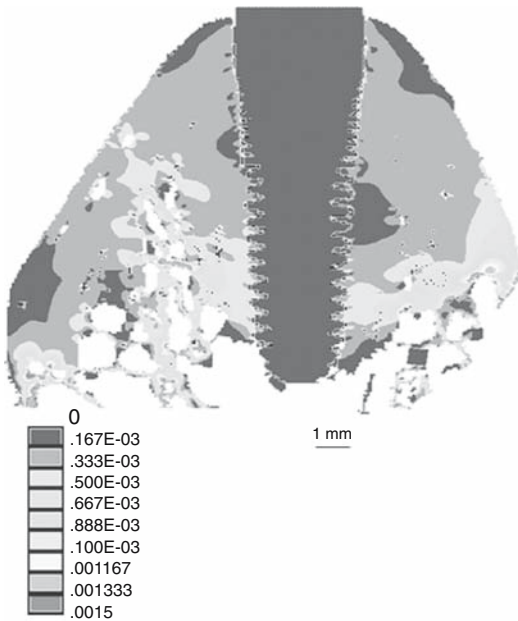


Figure 8.6. Strain distributions of the implant–alveolar bone complex were computed based on the outcome of our previous study [68]. With the use of this model, an equilibrium stage was reached after a 5-month loading. The tissue strains around the coronal and middle third of the implant appeared very uniform. This stress value was taken as the attractor stress state.

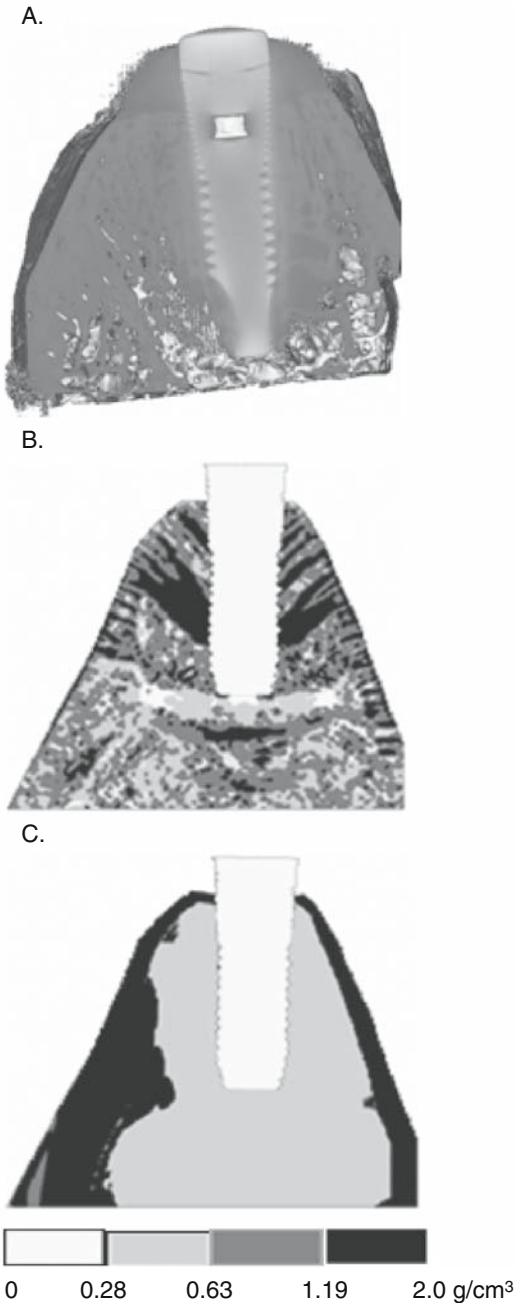


Figure 8.7. (A) Microcomputer tomographic image of tissue architecture produced from one of our animal studies. This was considered to represent an equilibrium stage (attractor state). (B) The bony density and architecture predicted by tensile stress criteria appeared to match the patterns shown in (A). (C) The bony pattern predicted by Von Mises criteria did not match that of experimental data. This result indicated that cells surrounding an osseointegrated dental implant are susceptible to tensile force stimulation, which differs from implants placed in long bone.

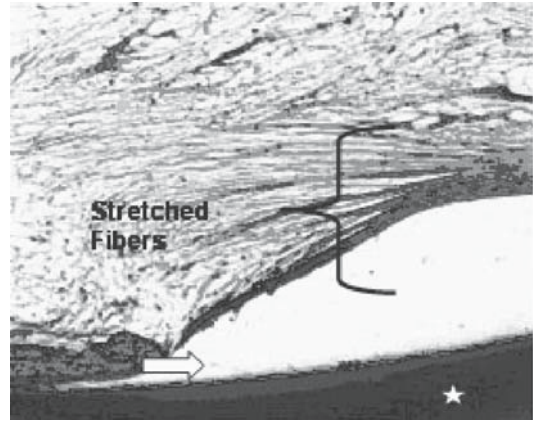


Figure 8.8. Selected region of the interfacial tissue surrounding a dental implant showing stretched collagen fibers, similar to those observed during distraction osteogenesis. The section along the long axis of the dental implant was stained with Stevenel's Blue and van Gieson's Picro-Fuchsin and was observed under 30 \times magnification. Arrow shows bone; star shows the implant.

(700 and 1000 $\mu\epsilon$) reported by McLeod and Rubin [84] and by Rubin and Lanyon [100], respectively. Nonetheless, the effect on bone formation was clear. Qin et al. [96] reported that a threshold near 70 $\mu\epsilon$ can induce antiresorptive bone formation, and our findings agree with these conclusions. It is possible that progenitor cells within alveolar or healing bone are more susceptible to low strain thresholds, so that even a small strain can induce substantial bone regeneration.

8.5 Summary

Mineralized biological tissues are essentially composite materials with dynamic structures that can change because of increases or decreases in mineralization via apatite nucleation and growth or dissolution processes. This balance gives rise to structures not seen in engineering composites. Biological and biomechanical factors are two of the most important factors influencing the dynamics of regenerated bone. Healing can regenerate bone through biological cascades by altering gene expression in bone cells. This natural process involves soluble factors delivered from blood or released at the local injured site. Modification of healing

regeneration uses physical movement, including distraction osteogenesis, orthodontic tooth movement, and implant osseointegration. The relationship between motion and these three types of bone regeneration have been discussed in this chapter. At the beginning of distraction osteogenesis, high strain (>0.1) is required to regenerate large amounts of collagen substrate. Once the ECM induces mineralization, the effective strain level decreases to the range of 500 to 3000 $\mu\epsilon$. Extremely low effective strain (70 $\mu\epsilon$) was identified for dental implants at early stages of healing. The alveolar ridge is more susceptible to tensile stress stimuli, whereas long bone responds to shear stress.

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9.

Dental Applications of Bone Biology

Thomas W. Oates and David L. Cochran

9.1 Introduction

The teeth are implanted in depressions within alveolar bone and are surrounded by the periodontium which consists of bone, a suspensory ligament (the periodontal ligament), cementum on the root surface, and gingiva. In health, the bone tissue is located approximately 2 mm below the cemento-enamel junction which separates the crown of the tooth and its root from the bone (Fig. 9.1). From a functional viewpoint, the periodontium is a unique, very dynamic and adaptable tissue. The periodontal ligament has one of the fastest turnover rates of connective tissue in the body and maintains its dimensions even if the teeth are moved or the ligament is regenerated. At the same time, the periodontium provides support for the tooth, resists biting forces, and, importantly, provides a seal around the tooth. It is important to recognize that the tooth is a solid structure that extends from inside the body to outside the body. The biologic “seal” provided by the periodontium is under constant microbial challenge from more than 300 microbial species.

Periodontal disease is a chronic infection of the periodontium that results in the loss of the periodontal ligament and surrounding alveolar bone [45]. In a susceptible host, it is caused by the bacterial biofilm (plaque) that adheres to the tooth surface. Susceptibility has been associated with genetic polymorphisms and factors such as smoking and diabetes. The plaque bacteria initiate an inflammatory/immune reaction that may be limited to the gingival tissues

(resulting in gingivitis) or may spread to the supporting periodontal tissues and bone, causing their loss and periodontitis. Bone loss, which compromises tooth support, is indicative of periodontitis. In more severe cases, bone loss causes the teeth to become mobile, to become more susceptible to infection, and ultimately to be lost. In the past, periodontal therapy aimed at stopping the progression of the disease and at reducing infection. This was generally accomplished by mechanically cleaning the teeth and roots (by scaling and root planing) to disrupt the microbial biofilm. In areas of greater tissue loss, surgery is needed to access the root and bone loss areas. When bone loss has been severe, bone grafting procedures have been employed in an attempt to replace the bony component of the periodontium. More recent surgical efforts have focused on regenerating all the components of the periodontium including the bone, periodontal ligament, and cementum. When a tooth is lost, there generally remains a space where the tooth root was located. New bone will therefore fill that space. However, depending on how the tooth was lost, the contour of the bony ridge can be compromised, leading to a bone defect. This makes restoration difficult, whatever the tooth replacement. This problem is magnified when two or more contiguous teeth are lost. When all teeth are lost in either the mandible or the maxilla, other problems exist. One is that with time, whether dentures are partial or complete, the bone below the dentures is lost progressively and little alveolar bone remains to support the denture. A large nerve and blood vessel run

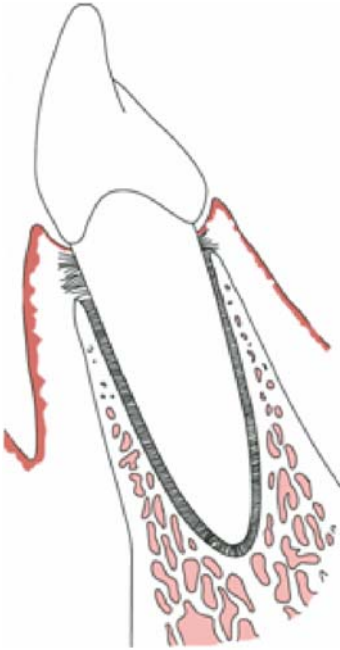


Figure 9.1. Schematic cross-sectional representation of the tooth-supporting tissues of the periodontium.

through the mandible, innervating and supplying blood to the lips and face. As a result, only a limited amount of vertical bone is left. When teeth are lost from the maxilla, the sinuses located above the roots of the back teeth enlarge and thus come close to the remaining alveolar ridge crest. This also weakens denture support.

Tooth replacement has been revolutionized by dental implant therapy, which over the last three decades has become the optimal form of tooth replacement [15]. Implants are endosseous titanium screw devices that, after careful preparation of the bone, are screwed into the bone tissue to a depth that ranges from 8 to 12 mm. The procedure is successful in more than 90% of cases. Moreover, a small number of implants can replace many teeth. Implant therapy depends on bone dimensions adequate to allow placing the implant in the bone. Following tooth extraction, alveolar bone undergoes remodeling typical of tissue injury and inflammation. Some systemic interactions may impact upon the remodeling process. Studies of the relationship between bone mineral density (BMD) and alveolar ridge resorption following

extraction [30, 32, 48, 69] indicate that the degree of resorption is a function of gender and age. Further, because the tooth extraction site involves both soft and hard tissues, it represents a unique situation for evaluating bone healing and regenerative devices and molecules.

The healing of an extraction site is affected by events in two regions of the healing site: the socket space where the root was located and the residual alveolar bone that supported the tooth. Histologic evaluation of the healing tooth socket has shown that the resultant bone formation fills most of the space. Initial clot formation is followed by cellular infiltration with the formation of highly vascularized granulation tissue. Osteoid becomes evident 7 to 14 days after extraction, and by 30 days the majority of the socket space has become filled with mineralized tissue [1, 12]. Even though a cortical “bridge” covers the coronal aspect of the socket space, the newly formed alveolar bone within the socket continues to remodel, with an increasing percentage of marrow space developing over time. Furthermore, residual tissues from the disrupted periodontal ligament following tooth extraction appear to have little effect on this healing process [12].

The second region involved in the extraction site is the retained alveolar bone that previously supported the tooth. Numerous studies have demonstrated that significant dimensional losses, involving as much as 50% of the buccolingual dimension of the alveolar ridge, occur within the first 3 to 4 months of healing. This dimensional change can amount to 5 to 7 mm of horizontal bone loss and can have a great impact on subsequent dental implant therapy [3, 13, 49, 56]. The patterns of resorption of the residual bone are unique, with greater resorption occurring along the facial than the lingual aspect of the extraction site [2]. This may be because the facial alveolar wall is thinner than the lingual aspect and may therefore be more susceptible to losses of ridge height and width that occur in the course of bone remodeling during the healing process.

Recent attempts to modify the relatively extensive resorption of bone that occurs after tooth extraction have included placement of a dental implant into the extraction site immediately after tooth removal and bone grafting of the sites following the principles of guided bone regeneration (GBR), as will be discussed.

One investigation found no benefit of immediate implant placement in the extraction site. The levels of bone resorption were not altered by the presence of the dental implant [2]. In contrast, the use of xenogenic grafting of the extraction site may to some extent limit the dimensional changes associated with the osseous healing [12]. Both of these approaches are recent, and experience with them is limited. It is hoped that the limitations and benefits of these approaches will become known.

In summary, bone loss around teeth or bone loss after teeth have been removed can present major challenges for dental rehabilitation. Periodontists have focused on restoring the bone around the teeth, and virtually all dentists are involved with dental implants (either in the surgical placement of the endosseous screw or in the tooth replacement on top of the screw). In what follows we will focus on the techniques and strategies that enhance bone formation around teeth and in areas where teeth are missing and on bone formation prior to and at the time of dental implant placement.

9.2 Bone Formation Around Teeth

Periodontal disease results in the loss of periodontal ligament and bone adjacent to the tooth. Dental plaque adheres to the side of the tooth, and if the connective tissue attachment to the tooth is lost, a periodontal pocket forms. The bacteria associated with these periodontal pockets change from a largely aerobic to a largely anaerobic flora, one considered to be pathogenic. Over time, the plaque becomes calcified and is termed calculus. Calculus forms along the root surface deep into the pocket and periodontal tissues. Bone loss associated with periodontal pocket formation may involve only the tooth with the pocket and result in vertical bone loss adjacent to the affected tooth. Alternatively, bone loss can also involve the adjacent tooth and lead to horizontal bone loss between teeth. In either case, the optimum choice of treatment would be to remove the plaque and calculus on the surface of the tooth root and regenerate the lost bone, the periodontal ligament, and the cementum on the affected tooth root surface.

