## 500 BROOCHES



Inspiring Adornments for the Body

### 500 BROOCHES

Brooches have adorned the clothing of men and women since they were first used to pin together cloaks or togas. Over time they evolved from merely functional objects to items of incredible beauty and distinction. The 500 brooches in this collection are the culmination of thousands of years of jewelry making. Some of the



pieces reflect back to historical times, others push the boundaries of convention. All represent current trends in contemporary jewelry design as realized by many of the finest artists from around the world.

This wearable art form provides a dynamic structure on which jewelers can unleash their creativity and craftsmanship. The interpretations of some of the most influential artists in the field, including Giovanni Corvaja, Robert Ebendorf, and Otto Künzli, are included as are a number of statements from artists about their craft. "Brooches are like poetry: personal observations, often subtle and emotional," says Carol Webb of her *Valerian Pin*. Bruce Metcalf states that his forms, such as *Sproing*, are intended simply "to become the center of attention when they are worn, and thus to make their wearers feel exceptional."

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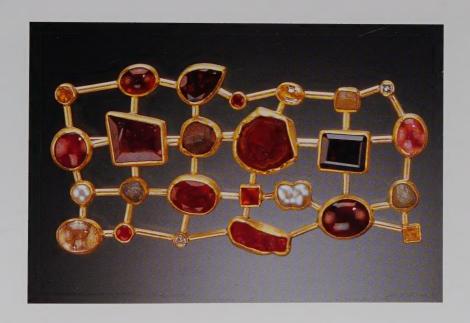
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# 500 BROOCHES

Inspiring Adornments for the Body





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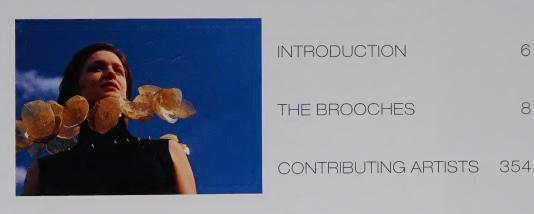
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TODD REED

AMORPHIC DIAMOND CLUSTER #1, 2003

Alessia Semeraro Jazz Band #2, 2002

GIOVANNI CORVAJA BROOCH, 2000

#### INTRODUCTION

t's a good bet that the first humans to wear clothes soon thought of pinning the garments together. Brooches, simple and noble, have adorned the clothing of men and women ever since. They have been both formal and narrative, spare and ornate, made of diamonds, iron, or diamonds and iron—probably every technique and material ever embraced by jewelers.

A thousand or more years ago, when pins held cloaks or togas together, the decorative *brooch* was more ornamental than the merely functional *pin*. Today we hardly distinguish between pins and brooches, except to elevate a pin by calling it a brooch. In cold climates such as Scandinavia and the mountains of central Asia, brooches evolved into large and elaborate objects representing the wearer's personal wealth.

Historical techniques, materials, and ancient themes keep coming back, or perhaps they never left. Roman soldiers arriving in the British Isles found Celtic warriors using champlevé enamel. Etruscan gold granulation disappeared for centuries, to reappear in the Renaissance. Carved gemstones, chasing and repoussé, ancient methods of creating a rich relief in metal using punches front and back, and lost-wax casting, known in Egypt and Africa, are still part of the jeweler's vocabulary. The cameo pin, Victorian hatpin, Chinese hairpin, Saxon ring brooch or gold circle pin, the Roman fibula, Anglo-Saxon, Viking, or Celtic disk brooch—all are remembered in this collection of 500 remarkable brooches.

What's new is the kind of commentary or narrative that characterizes the post-modern sensibility. Of course, in jewelry making it's not new to borrow or to copy motifs and themes. What seems a sign of the times is the kind of conscious reference to the *idea* of jewelry, specifically, the *idea* of the brooch. Some of the selected artists have taken a very straightforward, even conventional approach to adornment, while others have taken a leap to explore the boundaries of "broochness." There are moments of grace and flights of humor. Some artists may seem to go too far, others not quite far enough. Some are shocking in their subject matter, others in their elegance or simplicity, still others in their technical virtuosity.

Every age has its emblems and themes. Since the 1960s the use of so-called "alternative" materials has resulted in an irreverent and often playful art form. Such entries serve as markers of a given time, for they do not always maintain their pungency over time. Yet they stand as reminders of what was on people's minds, a snapshot of the times. The current

political theater is always evident, and this year was no exception. There were references to war and lots of Masonic and scouting badges. Personal, political, or social narrative brought the body image to the body. Jung-Hoo Kim's standing figures are contemplative, while Keith Lewis' chased and repousséd diver is more confrontational.

Enamel is enjoying a nice ascendancy at the moment, and in nontraditional ways. Backing off from fussy cloisonné, people are experimenting with throwing a skin of glass on a metal form. Surfaces range from a satiny finish hand-stoned under water to an under-fired, rough, "sugar" texture. Color made a big appearance, not only with enamel and gemstones, as is traditional, but with painted and lacquered wood, pigmented resin, balloons, plastic tags, fabric, paper, and of course, the ubiquitous found object. Sally Marsland made a strong statement using just black and white. And just when you think nothing new could be said with an aluminum soda can, Karin Seufert's cross adds another voice.

Though it seems obvious to say it, a jeweler's primary referent is the human body. We choose the brooch format because

WEARABILITY IS, TO PARAPHRASE MOZART, THE OBEDIENT HANDMAIDEN OF THE IDEA.

it is like a tiny canvas where ideas may be expressed. When I make a brooch I'm thinking about pinning it on a piece of clothing, not resting on skin, as a necklace might be. Like all jewelry design, weight and wearability are primary considerations. Occasionally, however, the concept takes over and wearability is, to paraphrase Mozart, the obedient handmaiden of the idea. In this international selection the viewer will see both concept and wearability. The *idea* of the brooch will occasionally take precedence over the actual brooch. Two good examples are Cathelijne Engelkes' stamps depicting the percentage of major elements present in the human body, and Monika Brugger's shirt, thread, and pin in a box. They have what I call "essential broochness," an object quality that distinguishes them from necklaces or rings.

Looking over the many submissions, I was reminded of how much creativity may be unleashed by setting limits. It is always thrilling to see an artist reach for the big idea, regardless of whether it can be pinned on a good black dress.

Marjorie Simon







PIERRE CAVALAN
VICTORIA CROSS MEDAL FOR A NEW
DAY, 2002–2003

Jung-Hoo Kim The Ox Game, 1997

Monika Brugger Sewn with Red Thread, 2003 y inspiration to use enamel in my work is a result of my desire to represent the essence of natural history images that intrigue me. I use colored enamels to adorn the metal as others might use gemstones. The color palate, variations, and combinations that are available to me with this media offer an endless supply to satisfy my method of expression.

— DAVID C. FREDA



#### DAVID C. FREDA

FIREBIRD, 2003

8.3 x 2.5 x 2.5 cm

24-KARAT YELLOW GOLD, 18-KARAT YELLOW GOLD, 14-KARAT YELLOW GOLD, FINE SILVER, ENAMEL, PEARL; HOLLOW-CORE CAST, HAMMER TEXTURED, GRANULATED

Photo by Erica and Harold Van Pelt

Collection of Susan Beech



JANIS KERMAN

Вкоосн, 2002

11.4 x 1.9 cm

STERLING SILVER, 18-KARAT GOLD, MOTHER-OF-PEARL, PERIDOT

Photo by artist

HEATHER WHITE

STUDY OF IMPERFECTION #4, 2002
6.4 x 2.5 x 1.3 cm
18-karat gold, ettringite;
Lost wax cast, fabricated
Photo by Dean Powell



The series of brooches entitled Study of Imperfection makes use of mapping.

I begin each piece with a colored gemstone or mineral in the rough. I then observe the crystalline structure of each to create mirroring shapes in wax that I cast into gold. The stones and minerals appear as they are found in nature, wonderfully flawed. So it is the material of value, the gold, that traces the shape of each imperfect gemstone. By assembling all of the pieces together, the result is a journey of observation, the stone or mineral as the guide to unconventional beauty.

— HEATHER WHITE



#### NANCY MICHEL

Untitled, 2002
5.1 x 3.8 x 0.8 cm
Aquamarine crystals, sapphire,
18-karat gold, 22-karat gold,
24-karat gold;
Constructed, repoussé
Photo by Dean Powell



#### SEUNG-HEA LEE

BROOCHES, 2001

LEFT, 6.2 x 4.8 x 1 cm;

RIGHT, 4.8 x 4.8 x 1 cm

SILVER, 18-KARAT GOLD;

FOLDED, FABRICATED

Photo by Mark Johnston



#### LISA GRALNICK

THREE BROOCHES, 2002
1.9 x 7 to 8.3 cm in diameter
18-karat gold; fabricated
Photo by artist

ver the past several years, I have completed a group of brooches in thin-gauge gold sheet by employing a direct method of fabrication reminiscent of the paper models that are often precursors to works in metal.

The pieces examine structure as I understand it in music—as a closed and rigid system that implodes from within, capable of disintegrating into a distinct temporality that is at once an irreproducible expressive phenomenon and a rational mathematical proof.

— LISA GRALNICK



#### CASTELLO HANSEN

UNTITLED, 2003 4.7 x 4.7 x 2.2 cm

CIBATOOL®, GOLD LEAF, LACQUER, 18–KARAT GOLD, SILVER;
TURNED, PRESSED, FORGED, SOLDERED, PAINTED, OXIDIZED

Photo by artist



#### MARCIA A. MACDONALD

LEFT TO RIGHT: USE THE INTERNAL

ANTENNAE, STAND UP FOR WHAT YOU

BELIEVE IN, HOLLOW VICTORIES, 2003

EACH, 17.8 x 3.8 x 1.6 CM

WOOD, PAINT, STERLING SILVER, EGGSHELL,

THERMOPLASTIC, MICA; CARVED

Photo by Hap Sakwa





The Grey Lady with the Chicken Legs, 2004 9.5 x 5.5 x 2.5 cm

Textile, Rubber, Hematite, Store-Bought Toy;

Crocheted, Knitted

Photo by Eddo Hartmann



#### BARBARA SEIDENATH

SULPHUR, 2001
4 x 3.7 x 0.6 CM
ENAMEL, STERLING SILVER
Photo by Marty Doyle
Courtesy of Sienna Gallery,
Lenox Massachusetts



#### SHELLEY NORTON

Untitled, 2001  $15 \times 10 \times 10 \text{ cm}$  Monofilament, beads, sequins, plastic bottle top, sterling silver; woven Photo by John Collie

#### CYNTHIA TOOPS

Moss, 2004  $3.2 \times 10.8 \times 1.3$  cm Polymer clay, steel Photo by Roger Schreiber

have been using polymer clay threads in my micro-mosaic work for many years, and decided to experiment with embedding it vertically instead of horizontally. — CYNTHIA TOOPS





#### BRIDGET CATCHPOLE

PRICKLE, 2002

1.9 x 8.3 x 1.3 cm

Sterling silver, synthetic bristles; constructed

Photo by Anthony McLean



SUSAN KASSON SLOAN

PINK BROOCH, 2002  $11.4 \times 6.4 \times 3.2 \text{ CM}$ EPOXY RESIN, PIGMENTS Photo by Ralph Gabriner



REBECCA HANNON

Anemone Pin, 2003  $3.8 \times 3.8 \times 3.2$  cm Silver, plastic; fabricated, riveted Photo by artist



#### VICKI MASON

CIRCUMCHROMA, 2003

3.8 x 3.8 x 1.8 cm

PVC SHEET, STERLING SILVER; DYED, COILED

Photo by Grant Hancock



#### NANCY BONNEMA

BAMBOO BROOCH, 2003
3.8 x 2.5 x 15.2 cm
ENAMEL, COPPER,
STERLING SILVER;
RISO SCREENED
Photos by Doug Yaple



#### ELEANOR MOTY

OPAL BROOCH, 2002

8.3 x 2.2 x 0.6 cm

STERLING SILVER, 22-KARAT GOLD,

18-KARAT GOLD, PEARL STEM, OPAL,

LABRADORITE; FABRICATED

Photo by artist



γ work reflects a quiet still life against
the backdrop of the dramatic splash of
fire emanating from the blacksmith's sledgehammer
hitting red-hot steel.

— NAMU CHO



NAMU CHO

Mirage 3-2, 2004
8.9 x 3.2 cm
Damascene, 22-karat gold, diamonds
Photo by Hap Sakwa



LILLY FITZGERALD

PIN, 2000 7.6  $\times$  1.9  $\times$  22-KARAT GOLD, AGATE; HAND-FABRICATED Photo by artist



#### SCOTT CORMIER

*THE TRAVELER #2*, 2002 4.4 x 7.6 x 0.1 cm

18-KARAT RED GOLD, LUCITE, OIL PAINT;

SCORED, FILED, SOLDERED

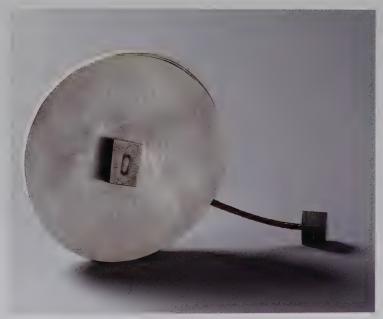
Photo by David Witbeck





ABRASHA

 $Hard\ Disk\ Brooch\ with\ Bezel,\ 1993$   $0.9\times6.5\ cm\ in\ diameter$  Recycled aluminum hard-disk platter, sterling silver, 18-karat gold, 24-karat gold, stainless steel; fabricated, riveted photos by artist





MYOUNG SUN LEE

PSYCHOLOGICAL DISTANCE 2, 2003

6 x 6 x 0.5 cm

SILVER

Photos by Myung-Wook Huh (Studio Munch)



#### DOROTHY HOGG MBE

RED CIRCLE BROOCH WHICH CASTS A SHADOW, 2000
1.5 x 10 cm in diameter
Sterling silver, 18-karat gold, felt; oxidized
Photo by Shannon Tofts

Collection of National Museums of Scotland



#### Jung-Hoo Kim

THE DROPS, 2003  $6.4 \times 7.6 \times 1.9$  CM STERLING SILVER, LAPIS LAZULI Photo by In-Shik Kim