The formation of all three tissues is important, because the connective tissue fibers of the periodontal ligament insert into both the cementum and the bone tissue. Regeneration must therefore include tissue formation that is coordinated and involves all components of the periodontium. Two significant complicating factors are that tissue formation must occur in the presence of tooth mobility and the constant challenge from plaque bacteria, since plaque formation is both instant and continuous. Salivary proteins are deposited rapidly on the cleaned surfaces, and bacteria immediately adhere to what is called the acquired pellicle. With continued growth of the microbial flora, plaque is formed.

The tissues of the periodontium (bone, periodontal ligament, cementum, and gingiva) grow at different rates. This can complicate periodontal regeneration, because coordinated growth is required. In fact, the expected outcome for surgical procedures where only scaling and root planing are performed is the formation of a so-called long junctional epithelium, where the epithelium from the gingiva proliferates along the diseased root surface, and no bone, periodontal ligament, or cementum is formed. For this reason, therapies have been devised to inhibit the epithelial proliferation and to favor the formation of the bone, periodontal ligament, and cementum. Because the growth of some tissues is favored over that of other tissues, the term applied to these strategies is “guided tissue regeneration” (GTR), a term reserved for the formation of new periodontal tissue.

In the past, some type of barrier membrane was used to promote preferential growth of selected tissues [44]. The rationale is that if the epithelium is excluded, the slower-growing periodontal ligament cells and the bone and cementum cells will fill the defect and regenerate the periodontium (Fig. 9.2). This was first demonstrated with a membrane filter placed around a mandibular anterior tooth. A nonresorbable expanded polytetrafluoroethylene membrane was manufactured and used as GTR procedures gained popularity. However, in 40% to 60% of the procedures, the gingival tissues over the top of the membrane receded, and the membrane became exposed to the oral cavity and contaminated with bacteria. As a result, tissue regeneration was compromised. This, and the fact that a second surgical procedure

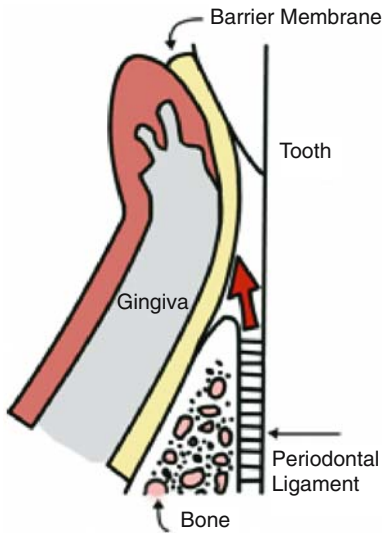


Figure 9.2. Schematic cross-sectional representation of the placement of a barrier membrane subgingivally as done for guided tissue regeneration (GTR). This is thought to allow for repopulation of the wound space with cells derived from the bone, periodontal ligament, and cementum.

was needed to remove the membrane, led to the development of several types of resorbable membranes that exclude the gingiva and epithelium. Most of these are made from polylactic and/or polyglycolic acids or collagen. Collagen membranes favor tissue ingrowth and become exposed. However, all membrane barriers are technique-sensitive and require time to shape and place.

In more recent efforts to stimulate GTR, various proteins were added to stimulate growth of the periodontal structures. Early efforts focused on factors that enhance cellular competence and progression through the cell cycle. Because a combination of platelet-derived growth factor (PDGF) and insulin-like growth factor (IGF) stimulated skin wound healing in animals, this combination was used to successfully stimulate periodontal regeneration in dogs and monkeys [29]. However, this combination has not yet been commercially developed. Another approach has used recombinant human bone morphogenetic protein 2 (rhBMP-2) to stimulate periodontal regeneration in humans. In a pilot trial, rhBMP-2 was placed in a collagen sponge around teeth with periodontal disease that were to be extracted. After

healing, the tooth and surrounding tissue were removed by block section and examined histologically. The results of this multicenter clinical trial (unpublished) showed that the rhBMP-2 and collagen sponge did not stimulate periodontal regeneration, even though studies in dogs had demonstrated a partial effect on bone growth [71]. In the dog study, however, areas of ankylosis and root resorption had been observed; this was not the case when the PDGF/IGF combination was used.

The newest approved protein stimulant of periodontal regeneration is a heterogeneous mixture of proteins extracted from enamel harvested from developing tooth buds in pigs [18]. The predominant component in this mixture is amelogenin; however, other proteins in this mixture have also been shown to contribute stimulating activities. Extracellular matrix (ECM) proteins stimulate periodontal regeneration to the same extent as GTR procedures that utilize membrane barriers [62]. The advantage of the enamel proteins is that they are less technique-sensitive and affect proliferation and differentiation in epithelium, periodontal ligament cells, and bone cells [60]. rhBMP-2, on the other hand, acts only as a differentiation agent for bone cells. The enamel proteins stimulate proliferation of less differentiated bone cells and differentiation of mature bone cells. These proteins also inhibit the growth of epithelial cells and stimulate periodontal ligament fibroblasts. Also of significance is the fact that the enamel proteins enhance the attachment and growth of bone cells and periodontal ligament cells [31]. The mechanism for attachment does not appear to involve integrin binding (RGD) sequences, but it does require divalent cations. Other studies have demonstrated that the enamel proteins can inhibit anaerobic but not gram-positive growth [66]. Although all factors stimulate periodontal regeneration, the importance of each individual attribute is not presently known.

For many years, clinicians have filled the osseous defects around teeth with some type of bone-replacement graft material in the hope of causing bone tissue to form around the tooth. Even though bone typically is the largest component of the missing periodontal structure, it is not known whether stimulation of cementum or the periodontal ligament is also required to achieve optimal regeneration. For example,

when enamel proteins are used, large amounts of cementum are formed, and it seems logical to conclude that this is needed, since the periodontal ligament fibers attach to both cementum and bone.

Bone graft materials have been used to fill the void in the bone around the tooth created by periodontal disease. Many different types of materials have been employed, but demineralized freeze-dried bone allograft (DFDBA) is the best documented for stimulating periodontal regeneration [42]. This material (considered by many to be osteoconductive) contains bone morphogenetic and other proteins, but their specific role in stimulating bone formation is not known. For many years it was assumed that all components of DFDBA had an equal role in stimulating periodontal tissue formation. However, we were able to show that commercial DFDBA varies in its osteoinductive activity, whether derived from the same or from different tissue banks [58]. Osteoinductive activity was also greater when the tissue came from younger donors, with gender making no difference [59]. Furthermore, the addition of exogenous bone morphogenetic protein (BMP) enhanced the osteoinductive activity of the DFDBA preparations. Whether or not variance in osteoinductive activity is of clinical significance, the principal value of this material is to stimulate periodontal regeneration, which it does far

better than some other commercially available graft materials [38].

Many materials have been combined to stimulate periodontal regeneration. In larger periodontal defects, some type of bone graft material is required to prevent the gingiva from collapsing into the bone defect, an event that severely limits periodontal regeneration. It is generally thought that a combination of materials will be synergistic and facilitate regeneration. An osteoconductive scaffold combined with factors that stimulate cellular activity is likely to bring about more effective periodontal regeneration [57]. Commercially available enamel matrix proteins have therefore been combined with bone graft material [5]. In one such study with baboons, periodontal defects treated with autogenous bone grafts combined with enamel proteins were compared with untreated periodontal defects [22]. Significant new amounts of cementum and bone were formed, particularly in the narrower lesions (Fig. 9.3). Regeneration occurred by formation of new cementum, periodontal ligament, and of bone that took place beyond a mark that had been placed at the apical (lower) aspect of the original periodontal defect.

The above discussion makes it evident that current therapeutic efforts to treat periodontal disease are aimed at regenerating the lost periodontal tissues, including bone, the periodontal ligament, and cementum.

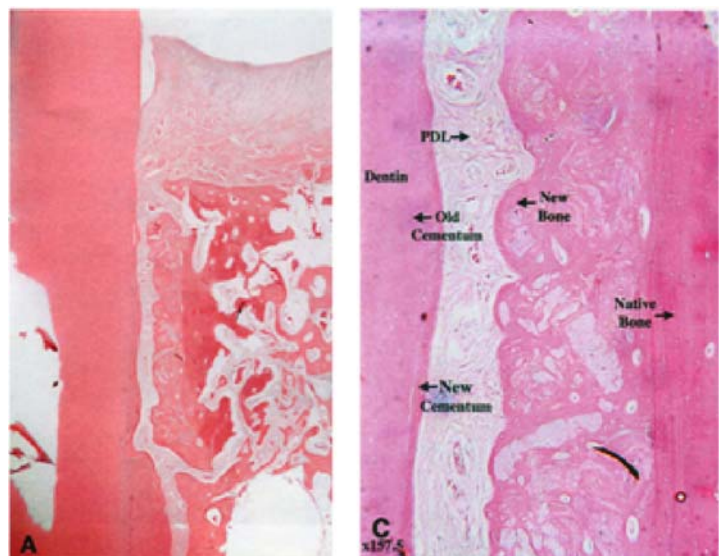


Figure 9.3. Histologic view of periodontal regeneration in response to enamel matrix proteins. These slides demonstrate the reformation of supporting bone, periodontal ligament (PDL), and new cementum along the root surface representative of periodontal regeneration in a narrow bony defect.

9.3 Bone Formation Around Dental Implants

When teeth are missing or have to be removed, endosseous titanium implants can be inserted in the alveolar bone and the missing tooth or teeth attached to the implants by means of a screw or cement. This procedure has a success rate of over 90%. Early implant placement procedures required waiting periods of 6 to 9 months for bone to surround the implant surface following the osteotomy and insertion of the implant [8, 9]. The amount of time needed was predicated on healing taking place against a relatively smooth titanium surface of the machined implant. Interestingly, success rates with implants with machined surfaces were much lower when the bone was composed of a larger fraction of cancellous and a lesser fraction of cortical bone [33]. Such bone is typically found in the maxilla and in the posterior mandible, with the denser bone found in the anterior mandible. To establish implants in bone that was less dense required significant advances in implant therapy.

Subsequent experimental studies have indicated that bone apposition is more complete and faster if implants have surfaces that are less smooth than when the titanium surface is machined [16]. For this reason, much effort has been spent in trying to optimize the roughness of the titanium surface. Studies in mini-pigs have found that a titanium surface produced by sandblasting and acid etching induces the best bone apposition in comparison with four other roughness procedures [11]. The advantage of this procedure was confirmed in an *in vivo* canine study [21]. This implant, with the sandblasted and acid-etched surface, was then utilized in a large multicenter international prospective human clinical trial and was shown to induce bone healing in half the time required in the conventional procedure [17]. The new procedure made it possible to insert teeth only 6 weeks after bone drilling, with success rates in the 97% to 99% range. This significant advance in the dental implant field has been confirmed in other studies in which rough surfaces were prepared differently.

Recent efforts to obtain even faster rates of bone healing have centered on changing the surface chemistry of the titanium. For example,

in one case, the sandblasted and acid-etched surface was manufactured so as to maintain the chemical activity of the titanium oxide. This approach makes the surface hydrophilic, whereas most other implant surfaces are hydrophobic. The hydrophilic surface reacts quickly with the blood, and the response of bone cells to the surface is enhanced. A study of the mini-pig maxilla found that bone apposition on the chemically modified, sandblasted, acid-etched implant surface was significantly greater after 2 to 4 weeks than that on the control surfaces [10] (Fig. 9.4). Another study found that the amount of torque required to remove the modified implant was greater than that needed for the control [27]. With these studies as a basis, a randomized, controlled clinical trial was initiated. Sites for two implants were prepared in the posterior areas of either jaw bone (where the bone quality is relatively low), and the two types of implant were inserted according to a random schedule [47]. Implant stability was measured by means of resonance frequency. This technique uses a device that stimulates a transducer on top of the implant, which provides a value for the relative stability of the implant. Weekly readings were obtained on each implant for 6 weeks and again at 3 months. Preliminary results indicated that the implant with the modified surface became stable significantly more quickly than the control. Thus, the animal and human studies gave comparable results, indicating how implant surface characteristics enhance bone apposition to the implant surface. This procedure also improves patient care because the implant becomes stable more quickly. Consequently, the patient has less opportunity to interfere with early healing during function.

Another strategy to enhance bone apposition around implants is to place a bone-replacement graft or bone-stimulating agent around the implant. This is particularly indicated if a space or gap exists between the implant and the bone, a situation that tends to arise if the implant is inserted into the extraction socket immediately after tooth removal (Fig. 9.5). It also arises if an implant is inserted into an area where bone has healed but where new bone has not filled the tooth socket completely. This happens more frequently as dental implant therapy becomes more widespread and the patient is pushing to have missing teeth replaced more quickly.

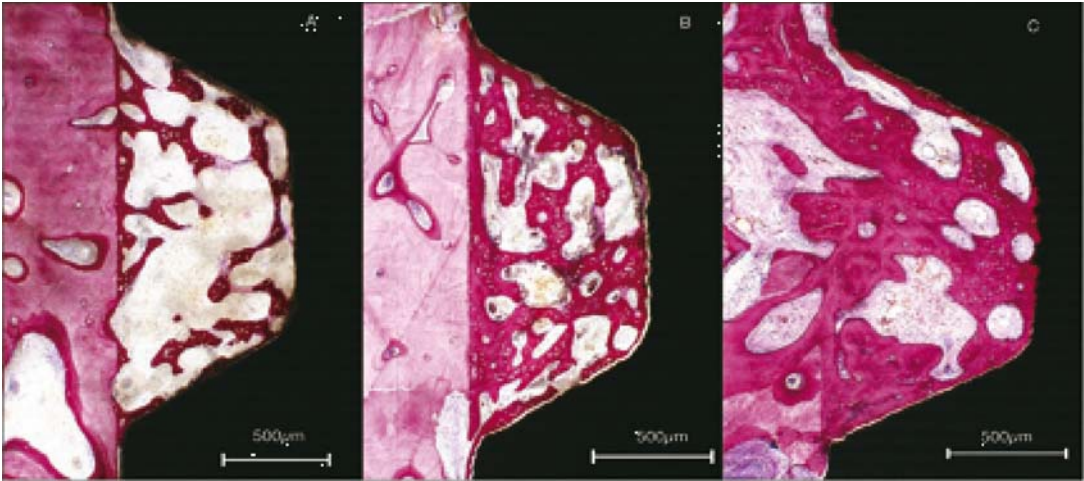


Figure 9.4. Histologic view of enhanced bone healing adjacent to a chemically modified implant surface with bone formation (A) after 2 weeks of healing, (B) after 4 weeks of healing, and (C) after 8 weeks of healing. Reproduced from Buser et al. [10], with permission of the International and American Associations for Dental Research.

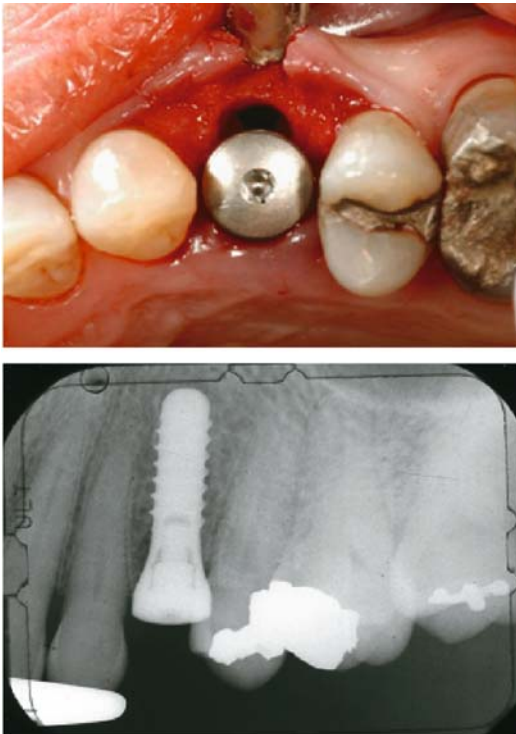


Figure 9.5. Clinical view (top) and radiographic view (bottom) of the placement of a dental implant into a tooth extraction socket. The clinical view shows the residual space between the implant and alveolar bone requiring bone grafting.

One of the other materials being tested around implants is BMP. In one study, rhBMP-2, either as part of a collagen sponge or mixed with a polylactide-glycolide polymer, was placed around dental implants inserted in the partially edentulous mandible of dogs [19, 20]. Half of the defects were covered with a nonresorbable membrane. In control sites only carrier was used. Sites that contained BMP had significantly more bone in the defects and against the implant surface than control sites. Early in the study, the membrane-covered sites had less new bone than the uncovered sites. At later times, the membrane-covered sites had more bone. Furthermore, sites with collagen had more bone than sites with the synthetic carrier.

9.4 Bone Regeneration in Areas Insufficient for Implant Placement

As implant therapy develops, more implants are inserted into sites that lack sufficient bone to support an implant. It therefore has become necessary to regenerate lost alveolar bone tissue with the aid of guided bone regeneration (GBR).

GBR developed out of earlier attempts to regenerate the supporting tissues of the periodontium, that is, guided tissue regeneration (GTR) [23, 24, 61]. Both approaches typically use membrane barriers to control the cellular repopulation of a maintained wound space [6, 41, 46]. Cells that repopulate the wound space control the resulting tissues. In the case of GBR, the objective is to develop new bone tissue [39, 54, 55]. Early studies demonstrated that the osseous healing that occurs in conjunction with GBR techniques paralleled the healing within a tooth socket following extraction [55]. The initial clot that is formed is followed by granulation tissue with vascular ingrowth, osteoid tissue formation, and mineralization that begins on the edges of the wound surface.

For GBR to be successful, clots must be stabilized and the wound space preserved to allow for cellular and vascular ingrowth and for selective repopulation by osteogenic cells. Each of these objectives is addressed by the use of barrier membranes that serve to define the borders of the osseous defect, restrict fibrotic tissue formation, and provide stability for the ensuing clot. Available biocompatible membranes are either nonresorbable or resorbable, each condition having advantages and disadvantages.

Nonresorbable membranes have proven quite effective at limiting cellular ingrowth but may require a second surgical procedure for removal. An additional limitation of nonresorbable membranes is the increased likelihood that soft-tissue complications will arise during the healing period [63]. Typically, GBR techniques aim to retain the barrier membrane for at least 4 to 6 months to allow for optimal bone growth. Premature loss or degradation of the membrane may compromise bone formation or cause loss of the wound space [65]. Nonresorbable membranes have been modified by reinforcement with titanium. Titanium reinforcement prevents soft-tissue collapse and thus improves maintenance of the desired wound space [35].

The decreased likelihood of soft-tissue complications during the healing process is a major reason for the increased use of resorbable membranes. These membranes are usually made from copolymers of polylactide and polyglycolide or from collagen. A major concern in using these membranes is that the barrier membranes may be resorbed prematurely, thereby diminishing osseous regeneration [72].

A second limitation is their tendency to be easily deformed, which may lead to collapse of the membrane into the wound space. To minimize this problem, the space under these membranes is maintained with the use of bone-grafting materials.

Bone-grafting materials in GBR include autogenous bone, which is considered the gold standard, as well as allogenic, xenogenic, and alloplastic grafting materials. These materials not only support the barrier membrane, but also provide osteogenic cells for autogenous grafting and osteoinductive molecules such as BMPs. They also constitute an osteoconductive scaffold that supports the growth of osseous tissue within the wound space [60, 68].

The use of GBR techniques to augment alveolar bone has proven more successful in lateral ridge than in vertical ridge augmentation procedures. The increased intraoral functional demands on the vertical ridge augmentation procedures are thought to make it more difficult to maintain the wound space necessary for regeneration of the crestal bone [63, 64].

Given these limitations, an alternative technique that has found increased intraoral application is distraction osteogenesis [14, 67]. The development of intraoral fixation devices has made it possible to use distraction osteogenesis as an alternative to gain vertical ridge height in the anterior mandible [51, 52]. However, this procedure is often accompanied by clinical complications that limit its use [26].

9.5 Current Trends and Future Applications

The application of bone biology to dental therapy is probably best typified by extending implant therapy to the treatment of recent tooth extractions. Often implants can be placed during the same patient visit at which tooth extraction was carried out. This is termed "immediate implant placement." Although the advantages, disadvantages, and specific methodologies are still under debate, the attempt to use implant therapy to improve patient care will undoubtedly lead to greater utilization of these approaches.

Immediate implant placement developed directly from GBR techniques to augment bone

volume. Originally, these approaches were highly dependent upon the methodologies of GBR, that is, membrane placement with a submerged implant and bone grafting. Recently, more reliance has been placed on natural bone healing in the tooth extraction site. The use of barrier membranes has been questioned, and grafting into residual defects to overcome dimensional differences between the implant and tooth socket has been shown unnecessary, if the defects are 2 mm or less (see clinical view in Fig. 9.5). However, it is still uncertain whether placement of a dental implant alters the normal healing pattern. Early studies have indicated that healing in the tooth socket is not significantly affected by implant placement [2].

A second therapeutic approach that has dramatically altered current use of dental implant therapy is maxillary sinus grafting. This procedure relies on GBR techniques to promote bone regeneration in the inferior region of the maxillary sinus. After tooth extraction in the posterior maxilla, sinus pneumatization frequently extends inferiorly as the alveolar ridge resorbs superiorly. As a result, the volume of bone that remains is minimal. This may severely limit the use of implant therapy. To correct these deficiencies in the posterior maxilla, the sinus is augmented with the aid of bone grafting. Sinus augmentation for implant therapy seems to be as successful as implant placement in native alveolar bone [70]. However, the specific approach taken by the clinician makes an important difference. For example, a particulate bone graft provides greater implant success than does block grafting. Also, implants with a roughened surface at the osseous interface assure much greater clinical success, as does the use of a barrier membrane to occlude the osteotomy.

Functional support becomes truly critical for tooth replacement in the posterior maxilla and mandible. Whereas previously there were clear limitations regarding the use of dental implants in the maxillary posterior because of the poor bone quality attributed to maxillary sinus pneumatization, current technology makes implant therapy in these regions of the mouth highly successful and has shortened the time of healing for osseointegration to 6 to 8 weeks, periods previously thought impossible [4, 17].

Current therapeutic approaches can create very nice esthetic and functional results, but

this does not mean that progress should not continue toward a more natural result. Such a result might involve an attachment that provides a more natural feel and that is able to adapt better to occlusal forces. One can also envisage an attachment that better accommodates the scalloped architecture of the gingival tissues and recreates the gingival papillary tissue, thus leading to better long-term results.

One of the most studied molecules related to the therapeutics of bone growth is BMP-2, one of over 40 structurally similar proteins that make up the transforming growth factor β (TGF- β) superfamily. BMP-2 is one of several members of the BMP family that are true differentiation factors, capable of triggering the differentiation of mesenchymal stem cells (MSCs) into an osteoblastic lineage that leads to bone formation. The therapeutic effects of BMP-2 are concentration-dependent. As currently used, concentrations of BMP-2 far exceed physiologic levels. To maintain high concentrations locally, a carrier is needed and may also be important to promote regeneration in the extracellular environment. This ECM may also provide an appropriate environment for the response of the progenitor cells to the BMPs. The need for high concentrations may be related, in part, to signals or interactions with other components of the microenvironment.

BMP-2 was used in maxillary sinus grafting in 12 patients whose healing response was evaluated over a period of 4 months [7]. Bone height after grafting was assessed by tomography. The study found a mean gain in bone height of 8.5 mm, sufficient to allow for implant placement in 11 of the 12 patients, a clearly promising result.

As discussed earlier, remodeling of the alveolar bone following tooth extraction can often compromise or complicate dental implant therapy. A recent study of the use of BMP-2 in extraction sites found that BMP-2 significantly increased alveolar bone volume following tooth extraction and that the ability to place dental endosseous implants was greatly enhanced [28]. BMPs have been utilized in GBR procedures to augment alveolar bone in order to allow for direct placement of implants into the dental surface [25, 34, 37, 40, 50].

Carriers that can support the soft tissues more rigidly are still being sought, usually to be combined with some type of growth

stimulant. Other proteins and carriers are based on synthetic materials. One such study has examined the combination of a polyethylene glycol (synthetic) carrier with parathyroid hormone (PTH). This mixture significantly stimulated bone formation in standardized defects around implants in a canine model [36].

9.6 Summary and Outlook

Advances in our understanding of bone biology and applications of that understanding to dental therapies have led to dramatic changes in our paradigms for patient care. The application of growth factors has thus far been directed at identifying the most appropriate signaling molecules to stimulate the desired biologic response. With progress there will be a need better to understand the dose response, environmental interactions, and time-dependent nature of these biologic mediators. Specifically, intracellular regulation of growth-factor signal transduction on a cell-specific basis presents an intriguing possibility in the future [43, 53]. The extension of tissue-engineered regeneration into the oral environment will allow for improvements in both tooth retention and tooth replacement with the aid of implant therapy. Studies are needed to define combinations of proteins, intracellular and extracellular signal regulators, and carriers that can be used to enhance bone and tissue formation around implants, periodontally compromised teeth, or extraction sites. The oral environment, together with the demands and needs of patients, continues to constitute a unique and complex challenge that necessitates extending the knowledge and applications of bone biology, remodeling, and regeneration.

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10.

Multiscale Computational Engineering of Bones: State-of-the-Art Insights for the Future

Melissa L. Knothe Tate^a

10.1 Introduction

Computational models provide a platform that is equivalent to an *in vivo*, *in vitro*, and *in situ* or *ex vivo* model platform. Indeed, the National Institutes of Health have made the development of predictive computational models a high priority of the “Roadmap for the Future” (<http://nihroadmap.nih.gov/overview.asp>; see especially “New Pathways to Discovery”). The power of computational models lies in their usefulness to predict which variables are most likely to influence a given result, simulation of the system response to changes in that variable, and optimization of system variables to achieve a desired biological effect. Typically, these models are computer representations of the actual system, based on experimentally determined parameters and system variables; increasingly these computer models are referred to as *in silico* models (Fig. 10.1).

For example, if one were interested in the role played by the intramedullary blood supply on bone regeneration in a segmental long-bone defect, it might be possible to substitute an *in*

silico model for the numerous experimental studies that would be necessary to predict how loss of the blood supply affects cell viability, recruitment of progenitor cells, etc. In reality, one model rarely suffices to unravel the research question at hand. Although *in vivo* studies are needed to measure the relevant parameters, they are inherently limited due to financial and time constraints. A computational model based on realistic parameters can forecast responses to changes in experimental variables and determine the experimental approaches that will most likely answer a specific research question. Hence, the first goal of this chapter is to describe the **strengths of computational modeling approaches, when used in tandem with experimental approaches, to unravel the most enigmatic research questions of bone biology.**

In addition to increasing understanding of biological system dynamics, *in silico* computer models provide an ideal approach to optimizing experimental design prior to implementation and testing. This not only improves efficiency, but may lead to engineering more functional tissue prototypes. Tissue models are designed to optimize a specific function that is to be replaced; by building predictive computational models, it is possible to determine key parameters that influence the specific function(s) to be replaced. The second goal of this chapter is to **outline the process of rational tissue design and optimization, using as example how a**

^a Based on the work from Dr. Knothe Tate’s research team (carried out by former and current students, including Eric J. Anderson, Steven Kreuzer, Hans-Jörg Sidler, Adam Sorokin, Roland Steck, and Andrea Tami) and the clinical and research practice of Ulf R. Knothe, M.D., D. Sc. This chapter is dedicated to my team.