#### ÅSA HALLDIN

Dandelion Dew, 2002

10 x 6 cm

SILVER; SOLDERED

Photo by Adrian Nordenborg



#### JULIE BLYFIELD

PRESSED LEAF AND SHADOW BROOCH SERIES, 2003

VARIOUS DIMENSIONS

STERLING SILVER; CHASED

Photo by Grant Hancock





**W**оок **К**он

 $Extinction, 2002 \\ Largest, 11 \times 7 \times 2 \text{ cm} \\ Bone, stainless steel, iron, sterling silver \\ Photos by Myung-Wook Huh (Studio Munch)$ 



#### BIBA SCHUTZ

Memories, 2000

4.4 x 7.6 x 1.3 cm

STERLING SILVER; CONSTRUCTED, OXIDIZED

Photo by Ron Boszko





#### SABINE STEINHÄUSLER

Schlaufenbroschen (Loop Brooches), 2003 Left, 3.7 x 4.1 x 1.3 cm; right, 6 x 7 x 1.1 cm Silver; oxidized Photos by Paul Müller



JAN YAGER

DANDELION BROOCH, 2001

12.7 x 12.7 x 0.6 CM

STERLING SILVER, AUTO GLASS

Photo by Jack Ramsdale



#### JOHN IVERSEN

LEAF PINS, 2000

Average, 10.2 x 6.4 x 0.1 cm

18-KARAT GOLD, STERLING SILVER;

CARVED, CAST, CONSTRUCTED, OXIDIZED

Photo by Kenji-Ishii





#### GIOVANNI CORVAJA

Вкоосн, 2000

6 x 6 x 1 cm

PLATINUM, FINE GOLD; GRANULATED

Photos by artist



# BELINDA NEWICK

A KIN (DETAIL), 2004

6.4 x 5.4 x 2 cm

FINE SILVER, STERLING SILVER; FLY-PRESS FORMED,

COMPUTER-ENGRAVED HANDWRITING

Photo by Grant Hancock



## GREGORÉ MORIN

KING OF THE SEA, 2000

8.5 x 4.5 x 1 cm

YELLOW SAPPHIRE, GARNETS, PEARLS, DIAMOND,

BLACK JADE, GOLD; HAND-FABRICATED

Photo by John Parrish



## CARMEN AMADOR

LA BUSQUEDA (THE SEARCH), 2000 5.5 x 6.7 x 1.5 cm SILVER, GOLD; CHASED, REPOUSSÉ Photo by artist



## REINA MIA BRILL

ODELIA, 2004

38.1 x 15.2 x 7.6 cm

EPOXY RESIN, WIRE, NICKEL;

MACHINE-KNITTED

Photo by artist





Monkey See, Monkey Do, 1998

12 x 3.2 x 2.8 cm

Sterling silver, brass, bronze,

24-karat gold leaf, synthetic rubies;

Fabricated, cast

Photo by artist



SARA WASHBUSH

MR. Suspicious, 2002
6.4 x 3.8 x 1.6 cm
Alloy, sterling silver,
GESSO, COLORED PENCIL;
CHASED, REPOUSSÉ, FABRICATED
Photo by artist



#### BERIT TEEÄÄR

ROSY, 2002 4 x 5 x 7 CM LATEX, WOOD, SILVER, GLASS BEADS; BEADED Photo by Mihkel Valdma



## DAVID BIELANDER

PEARL PIG, 2003  $7 \times 7 \times 7 \text{ CM}$  Freshwater pearls, 18-karat gold Photo by artist



2-13-03, 2003
8.9 x 5.7 x 5 CM
COPPER, PLASTIC DEER
Photo by Don Brazil



# KELLY BUNTIN JOHNSON

Photo by artist

Nuestra Señora de Guadalupe (Our Lady of Guadalupe), 1999  $10.2 \times 6.4 \times 0.6 \text{ cm}$  European glass seed beads, leather, medal; embroidered



## MARY FRISBEE JOHNSON

Medal for Exploration, 2003

12 x 5.1 x 1.3 cm

Sterling silver, found vintage
Lithographed tin, found sterling
Silver Charm, amethyst,

Medal Ribbon, Nickel Silver;

Fabricated, Riveted, etched

Photo by artist



# KEVIN GLENN CRANE

HAVE YOU SEEN THE ELEPHANT?, 2002
4.5 x 2.1 x 2 cm
18-KARAT YELLOW GOLD, STERLING
SILVER, MABE PEARL, MASTODON FOSSIL,
NATURAL DIAMOND, MOTHER-OF-PEARL,
BRIOLETTE-CUT SAPPHIRE
Photo by Doug Yaple



he Badge is a humorously critical brooch inspired by The Patriot

Act. It's a very fake badge trying quite hard to look real. In its

already tarnished copper, The Badge reveals the flaws of the act.

— KEN THIBADO

#### KEN THIBADO

The Badge, 2003  $6.4 \times 6.4 \times 1.3 \text{ cm}$  Diamonds, 14-karat gold, sterling silver, copper, brass, found objects; soldered, cold connected Photo by Robert Diamante

#### GISBERT STACH

 $PIN\ UP$ , 1998 9.5  $\times$  4.5  $\times$  0.5 cm Aluminum sign, condom, safety pin; Folded, sawed, riveted Photo by artist





## CATHELIJNE ENGELKES

Plated Postcard Cities, 2002 Brooches, 2 x 1 cm; display, 12.2 x 16.5 x 3.5 cm Postcards, box, silver, gold; plated Photo by Ted Noten

A special piece of the postcard is copied to scale and formed into a silver
or gold brooch. The brooches are attached to the postcard
fitting into the image and presented as a wearable souvenir.

— CATHELIJNE ENGELKES



REBECCA A. STRZELEC

WRITTEN BROOCH, 2003

13.1 x 11.4 x 11.9 cm

RAPID PROTOTYPE ABS PLASTIC,

MEDICAL ADHESIVE

Photo by Adam Vorlicek

he relationship between my brooches and the body is one of an echo. Through form-language and material choice, I reiterate the shape and surface of bone, muscle, and ligament. I wish to communicate a growth or an appendage that has developed from beneath the skin. While drawing inspiration from the female body, it is my intention to create hybrid organic forms that resist direct identification. Eliminating the traditional need of clothing as the attaching surface, I ask the viewer/wearer to see the brooch in the context of the naked female form. When worn, a dramatic tension is created as brooches are placed immediately on the skin, adhering and adapting to the surfaces of the body.

- REBECCA A. STRZELEC



hese egg-shaped brooches
were inspired by femininity,
fertility...fragility, strength.

— Уоко Ѕніміzu

#### YOKO SHIMIZU

EGGS, 2003

EACH, 5 X 4 X 4 CM

PAPER, RESIN, SILVER

Photo by Federico Cavacchioli



## MARZIA ROSSI

ICE, 2002 7  $\times$  6.5  $\times$  0.9 CM THERMOPLASTIC, SILVER, GLASS Photo by Federico Cavicchioli



# Svenja John

Anilio Brooch, 2001
3.5 x 12 cm in diameter
Polycarbonate; surface treated,
Constructed, colored
Photo by Jörg Fahlenkamp

## SHANNON CARNEY

Resin Rings Brooch, 2003  $9.1 \times 8.4 \times 0.4 \text{ cm}$  Resin, sterling silver Photo by Anya Pinchuk





## KARIN SEUFERT

Untitled, 1999
EACH,  $3.5 \times 3.5 \times 4$  CM
FOIL, SILVER
Photo by artist



## BROOKE BATTLES

Women I've Known #4, 1998  $10.2 \times 3.5 \times 1.3 \text{ cm}$  Sterling silver, brass, copper, fine silver, 14-karat gold, bone; fabricated, fused Photo by Hap Sakwa

fascination with the unending nuance of nature's wildness. My unmanicured textures, my dense, dark finishes, my irregular stones and forms all give my work the sense of the organic, the suggestion of age and experience.

- BROOKE BATTLES

#### GRAZIANO VISINTIN

UNTITLED, 1997
9 x 1.5 cm
18-KARAT GOLD; NIELLO
Photo by Lorenzo Trento



#### ELEANOR MOTY

Arroyo, 2000  $10.2 \times 2.5 \times 1 \text{ cm}$  Sterling silver, 18-karat gold, rutilated quartz, sapphire; Fabricated Photo by artist





## HEE-SEUNG KOH

COLLECTED OBJECTS, 2003

6.7 x 8 x 1.5 cm

STERLING SILVER, PAPER, BAMBOO, LAPIS LAZULI,

IRONSTONE, IVORY

Photo by Kwang-Choon Park

#### PETER HOOGEBOOM

PERSONAL FLOWER II, 1997
LEFT, 4.5 x 3.5 x 1.5 cm;
CENTER, 8 x 3 x 1 cm;
RIGHT, 6 x 3.5 x 1.5 cm
PORCELAIN, SILVER, STEEL
Photo by Hennie van Beek



#### HYUNG-LAN CHOI

Association, 2002
Left, 4.5 x 6.5 x 2 cm;
CENTER, 4.2 x 8.5 x 2 cm;
RIGHT, 4.5 x 6.2 x 2 cm
Silver, IVORY, IRON, PAPER
Photo by Myung-Wook Huh
(Studio Munch)





#### SHANA KROIZ

TIN CAN SERIES, 2001–2002

7.6 x 1.3 cm

TIN CANS, PEARLS, BEZEL WIRE, ACETATE;

DIE FORMED, RIVETED, CARVED

Photo by Edwin Seidel



n my latest works, one can detect a certain influence from Pop Art.

These brooches, consisting of small pictures executed in various shades of titanium, tell small stories like in a cartoon strip.

— JEANETTE LOPEZ-ZEPEDA

JEANETTE LOPEZ-ZEPEDA

Idea Pops Up!, 2003 4  $\times$  9  $\times$  0.5 cm Silver, gold leaf, titanium; knitted Photo by Ole Akhøj

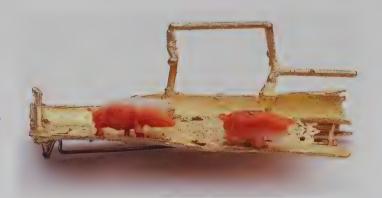
#### ANDREA WIPPERMANN

SCHWEINE IN DER STADT, 2004

3 x 7 CM

GOLD, CORAL; CAST

Photo by Helga Schulze-Brinkop



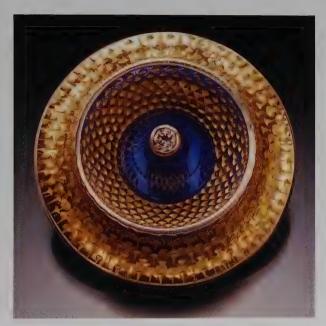


## STEPHANIE JENDIS

MALLORCA, 2003
7.5 x 16 x 1 cm
Synthetic resin, fiberglass, synthetic stones, silver
Photo by Ron Zijlstra

found the piece of synthetic resin on a beach on the Spanish island of Mallorca. I think it was part of a boat or a surfboard; now it's the base of a new story.

— STEPHANIE JENDIS



#### CHRISTOPHER A. HENTZ

GOLDEN AURA BROOCH, 2002
7.6 x 7.6 x 1.3 cm
18-karat gold, silver,
BLUE SPINEL, WHITE SAPPHIRE;
CHASED, FORMED, FABRICATED
Photo by Ralph Gabriner



Popillia Japonica, 2001  $3.2 \times 2.4 \times 0.6$  cm 18-karat gold, 22-karat gold, Japanese Beetles, mineral crystal Photo by Dean Powell





#### ANDY COOPERMAN

ROYAL JELLY, 2000
4.4 CM WIDE
BRONZE, STERLING SILVER, 18-KARAT GOLD,
PEARLS, DIAMOND; FABRICATED
Photo by Douglas Yaple

remember as a boy opening an Edmund Scientific catalog to the page featuring paramecium cultures. The text described an entire world—invisible to the unaided eye—whirling away in a single drop of cloudy pond water.

The notion that a complex and dense universe, poignant and complete, could exist, unseen and literally at my fingertips, galvanized my curiosity. What else had I misunderstood, overlooked, or dismissed as simple? My view of the world shifted. And it's through this lens that I most enjoy peering.

The visual vocabulary that I choose is grounded in science. It relies on the combination and juxtaposition of industrial and naturally occurring forms such as accreted skins and rivets, or strapped and braced skeletal forms, to create metaphors for growth, decay, and repair. These metaphors, I believe, offer insight into the wider and deeper issues that confront, confound, and excite us throughout our lives. People should discover more about one of my pieces each time they pick it up.

ANDY COOPERMAN



## APRIL HIGASHI

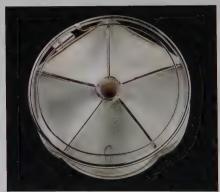
Untitled, 2004
4.4 x 6.4 x 1 cm
Enamel, diamonds, 18-karat gold,
22-karat gold, silver
Photo by Hap Sakwa



#### CARMEN AMADOR

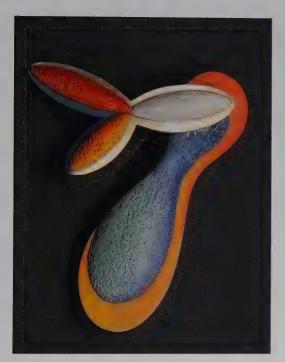
LA RUEDA DE LA FORTUNA
(THE WHEEL OF FORTUNE), 2002
2 x 5.5 CM IN DIAMETER
SILVER, NICKEL SILVER,
GOLD, RUBY; SOLDERED
Photo by artist





#### DIANE FALKENHAGEN

HEAVENLY BLUE MORNING GLORY, 2001
2.5 x 7.6 cm in diameter
Sterling silver, polymer clay;
FABRICATED, TRANSFERRED IMAGE
Photos by Chris Arend



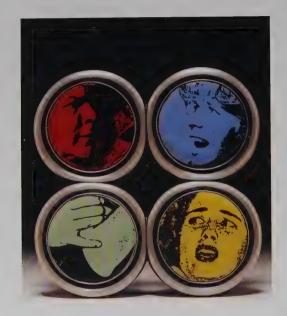
#### SUZANNE ESSER

Untitled, 2003  $6.5 \times 4.5 \times 2 \text{ cm}$  Silver, Sand, Paint; Soldered Photo by Ron Zijlstra



Lush, 2003  $6.4 \times 3.8 \times 1.3 \text{ cm}$  Polymer clay; Hollow-form constructed, carved, drilled Photo by Gregory B. Staley





## KATHLEEN BROWNE

SECRETLY SHE WISHED SHE COULD..., 1999
8.9 x 8.9 x 0.6 cm
STERLING SILVER, COPPER,
ENAMEL DECAL; FABRICATED
Photo by artist



Sungho Сно

Press the Balloon, 1998

Each, 15 x 5 x 2.5 cm

Balloon, Magnet, Wood, Stainless Steel

Photo by Hong-gu Shim



## PATRICK MARCHAL

GIVE ME FIGHT, 2002

9 x 9 x 1.2 cm

STAINLESS STEEL, SILVER, LACQUER, COLOR TRANSFER;

DIGITALLY MILLED, POLISHED, CUT, FITTED,

SOLDERED, RIVETED, SURFACE TREATED

Photo by P. Louis

The story is simplified into a single symbolic object, or a symbolic combination of materials and imagery.