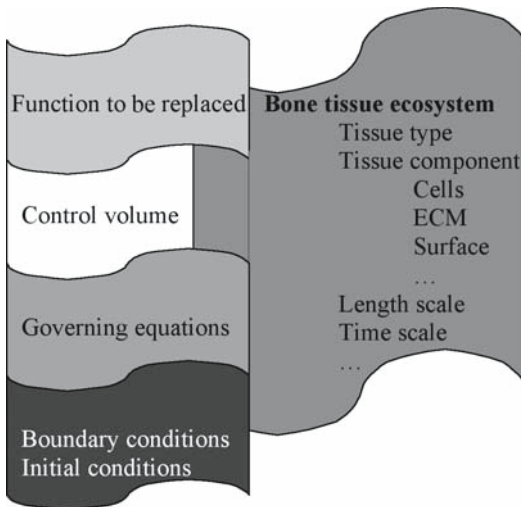


Figure 10.1. Pieces of the “bone model puzzle.” Depending on the system of interest, bone can be modeled in a variety of ways. Key elements that are common to all models include the function that is to be replaced (which defines the goal of the model), the control volume (an abstract representation of the highly idealized model that aids in reducing the system to one with a finite, determinate set of variables), governing equations that provide mathematical predictions of model behavior in response to changes in system variables, boundary conditions, and initial conditions. The size and boundaries of the model system or control volume are determined by a variety of factors, including the tissue type and component to be modeled, as well as the length and time scale to be addressed in the system of interest. ECM (extracellular matrix).

problem can be approached at multiple length and time scales. The chapter is not designed as a cookbook for computer modeling; rather it is intended to encourage tissue engineers to utilize modeling, thereby increasing the power of their research.

10.2 Nature’s Design Solution: the Biological Ecosystem cum Gold Standard for Tissue Design Specifications

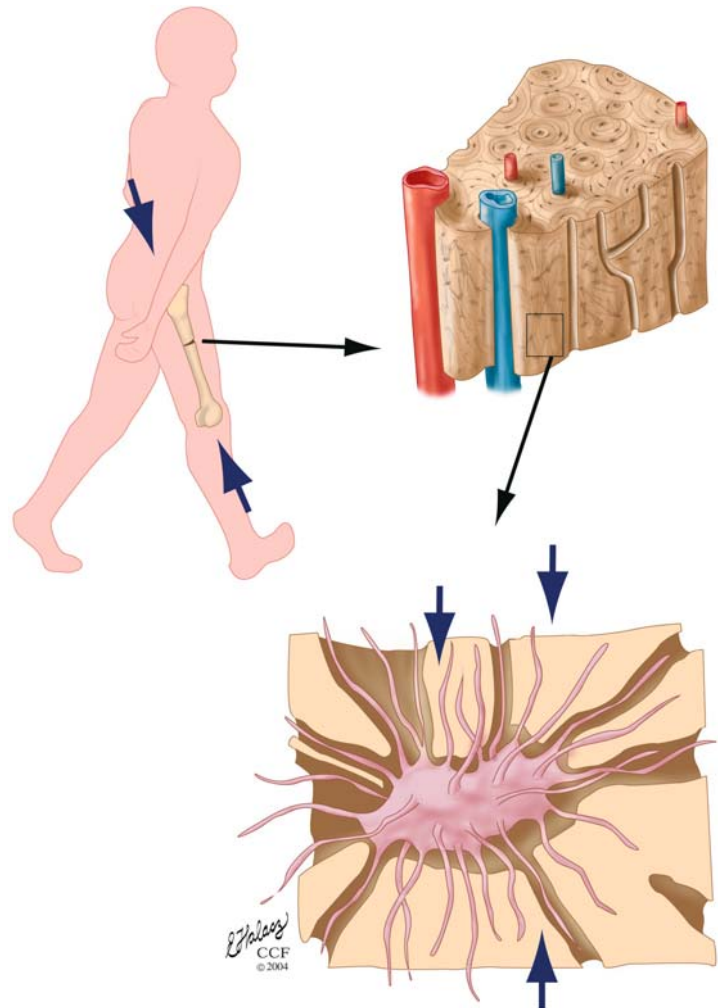
Nature’s designs are full of complexities and redundancies, yet designing a multifunctional tissue such as bone is a technical tour de force,

and tissue engineers have yet to match Nature’s success. In first approaching the problem, it is helpful to consider the critical functions that the engineered tissue needs to replace. Bone, as designed by Nature, is a remarkably resilient and multifunctional, dynamic, and self-healing structure. Bone is one of the few tissues in the human body that heals without scarring, and it represents as such an ultimate smart material. If one sets out to design the ultimate smart material success may be elusive; however, if one considers the mechanisms behind the remarkable capacity of bone not to scar, it is possible to gain insight into one of the most powerful intrinsic material properties of bone, i.e., the capacity to adapt its structure to its prevailing function over time. It is not the material of bone per se that imparts this remarkable property to the tissue, but the cells within bone that are the biological machines continually building and rebuilding structure in response to the prevailing dynamic environment. Hence, any rational tissue-engineering approach must consider the cells and the fact that they migrate within the dynamic environment of the tissue in times of tissue modeling, homeostasis, and disease.

The role of fluids in bone tissue engineering has been receiving increasing attention. In fact, from the perspective of fluids alone, bone is an ecosystem. The transport of life-supporting substances and the removal of waste are basic requirements for the maintenance and survival of any ecosystem. The human body and subsets of the body, e.g., organ systems, are also ecosystems with water, gases, nutrients, waste products, and regulatory substances such as hormones and cytokines in constant flux within the system (Fig. 10.2). Different hierarchical levels define organ, tissue, and cell physiology within the entire system. Materials are transported into these mostly in the form of water solutes. Except for the case of respiratory gas exchange with the external environment, fluid convection represents the most powerful transport mechanism throughout the human body [18] and in bone in particular [8].

By considering the mechanisms that underlie specific functions of bone, tissue engineers can make use of specific aspects of the structure of bone when designing tissue replacements. The functions of bone are many. At a systems level, the skeleton provides mechanical support, making it possible for a

Figure 10.2. The ecosystem of bone. This concept is depicted at three length scales, including systemic level (human walking [m]), organ level (femur on thigh overlay [m]), tissue level (wedge of cortical bone [m^{-1}]), tissue level (wedge of cortical bone [m^{-2}]), and cell level (osteocyte in lacunocanalicular system [m^{-6} to m^{-7}]). Of particular note, the ecosystem includes both the fluid environment of the vascular and pericellular space and the organic and inorganic structural elements comprising the matrix, as well as the living component of the tissue (i.e., the cells). Reprinted with the permission of the Cleveland Clinic Foundation.



system of organs to move along the ground. The system is composed of soft tissues, such as the brain (central command system), heart (central supply system), muscles (power for movement), and digestive system (provides materials that allow all organs to survive and maintain their structure). Bones also provide protection from impact. The ribs protect the heart and lungs, and the cranium protects the brain. At the tissue level, bone is a living electrophoretic and ion-exchange column; in this role, bones provide a reservoir and mobilization surface for calcium, a key signaling molecule. In addition, bone provides an enclave for the bone marrow, where hematopoiesis takes place.

10.3 Concept of Engineering Bones at Multiple Time and Length Scales

Engineers create implants, artificial joints, protective plates, etc., that function for a defined period of time, under static or dynamic loading conditions. An example is the standard hip replacement, which generally lasts 15 years. The challenge to tissue engineering, however, is that function varies with time and age. At steady physiological state, a histological image of bone at a given time, may, like a snapshot,

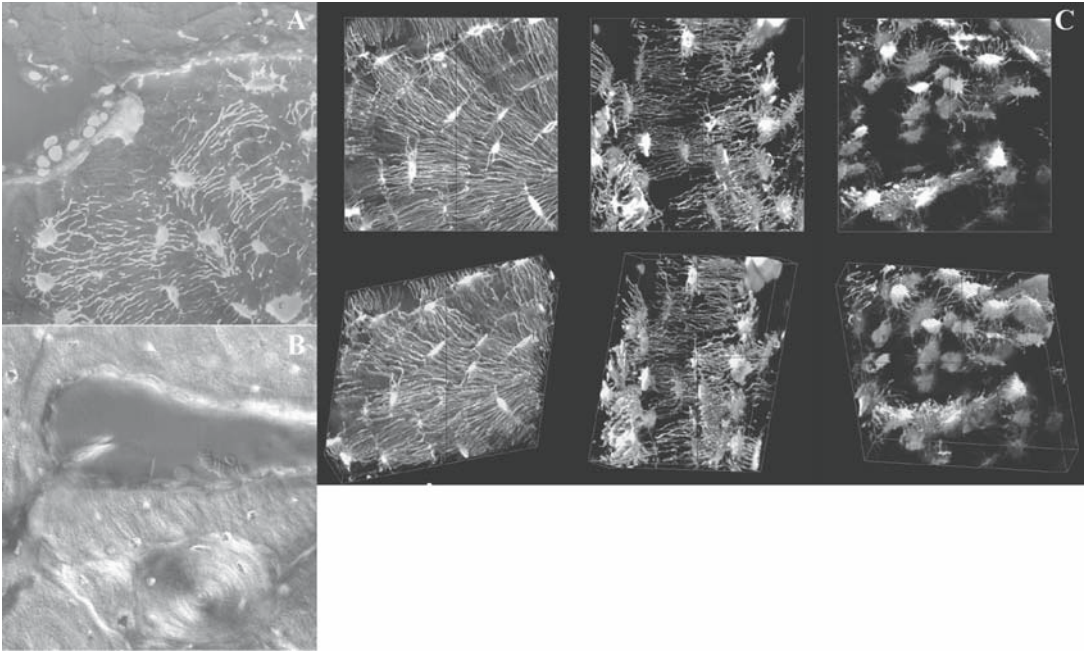


Figure 10.3. Bone remodeling processes histologically visualized at the tissue and cellular levels. Although histology is helpful for observing the physiology of the system at one moment in time, remodeling and adaptation are inherently dynamic. Hence, it is impossible to understand the dynamics of remodeling from a static image depicting one point in time. (A) After 20 weeks of immobilization, osteoclasts resorb the surface of the bone, as evidenced by the crater on the top right edge of the cross section of the ulna. Upon remobilization, osteoblasts subsequently lay down new osteoid, which fluoresces highly in its unmineralized state (infilled crater: osteoblasts are visible along the upper edge of the bone). The osteocyte network is observable across the tissue, linking every cell in the tissue with the blood supply, with bone surfaces to which forces are imparted, and with the marrow cavity. (B) Further into the cortex, remodeling is observed as a classic cutting cone. Because this image is taken after remobilization, osteoblasts are observable along the edges of the cutting cone. Red blood cells are visible in the resorption cavity. As the osteoblasts fill in new bone, an osteon is formed, as is visible in the same micrograph, orthogonal to the cutting cone in the plane of the image (see osteonal cross section below the cutting cone). (C) As bone is resorbed and as bone degrades because of aging or disease, the cellular network changes, as observed through changes in network connectivity, cell shape, and cell size. Reprinted with permission from *Advances in Osteoporotic Fracture Management*, Volume 2, M. L. Knothe Tate, A. E. G. Tami, T. W. Bauer, and U. Knothe, “Micropathoanatomy of osteoporosis: indications for a cellular basis of bone disease,” pp. 10, 11, 2002. Copyright 2002, Remedica Medical Education and Publishing.

represent the system appropriately. However, as soon as the equilibrium is disturbed, the steady-state assumption no longer applies. Further, depending on the function to be addressed, the time scale of the system may vary from fractions of a second, as in cell signaling, to periods as long as 1 month, the time it takes osteoclasts to resorb a cavity and osteoblasts to fill it in with fresh osteoid (Fig 10.3, Fig 10.4), to months and years, the time it may take a bone to regain its prior mechanical strength after fracture.

One can conceive of a bone replacement that is virtually indestructible yet self-healing, is fully integrated with the biological tissue, and is immune to the biological consequences of aging (loss of bone mineral density, cross-linking of proteoglycans in the

extracellular matrix, and cell senescence), but such a bone replacement does not exist. Rather, normal, healthy bone will be considered the “gold standard” for design specifications. For the purposes of this chapter, we will examine bone and its constituents within the engineering concept of a control volume as well as within the context of biological machines and materials. Furthermore, we will consider how surgeons harness Nature’s endogenous strategies to replace and promote healing in missing or failed bones. Then we will follow up the design goal with development of computer models, first modeling actual tissue properties and leading into the rational design and optimization of tissue-engineered scaffolds. Finally, we will discuss the experimental validation of *in silico*

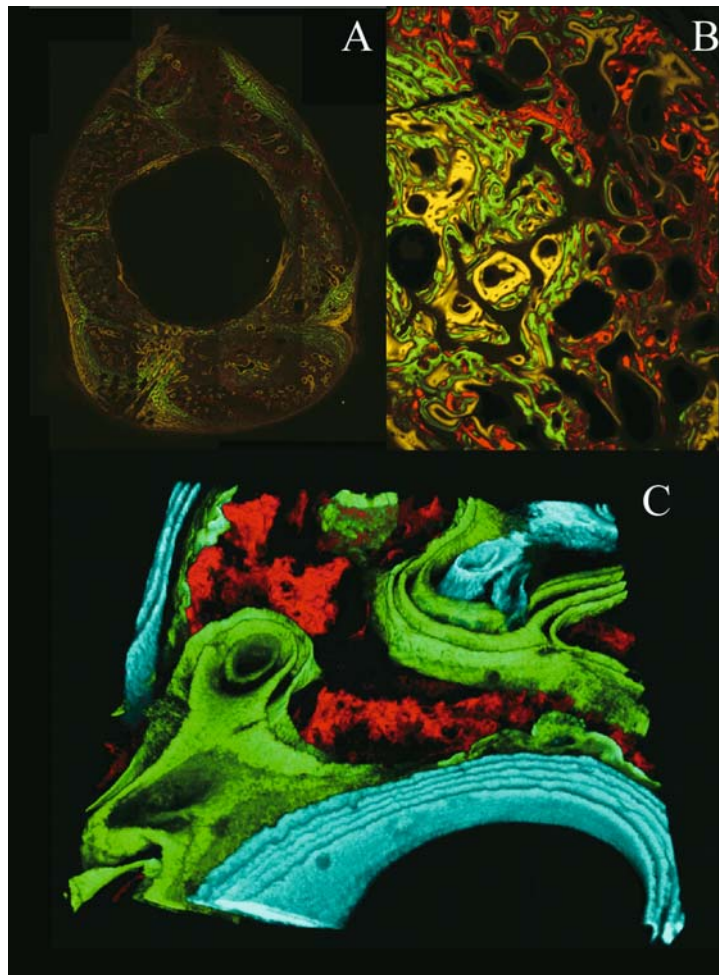
models, a step necessary to determine whether model predictions are borne out.