The dichotomies of life intrigue me most—the way our most divine impulses coexist with our most earthbound ones, or the way our most serious moments also have an aspect of humor, if you can just step back from them. That's why you'll find contrasting materials and images in my work, like precious metals alongside rusted steel, or sterling silver cast in forms of brittle-looking twigs and branches.

- MARCIA A. MACDONALD



## MARCIA A. MACDONALD

BLACK & YELLOW POLKA DOTTED

TUTU BROOCH, 2002

11.4 x 5.1 x 2.5 cm

WOOD, PAINT, STERLING SILVER,

14-KARAT GOLD, EGGSHELL, GLASS;

CARVED, FABRICATED

Photo by Hap Sakwa



ROBERTA AND DAVID WILLIAMSON

I Long for Your Touch, 2001

9.5 x 6.4 x 1.3 cm

Sterling silver, quartz crystal, shell, abalone, brass, antique lithograph; fabricated, formed, soldered

Photo by James Beards



JAN SMITH

Poppy Brooch (with Custom Travel Box), 2003 Brooch,  $5.1 \times 0.3$  cm; box,  $10.2 \times 10.2 \times 2.5$  cm Douglas fir, mica, sterling silver, poppy pod, copper, enamel, 22-karat gold bimetal; riso screened Photo by Doug, Yaple



## LINDA MACNEIL

ROYAL WATERS, 2003
11.4 x 5.1 x 1.9 cm
Glass, 24-karat gold,
BRASS, 14-karat gold;
ACID POLISHED, PLATED
Photo by Bill Truslow

## JULIA TURNER

Untitled, 2004
4.4 x 5 x 0.6 cm
EBONY PANEL, 18-KARAT GOLD,
22-KARAT GOLD;
FACETED, FABRICATED
Photo by artist





## RAMON PUIG CUYÀS

Red Bird, 2002  $6 \times 5 \times 1 \text{ cm}$  Silver, wood, plastic, quartz,

PAPER, CORAL; ASSEMBLED

Photo by artist

# lvira,

The everblue varicose veins are the price of her evergreen hips

And the long neck of the giraffe helps her

Curious look

also to view into the well-hidden heart.

- SILVIA WALZ



#### SILVIA WALZ

ELVIRA, 2003 8.5 x 2.5 x 0.3 cm SILVER, COPPER, CORAL, PLASTIC, PHOTOGRAPH Photo by Ramon Puig Cuyàs



## Josée Desjardins

CLÉOME ASARUM, FROM THE SERIES HERBARIUM REVISITED, 1996 6 x 1.6 cm STERLING SILVER, 14-KARAT GOLD, ENAMEL, STAUROLITE; LOST WAX CAST Photo by artist





#### SANDRA NOBLE GOSS

Big Bay Beach Memories, 2000  $25.4 \times 20.3 \text{ cm}$  Sterling silver, bronze, brass, copper, photograph, stone, map, acrylic, patina; married metal, etched photo by Jeremy Jones



#### RANDY LONG

St. Lucy, 2001

4.1 x 5.7 x 1.6 cm

SHELL CAMEO, 22-KARAT GOLD; CARVED

Photo by artist

fell in love with the sensuous qualities of a large shell cameo I purchased in Italy, and decided I wanted to teach myself to carve shell cameos. I did not know of any art jewelers using this ancient technique in their work, so I thought this would provide an opportunity to express something unique in our field. I decided to carve shell cameos of saints because of a renewed interest in my faith and my desire to work with images that I have admired in Italian paintings of the 13th and 14th centuries.

- RANDY LONG



KIFF SLEMMONS

Sconce, 2001  $10.2 \times 6.4 \times 1.9 \text{ cm}$  Sterling silver, brass, mica; fabricated Photo by Rod Slemmons



# KRISTIN MITSU SHIGA

TEARS WON'T HELP BROOCH, 2001
7.6 x 5.7 x 5 cm
COPPER, STERLING SILVER, BRASS, GLASS,
STEEL, TEARS, CHARTING PAPER;
HYDRAULIC-PRESS FABRICATED, ETCHED
Photos by Courtney Frisse





## REIKO ISHIYAMA

No. 2, 2003

7 x 7 x 1.9 cm

18-karat gold, sterling silver; married metal,

PIERCED, HAMMERED, SHAPED, OXIDIZED

Photo by Dean Powell



## SEUNG HYE CHOI

OUT THE WINDOW, 2003
4.5 x 5 x 1 cm
18-KARAT GOLD, ENAMEL;
SET, SCORED
Photo by Mark Johnston



### MUNYA AVIGAIL UPIN

Homage to Leger, 1977  $5 \times 7.6 \times 1.3 \text{ cm}$  Sterling Silver, copper, thermoplastic; fabricated Photo by artist

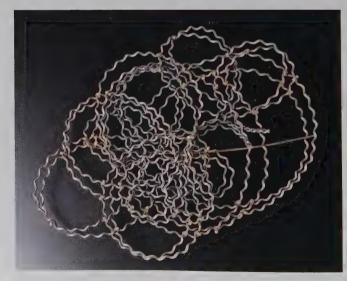


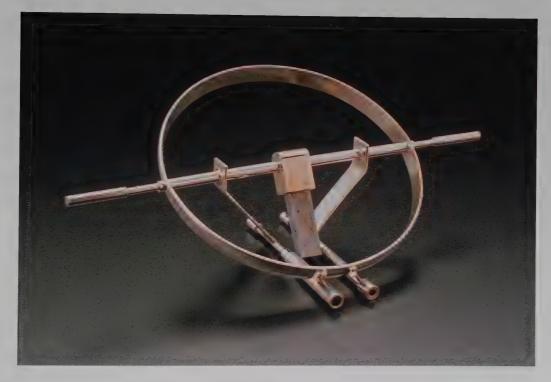
### CATHY CHOTARD

Untitled, 20035.8 x 4.2 x 0.8 cm Silver Photo by artist

## SUSAN CROSS

Crimp #1, 2003  $13 \times 9 \text{ cm}$  Silver, 18-karat gold; oxidized Photo by Joël Degen





## HARLEY McDaniel

Native Crucifix Brooch, 1999  $10.2 \times 7.6 \times 10.2 \text{ cm}$  Sterling silver, copper, bead; fabricated Photo by Keith Meiser



isually, my work alludes to structures and objects we have created as a species.

Emphasizing construction and surface, I strive to showcase the underlying forms of architectural elements, clockworks, and machine parts.

Making these pieces completely by hand with the bare minimum of hand tools causes me to continually think about the role of the craftsman within our technologically driven society.

— GEOFFREY D. GILES



# GEOFFREY D. GILES

ROTATIONAL SERIES #3, 2002
5.4 x 5.4 x 1 cm
18-karat yellow gold,
14-karat white gold, diamonds;
FABRICATED, SOLDERED
Photos by Taylor Dabney



## KAREN MCCREARY

CHITON BROOCH, 2003

5.7 x 7.6 x 1 cm

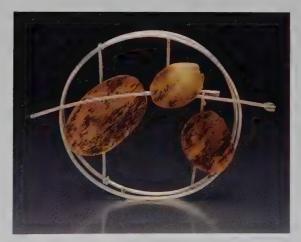
ACRYLIC, ALUMINUM, STERLING SILVER,

22-KARAT GOLD LEAF;

CARVED, FABRICATED

Photo by artist

Photo by Kwang-Choon Park





## BRUCE METCALF

SPROING, 2003
8.9 x 8.9 cm
Maple, Brass, Gold; Carved,
PAINTED, FORGED, PLATED
Photo by artist



## CHIH-WEN CHIU

BUD I, 2001

10.2 x 5.1 x 2.5 CM

FINE SILVER, STERLING SILVER;

HAMMERED, SOLDERED

Photo by Dan Neuberger



#### DORIS MANINGER

NOTHING A ROUND, 2003

3 x 5 x 0.5 cm

22-KARAT GOLD, PIECE OF 18TH CENTURY WATCH,

RUBY; CONSTRUCTED

Photo by Federico Cavicchioli



### MARTINA MÜHLFELLNER

UNTITLED, 2001

5 x 7.5 x 1 cm

STERLING SILVER, ENAMEL;

CAST, CONSTRUCTED

Photo by Federico Cavicchioli



## JUNG-HOO KIM

THE CHAIR, 1998

6 x 8.5 x 1.9 cm

STERLING SILVER, SLATE,

24-KARAT GOLD; KUM BOO

Photo by In-Shik Kim



## ANDREA WIPPERMANN

ATICO, 2003

2.5 x 4.5 x 3.5 cm

GOLD; CAST

Photo by Helga Schulze-Brinkop



SADIE WANG

Fruit Brooch, 2002  $13.3 \times 4.4 \times 0.6 \text{ cm}$  Sterling silver, epoxy resin; oxidized Photo by azadphoto.com



Yu-Chun Chen

UNTITLED, 2002

3.7 x 4.2 x 0.6 cm

STERLING SILVER, COPPER, ENAMEL

Photo by Federico Cavicchioli



DOROTHY HOGG MBE

Brooch in the Artery Series, 2003  $10 \times 5.5 \times 1.2 \text{ cm}$  Silver, felt Photo by John K. McGregor





SEOYOUN CHOI

MOBILE 3, 2001

EACH, 75 x 15 x 1 CM

SILVER, STAINLESS STEEL, FILM

Photo by Myung-Wook Huh (Studio Munch)

SEOYOUN CHOI

MOBILE 1, 2001 80 x 10 x 30 CM MIXED MEDIA Photo by Myung-Wook Huh (Studio Munch)



## BORIS BALLY

NICKEL GRABBER BROOCHES, 2000

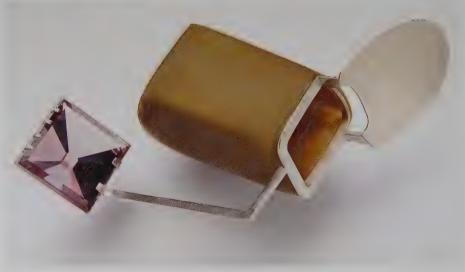
EACH, 7 x 7 x 1.3 CM

RECYCLED ALUMINUM BUS PLACARD, LICENSE PLATE;

HAND-FABRICATED, PRESS FORMED, RIVETED

Photo by Dean Powell





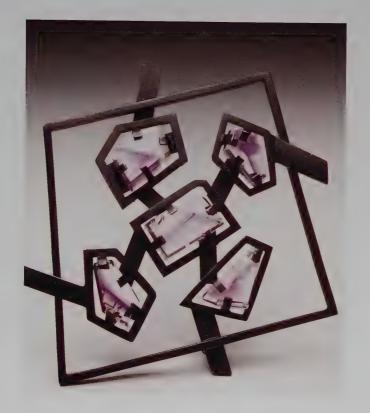
# JANTJE FLEISCHHUT

*Аметнуѕт*, 2002

3 x 4 x 9 cm

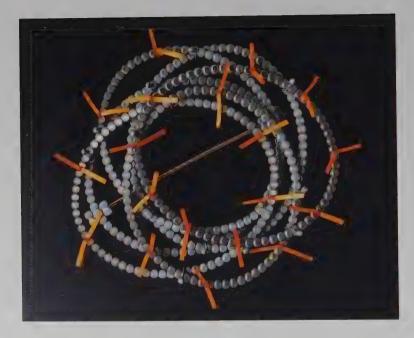
FIBERGLASS, SILVER; CONSTRUCTED

Photos by Eddo Hartmann



# DAPHNE KRINOS

Brooch My England, 2003  $6 \times 5 \times 0.7$  cm Silver, Amethysts; Oxidized Photo by Joël Degen



## SUSAN CROSS

Снгома, 2003

5 x 5 cm

SILVER, BEADING ELASTIC; OXIDIZED

Photo by Joël Degen



## REBECCA HANNON

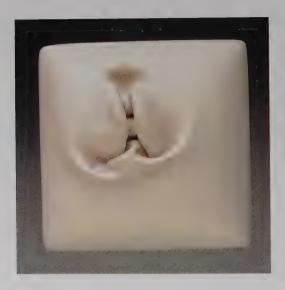
ROOFTOPS BROOCH, 2003

5.1 x 6.4 x 0.6 CM

SILVER, GOLD, PHOTOGRAPH;

SOLDERED, CUT, REASSEMBLED

Photos by artist



#### YUYEN CHANG

Untitled Brooch in the Orifice Series, 2002 5.1  $\times$  5.1  $\times$  1.9 cm

SILVER

Photo by Jim Wildeman



## CASTELLO HANSEN

Untitled, 2003

4.6 x 4.6 x 7.5 cm

 ${\sf Cibatool^{\$}}, {\tt Reconstructed\ coral}, {\tt Silver}, {\tt paint};$ 

TURNED, PRESSED, SOLDERED

Photo by artist



SEUNG HYE CHOI

SPRING SNOW, 2002
5.3 x 5.3 x 7 CM
STERLING SILVER, ENAMEL
Photo by Studio Munch



THERESE HILBERT

VESSEL, 2003

3.8 x 7.3 x 5.4 cm

Silver

Photo by Otto Künzli



### SILKE TREKEL

BROOCHES STADTLANDSCHAFTEN
(BROOCHES CITY LANDSCAPES), 2001
LEFT, 6.5 x 4 x 1 cm
SILVER; CAST
Photo by Helga Schulze-Brinkop



## OLIVER FUETING

WATCH ME, 2002
4 X 6 CM IN DIAMETER
STERLING SILVER, STEEL, PAINT
Photo by Federico Cavicchioli



### LINDA DARTY

GARDEN BROOCHES: AUTUMN, 2003
EACH, 10.2 x 1.3 x 0.6 CM
COPPER, ENAMEL, STERLING SILVER,
FINE SILVER, GEMSTONES;
FABRICATED, LIMOGES ENAMELED
Photo by artist



## KIFF SLEMMONS

TWEEZE, 2003 14 x 4.4 x 0.5 cm STERLING SILVER, COPPER, WOOD RULER; FABRICATED Photo by Rod Slemmons



## YEONMI KANG

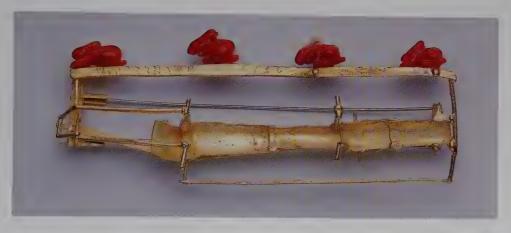
I Waited for It All Day, 2003  $7.5 \times 7.8 \times 2.5 \text{ cm}$  Sterling silver, wood, 24-karat gold leaf; cast, fabricated, painted, kum boo photo by Yongwha Kang



## NANCY MICHEL

Journey Through the Underworld, 2003
4.8 x 7.6 x 1.1 cm
Mexican opal beads, turquoise beads,
18-karat gold, 22-karat gold,
24-karat gold, ivory, silver,
gold leaf, epoxy; hand-fabricated,
swedged, formed, cast
Photos by Dean Powell





## ANDREA WIPPERMANN

Hasen in der Stadt, 2003

3 x 7.5 cm

GOLD, CORAL; CAST

Photo by Christof Sandig



## GEOFFREY D. GILES

ROTATIONAL SERIES #7, 2003
5.1 x 5.1 x 1.3 cm
18-karat yellow gold,
14-karat white gold;
FABRICATED, HOLLOW FORMED,
SOLDERED
Photos by Taylor Dabney





## LOLA BROOKS

Вкоосн, 2002

1.6 x 2 x 1.5 cm

Stainless steel, Champagne Rose-Cut Diamonds, 18-karat gold;

HOLLOW CONSTRUCTED, SOLDERED

Photo by Dean Powell





## Martina Mühlfellner

ON THE STEP, 2002

9 x 6.5 x 1 cm

SILVER, ENAMEL; CONSTRUCTED

Photo by Federico Cavicchioli

## KIM SO-YOUNG

HIS SILENCE, 2003
5.7 x 4.5 x 2.5 CM
PAPER, STERLING SILVER, COPPER
Photo by Myung-Wook Huh (Studio Munch)



## KARRIE HARBART

UNTITLED, 2004

22 x 3 x 1 CM

ALABASTER, WHEAT STAMEN,

STERLING SILVER, EPOXY; CARVED

Photo by artist



## DEBORAH LOZIER

Accordion Brooch/Double Vs, 2002 1.6  $\times$  8.9  $\times$  1.3 cm Enamel, copper; folded, pierced, welded, soldered, torch fired Photo by artist



## RAMON PUIG CUYAS

RELIQUARY, 2003

8.5 x 4.5 x 1.1 cm

SILVER, NICKEL SILVER, WOOD,

PLASTIC, FOUND OBJECTS;

ASSEMBLED

Photo by artist



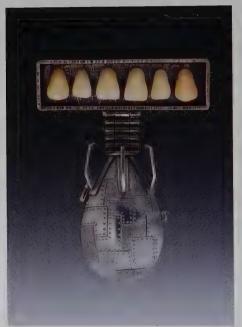
### SILKE TREKEL

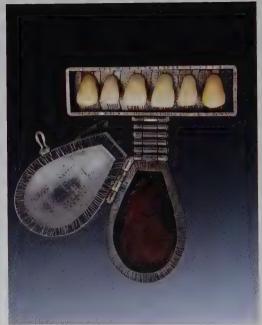
Brooches Dächer (Brooches Roofs), 2001

Round, 2 x 7 cm in diameter

Balsa wood; Laminated, Painted

Photo by Helga Schulze-Brinkop





## TIMOTHY LAZURE

Out with DAD, 2003  $4.8 \times 6.4 \times 1.1 \text{ cm}$  Sterling silver, copper, dental sample Photos by artist



#### CYNTHIA CETLIN

SIESTA, 2003

6 x 9.1 x 0.6 cm

COPPER, WOOD, BRASS, PAPER, FIBERGLASS, RIBBON;

SOLDERED, PAINTED, COLD CONNECTED

Photo by Tim Thayer



MARCEL VAN KAN

18 CARAT BROOCH, 2002

4 x 6 x 0.5 CM

18-KARAT GOLD, BRASS, SAFETY

PINS; SOLDERED, PLATED

Photo by artist

ith this brooch I wanted to represent the 18-karat gold alloy as a wearable trademark in fashion. It gives the person who wears it a number that's freely interpretable. At the same time, it can create distance because of the unemotional expression the brooch gives you.

— Marcel van Kan

## KIKKAN HULTHÉN

Mina Hundar (My Dogs), 2001 Longest,  $18 \times 0.1$  cm Iron, linseed oil; fired, scratched Photo by artist



#### CRISTINA FILIPE

Thing (for Use Attached to Clothing), 1991-2004  $4\times4\times0.1~\text{cm}$  Iron; etched Photo by SA Fotografias, Lda



Stimulus and response. Attraction is my recent interest. How organisms lure others to meet their needs is as complicated as it is compelling. In my Lure Series, I have focused on the anatomy of floral forms to create creatures of allure. My hope is that the wearing of these brooches stimulates a response as provocative as the pieces themselves. — EDWARD L. MCCARTNEY



## EDWARD L. MCCARTNEY

Lure Series, Potential Epaulet, 2003

17.8 x 2.5 x 7.6 cm

Wood, Sterling Silver, Polymer Clay,
Stainless Steel; Aniline Dyed, Laminated
Photo by Jack B. Zilker

## CATHERINE HILLS

Paper, Stone & Scissors Brooch, 2000

8 x 5 x 2 cm

Silver, 18-karat yellow gold;

Pressed, fabricated, cast, oxidized

Photo by Joël Degen





## BIBA SCHUTZ

CUSHION, 2003

7.6 x 7.6 x 1.4 cm

Copper, Bronze, Sterling Silver, Fine Silver; Constructed, Forged, Wrapped, Oxidized

Photo by Ron Boszko





## MARCEL VAN KAN

SILENT RESISTANCE, 2001
EACH, 0.2 x 2.4 CM
IN DIAMETER
NICKEL COINS,
SAFETY PINS; SOLDERED
Photos by Ted Noten

his brooch series explores identity. During the occupation of World War II, the Dutch people made jewelry out of the guilder, the country's currency, as an act of silent resistance that showed their respect and trust for their queen.

— MARCEL VAN KAN



#### HARRIETE ESTEL BERMAN

TO BE BOTH, 1999–2004

1.6 x 30 x 12.7 cm

PRE-PRINTED STEEL,

10-KARAT GOLD, BRASS, STEEL;

PRESSED, RIVETED, SCREWED

Photo by Philip Cohen

y work is fabricated from post-consumer recycled tin containers. The re-use of discarded materials addresses a spectrum of social and political issues. The cultural values promoted by the marketplace—and ultimately found in our junk piles—provide fodder for ideas, insight, and inspiration. By reclaiming from the excesses of our consumer society, we renew hope for the future.

— HARRIETE ESTEL BERMAN



Photo by Tom Noz







## MEGAN AUMAN

GARDEN PARTY, 2004

EACH, 20.3 x 7.6 x 7.6 CM

BALLOONS, STERLING SILVER, COPPER;

SEWN, FABRICATED

Photos by artist





# MARJORIE SCHICK

DE LA LUNA / DEL SOL, 1998-2004

Largest, 45.5 x 5 cm

CANVAS, STAINLESS STEEL PINS; STITCHED, STUFFED, PAINTED

Photos by Gary Pollmiller



## LOUISE PERRONE

Boastful, from The Language of Flowers series, 2001  $18 \times 17 \times 5$  cm Aluminum, silver, iolite; chased, anodized Photo by artist



#### MICHAL BAR-ON

BLACK WREATH #4, 2002 8.5 x 8.5 x 1 cm SILVER, GOLD LEAF, ENAMEL; SEWN, SOLDERED, CHAMPLEVÉ Photo by Leonid Padrul

# MARJORIE SIMON

TWO ZINNIAS, 2003
7.6 TO 8.9 CM IN DIAMETER X 0.6 CM
STERLING SILVER, ENAMEL, COPPER;
DIE FORMED, PIERCED, FABRICATED
Photo by Ralph Gabriner





# ROBERTA AND DAVID WILLIAMSON

I AM NEVER ALONE
IN MY GARDEN, 2001
10.8 x 7 x 1.9 cm
STERLING SILVER, ABALONE,
RUTILATED QUARTZ, PERIDOT,
WATCHMAKER'S CRYSTAL, BRASS,
ANTIQUE LITHOGRAPH, TIN;
FABRICATED, FORMED, SOLDERED
Photo by James Beards



## TAWEESAK MOLSAWAT

TIME SERIES: ARTICLE NO. 4:

ADAM & ST-EVE, 2002

8.9 x 4.4 x 0.6 cm

STERLING SILVER, ENAMEL, COPPER,

LAZERTRAN®, DRIED APPLE PEEL,

HUMAN HAIR

Photo by artist



# YEONMI KANG

Blooming, 2003  $7.2 \times 4.8 \times 2.5 \text{ cm}$  Sterling silver, enamel, wood, 24-karat gold leaf; cast, fabricated, kum boo Photo by Yongwha Kang

y bugs were inspired by a trip my daughter and I took to Ecuador.

We traveled up the Amazon Basin and stayed in a primitive cabin in the jungle, half a day's journey from power and civilization. We went to birdwatch, which was fantastic, but I left being most amazed by the bugs, bugs, bugs.

— NANCY DANIELS HUBERT



#### NANCY DANIELS HUBERT

BEETLE, 2001
8.3 x 8.9 cm
STERLING SILVER, MOUNTAIN AGATE, GLASS
TAXIDERMY EYES, TURQUOISE, FOSSIL
MAMMOTH IVORY, DRUZY, BLACK ONYX, TIN CAN
Photo by Jerry Anthony



## KEN VICKERSON

TABLEAU VI—THOUGHT AND MEMORY, 1999
7 x 4.4 x 1.3 cm
Sterling silver, labradorite, pink pearl;
FABRICATED, FUSED

Photo by Keith Betteridge



MARCIA A. MACDONALD

*PEACE*, 2003 7.6 x 11.4 x 2.5 cm

STERLING SILVER, WOOD, PAINT, EGGSHELL, THERMOPLASTIC Photo by Hap Sakwa

he title comes from Norse legend: two ravens, Hugin and Munin, perch on Odin's shoulder at sunset and whisper the news of Valhalla in his ear. The ravens pictured in the brooch playfully pass a stick between themselves, referring to the knowledge passed between generations. The pierced ravens reveal the labradorite set on the back panel of the brooch, which gives them a snow-blown look. The egg-shaped pearl pendant is an allusion to the passage of time.

— KEN VICKERSON





KAYO SAITO

Floating Brooch, 2001  $10 \text{ to } 12 \times 10 \text{ cm}$  in Diameter Paper, polyester fiber, magnets Photos by artist



# JULIE BLYFIELD

SLICED POD BROOCHES, 2003 EACH, 7.5 x 8.5 x 2.5 CM

Sterling silver; raised, cut, chased

Photo by Grant Hancock

The pieces of reconstructed ivory push against each other and make a sound when the brooch is worn.

— STEPHANIE JENDIS



# STEPHANIE JENDIS

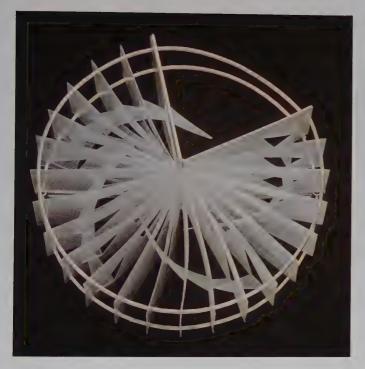
Untitled, 2003

9 x 4 x 2.5 cm

RECONSTRUCTED IVORY,

CERAMIC, SILVER

Photo by Thomas Lenden



# YUKA SAITO

NAMIKAZE, 2003 10 x 10 x 5 cm

STERLING SILVER, POLYPROPYLENE

Photo by Koji Akita



Josée Desjardins

Photo by Pierre Fauteux

CAREX VERIS, FROM THE SERIES
HERBARIUM REVISITED, 1998
7.1 x 2.8 cm
STERLING SILVER, CHRYSOBERYL,
ENAMEL, VERMEIL; LOST WAX CAST





TRICIA LACHOWIEC

SNOWFLAKE FLORET, 2002
3.4 CM IN DIAMETER
STERLING SILVER; PIERCED
Photos by Dean Powell



# KATJA PRINS

UNTITLED, 2002

9 x 7 x 5 CM

SILVER, PORCELAIN

Photo by Eddo Hartmann





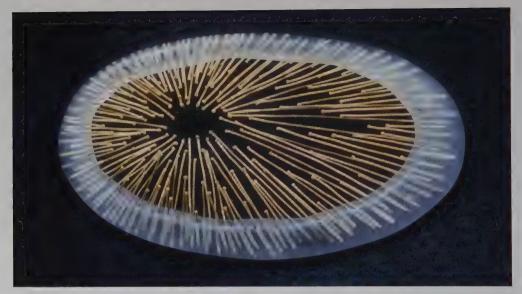
## KYUNG-HEE KIM

Days of Eden—Adam and Eve, 2003

Largest,  $6 \times 5.5 \times 0.7$  cm

STERLING SILVER

Photos by Myung-Wook Huh (Studio Munch)





T. J. LECHTENBERG

Oval Brooch, 2003  $4.4 \times 8.3 \times 2.5 \text{ cm}$  18-Karat gold, 14-Karat gold, ACRYLIC; FABRICATED Photos by artist



#### BARBARA SEIDENATH

NEST BROOCH, 2002
4.1 x 4.1 x 1.3 CM
ENAMEL, STERLING SILVER
Photo by Marty Doyle
Courtesy of Sienna Gallery,
Lenox, Massachusetts



#### CAROL-LYNN SWOL

Untitled, 2004  $10.2 \times 3.2 \times 1.9 \text{ cm}$  Sterling silver, Tyvek®; Dyed, Stacked Photo by artist

I look for inspiration in the natural world and in the material culture of our early human ancestors. I am fascinated with human cognitive growth and how that manifests in the objects we create.