10.4 Computational Cell and Tissue Models at Multiple Length Scales

When bone is remodeled as a system, four themes need to be addressed. First, **structure and function of bone are interdependent** and one cannot be addressed without affecting the other; this is true across length and time scales throughout the life of the animal. Second, **cells are the living component of bone**, and it is the movement and activity of cells that enables

bone to adapt to its dynamic environment; hence cells must be considered in any model of engineered bone tissue. Even if “just” a scaffold is modeled, it is necessary to remember that the scaffold provides a surface for cell adhesion, migration, and proliferation. The properties of the scaffold will determine the maximum number of cells residing in and on the scaffold as well as the cells’ mechanobiological milieu. Third, although idealizations are made in model development at one particular length scale, the **implications of these idealizations at other length scales** need to be addressed. Fourth, any model must **incorporate more than one function**, such as the interplay between the mechanical role of bone and its structural organization. This mandates a transdisciplinary approach to modeling bones in silico.

Figure 10.4. Regeneration of bone assessed by fluorochrome integration. Fluorochromes are fluorescent agents that are injected intravitaly, i.e., into the living animal. The agents are integrated (biochemically through chelation) into the mineralized matrix at the time that new bone is being laid down. They allow for elucidation of the timing of bone apposition when fluorochromes with different excitation and emission spectra (imparting different colors in the micrographs) are administered at different time points. For this particular case, the time points are captured during the regeneration of bone within a segmental bone defect in the femur of a sheep. (A) Cross section showing robust regeneration in the previously empty space of the defect zone. (B) Alizarin red was administered first, followed by calcein green (2 weeks later) and tetracycline (yellow, 2 weeks thereafter). It is likely that the disorganized woven bone that was first laid down during the rapid proliferation stage of healing was remodeled and replaced by more organized lamellar bone during the remodeling phase (green and yellow in B, green and blue in C). (C) Confocal imaging allows for addition of the third dimension, which reveals in more detail the volume and time course of bone generation in a particular volume of interest.



Before modeling a particular bone tissue engineering system, several examples of *in silico* models at different length scales will be described. This will give the reader a sense of what can be (and has been) done, as well as indicate the inherent limitations of the approaches described. This will be followed by a guide to building models. In reviewing *in silico* models of bone, emphasis will be placed on models developed in the author's group over the past decade.^b These examples illustrate the process of developing and analyzing a computational tissue model. Each of the models presented below was developed so that it can be validated experimentally and to achieve insights across length scales.

10.5 Organ to Tissue Scale In Silico Models

Until approximately 40 years ago, computational modeling of bones implemented a solid mechanics approach, to explore structure–function relationships on the basis of the structural components of bone, e.g., the trabecular architecture and mineralized matrix [14, 29]. This changed when Maurice Biot adapted the theory of poroelasticity, originally developed for fluid-saturated soil mechanics studies, to model bone as a stiff, fluid-saturated “sponge” [4]. Yet the inclusion of the fluid component of bone (25% of bone's total volume) in computational models has only recently become widespread. Slowly, in the past two decades, bone physiologists and mechanical engineers adopted the concepts of poroelasticity to investigate the interplay between mechanics and fluid transport in bones subjected to mechanical loads. Bassett [3] in 1966 Piekarski and Munro [19] more than 10 years later postulated that pressure gradients developing in mechanically loaded, fluid-saturated bone drive the fluid from areas of high pressure to areas of low

pressure, carrying solutes such as nutrients and waste products to and from the cells. Convective transport (compared to diffusive transport) efficiently provides bone cells, including osteocytes, their basic metabolic needs and removes waste products. In the past 15 years, advances in endothelial cell research [22] and new computational methods [6, 11] indicated the need for and possibility of incorporating convective transport in computational models of bone with recent work incorporating the concept for the engineering of functional bone replacement tissue [16, 23].

The first models of bone as a fluid-filled structure showed that Piekarski and Munro's postulate was feasible [6, 11]. The models in turn led to a series of *in vivo*, *ex vivo*, and *in vitro* experiments that, although novel in approach, often raised more questions than they answered [9, 10]. The reason was that the state of all variables in the biological system was difficult to determine. This underscored the need for predictive computational models that would identify the parameters having the greatest effect on transport into bone. This led to the development of highly idealized models of the rat tibia and ulna that would show the effect of mechanical loading on global fluid flow, based on specific tracer distributions observed histologically. We now describe two models designed to increase understanding of the rationale of the modeling approach.

The end-loading model of the rat ulna (Fig. 10.5C), first described by Lanyon et al. [13], imparts a cyclic compressive load to the distal and proximal ends of the ulna via a mechanical testing machine that controls the magnitude and rate of load. Because of the inherent curvature of bone, compressive loading induces a combination of compressive and bending loads within the bone. Interestingly, load transfer is shared by the ulna and radius through the interosseous membrane [27], the mechanics of which are only beginning to be understood. We can predict these loads locally using finite element modeling, in which the bone is meshed into a finite number of elements and the stress and strain generated through loading are calculated for each element in order to simplify the complex problem (Fig. 10.5B). Such predictions are validated with the aid of strain gauges that are glued to the bone prior to loading and that deform under loads. The deformation alters the resistive properties of the wire mesh

^b It should be noted that computational modeling of bone is a thriving research area and numerous research groups apply different approaches to the problem; a review of all previous approaches is beyond the scope of the specific goals addressed in this chapter, but a PubMed search with the keywords “computational,” “model,” and “bone” yielded more than 200 examples at the time of publication.

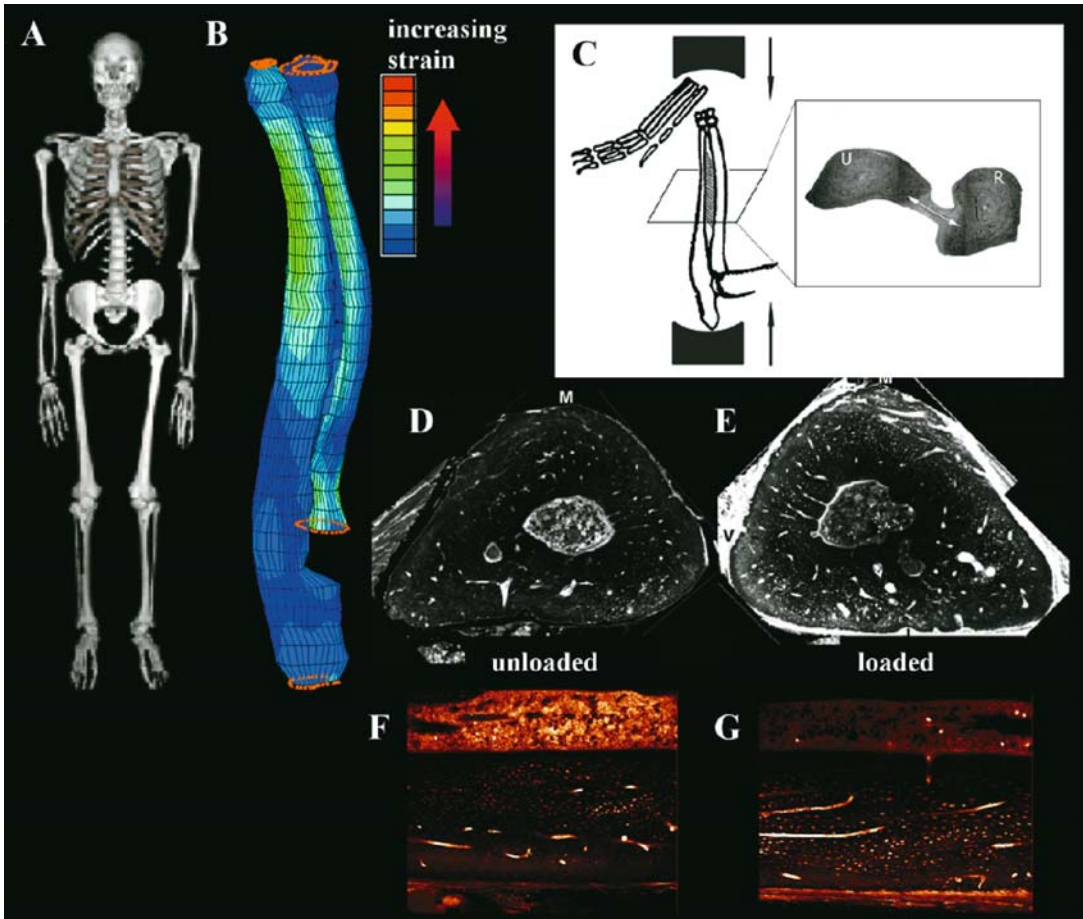


Figure 10.5. Organ-tissue-length scale model of the rat ulna. The model relates solid and fluid mechanical behavior of bone to transport within bone, based on a loading scenario after the ulna compression model of Lanyon and colleagues [13]. (A) The human radius and ulna is a length scale larger than that of the rat (B–D). (B) Finite element model depicting strain in the radius, R and ulna, U, etc. Reprinted from *Biorheology*, Volume 40, A. E. Tami, M. B. Schaffler, and M.L. Knothe Tate, “Probing the tissue to subcellular level structure underlying bone’s molecular sieving function,” pp. 583, 584, 586, 2003, with permission from IOS Press.

embedded in the gauge, which can be measured, and with the aid of circuit theory, the strain is calculated. In this way, one can check whether the strains predicted by the finite element model are appropriate for the model at hand. It would of course be cumbersome to glue thousands of gauges to the surface of the bone to obtain values for the actual strains at every point for every loading condition. Instead, this information is provided by the predictive model, which also predicts the strain within the bone interior.

It is possible to observe the displacement or flow of fluid in bone by using visualization methods, as in a fluid mechanics experiment in

which dye is added to the flow stream to visualize streamlines and/or turbulence. In a living being an intravital fluorescent tracer (of a specific molecular size and shape) is injected into the blood stream prior to the application of loads. After the ulna has been loaded, the bone can be examined histologically and the tracer distribution in the loaded ulna can be compared to that in the contralateral, unloaded control (Fig. 10.5D–G).

Observations of histological cross sections taken from the mid-diaphysis show that mechanical loading pushes the tracer fluid out of the medullary cavity, through the cortex, and toward the periosteum (Fig. 10.5D and E).

Longitudinal bone sections demonstrate this effect well; in the unloaded ulna, the contents of the medullary canal are highly fluorescent, and isolated blood vessels in the cortex show the fluorescent tracer as well; the periosteum shows little or no tracer (Fig. 10.5F). In contrast, in the loaded ulna, the medullary cavity is much less fluorescent, the blood vessels of the cortex show fluorescence, and many periosteocytic spaces also exhibit fluorescence, as does the periosteum. Qualitatively, the effect of mechanical loading is clear. However, to understand the interplay between loading and transport in bone, loading magnitudes and durations must be correlated with tracer concentrations locally and throughout the skeleton.

10.6 On Choosing Models and Relationships Appropriate for Length Scale

We chose the rat ulna model to understand the problem in terms of organ and tissue distribution of fluids. However, the length of the rat ulna (~3 cm) is almost an order of magnitude less than that of the human ulna (~25 cm). Differences in scale between a model and the biological system of interest may present challenges to carrying out experiments and to interpreting the model results for the human situation. Experimental challenges typically involve the inherent difficulties in achieving spatial resolution (in strain gauge measurements or bone structure imaging) in such tiny bones. Even more confounding may be the fact that rat and mouse bones (like those of other small animals with high metabolic rates) do not have the osteonal structure of human bone [16, 17]. Recent studies point to the role the mean transport path distance plays in the organization of bone. Mammals with thick cortices (up to several centimeters in humans and more than 10 cm in elephants) require a two-tiered transport structure for long-distance fluid transport, just as a circulatory system is needed once organisms reach a size that can no longer be served by diffusional transport alone.

In osteonal bone, two systems assure distribution of fluid and solutes locally and in the organ as a whole. The osteonal layers are orga-

nized around a central Haversian canal that contains a blood vessel. Haversian canals, which run along the length of the long bone, are connected to one another by Volkmann's canals, which run orthogonal to the long bone axis. Each cell is connected to a blood vessel (within a Haversian or Volkmann canal) via the pericellular space or lacunocanalicular system, which constitutes the cell's "circulatory system." In this way, the nutritional needs of every cell can be met in large bones.

In smaller bones the transport network is simpler, in that blood vessels are dispersed in the cortex. Because the cortex is relatively thin and the blood vessels are quite close, no cell in the cortex, the periosteum, or the medullary cavity is more than 200 μm away from a blood vessel. In this way, nutrients are distributed to the cells through the lacunocanalicular system, and no branching transport system is needed.