I use the Tyvek®'s paper-like qualities and its inherent strength to work with the material in a manner in which paper cannot be used. It is in the duality of this material, which can look like pulp paper but can act so differently, that I yearn to find a sophisticated balance between intention and spontaneity.

- CAROL-LYNN SWOL



# JANTJE FLEISCHHUT

PEDAL, 2002 5.5 x 3.5 x 4 cm

FIBERGLASS, SILVER; CONSTRUCTED

Photo by Eddo Hartmann



TRACEY CLEMENT

Winter Brooches, 2001 Each,  $1\ \text{cm} \times 4\ \text{to}\ 6\ \text{cm}$  in Diameter Enamel, mild steel, sterling silver Photo by artist



## DONALD FRIEDLICH

Photo by James Beards

Interference Series Brooch; 2003
7 x 7 x 1.6 cm
Wood, 14-karat gold, 18-karat gold,
22-karat gold; lathe-turned, sandblasted,
constructed, painted



## ALESSIA SEMERARO

JAZZ BAND #2, 2002 4.5 x 8 x 1 cm IRON, SILVER; PIERCED, SOLDERED, RIVETED Photo by Rayboom



# JAMES OBERMEIER

SUBURBAN LANDSCAPE BROOCH #2, 2002

3.2 x 5 x 1.3 cm

SHIBUICHI, 24-KARAT GOLD, COPPER, PATINA;

POURED, CONSTRUCTED, COLORED

Photo by artist



TIM McCREIGHT

BROOCH, 2001
5.7 CM IN DIAMETER
SILVER INGOT; FORGED, CHISEL CUT
Photo by Robert Diamante



LÉOLA LE BLANC

Maudit Jésus Christ! I (Damned Jesus Christ! I), 2003

Еасн, 6 х 5 см

DEER ANTLER, CORE RESIN, STERLING SILVER, COPPER, PORCUPINE QUILLS; BURNED, DYED

Photo by artist

#### RAMON PUIG CUYÀS

From to Be Born the Wind, 2002  $6.5 \times 7 \times 1$  cm Silver, Nickel Silver, wood, plastic, glass, paper, cornaline; assembled Photo by artist



#### KARIN SEUFERT

Colinoor, 1995
4 x 4 x 7 cm
Soda can, silver, remanium;
cut, slit, folded
Photo by Karen Bell





# ERIN DOLMAN

SWEET RELEASE, 2003

3 x 5.5 x 1 cm

STERLING SILVER, 18-KARAT GOLD,

THERMOPLASTIC, FEATHER, SEAWEED,

TEXT FROM VINTAGE HYMN BOOK;

FABRICATED, CAST, RIVETED

Photo by artist



#### WIM VAN DOORSCHODT

WITH LOVE, 2003
6.5 x 13 x 1 cm
ACRYLIC; LAMINATED
Photo by Tom Noz



# MARJORIE SIMON

Sunflower Silhouette, 2003

8.9 cm in diameter x 0.6 cm

STERLING SILVER, ENAMEL, IRON; CAST, FABRICATED

Photo by Robert Diamante



ROBERT W. EBENDORF

PASSION, 2003

1.3 x 6.4 cm in diameter

JAR LID, GLASS, IRON WIRE,

COPPER, POSTCARD

Photo by Bobby Hansson



# JOHAN VAN ASWEGEN

LOOKING UP, 1999

4 x 3 x 1 CM

STERLING SILVER, ENAMEL

Photo by Mark Johnston

Courtesy of Sienna Gallery,

Lenox, Massachusetts

Representative of traditional mourning jewelry,
this piece mirrors the cavities of the skull.

Small silver tears hang and undulate from the edges.

— JOHAN VAN ASWEGEN





# CHRIS IRICK

Oval Brooch Series I, 2003 Left,  $5 \times 2.5 \times 1.3$  cm Sterling silver, MICA, Stainless steel; Fabricated Photos by artist



## CATHERINE HILLS

See No Evil, Hear No Evil, Speak No Evil Brooches for a Wicked World, 1997 Each,  $6 \times 3.5 \times 2$  cm Silver, 18-karat gold; pressed, fabricated, oxidized Photo by Tony May

Brooches are like poetry: personal observations, often subtle and emotional. They just float out there, surfacing on their own without the apparent constraints of wearability. Then, they become part of the wearer's persona. Like chameleons, they have their own personality, yet change in relation to their environment. Like the balloon blips of the comic strip, they become a dialogue tool, representing something of the wearer, containing some history, serving as indicators of personal mood or attitude. They can also act as talismans, protecting the wearer or imparting magic. Or, they can simply be something special to wear, for no apparent reason. — CAROL WEBB



#### CAROL WEBB

VALERIAN PIN, 2003

12.7 x 1.9 x 1 cm

COPPER, FINE SILVER, 22-KARAT GOLD;

PHOTOETCHED, SCORED

Photo by Hap Sakwa



#### CHRISTA LÜHTJE

BROOCH, 1998

3.5 X 1 CM

22-KARAT GOLD

Photo by Eva Jünger



JACQUELINE MYERS

SMALL OVAL 22-KARAT GOLD &

MICROMOSAIC PIN, 2003

2.5 x 2.2 x 0.5 cm

22-KARAT GOLD, ANTIQUE

MICROMOSAIC; HAND-FABRICATED

Photo by Stanley J. Myers



So Young Park
Untitled, 2003
7 x 7 x 1.3 cm
18-karat gold, pearls
Photo by Jae Man Jo

mnia Vanitas, meaning "everything is vanity"
in Latin, focuses on traditional materials in
contemporary jewelry—gold and gems. Selectively taken from
the earth, these natural materials are used as commodity.

I depict this in the piece by including U.S. currency.

This brooch is meant to deceptively lure the viewer into believing it is just a beautiful piece. Yet upon closer inspection the decorative and seemingly drawn images of leaves are revealed to be pieced foliage from American banknotes. Money infiltrates every aspect of our culture and nature. It also has an attachment to what culture prescribes as valuable and allows me to explore socio-economic issues. — KATHY BUSZKIEWICZ



#### KATHY BUSZKIEWICZ

Omnia Vanitas, 2000
5 x 4.1 x 1.3 cm
18-karat gold, U.S. currency,
Amethyst, wood;
HAND-fabricated, cut, pieced
Photo by artist



#### LISA GRALNICK

Brooch, 2002
1.9 x 7 cm in diameter
18-karat gold; fabricated
Photo by artist



# DAPHNE KRINOS ROUND BROOCH, 2001 1.1 x 4.5 cm in diameter 18-karat gold, aquamarine crystal bead; ROLLED, HAMMERED, FOLDED Photo by Joël Degen



LILLY FITZGERALD

PIN, 2002

5.1 CM IN DIAMETER

22-KARAT GOLD, CHALCEDONY;

HAND-FABRICATED

Photo by artist



#### NAMU CHO

Mirage 5, 2003  $5 \times 4.4 \text{ cm}$  Damascene, 22-karat gold, diamonds Photo by Hap Sakwa



# MELANIE BILENKER

Likeness, 2003  $3.5 \times 2.8 \times 1 \text{ cm}$ Hair, epoxy resin, ivory piano key laminate, sterling silver, ebony photo by Ken Yanoviak



## SOOK-HYUN LEE

Pleasure of Lightness III, 2002

EACH, 4 x 4 x 1.5 CM

Sterling silver, stainless steel, 18-karat gold, 14-karat gold; scored, soldered

Photo by Myung-Wook Huh (Studio Munch)



I try to find a contemporary constructivist and painterly approach to the traditional materials and techniques of the goldsmith.

— PETRA CLASS

#### PETRA CLASS

Mosaic in Reds and Yellows, 2003
3.8 x 7.6 x 1.3 cm
18-karat gold, 22-karat gold, ruby,
diamond, yellow sapphire, tourmaline,
garnet, fire opal, pearl; fabricated
Photo by Hap Sakwa

#### DAPHNE KRINOS

Loop Brooch, 2002

0.6 x 5 cm in diameter

18-karat gold, tourmaline,

AQUAMARINE CRYSTALS; FORGED

Photo by Joël Degen



# BARBARA HEINRICH

Amber Brooch, 2003

8 x 5 cm

18-karat gold, Baltic amber;

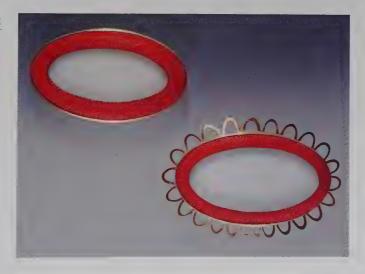
HAND-FABRICATED, ROLLER PRINTED

Photo by Tim Callahan



## JAN BAUM

Left, Seduction #1, 1998;
RIGHT, Seduction #2, 1998
Left, 3.8 x 6.4 x 0.6 cm;
RIGHT, 4.3 x 7.3 x 0.6 cm
18-karat gold, enamel, salt,
14-karat gold, stainless steel
Photo by Phil Harris



#### GIOVANNI CORVAJA

Brooch, 1998  $7 \times 7 \times 1.2 \text{ cm}$  24-karat gold, platinum; Granulated Photos by artist





The animated, matte surface of this brooch reveals, upon closer inspection, thousands of minute, vertically-standing wires, each ending with a tiny spherule of gold, which vibrates when touched.

My inspiration lies in both natural and man-made structures viewed through a microscope.

I am also further inspired by technique in itself, and the creative possibilities which emerge when I know how to apply it, research it further, and eventually, push it to extremes.

I feel that many contemporary jewelers erroneously tend to shun technique as inhibiting creativity. This can be so, but it is not always the case. Technical know-how is of fundamental importance in my work; however, it does not dominate my designs. It is merely a means to express an idea freely, with confidence and without compromise if applied with the correct spirit, as a paintbrush might be to a painter. — Giovanni Corvaja







## EVA TESARIK

Grassbrooches (Grass Brooches), 1999  ${\sf Each, 3.5 \times 3.5 \times 1 \ cm}$   ${\sf Silver, Plastic}$   ${\sf Photos \ by \ Barbara \ Krobath}$ 



#### MARGUERITE CHIANG

IN MY GARDEN, 2003

5.1 x 5.1 cm

Sterling silver, oil paint, stainless steel;

HAND-FABRICATED, OXIDIZED

Photo by Hap Sakwa





## JAN YAGER

WAR ON DRUGS, 2001

 $0.8 \times 7 \times 0.8 \text{ cm}$ 

FOUND PLASTIC CRACK VIAL CAPS, STERLING SILVER;

SORTED, SLICED, FABRICATED

Photo by Jack Ramsdale



IAN BALLY

Color Change Brooch, 2002  $6.4 \times 6.4 \times 1.3 \text{ cm}$  Nickel silver, colored foam

Photo by artist





#### GORDON LAWRIE

STAIRS 2, 1999
6.5 x 4 x 2.5 cm
SILVER; FABRICATED
Photo by artist

#### DONALD FRIEDLICH

TRANSLUCENCE SERIES BROOCH, 2002
10.2 x 4.1 x 1.9 cm
GLASS, 14-KARAT GOLD, 18-KARAT GOLD;
FABRICATED, CARVED, SANDBLASTED
Photo by James Beards

In my glass brooches, sandblasting is used to develop varying degrees of transparency in the material. The pieces change color depending on the clothing on which they are worn.

- DONALD FRIEDLICH



# ANTON CEPKA

Вкоосн, 2003

5 x 7 x 0.5 cm

SILVER; SOLDERED

Photo by Matúš Cepka





# ALYSSA DEE KRAUSS

Lenox, Massachusetts

BRAILLE SERIES: L'ESSENTIEL EST INVISIBLE, 1998
1.9 x 2.5 CM
18-KARAT GOLD
Photo by Kevin Downey
Courtesy of Sienna Gallery,



LILLY FITZGERALD

TWINS, 2002

ROUND, 4.4 CM IN DIAMETER

22-KARAT GOLD, DRAGONFLY WINGS, AGATE;

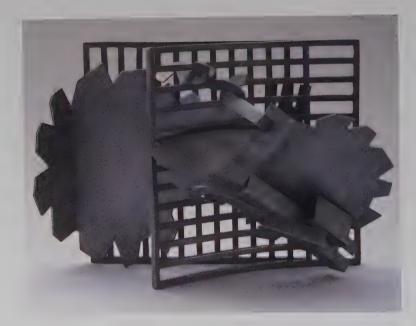
HAND-FABRICATED, CAST

Photo by artist



# CHRISTEL VAN DER LAAN

Reflex, 2003  $4 \times 3.8 \times 0.8 \text{ cm}$  18-Karat gold, Sterling silver; Fabricated, Plated Photo by Robert Frith



# JAN WEHRENS

BROOCH, 2001
7.4 x 10.5 x 4.4 cm
SILVER, PATINA
Photo by artist



## BABETTE VON DOHNANYI

Pentagonprisma, 2000

2 x 5 x 5 cm

18-karat white gold; soldered

Photo by Federico Cavicchioli



# ANNEKE VAN BOMMEL

ARTBOT BACK BROOCH SERIES: DIAL, 2003

4 x 5 x 5 cm

STERLING SILVER; FABRICATED

Photo by artist



# OTTO KÜNZLI

FRIEND, 1997

7 cm in diameter

Brass; Painted

Photo by artist



# FRANK BÖTTGER

STERLING SILVER AND
GOLD BROOCH, 2004
5 x 5 x 0.6 CM
STERLING SILVER, GOLD FOIL;
FORMED, SOLDERED
Photo by artist



## CATHY CHOTARD

Untitled, 2003  $5 \times 5 \times 0.4 \text{ CM}$  Silver Photo by artist



# Sondi's Studio

Folded Metaphor, 2003  $4 \times 4 \times 0.7$  cm Sterling silver, 24-karat gold; hollow constructed Photo by Richard Walker



# MANUEL VILHENA

Untitled, 2004

12 x 12 x 4 cm

Juniper wood, steel, pigment;

CARVED, ASSEMBLED, DYED, WAXED

Photo by artist



# JENS-RÜDIGER LORENZEN

Вкоосн, 2002

5.5 x 5 x 1.2 cm

STEEL, SILVER, PORCELAIN, VARNISH

Photo by Petra Jaschke-Flonheim



## HYUNG-LAN CHOI

Association, 2002

Left,  $5 \times 12.2 \times 0.8$  cm;

RIGHT, 6.5 x 7 x 1.8 CM

SILVER, COPPER, IVORY, STEEL WIRE

Photo by Myung-Wook Huh (Studio Munch)



JUNG HEE SHIN

COSMIC TREE, 2000

7.2 x 7.4 x 1.2 CM

Photo by Kwang-Choon Park



KAYO SAITO

WILD GRASS BROOCH, 2001
EACH, 20 CM
18-KARAT GOLD
Photo by artist



# JULIA TURNER

Untitled, 2001
6.4 x 6.4 x 0.6 cm
Ebony Panel, Gesso, Sterling Silver;
SANDED, SCRATCHED
Photo by George Post



# JENNIFER JAY FECKER

Untitled, with Moss, 2002

1.3 x 6.4 cm in diameter

14-karat yellow gold, 18-karat yellow gold, sterling silver,

ACRYLIC, EPOXY, MOSS

Photo by artist

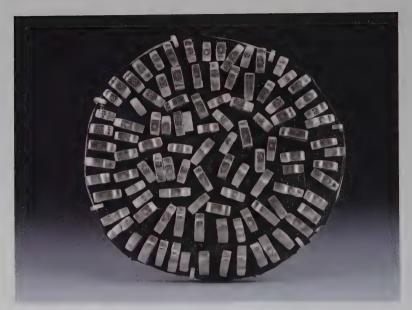
his piece uses drops of epoxy on acrylic to simulate the look of water or condensation,
as if the moss grows and thrives just below the surface. — JENNIFER JAY FECKER



# MANDY CARROLL

BIG RED, 2002
7.6 x 5.1 CM
FINE SILVER, STERLING SILVER,
ENAMEL, FELT
Photos by Ken Yanoviak







# NATALYA PINCHUK

CARS. BROOCH, 2004
7 x 6.4 x 1.9 cm
PEWTER, RUBBER, STERLING SILVER
Photos by artist



# SVENJA JOHN

ICE, 2003
7 X 10.8 X 8.6 CM
STAINLESS STEEL, POLYCARBONATE
Photo by Kevin Sprague
Courtesy of Sienna Gallery,
Lenox, Massachusetts



#### SCOTT CORMIER

BALL SERIES: LILLY BALL,

99 CARATS OF STONES ON A BALL,

GOLD BUBBLE BALL, 1998

EACH, 3.8 x 3.8 x 3.8 cm

STERLING SILVER, 18-KARAT GOLD,

SAPPHIRES, ULTRAVIOLET CEMENT;

CONSTRUCTED, SOLDERED

Photo by Rodger Birn



#### HEATHER WHITE

PROTEAN CAMEO #7,

PROTEAN CAMEO #12, 2000

BOTH, 7.9 x 4.1 x 1.3 cm

22-KARAT GOLD, 18-KARAT GOLD, STERLING SILVER, VELVET, NICKEL, RUBBER O-RING,
PEARL, RHODOCHROSITE; LOST WAX CAST,
EMBOSSED, DIE FORMED, FABRICATED

Photo by Kyle Dick

y intention with the Protean Cameo series is to reference historical portraiture jewelry and use the female silhouette as a framing device. With the aid of a computer, I have stretched a clearly feminine, yet generic, silhouette both vertically and horizontally to create many stages of transformation. After hand-piercing the metal, I create recognizable miniature elements to fill each hollow. While choosing an object to incorporate, I think about how its meaning will be transformed once inside the feminine silhouette. I also must consider the way an object will physically fit inside the frame to complete the portrait. Many potent objects I would like to frame have various shapes, so it becomes an aesthetic challenge to meet my criteria of form and metaphor. — HEATHER WHITE



# JAE-YOUNG KIM

SOUND OF FOREST, 2003
7 x 8 CM
BAMBOO, JADE, SILVER, 18-KARAT GOLD
Photo by Myung-Wook Huh (Studio Munch)



#### MATTHEW HOLLERN

ICONS BROOCH SERIES, 1997
EACH, 7.6 x 7.6 x 1.3 CM
STERLING SILVER, GOLD,
PEWTER, BRONZE; PRINTED,
FORMED, FABRICATED
Photo by artist



# JOHAN VAN ASWEGEN

SHE-SEA, 2000
4 x 4 x 1 CM
ENAMEL, BEACH SAND, MABE PEARLS,
CULTURED PEARLS, 18-KARAT GOLD
Photo by Mark Johnston
Courtesy of Sienna Gallery,
Lenox, Massachusetts

HAROLD O'CONNOR

GRANULATED SEA FAN, 2002

5 x 6.5 x 0.3 cm

18-karat gold, sterling silver;

EMBOSSED, HAMMERED, GRANULATED

Photo by artist





TODD REED

Amorphic Diamond Cluster #1, 2003
3.8 x 4.4 x 0.6 cm
22-karat gold, silver, steel, raw diamonds,
princess-cut diamonds, patina;
forged, fabricated, brush finished
Photo by azadphoto.com





## Noriko Sugawara

Starry Night, 2003

5 x 5 x 0.8 cm

Shakudo, 24-karat gold, 18-karat gold, diamond, South Sea Pearl; inlaid

Photos by artist



## STEPHANE THRELKELD

Morning Glory, 2004  $5 \times 10 \times 10 \text{ cm}$  Stainless steel mesh, platinum, diamond; folded, constructed Photo by Monte Tristan



# JOHN IVERSEN

ENAMEL PIN, 2003 8.9 x 7.6 x 0.2 cm 18-karat gold, enamei Photo by Kenji-Ishii



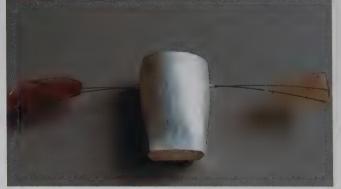
THERESE HILBERT

HOLLOW BUT NOT EMPTY, 1999

4.4 x 5.5 cm in diameter

Silver

Photo by Otto Künzli



FLYER, 2003

8 x 15 x 4.5 cm

SILVER, STEEL, PLASTIC; FORGED

Photo by artist

ULRIKE KLEINE-BEHNKE

#### MARIA PHILLIPS

REMINDER #1, 2003

11.4 x 2.5 x 5 cm

COPPER, ENAMEL, STEEL, SILVER,

18-KARAT GOLD, SAFETY PIN;

ELECTROFORMED,

FABRICATED, PLATED

Photo by Doug Yaple



he process of electroforming allows me to capture, and give permanence to, an object that otherwise would vanish. The preserved, enhanced result denotes a moment, a memory, something of significance.

- MARIA PHILLIPS



WINFRIED KRUEGER

5 Brooches, 2000 Largest, 5 x 10 cm Silver, enamel

Photo by artist



JOHANNA BECKER-BLACK

HANGING SHIRT BROOCH, 2003
6.4 x 3.2 x 1.3 cm
STERLING SILVER, 18-KARAT GOLD;
FABRICATED
Photo by James Hart



KATJA PRINS

Cocoon Brooches, 1999

Average,  $6 \times 2.5 \times 2.5 \text{ cm}$ Silver, Silk cocoons, polyurethane Rubber

Photo by Gerhard Jaeger



#### NORMAN WEBER

HAUS & GARTEN #5
(HOUSE & GARDEN #5), 2002
6.4 x 12.4 x 2.1 cm
SILVER, STEEL, C-PRINT
Photo by artist



#### PARK SUNG-SOOK

HOUSE WITH SKY BALLOON, 2003

LARGEST, 6.5 X 9.5 CM

SILVER, COPPER, FILM

Photo by Myung-Wook Huh (Studio Munch)





### ANGELA GLEASON

DEVELOPMENT (9 BROOCHES), 1998
GROUPING, 7 x 45.7 x 1.3 CM
SILVER, COPPER, GOLD LEAF, PLASTIC,
WOOD, GUT, FOUND OBJECTS, GLASS,
STEEL, ALUMINUM, LEAD
Photos by Jeff Van Kleeck







Photo by artist



ROB JACKSON

THE GREEN DOOR, 1990
5.1 x.3 x 0.6 cm

SILVER, COPPER, GOLD, BRASS, SAPPHIRE,

MICA; HOLLOW CONSTRUCTED, CHASED,

ENGRAVED, RIVETED, SPRING HINGED

Photo by artist





KEITH A. LEWIS

RAPTURE, 1997
9 x 4.5 x 3 cm
STERLING SHVER A

STERLING SILVER, ACRYLIC, PAINT

Photos by artist



#### TERRI LOGAN

MEGA, 2003 5 x 8.9 x 1.3 cm RIVER ROCK, FINE SILVER, STERLING SILVER, PATINA; BEZELED, BRUSH FINISHED Photo by Jerry Anthony



### ANN JENKINS

THREE ELEMENTS BROOCH, 2002

5 x 8.9 x 0.6 cm

24-karat gold leaf, fine silver,

Sterling silver, copper, glass, acrylic,

Dried seed pod, coral, guinea fowl feathers;

Carved, Chased, fabricated, riveted

Photo by Robert Diamante



# JUDITH HOYT

Orange & White Strips, 2004

11.4 x 4.7 x 0.3 cm

Found Metal, Copper, Stainless Steel;

RIVETED, HAND-FABRICATED

Photo by John Lenz



### DAVID LAPLANTZ

SPLIT DICHOTOMY BROOCH, 1995

7 x 6.4 x 0.6 cm

ALUMINUM, IRON; PAINTED,

FABRICATED, RIVETED, ENGRAVED

Photo by artist



#### WINFRIED KRUEGER

6 Brooches, 2000

EACH, 6 x 7 CM

SILVER, ENAMEL

Photo by artist



### MIKE HOLMES

Вкоосн, 2003

8.9 x 6.4 x 5.1 cm

Walnut, gesso, gold leaf, pigments,

BRASS, STERLING SILVER; CARVED

Photo by Jeffrey Goldsmith



# Jung-Hoo Kim

THE OX GAME, 1997
6.7 x 7.8 x 1.9 cm
STERLING SILVER, NATIVE STONE,
24-KARAT GOLD; KUM BOO
Photo by In-Shik Kim



#### FRANK BÖTTGER

Photo by artist

CERAMIC AND STERLING SILVER BROOCH, 1989 9 x 9 x 0.8 cm CERAMIC, STERLING SILVER



Monica Cecchi

Love Park, 2003  $8 \times 6 \times 1.6 \text{ cm}$  18-Karat white gold, 18-Karat gold, tin can, wood; constructed Photo by Federico Cavicchioli





Time Series: Article No. 1: The Condition of Being a Human, 2002  $7.6 \times 7.6 \times 1.3 \text{ cm}$  Sterling silver, enamel, copper, Lazertran®, salt, red pepper, found objects Photo by artist



LENI FUHRMAN

Lava Series #2, 2000  $7.2\times2.5\times1~\text{cm}$  Enamel, copper, fine silver, sterling silver, 22-karat gold, pearl; roller printed, fabricated Photo by Erik S. Lieber



# GISBERT STACH

Amber from the Future—Inclusion V, 1998  $2 \times 10 \times 1.9 \text{ cm}$  Lucite, ink cartridge, steel



# KIM JOON-HEE

THE WIND, 2003

10 x 11 x 5 cm

SILVER, ACRYLIC; SOLDERED

Photo by Myung-Wook Huh (Studio Munch)



JIN-HEE JUNG

WHISPERING BROOCH II, 2003

EACH, 10 x 3 x 4.5 CM

SILVER, GOLD

Photo by Myung-Wook Huh (Studio Munch)



JOHANNA BECKER-BLACK

FLOWER POT BROOCH, 2003

5.1 x 1.9 x 1.3 cm

STERLING SILVER, 14-KARAT GOLD,

18-KARAT GOLD, EPOXY RESIN,

DIRT; FABRICATED

Photo by James Hart



# JACQUELINE RYAN

PIN, 2002 12 x 3.8 x 0.7 cm 18-KARAT GOLD; PIERCED, SOLDERED Photo by Giovanni Corvaja



### JAE-YOUNG KIM

THE OTHER WAY, 2003

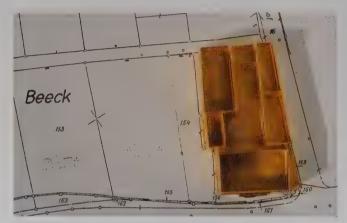
3.5 x 15 cm

Bamboo, Coral, Jade, Silver, 18-Karat Gold

Photo by Myung-Wook Huh (Studio Munch)

The design of this brooch came from the ground plan of a house, built in 1830, where my family came from.

— Anna Eichlinger



#### ANNA EICHLINGER

BEECK, 2000

7 x 4 x 0.4 cm

22-KARAT GOLD;

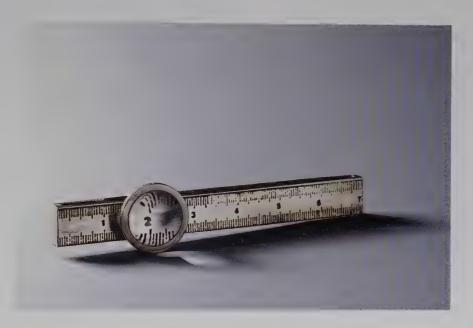
CONSTRUCTED

Photo by artist

# MONICA CECCHI

The Key, 2001  $4 \times 2.5 \times 1 \text{ cm}$  18-karat gold, found object; Constructed Photo by Federico Cavicchioli





### MYOUNG SUN LEE

PSYCHOLOGICAL DISTANCE 3, 2003

 $0.8 \times 7 \times 0.8$  cm

SILVER

Photo by Myung-Wook Huh (Studio Munch)





#### FRANCINE HAYWOOD

DOMESTICITY, 2000

EACH, 4.5 x 4.5 CM

TOILET PAPER, SILVER; FABRICATED, TEXTURED

Photos by artist

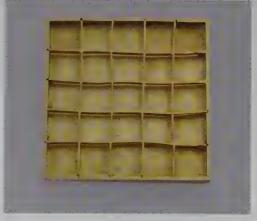
his series of six paper brooches illustrates conflicting feelings: as simple squares of flimsy white paper, they point out the futility of monotonous, repetitive, domestic acts, while celebrating their unique, ephemeral, unrecognized beauty. The medium I used, toilet paper, is a common, valueless, disposable material. It has been textured to reproduce the surface of familiar cooking utensils, like graters, potato mashers, sushi mats, etc. I wet-cast the paper directly onto those objects, using water and PVA glue. The texture is delicate and subtle, its perception changing with the play of light and movements of the wearer.