Having shown by modeling and experimentation [7, 10] that load-induced fluid flow involves convective transport, we then studied how magnitude, mode (e.g., compression versus tension), and duration of loading affected convective transport in bone. We used the four-point-bending model of the rat tibia (Fig. 10.6A) for this purpose [28]. Our virtual model was based on three-dimensional data obtained from microcomputed tomographic (μCT) images of a rat tibia (Fig. 10.6B). The model volume was that of the tibial cortex, without the distal and proximal joint surfaces or the fibula (Fig. 10.6B and C). The tibia model was loaded with a four-point approach similar to what had been applied experimentally. The model was meshed into 7200 elements (pieces), comprising 20 node pore pressure elements. This allowed for sufficient computational sensitivity to calculate pressure fields and the resulting fluid velocities within the poroelastic material that had been chosen to simulate the solid-fluid material properties of bone. In the model we represented bone as a **continuum**. This means that bone is a stiff, fluid-filled sponge or poroelastic material. In a **discrete** model (see Table 10.1 for a comparison of the two approaches), the bone structure would be represented with a specific microarchitecture and defined porosities. Applying the continuum assumption effectively "smears" local properties to effective tissue values and does not account for microscopic detail. Furthermore, we defined the material of our virtual model to have limited

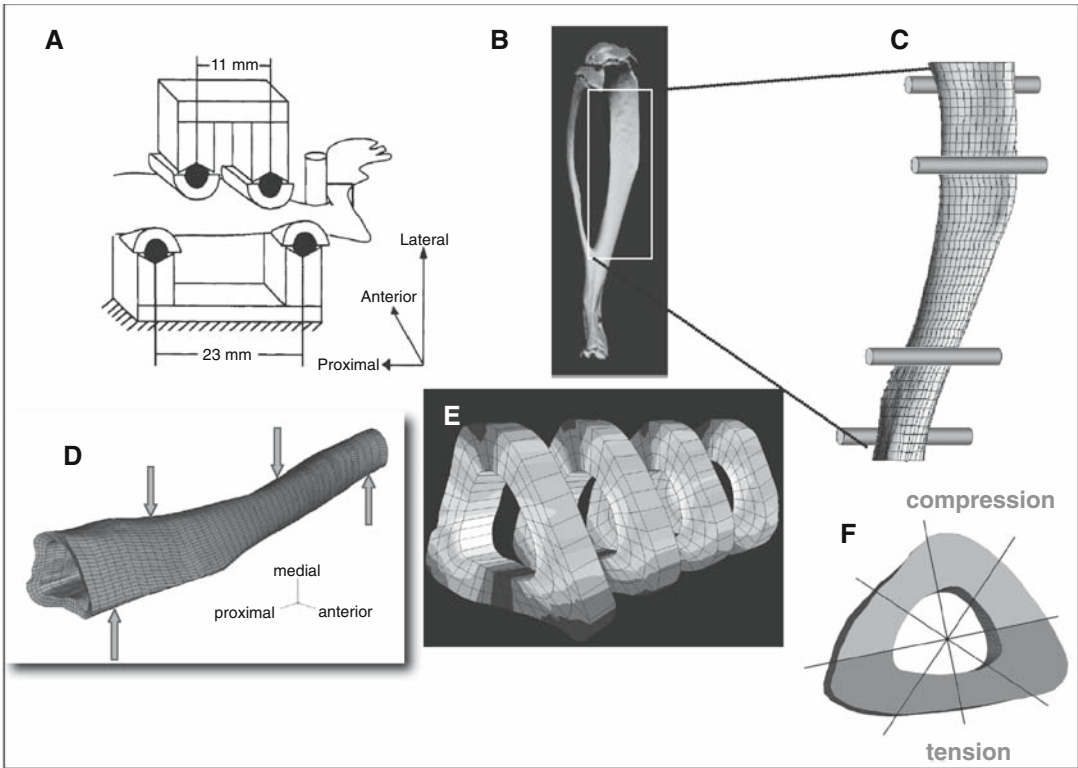


Figure 10.6. Organ-tissue-length scale model of the rat tibia. The finite element (C, D, E) model reveals the interplay between solid and fluid mechanics. The loading mode used simulated the in vivo four-point bending model [28] where external loading of the tibia (A). In the area between the distal and proximal junctions with the fibula (B) results in bending loads (F). Fig. 10.6B, C, F reprinted from *Journal of Theoretical Biology*, Volume 2003, R. Steck, P. Niederer, and M.,L. Knothe Tate, “A finite element analysis for the prediction of load-induced fluid flow and mechanochemical transduction,” p. 251 (Fig. 10.6B and C), p. 253 (Fig. 10.6F), 2003, with permission from Elsevier.

Table 10.1. Comparison of the continuum and discrete approaches to computational modeling

Continuum approach	Discrete
Properties and variables are averaged over a given volume. This results in effective parameters	Idealistic or real representation of system to be modeled
Justified when the length over which significant inhomogeneities occur is small	
Advantages	Advantages: a priori examination of system properties including
Utilizes classical engineering approach	Effects of structure
Relatively “lean” computing	Effects of site-specific pore distribution
Disadvantages	Disadvantages
Does not reflect changes in structural characteristics of the system to be modeled	High computational effort
Gives only average, “effective” results	

anisotropic properties, including elasticity (which describes the material’s deformational behavior under mechanical load) and permeability. Anisotropy describes properties that vary as a function of orientation.

In addition to specifying the control volume and the assumptions underlying the model, the **boundary conditions** of the model need to be defined. For instance, if one is interested in determining the degree of hypoxia in a volume

of tissue as a function of oxygen transport to and from the cells within that volume, the boundary condition, i.e., the flux of oxygen into the tissue from surrounding tissues, needs to be specified. If, on the other hand, the presence of injury or disease causes the control volume to become disconnected functionally from its surrounding tissue, then a sealed boundary condition with a constant zero or low flux may be more appropriate. The mass balance of oxygen within the model will be significantly affected by which boundary condition is chosen. In the studies at hand, we defined a stiffness and permeability of the material at all edges (boundaries). To model along bone (Fig 10.7), we defined the endosteum, i.e., the boundary between the cortex and the medullary cavity, as material that exhibits low stiffness but high permeability. This definition reflects the high degree of vascularization and permeability of the endosteum, but does not significantly reflect the structural strength of bone. In contrast, the bone cortex contributes significantly to the structural strength and stiffness of bone, but is less permeable than the soft endosteal tissue, because it is made up of relatively impermeable mineralized matrix. Finally, the periosteum or outer surface of the bone was assumed to exhibit both low stiffness and permeability. A parametric study was carried out to determine the degree of influence that each of these variables has on the flow field within the bone cortex.

Interestingly, it was shown that variation in periosteal permeability exerts the greatest influence on pore pressure distribution, which drives flow within the cortex (Fig. 10.7). This was particularly surprising, given that the periosteum is often assumed to be a “sealed surface” in modeling bone as a poroelastic material. [12, 26].

Four-point bending loads were applied to the model (Fig. 10.6D), with the loading conditions the same as those applied in vivo. Using the equations of poroelasticity [4] embedded in the finite element program, we calculated pressure gradients that are shown in Fig. 10.6E. Each cross section of the tibia (in Fig. 10.6E) was then depicted with one aspect under compression and one under tension, with the neutral axis in between (Fig. 10.6F).

We then calculated mass transport with the aid of the heat transfer package of the finite element software. Mass and heat transport are governed by the same equations, provided inertial terms can be neglected, as here. This calculation led to the magnitudes (Fig. 10.9A) and directions for every velocity vector at every element in the model. We had expected that fluid would be squeezed out of segments under compression and taken up by segments under tension. This was not the case in our original model (Fig. 10.9B) and led us to examine critically the definition of the material parameters in the new model (see below). To calculate mass

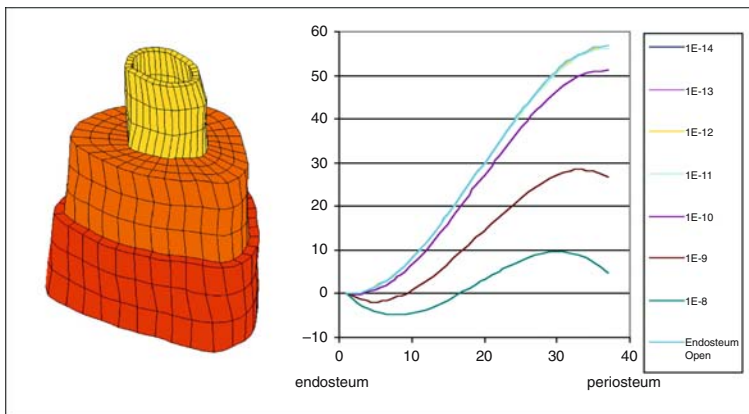


Figure 10.7. Effect of boundary conditions on the development of pore pressure in the cortex. The finite element mesh is divided into three concentric sections to define independently material properties of the endosteum (yellow, sheath closest to the medullary cavity, low stiffness and high permeability), the cortex (orange, high stiffness and medium permeability), and the periosteum (red, outer sheath, low stiffness, permeability varied). The pore pressure (kPa, y-axis) in the cortex between the surface closest to the endosteum and periosteum, respectively, is plotted as a function of periosteal sheath permeability (colored lines represent permeability, as defined in the sidebar). Reprinted from *Journal of Theoretical Biology*, Volume 220, R. Steck, P. Niederer, and M.L. Knothe Tate, “A finite element analysis for the prediction of load-induced fluid flow and mechanochemical transduction in bone,” p. 252, with permission from Elsevier.

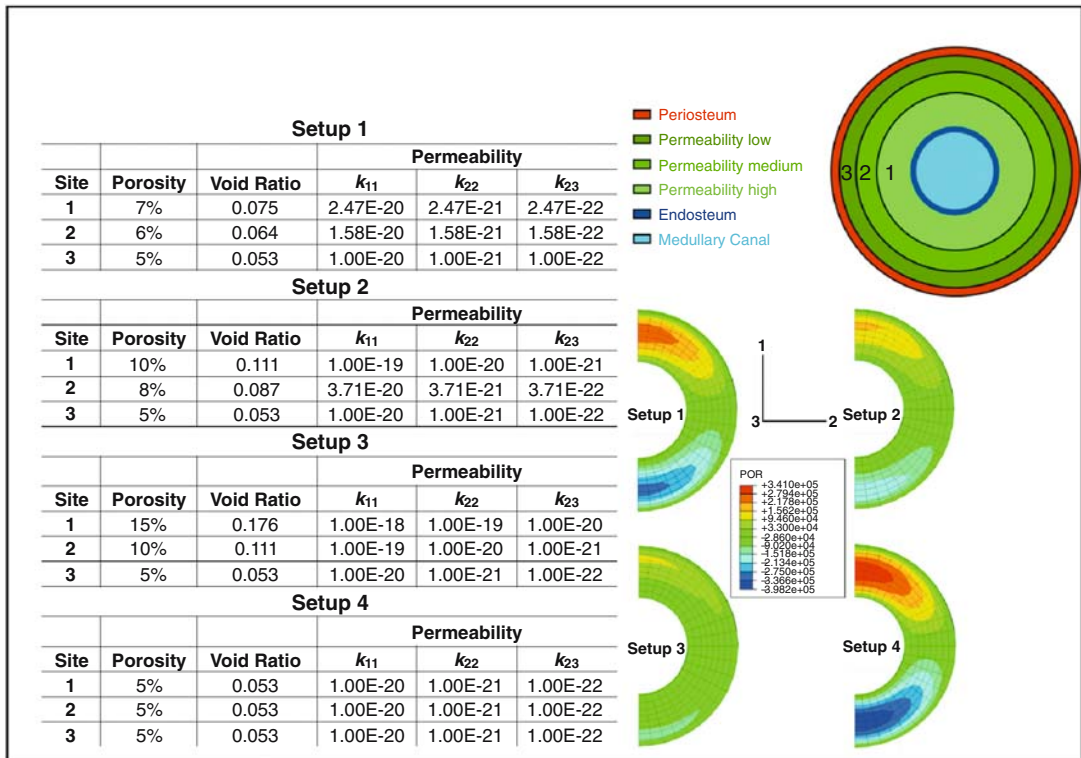


Figure 10.8. Parametric model exploring relationships between fluid velocity magnitudes, directions, resulting tracer concentrations, and adaptation.

transport, a diffusion constant for our molecule of interest; fluid velocities were calculated in the first step of the model and tracer concentrations were calculated as a function of location and time with the aid of the heat transfer equations, which reduce to the **general diffusion convection equation**

$$\frac{\partial C}{\partial t} = \frac{\partial}{\partial x_i} \left(k_i \frac{\partial C}{\partial x_i} - u_i C \right) + Q - KC$$

where $C(x_i, t)$ is the concentration (dependent variable), x_i is the index form for cartesian coordinates, t is the time, k_i are the diffusion coefficients, u_i are the components of the velocity vectors calculated in the first step, Q is the source or sink coefficient (positive for source and negative for sink), and K is the reaction rate for the molecule or chemical species of interest. Owing to the extremely slow flow rates that prevail in bone, acceleration (or inertial) effects can be neglected. Thus, for the two-dimensional case, this equation can be written in the following form, where u and v are the location-dependent components of the average velocity vector:

$$\frac{\partial C}{\partial t} + u \frac{\partial C}{\partial x} + v \frac{\partial C}{\partial y} - \frac{\partial}{\partial x} \left[k_x \frac{\partial C}{\partial x} \right] - \frac{\partial}{\partial y} \left[k_y \frac{\partial C}{\partial y} \right] - Q + KC = 0$$

When we calculate molecular tracer concentration across the tibia cortex, the areas of highest concentration correspond to the areas of lowest fluid velocity. This makes sense when one considers that the molecules will dwell longest in areas of low flow and will be transported rapidly through areas of high flow. Interestingly, the areas of highest adaptation in response to the four-point bending loads applied to in vivo models (Fig. 10.9D) co-localized better with those areas with the highest molecular concentrations and the lowest flow velocities [12]. This at first was puzzling, inasmuch as, according to the prevailing mechano-transduction hypotheses of the time, increasing shear stress through increasing flow velocity should have exerted a dominant effect, analogous to the influence of flow on endothelial cells in blood vessels. However, as stated above,

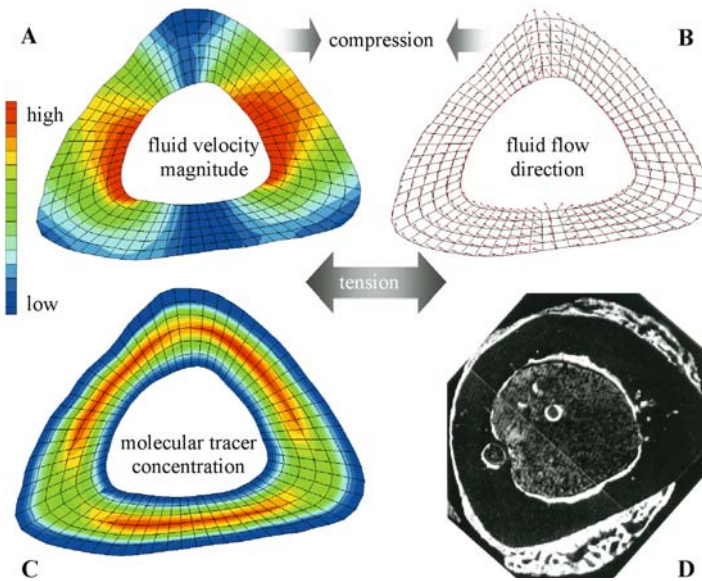


Figure 10.9. Areas of endosteal bone apposition in the four-point bending model of the rat tibia (D) correspond to areas of increased molecular tracer concentration (C) rather than areas of highest fluid velocity magnitudes (A) or specific fluid flow directions (B). Fig. 10.9A–C reprinted from *Journal of Theoretical Biology*, Volume 2003, R. Steck, P. Niederer, and M. L. Knothe Tate, A finite element analysis for the prediction of load-induced fluid flow and mechanochemical transduction, p. 254 (Fig. 10.9B), p. 255 (Fig. 10.9A and C), 2003, with permission from Elsevier. Fig. 10.9D reprinted with the permission of Charles Turner.

areas of endosteal bone apposition colocalized with areas exposed to higher concentrations of molecular tracer and not to areas of high fluid velocity magnitudes or specific fluid flow directions.