— Francine Haywood



### BILLIE JEAN THEIDE

BLACK AND WHITE RUIN, 2003
8.3 CM IN DIAMETER
STERLING SILVER; CAST, FABRICATED, OXIDIZED
Photo by artist



#### EMMA WOOD

ELEVATOR VENT, 2003

3.8 x 3.8 x 0.3 cm

18-KARAT GOLD; CONSTRUCTED

Photo by artist



CLIP PIN, 2002

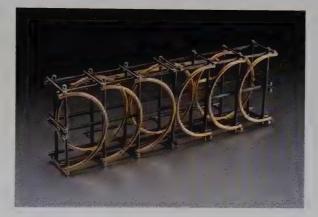
1 x 2 x 0.5 cm

18-KARAT GOLD

Photos by artist

# BEN NEUBAUER

PIN, 2003
2.5 x 7.6 x 1.3 cm
STERLING SILVER,
18-KARAT YELLOW GOLD
Photo by Courtney Frisse



### Donna D'Aquino

WIRE BROOCH #15, 2001

3.8 x 12.7 x 2.5 cm

18-KARAT GOLD, STEEL;

HAND-FABRICATED

Photo by Ralph Gabriner





LIAUNG-CHUNG YEN

AVERAGE JOE, 2004
3.5 x 7 x 3.5 cm
14-karat gold, silver,
DIAMOND, ROUGH DIAMOND
Photo by Dan Neuberger



SUSAN R. EWING

Bohemian Trajectory Brooch, 2000 12.7  $\times$  2.5  $\times$  2.2 cm Sterling silver, 18-karat gold, found plastic toy; fabricated Photo by Jeffrey Sabo



# ELIZABETH BONE

GROWTH RING BROOCH, 2000

8 CM LONG

SILVER, 18-KARAT GOLD, STEEL; FABRICATED, PLATED

Photo by Joël Degen



KIKKAN HULTHÉN

Untitled, 2001  $14.5 \times 1.9 \text{ cm in diameter}$  Aluminum, plastic, cotton T-shirt; handprinted Photo by Annika Åkerfelt



### THOMAS DIERKS

VEHICLE, 2000  $1.5 \times 3.5 \times 7 \text{ cm}$  Sterling silver, blue topaz, lead; cast Photo by artist

#### KEITH A. LEWIS

Persephone's Sad Feast, 1999  $7 \times 4 \times 3 \text{ cm}$  Sterling silver, copper, nickel silver, 18-karat gold, 24-karat gold; plated photo by Doug Yaple





JENNIFER HALL

OKRA, 1998 12.7 x 1.6 x 1.3 cm Sterling silver; fabricated Photo by Doug Yaple



JAN WEHRENS

BROOCH, 2003
6 x 14.5 x 13 CM
STEEL, SILVER, PATINA
Photo by artist



### AGNES KAINZ

Untitled, 2003 6.5 x 13 x 5 cm

Aluminum, steel; assembled

Photo by Manuel Vilhena



# KIM JOON-HEE

*A Wheel*, 2003

12 x 9 x 4 cm

SILVER, ACRYLIC; SOLDERED

Photo by Myung-Wook Huh (Studio Munch)



### SHIN HEA-RIM

THE VISUAL STORY, 2003

9.5 x 11 x 1.3 cm

STERLING SILVER, PATINA; FABRICATED, PAINTED

Photo by Myung-Wook Huh (Studio Munch)



The Animal Relationships: 21st Century brooch is a commentary on the social evolution of dogs and cats. Animals sharing our homes can't recall how their ancestors roamed using their survival skills. Our animals are modern. They take out a health insurance policy in the form of a human. The image depicts healthy, stress-free pets.

The design of the outer brooch summarizes its concept; the inner part pivots—one side showing the image as the other explains the evolution. The wearer may display either the image or the text as the primary ornament.

Nancy Moyer

#### NANCY MOYER

Animal Relationships: 21st Century, 2004
0.6 x 5.7 cm in diameter
Copper, silver, decals, acrylic sheet, glass;
Soldered, riveted, married metals
Photo by artist

#### LISA AND SCOTT CYLINDER

Pencilated Woodpecker Brooch, 2004  $12.7 \times 7.6 \times 0.6 \text{ cm}$  Sterling silver, brass, compass, antique wooden dominoes, pencils, epoxy resin; formed, fabricated Photo by Jeffrey K. Brady







JUDY McCAIG

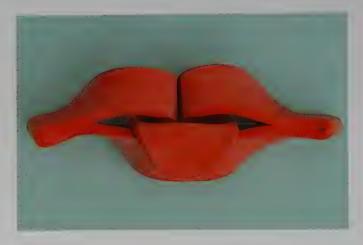
CROSSING, 2002

Box: 7 x 10.5 x 3.5 cm; brooch: 3 x 4.5 x 0.5 cm

Wood, gold leaf, thermoplastic, silver, 18-karat gold,

22-KARAT GOLD; STAINED, CARVED, PRESS FORMED

Photos by artist



### DAVID BIELANDER

LIP, 2000 4 x 8 x 4 CM RUBBER SEAL, STEEL Photo by artist



### PHILIP SAJET

Mother Brooch, 1995 6 x 6 x 0.5 cm Silver, Gold, enamel, ruby Photo by artist hese brooches represent a recent departure for me. They are neither narrative nor conceptual jewelry.

Instead, I want to operate within the traditional parameters and expectations of Western jewelry to make objects that are decorative and comfortably wearable.

Beyond that, I want these articles to become the center of attention when they are worn, and thus to make their wearers feel exceptional.

The forms are derived from drawings, and ultimately look back to cartoons.

Some of the images are of flowers and leaves, which are thought to have been the earliest jewelry, and which continue to play an important role in the beautification of the human body. Other forms are taken from biology, body parts, letters, the history of the Decorative Arts, or sheer invention. — BRUCE METCALF



#### BRUCE METCALF

Kissbloom 2, 2003

14 x 9.5 cm

Maple, Brass, Gold; Carved, Painted, Forged, Chased, Plated Photo by artist



## Gregoré Morin

Canada Goose—Flying South, 2001  $3.5 \times 7.5 \times 0.9$  cm Emerald, Diamond, Carnelian, Gold, Platinum; Hand-Fabricated Photo by Nino Rakichevich





NATHANIEL DELARGE

11-06-03, 2003 12.7 x 3.8 x 5 cm Silver, plastic deer, brass bell Photos by Don Brazil



## THOMAS HILL

Butterfly Fish, from the series X-Ray Fish, 2003 10.2 x 11.4 x 0.6 cm Cow bone, brass wire; scrimshawed, fabricated Photo by Jeffrey Goldsmith



## SILVIA WALZ

Berta, 2003  $12 \times 2.5 \times 1.2 \text{ cm}$  Silver, Plastic, Photograph, Porcelain Photo by Ramon Puig Cuyàs

Berta,

of light feet, but heavy legs

This has the advantage, that she doesn't fall that easy

The churning in her belly is chronic

She draws on plentiful resources without looking.

— SILVIA WALZ



## Ulo Florack

Вкоосн

7 x 5 x 1 cm

ENAMEL, GOLD, METAL ALLOY; PLATED

Photo by artist



## FLORIAN BUDDEBERG

SILVER PAINTED, 2003

9 x 4 x 2 cm

SILVER; PAINTED



#### LOLA BROOKS

BROOCH, 2003

4 x 3 x 2.2 cm

STAINLESS STEEL, VINTAGE ROSE-CUT
GARNETS, 18-KARAT GOLD;

HOLLOW CONSTRUCTED, SOLDERED

Photo by Dean Powell



## PETRA CLASS

Mosaic in Green—Homage à Mondrian, 2002  $6.4 \times 6.4 \times 1.3$  cm 18-karat gold, 22-karat gold, tourmaline, diamond, imperial topaz; fabricated Photo by Hap Sakwa



## KIM RAWDIN

Вкоосн, 2000

8.9 x 10.2 x 2.5 cm

18-KARAT GOLD, 22-KARAT GOLD, LAPIS LAZULI, CORAL, RHODINITE,

CHRYSOPRASE, SUGALITE, RUTILATED QUARTZ, JADE, BLACK ONYX;

HOLLOW CONSTRUCTED, HAND-FABRICATED



# JAN SMITH

BLUE RECTANGLE WITHIN CIRCLE, 2002
4.1 x 0.6 cm
ENAMEL, COPPER, STERLING SILVER,
22-KARAT GOLD BIMETAL;
CHAMPLEVÉ, SGRAFFITO
Photo by Doug Yaple

am interested in the surface nuances of textiles, botanical forms, and eroded surfaces. I use the enamel to build layers of images, colors, and marks, generally working in a series, using recurring elements as one would familiar words to address my response to these objects. The recurring elements are meant to evoke memories, layers of varied emotions, and past experiences. The layers of transparent colors and the luminescence of them never fail to seduce me. Enamel and etching allow me to incorporate a drawing sensibility into my work. My work is process-oriented in that I begin with a feeling that I want the piece to evoke rather than with a formal, completed design. — JAN SMITH



#### BARBARA MINOR

RED STONES CIRCLE WITH MATTE ONYX AND CARNELIAN, 2002

7.6 x 7.6 x 0.6 cm

OPAQUE ENAMEL, COPPER, MATTE ONYX,

MATTE CARNELIAN, SILVER

Photo by Ralph Gabriner



## DONNA D'AQUINO

SCATTER PINS, 2003

1.3 то 6.4 см

STEEL, PLASTIC; HAND-FABRICATED, DIPPED

Photo by Ralph Gabriner

y work is based on line and the act of drawing. It is inspired by interior and exterior skeletal structures in architecture. — DONNA D'AQUINO



## SCOTT CORMIER

OVERLAPPING CIRCLE BROOCH SERIES, 1997

EACH, 6.4 x 6.4 x 1.3 CM

18-KARAT GOLD, STERLING SILVER, SAPPHIRES,

RUBIES, PEARLS, ULTRAVIOLET CEMENT; SOLDERED

Photo by Rodger Birn

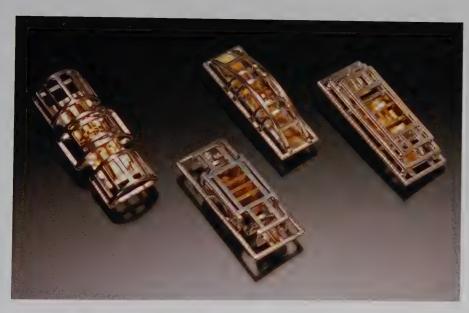


# VANESSA SAMUELS

Somethin' Bloomin' #1 & #2, 2003

Largest,  $0.2 \times 9$  cm in diameter

Sterling silver, stainless steel; oxidized



# CHARRA JAROSZ

Brooches in the Sauchiehall Series, 2003Each,  $7 \times 2.5 \times 1.9$  cm Sterling silver, 18-karat gold, 22-karat gold; fabricated Photo by Doug Yaple Perplexed by the body and its organization, I am curious about architectures that house the body and the architectonic body; my formal decisions take place within this intersection.

This group of work was conceived during a trip to my grandfather's native Scotland, where I was reacquainted with the inspiring architecture of Glasgow's favorite son, Charles Rennie Mackintosh.

— CHARRA JAROSZ





JENNIFER CRUPI

EXPANDABLE BROOCH, 1997

2.5 x 12.7 cm in diameter

Sterling silver; hollow constructed, riveted Photos by Christian Luis

Expandable Brooch is part of a series of jewelry in which I investigated mechanical movement, expandable structures in particular. The exploration stemmed from my interest in making jewelry that is interactive—that doesn't merely sit on the body in one fixed way but can constantly be manipulated and transformed (in size, shape, or function) by the wearer. At the same time, the pieces are meant to incite a curiosity that would encourage interaction from viewers as well. — Jennifer Crupi





T. J. LECHTENBERG

CIRCLE BROOCH #1, 2002

7.6 x 7.6 x 2.5 cm

NICKEL, BRASS, ACRYLIC, STERLING SILVER;

FABRICATED, PLATED

Photos by Kee-ho Yuen



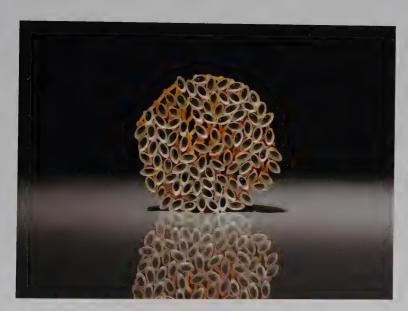


# MANUELA SOUSA

Untitled, 2004

EACH, 3.5 x 2.5 x 2 CM

SILVER, TITANIUM, ALUMINUM; COLORED, ANODIZED



# JACQUELINE RYAN

BROOCH, 1999
6 CM IN DIAMETER
18-KARAT GOLD, ENAMEL
Photo by Giovanni Corvaja

n my work, I abstract nature and seek to communicate brief impressions of what I have observed and encountered. Working from sketches made from life, I collect visual information from the abundance of forms, surfaces, textures, structures, and colors of which nature is infinitely rich. I translate these into paper models before moving on to the final piece.

Much of my work is made up of loosely fixed moveable elements that shake and jangle as the body moves. The interaction of the wearer with the work completes its function and brings it to life.