The power of computational modeling to elucidate biological systems is illustrated by a parametric study evaluating how definitions of site-specific material properties may influence model predictions (Fig. 10.8). Because a reliable experimental method has only recently been reported [5], the value of predictive modeling becomes compelling: using predictive models, we can determine which system parameters influence relevant biological effects. This, in turn, helps set priorities in planning experimental studies. One parametric model (Fig. 10.8) accounted for concentric layers of bone that show differences in porosity, void ratio, and permeability in three dimensions. Histological examination provided the rationale for this model as follows: in cross section, rat cortical bone exhibits “zones” or concentric layers that form as the bone grows and that show marked differences in the number of vascular canals and cells and in matrix density. We hypothesized that these differences would influence the distribution of pore pressures in the cross section and thereby influence transport through the bone. When parameters were varied by orders of magnitude and the corresponding pore pressures across the model sections were calculated, obvious differences in pore pressure distribu-

tions that depend on site-specific material definitions became apparent. This simulation guided future studies along two paths, first, there was a need for better definition of material parameters in our models, i.e., the need to make them also site-specific; and second, the poroelastic approach in which the whole cross-section was treated as a continuum needed to be readdressed. Our solution was to build a discrete model of bone at the tissue level to define locally relevant effective permeabilities that could later be implemented in the continuum model.

10.7 Tissue to Cell to Molecular Scale

Changes in local and tissue-level permeability influence the transport of nutrients and waste products to and from the osteocytes, as well as the transport of signaling molecules throughout the bone cell network. These changes in permeability are caused in part by changes in the pericellular transport network that result from aging and disease. Due to the inherent limitations of the continuum approach, and because our goal was to determine site-specific permeabilities as input parameters for an organ-tissue-level continuum model, we looked for an alternative approach in building discrete models that were virtual representations of

bone at three organizational levels: tissue, cell, and molecule. Stochastic models lend themselves to the study of effects of structural and compositional changes on the flow of interstitial fluid through the pericellular network. We applied this approach, which is used extensively in chemical engineering [15], to develop a stochastic network model to simulate flow through the pericellular network and through the matrix microporosity, and to determine the influence of decreasing osteocyte density on cortical bone permeability [24].

Network modeling involves two steps. First, the random network of nodes and connecting bonds is constructed for optimal representation of the structure to be simulated, in this case the cellular network of bone (Fig. 10.10A and B). Second, the flow through this network is calculated. Both steps are repeated several times until statistical significance is achieved. In the first step, a three-dimensional, cubic-lattice network model, with the dimensions $L \times L \times L$ ($L=15$), is developed according to methods described by Meyers and Liapis [15]; this simulates the properties of the matrix microporosity. Two different bond diameters, representing the pores between the apatite crystals and the pores between the collagen fibers, respectively, are distributed randomly with defined probabilities across the network. This maintains the overall porosity of the matrix. Next, osteocytes are distributed randomly across the nodes of the network. For every osteocyte, the distance to the neighboring osteocytes is determined. If the distance is smaller than a predefined threshold value, the osteocytes are connected by a canaliculus. Finally, since the network represents the tissue and is not an isolated entity, **periodic boundary conditions** are implemented for the microporosity bonds and the canaliculi (Fig. 10.10B and C). In the second step, the actual flow through the network is calculated. The driving force for this flow is a pressure gradient $p = p_{in} - p_{out}$ between the upper and the lower surfaces of the network. Therefore, all nodes on these surfaces are assigned either p_{in} or p_{out} . The flow rate, Q_{ij} through the bond between two nodes can be calculated as a function of the pressure gradient between the two nodes:

$$Q_{ij} = \frac{(p_i - p_j)d^3}{\left(\left(\frac{128l}{\pi d} + 24\right)\mu\right)}$$

where d is the bond diameter, l is the distance between the two nodes, and μ is the fluid viscosity [15]. The pressure at each node is calculated by solving a system of linear equations for the flow balance at each node. When the pressure at each node is known, the flow through the entire network can be calculated, κ , and, by using Darcy's law, the permeability of the network can be determined:

$$\kappa = \frac{Q_{tot}}{\Delta p}$$

In order to demonstrate the effect of osteocyte density on tissue permeability, we utilized data that quantify the change in osteocyte density in trabecular bone of patients 30 to 60 years old [20, 21]. The permeability is calculated as a mean value from the outcome of 20 calculations of the model for every osteocyte density (Fig. 10.10D). Whereas the osteocyte density is assumed to vary almost linearly [20, 21], the loss in permeability must be approximated with a power law ($R^2 = 0.98$).

These calculations illustrate the profound effect of declining osteocyte density on tissue permeability. The data predict that a 5% decrease in osteocyte density between the ages of 30 and 40 years will decrease bone permeability by almost 50%. Such a reduction is likely to have a marked effect on transport to and from bone cells.

On the basis of microscopic observations, a logical next step in model development is to determine the influence of osteocyte connectivity on tissue permeability. Osteocytes in close proximity to each other are typically connected by canaliculi that decrease in number with increasing distance from the blood supply; they also decrease in the presence of bone disease. Furthermore, by taking into account the preferred spatial orientation of the lacuno-canalicular network, it is possible to detect anisotropic differences in the permeability of bone tissue, which will be important for the development of more accurate, continuum-level finite element models. Finally, by excluding pores that are too small to allow the passage of a given molecule, we have been able to simulate the molecular sieving properties of bone tissue in preliminary studies. Our discrete models were designed to bridge the level between tissue and cell, but also to bridge to the molecular level. This approach is therefore useful to examine the transport of specific

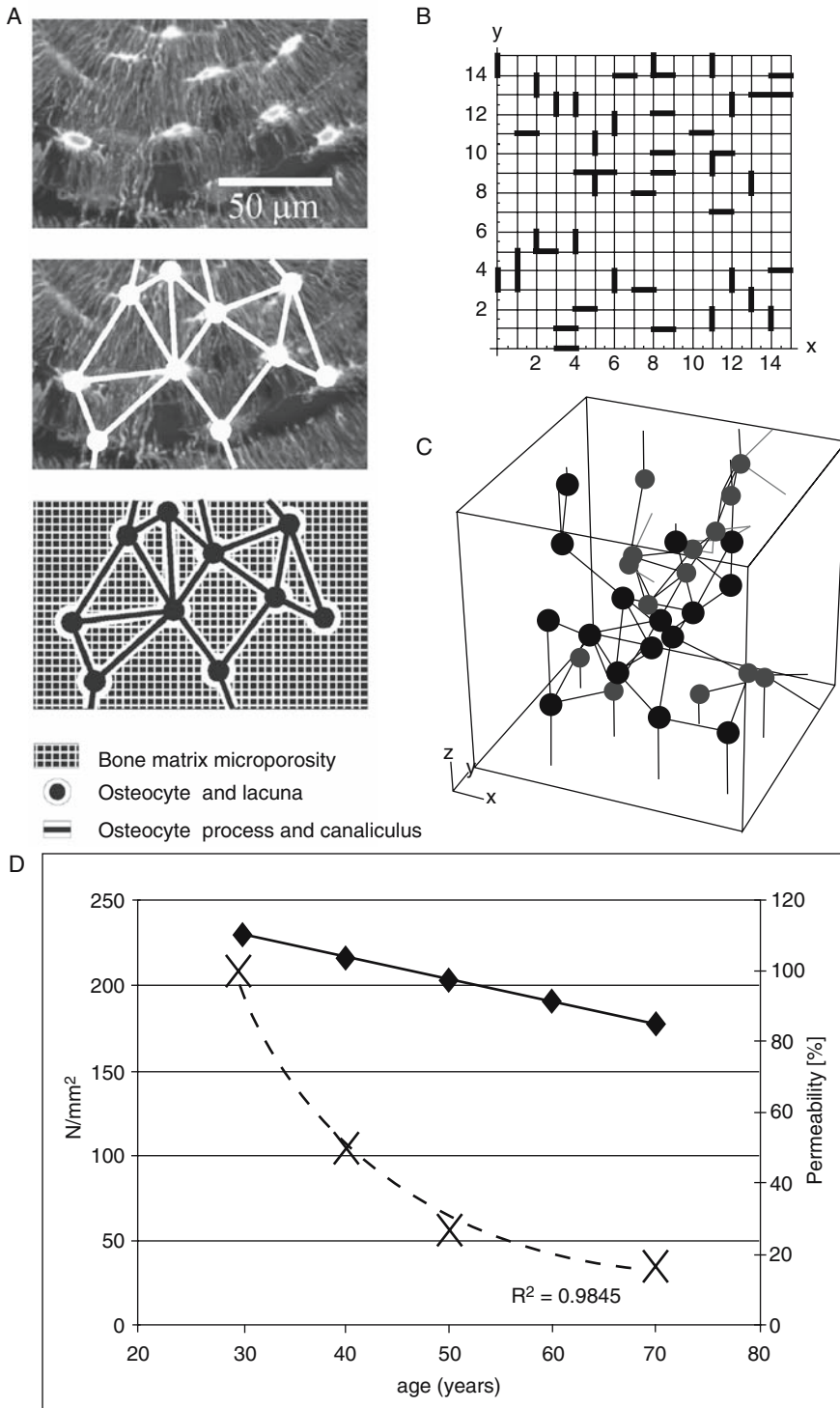


Figure 10.10. A stochastic network model (A, B, C) is built to represent the exact conformation and organization of the pericellular network, including the cells and their processes, as well as matrix microporosity (A). (D) Based on published data [19, 20] of osteocyte number (N) decline with age (diamonds), a profound concomitant decrease in tissue permeability (x's) is predicted using stochastic network models. Adapted from Steck R, Knothe Tate ML (2005) In Silico Stochastic Network Models that Emulate the Molecular Sieving Characteristics of Bone, *Annals of Biomedical Engineering*, 33(1): 87–94, used with permission from Springer.

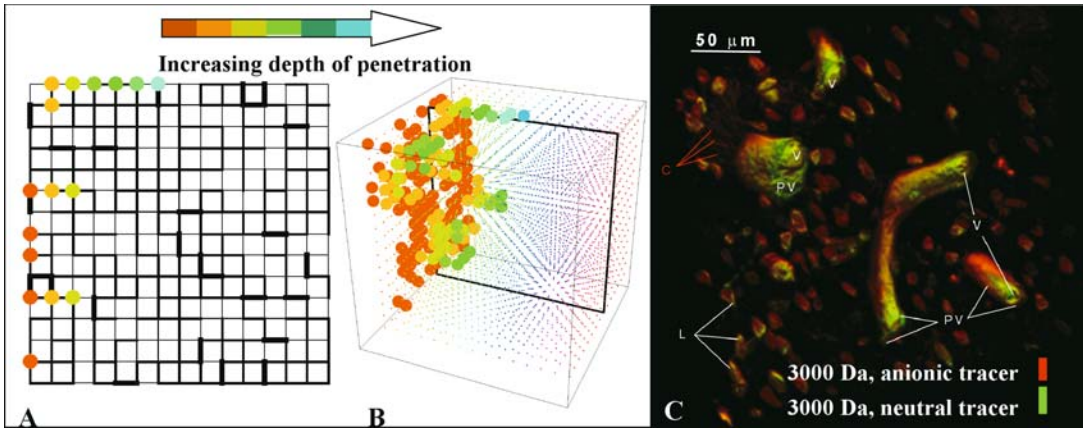


Figure 10.11. Stochastic network modeling (A, B) as a means to study delivery of drugs and molecular agents in actual microvolumes of bone (C). Fig. 10.11C reprinted from *Biorheology*, Volume 40, A.E. Tami, M. B. Schaffler and M. L. Knothe Tate, Probing the tissue to subcellular level structure underlying bone's molecular sieving function, p. 586, 2003, with permission from IOS Press.

molecules through the pericellular network within a defined tissue volume (Fig. 10.11). The model predicts the depth of penetration of specific molecules, and the predictions can be validated experimentally with the aid of fluorescently tagged molecules. The predictions apply to the perivascular space (PV, Fig. 10.11), the lacunar pore (L), and canaliculi (C) and can be validated experimentally in scaled-up models that are produced by stereolithographic methods.

10.8 Cell to Subcellular Scale

Yet another modeling approach lends itself to study of the mechanobiological effects of solid and fluid interactions in bone. Specific computational fluid dynamics (CFD) programs have been developed to study mechanics and transport in nano- and microelectromechanical systems. We utilized such a program to develop a computational model of an osteocyte in situ to understand the mechanical milieu of the cell and the role of fluid flow in mechanotransduction from the system as a whole to the cellular level. Fluid flow was explored at the length scale of the cell by developing a model of the fluid space around an osteocyte (Fig. 10.12). Flow through the microporosity was not

included in initial models. The CFD program was run to calculate the pressure gradient, fluid velocity, and maximum shear and radial stresses imparted to the cell by the fluid (Fig. 10.12). The model predicted that osteocytes are subjected primarily to sustained hydrodynamic pressure and low stresses, whereas cellular processes are subjected primarily to shear gradients [1]. Increasing the number of canaliculi in the virtual model had a minimal effect on the magnitudes of pressure and stress. Because these effects cannot currently be measured at the cellular level, a computational model becomes essential for engineering design, as in the development of scaffolds, where cell recruitment, migration, and adhesion are essential.

Obviously it is important to check the validity of the assumptions that have gone into model construction. Since the CFD program uses the Navier-Stokes equations as the governing equations for flow field calculations, the validity of the **continuum assumption** underlying the Navier-Stokes equations was tested to ensure that the approach was appropriate at the length scale of our system. Validation studies have shown that the simulation is appropriate to lengths of approximately 10 nm, a length that is just below the minimum postulated dimension of the annular flow channel that surrounds the osteocytes [1].

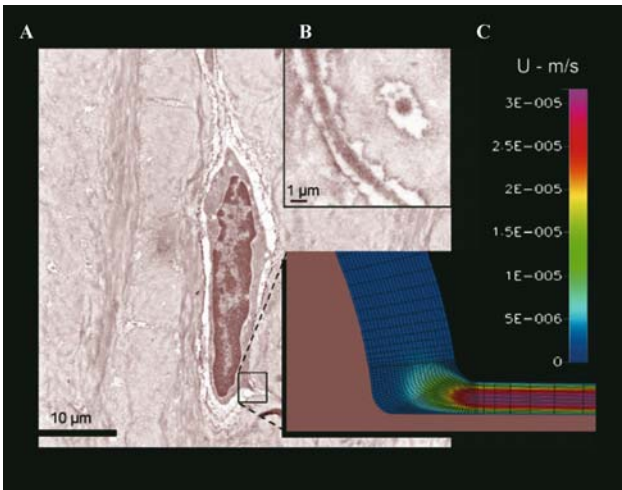


Figure 10.12. Transmitted electron micrographs of an osteocyte. Osteocyte (A) with inset showing osteocyte process in the plane and perpendicular to the plane of the micrograph, respectively; a computational fluid dynamics model of a portion of the osteocyte and its process predicts the fluid velocity magnitudes within the pericellular space. Reprinted from *Annals of Biomedical Engineering*, Volume 33, E. J. Anderson, S. Kaliyamoorthy, J. I. D. Alexander, and M. L. Knothe Tate, “Nano-microscale models of periosteocytic flow show differences in stresses imparted to cell body and processes,” p. 54 and cover image, 2005, with permission from Springer.

10.9 Design Approaches: The Tissue Engineer’s Computational Toolbox

The previous sections addressed variations in length scale as they affect model building at the level of the whole organ, the tissue, the cell, and the molecule. Also discussed was whether to approximate the system as a **continuum** or to consider its structure **discrete** (Table 1).

Although progress has been made in the field of tissue engineering, significant challenges remain in the regeneration and repair of bone, a tissue that serves mostly structural and mechanical functions. A major stumbling block has been the lack of understanding of the mechanisms of transport to and between bone cells. The importance of fluid flow for the promotion of cell viability and tissue health has been described [14, 16] in the earlier portions of this chapter. The following case study illustrates one example in which computational modeling can be used to optimize engineered tissue design.

10.10 Case Study: Design Optimization of a Tissue-Engineering Scaffold

The case study has used a scaffold designed by Dr. Lorna Gibson (MIT) and kindly provided by Dr. David Dean, in collaboration with Dr.

Antonio Mikos. The scaffold is a prototype developed with stereolithography and made of poly(propylene fumarate) (PPF), a photopolymerizable, biodegradable resin. The scaffold is a three-dimensional, layered cylinder with nine circular and four semicircular channels in the longitudinal direction (Fig. 10.13A and B); all channels are connected through seven transverse rectangular channels. Scaffold geometries are created using a solid modeling program (Pro/Engineer, PTC) and then fabricated from poly(propylene fumarate), PPF, with the aid of a stereolithographic, rapid prototyping machine (Viper si2TM, 3D Systems, Valencia, CA). By using μ CT imaging methods (Scanco, Bassersdorf, Switzerland), actual geometries for the prototypes (Fig. 10.13B) can be compared with the target geometries. To predict flow through the target design scaffold and through actual rapid prototyped scaffolds, computational fluid dynamics methods were applied analogous to those outlined in the previous section.

First, a fluid mesh is created and fluid flow is calculated by using a CFD software package (CFD-ACE, CFDRC, Huntsville, AL). In these studies, we first estimate the effects of nonconformance with specifications, i.e., the variance between the target and the actual geometries, by reducing iteratively (from 0% to 100% in 25% increments) the through-channel diameters in the scaffold. Flow is induced by a pressure gradient for a fluid medium idealized as water (density = 1000 kg/m^3 , viscosity = 0.001 kg/ms). On the basis of the mass flow rate calculated through the fluid mesh of each computational scaffold, permeability is determined by Darcy’s law,

$$k = \frac{\dot{m}\mu L}{A_{cs}\rho\Delta P}$$

where k is permeability (m^2), \dot{m} is mass flow rate, μ is fluid viscosity, L is scaffold length, A_{cs} is cross-sectional area, ρ is fluid density, and ΔP is the applied pressure gradient. Permeability in the longitudinal direction is calculated in this way and validated experimentally by using the same mass flow rate (Fig. 10.13C) [2].

This preliminary study demonstrates the potential of using nano-micro fluid dynamics to predict and optimize scaffold performance parameters, including fluid flow and permeability, prior to scaffold manufacture [2]. Interestingly, several rapid prototyped SLA scaffolds were shown to be impermeable on the basis of μ CT and experimental measurements; this was due to lack of continuity in the scaffold through-channels. Had we had our predictive model and equations prior to rapid prototyping of the pilot scaffolds, we could have optimized our design for function prior to the prototyping phase.

In a further step, we have used our model to predict the mechanobiological milieu of cells seeded on the scaffold. For this purpose, we again employ CFD to simulate fluid flow through a tissue-engineered scaffold based on Navier-Stokes equations for steady flow induced

by a pressure gradient. Flow is simulated in the longitudinal direction of the cylindrical scaffold, where the top and bottom of the cylinder are set as the inlet and outlet, respectively (Fig. 10.14A–E). **Boundary conditions** are defined in such a way that the rounded sides of the scaffold are sealed, restricting flow from entering or leaving in the transverse direction. The perfusate medium is treated as if it were water. A pressure gradient of 100 Pa is applied along the length of the scaffold, even though the relationship between fluid velocities applies to a wide range of pressure gradients. When flow is simulated in the longitudinal direction (top to bottom, Fig. 10.14C), differences in longitudinal velocity between the through-channels (v , Fig. 10.14A) and the alternating transverse fluid layers (w , Fig. 10.14B) are observed. In the through-channel geometry, velocity profiles were similar to parabolic pipe flow regimes (Poiseuille flow). When the through-channels enter the transverse layers, the profiles are similar to jet-flow expansion. Owing to the increase in the volume of the transverse layer that is due to jet flow expansion, an order-of-magnitude difference was found between through-channel and transverse layer velocities.

From the perspective of a cell that is attached to the walls of the channels, shear stresses

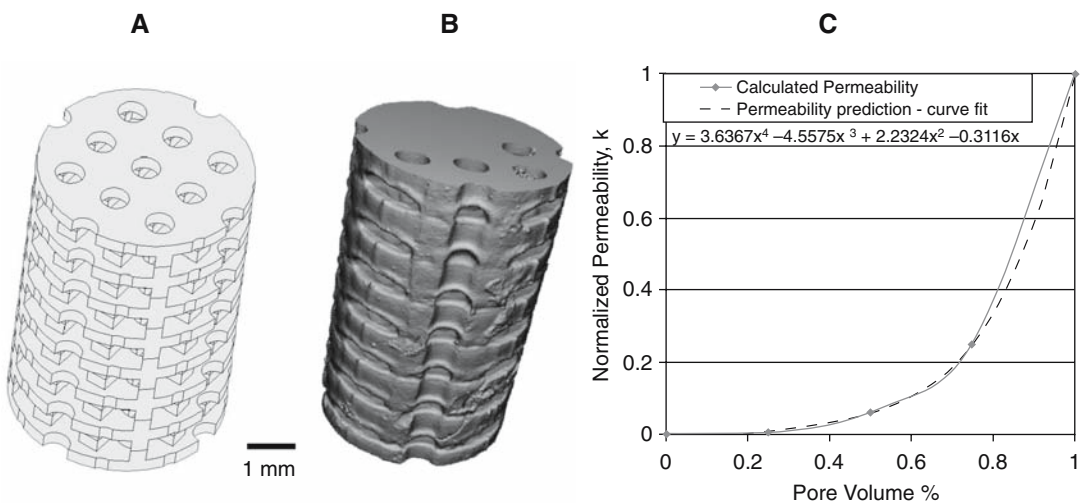


Figure 10.13. Comparison of scaffold parameters. (A) Computer-aided design (CAD) drawing of target scaffold geometry; (B) microcomputer tomographic (μ CT) image of actual manufactured prototype geometry; (C) predicted permeability (k) of scaffold. Adapted from [2].

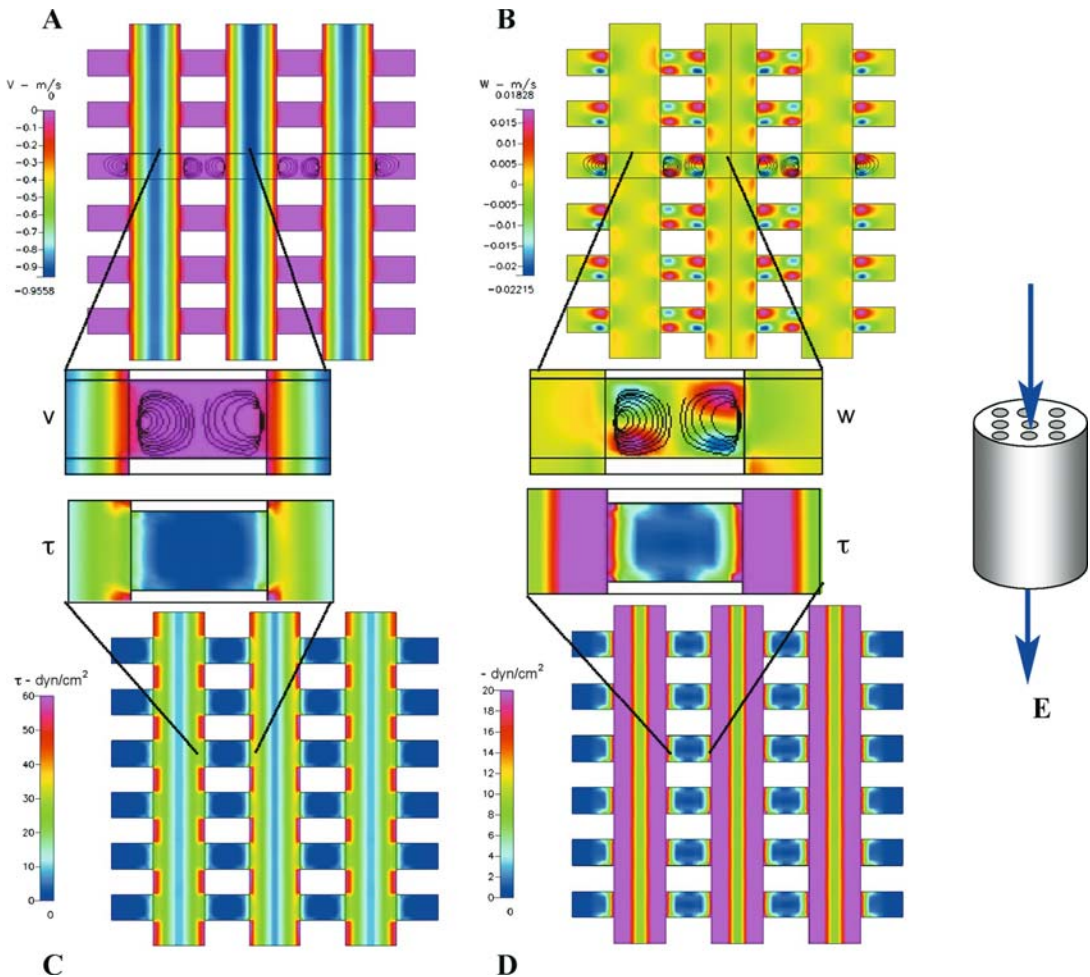


Figure 10.14. Predictive computational model of flow through a tissue-engineering scaffold. (A) Flow (v) in longitudinal direction with close-up of streamlines in inset. (B) Flow (w) in transverse direction, with close-up in inset. (C and D) Shear stresses (t) in the same area of the scaffold. (E) Schematic diagram showing flow direction through the cylindrical scaffold, whereby the sides of the cylinder are sealed. Adapted from [2].

differ markedly between the through-channels and the transverse layers as well (Fig. 10.14C and D). Wall shear stress is calculated from the laminar viscosity and the wall strain rate, determined through the solutions of Navier-Stokes equations within the scaffold

$$\tau_w = \mu\gamma$$

where τ is the shear stress at the wall, μ is the fluid viscosity, and γ is the strain rate determined from the second invariant of the stress tensor. The high-flow environment of the through-channels produces high shearing stresses along the longitudinal walls. In con-

trast, the low-velocity transverse layers provide low-level shear stresses that promote cell adhesion, as well as mechanical stimuli conducive to osteoblastic differentiation.

10.11 Epilogue

We have addressed the two goals of the chapter:

- Describing the strengths of computational modeling approaches, when used in tandem with experimental approaches, to unravel the

most enigmatic research questions of bone biology; and

- Outlining the process of rational tissue design and optimization by using virtual in silico models to approach the problem at multiple length and time scales.

At the risk of exhausting the reader, the only thing to add is this imperative: “Go forth, find a collaborator, and model!”

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