— JACQUELINE RYAN



# CATHY CHOTARD

Untitled, 2003

5.5 x 7.6 x 1 cm

SILVER



# ANYA PINCHUK

Вкоосн, 2003

 $7.6 \times 7.6 \times 2.5 \text{ cm}$ 

SILVER; SOLDERED



## EMILY WATSON

The Graphic Body Attachable No. 2, 2003  $12 \times 5.1 \times 4.4$  cm Copper, enamel, steel, magnets;

ELECTROFORMED, CONSTRUCTED



#### ANYA KIVARKIS

Вкоосн, 2003

7 x 5.5 x 3.5 cm

COPPER, ENAMEL, STERLING SILVER;

DIE FORMED, FABRICATED

Photo by artist



# ANYA KIVARKIS

Вкоосн, 2003

6 x 4.5 x 3.5 cm

COPPER, ENAMEL, STERLING SILVER;

FORMED



# Svenja John

Breath Brooch, 2001
4 x 9 cm in diameter
Polycarbonate; surface treated,
Constructed, colored
Photo by Silke Mayer



# DANIEL KRUGER

Untitled, 2003

8 x 9 x 4 cm

Sterling silver, turquoise chips, coral;

FORGED, HINGED, KNOTTED

Photo by Nikolaus Brade



# HYE-YOUNG SUH

BGE\*22, 2003

7.6 x 7.6 x 2.5 cm

ENAMEL, COPPER, STERLING SILVER;

ELECTROFORMED



## BRIDGET CATCHPOLE

Hairy Donut, 2002

3.5 x 7.6 x 3.5 cm

Sterling silver, synthetic bristles; repoussé

Photo by Anthony McLean



#### BEPPE KESSLER

Photo by Taco Anema

Ups and Downs, 2002 Each,  $3.5 \times 3.5 \times 1.5 \text{ cm}$  Balsa wood, cotton, palladium, glass, crystal beads; burned, embroidered

The material is the vehicle of my thoughts.

Working is a way of life to create my own language and explore the limits of what can be called jewelry.

Meaning plays an important part, but, on the other hand, I do not want the pieces to be too easy to read.

I do not work with pure gold and sil-

I do not work with pure gold and silver but prefer to use materials that are less burdened with the traditions of jewelry. I am looking for a kind of mystery in the material, and I try to seduce people to come closer and touch it—at first only with their eyes, then by wearing my jewelry closer to their hearts, hands, and skin.

- BEPPE KESSLER



In my most recent work I have used flowers as symbols of appreciation and as offerings and tributes. The floral elements are precisely arranged to become the contents of what I call shrines. This series of little shrines was inspired by the need for reminders that natural beauty exists, to be contemplated and admired.

— GISELLE KOLB

## GISELLE KOLB

SET OF FIVE BROOCHES, 2001

EACH, 2.5 x 2.5 x 1.9 CM

STERLING SILVER, FINE SILVER, ENAMEL, 18-KARAT GOLD,

WOOD, SAND; HAND-FABRICATED

Photo by Peter Groesbeck



## MARY PRESTON

Cameo Chimera, 2002

4.4 x 2.5 x 0.6 cm

18-KARAT GOLD, SILVER, CUT STEEL, PEARLS;

FABRICATED, REPOUSSÉ

Photo by Ralph Gabriner



#### CORNELIA GOLDSMITH

TREEBROOCH—OLD GROWTH, 2002

4.4 x 4.8 cm

18-KARAT GOLD, 18-KARAT WHITE GOLD,

ORANGE SAPPHIRES, EMERALDS, DIAMONDS;

FABRICATED, CHASED

Photo by Hap Sakwa



# PIERRE CAVALAN

DIEU EST MON DROIT, 1994
18.5 x 12 x 3.5 cm
FOUND OBJECTS; ASSEMBLED
Photo by Julian Wolkenstein



# KATHLEEN BROWNE

THE GOLD GLOVE, 2002

8.9 x 5 x 0.6 cm

Fine silver, sterling silver,

ENAMEL DECAL; FABRICATED

Photo by artist

his series of brooches is intended to be worn on the back and allude to the mechanism found on wind-up tin toys and talking dolls of the past and present. They represent my concern for recognizing processes in life and emphasize our humanity—or lack of—in contemporary society.

— Anneke van Bommel



ANNEKE VAN BOMMEL

ARTBOT BACK BROOCH SERIES: TURN, 2003

5 x 7 x 4 cm

STERLING SILVER; CONSTRUCTED, FABRICATED



his brooch reminds us of the preciousness of our world and the fluidity of its constellation. The globe is a large gem, and the continents are gold and free floating.

- SONDRA SHERMAN

# SONDRA SHERMAN

Photo by artist

Continental Drift, 1998  $3 \times 5.7 \times 0.5 \text{ cm}$  Sterling silver, 22-karat gold, acetate, water, glass; constructed



KAROL WEISSLECHNER

BROOCH, 2003
7.5 x 6.5 x 1 CM
SILVER, SYNTHETIC LAPIS LAZULI, GOLD, PATINA
Photo by Pavol Janek



ULRIKE KLEINE-BEHNKE

LANDSCAPE, 2001
7 x 7.5 x 0.2 cm
SILVER; HAMMERED
Photo by artist



## KAREN MCCREARY

Pulse Vector, 2000

5.1 x 14 x 1.3 cm

ACRYLIC, GALVANIZED STEEL, STERLING SILVER, DIODES;

CARVED, FABRICATED





# MARJORIE SCHICK

FOR WANT OF A NAIL, 2001

Canvas Brooches: 25.4 x 5.7 x 3.8;

STICK PINS: 16.5 x 2.5 CM

Canvas, wood, stainless steel wire;

STITCHED, STUFFED, PAINTED

Photos by Gary Pollmiller





## NANNA MELLAND

Fragment of Life II, 2003  $6 \times 3.5 \times 3.5$  cm

Plastic, sterling silver, glass; cast, hand-blown

Photos by artist



# JACQUELINE RYAN

Вкоосн, 2000

6 CM IN DIAMETER

18-KARAT GOLD; FABRICATED

Photo by Giovanni Corvaja



## PAVEL HERYNEK

Renaissance III, 2002

4 x 6 x 2.2 cm

Brass, stainless steel; gilded

Photo by Markéta Ondrusková



# CLAUDE SCHMITZ

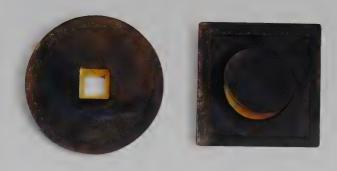
BOX, 2002 0.8 x 6.3 cm in diameter Sterling silver, patina Photo by Christian Mosar



# CLAUDE SCHMITZ

RING, 2002

1.3 x 6.4 cm in diameter
Sterling silver, patina
Photo by Christian Mosar



BROOCHES OST UND WEST
(BROOCHES EAST AND WEST), 1996
LEFT, 0.8 x 7 cm in diameter
NICKEL SILVER, GOLD LEAF; HAMMERED
Photo by Helga Schulze-Brinkop



NANCY MOYER

THE HUNTER-GATHERER: 21ST CENTURY, 2004
0.6 x 5.7 cm in diameter
Copper, silver, decal, computer print,
ACRYLIC SHEET, GLASS; SOLDERED, RIVETED,
MARRIED METALS
Photo by artist

The Social Evolution Brooches thoughtfully address selected aspects of evolution. This particular brooch is a commentary on evolutionary change in the concept of hunting and gathering. The modern hunter is a shopper whose hunting skills are exercised within the walls of stores. Gathering is mostly decision-making in the land of plenty. The image depicts a modern shopper gathering food from the "hunt."

— NANCY MOYER





JIRO KAMATA

TESA BROOCH, 2003
3 X 7 X 1.5 CM

TAPE, SILVER

Photos by artist



## WIM VAN DOORSCHODT

WITH LOVE, 2003

6.5 x 13 x 1 cm

ACRYLIC; LAMINATED

Photo by Tom Noz



## MAH RANA

BALLOON FLOWER, 2001
EACH, 12 x 2.5 x 2.5 CM
RUBBER, STEEL, POLYESTER CORD
Photo by Colin Campbell



CORNELIA GOLDSMITH

BUTTERFLY BROOCH, 2002

3.8 x 5.7 cm

22-karat gold, 18-karat gold, platinum,
RED and blue sapphires, diamonds;
FABRICATED, DIE FORMED, CHASED, GRANULATED
Photo by Ralph Gabriner



# JACLYN DAVIDSON

Winter Series Poppy, 2004
12.7 x 3.8 x 3.2 cm
18-karat gold, pavé diamonds;
Hand-formed, cast, chased,
engraved, finished
Photo by Ralph Gabriner



BRUCE METCALF

Flame, 2003  $14 \times 7.6 \text{ cm}$  Maple, brass, gold; carved, painted, chased, plated Photo by artist



#### JAN ARTHUR HARRELL

Vertebrae Series Brooches, 2001
Each, 8.9 x 3.8 x 1.3 cm
Sterling Silver, Copper, Enamel,
24-karat gold, Barbed Wire,
Rubber Cord
Photo by Jack B. Zilker

his work addresses the aging of our bodies, represented by dark patinas, rust, and ordinary found objects. The use of bright colors and textured gold foils, however, also speaks of the ageless human spirit.

— JAN ARTHUR HARRELL



#### STEPHEN ROBISON

PENGA, 2002–2003
5.1 x .6 cm
ENAMEL, STERLING SILVER; ELECTROFORMED,
FABRICATED, CHAMPLEVÉ
Photo by artist

The house brooches are designed as part of my ideal retirement village for textile artists.

— JANICE ELIZABETH APPLETON



## JANICE ELIZABETH APPLETON

SHELLEY'S HOUSE, 2003 5.5 x 5 x 0.5 cm

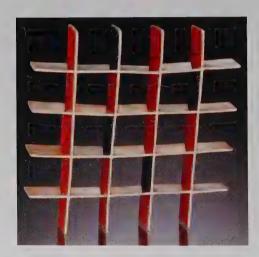
FABRIC, BEADS; MACHINE EMBROIDERED



### BERNHARD SCHOBINGER

PEARL OUT OF THE TUBE, 2002
6.9 x 1.7 x 0.9 cm

TAHITIAN PEARL, CHROMIUM,
ALUMINUM TUBE, PAINT; PRINTED
Photo by P. Voellmy
Courtesy of Gallery Von Bartha,
Basel, Switzerland



### MARGUERITE CHIANG

THE ROOMS IN MY HOUSE, 2003
5.1 x 5.1 CM
18-KARAT GOLD/SILVER BIMETAL,
18-KARAT GOLD, OIL PAINT; FABRICATED
Photo by Hap Sakwa

ach one of my jewelry pieces is a visual haiku, a way for me to capture in metal the fragility of a particular moment as I experienced it. The most important thing for me is to maintain the purity of expression in the final prize, so that the initial impetus for making it still remains alive in the end.

— MARGUERITE CHIANG



# FRANCIS WILLEMSTIJN

JEREPHAES, 2003

6 x 5 x 3 cm

SILVER, COTTON, BRASS; SOLDERED, SEWN

Photo by Tessa Kleinmann





MARK ROOKER

Played Out, 1998
5.7 x 8.9 x 3.8 cm
Sterling silver, ebony, aluminum, amethyst, copper,
Nickel, patina; carved, fabricated, plated, electroformed
Photos by artist

From childhood, mid-20th century typography and science fiction illustration has had a profound effect on my visual language. The bold use of line, color, and dramatic metaphor translate into my pieces, which I think of as three-dimensional illustrations. Science fiction has the power to challenge and entertain us by creating complex worlds and characters whose strangeness helps bring our own world into focus. — MARK ROOKER



SANDRA ZILKER

Interrupted Donut, 2003

1 x 8.9 cm in diameter

Sterling silver, enamel, copper, lemon opal,
Rhodorite, chrysoprase, caricite;
Torch fired, fabricated
Photo by Jack B. Zilker



#### CLAUDE SCHMITZ

FALLEN DAISY LEAVES, 2002

1.4 x 10 x 9.8 CM

18-KARAT YELLOW GOLD; SOLDERED

Photo by Christian Mosar



### Yoon Jeong Kim

FOLIAGE, 2002

Largest,  $4.5 \times 3 \times 0.5$  cm

Sterling silver, 18-karat gold; fabricated

Photo by Myung-Wook Huh (Studio Munch)

Every day I look at the trees, leaves, flowers, and sky and feel the wind. In the middle of the forest, there are fallen leaves, swinging on the ground, and small flowers between the rocks. They make beautiful harmony in nature. They are little things, but those small, natural elements give me fresh and vivid ideas. My imagery in jewelry comes from these natural shapes.

— YOON JEONG KIM





#### SALLY MARSLAND

ALMOST BLACK BROOCHES, 2001–2003
3.5 TO 11.5 CM
STERLING SILVER, KING WILLIAM PINE,
INK, PAULONIA (CHINESE WOOD),
TEXTILE DYE, POLYESTER RESIN, GRAPHITE,
EPOXY RESIN, SLATE, BONE; OXIDIZED
Photos by artist



### REBECCA HANNON

Lost Loves, 2003

AVERAGE, 2.5 x 2.5 x 0.6 CM

COPPER, SILVER, PATINA; STAMPED, ENGRAVED



### MAH RANA

OUT OF THE DARK, 2001–2002

LARGEST, 4.8 CM

GOLD, FABRIC, PIGMENT, OIL PAINT

Photo by artist

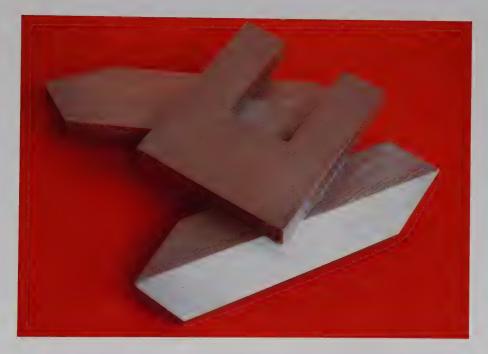


# OTTO KÜNZLI

Oн, Say!, 1991

9 x 9 x 0.6 cm

GOLD



# JAN WEHRENS

Вкоосн, 2000

 $7.5 \times 10 \times 2$  cm

SILVER, PATINA



## THOMAS HERMAN

Monet's Dream, 2001

6.4 x 6.4 x 0.8 cm

Boulder opal, pearls, 18-karat gold, lotus, cattails;

CAST, CONSTRUCTED, CARVED, CHASED, PIERCED

Photo by Ralph Gabriner



# BETTINA SPECKNER

Brooch, 2000  $7.6 \times 5 \times 0.3 \text{ cm}$  Zinc, 18-karat gold, sterling silver, turquoise; photoetched

Photo by artist

Courtesy of Sienna Gallery, Lenox, Massachusetts



# JENNIFER TRASK

PAVO SWORD BROOCH, 2001
3.8 x 2.1 x 0.6 cm
STERLING SILVER, 18-KARAT GREEN
GOLD, FEATHER, LENS; FABRICATED,
CONSTRUCTED

Photo by Dean Powell



ARIANE HARTMANN

Photo by artist

The Best Place—Come on Eileen, 2003  $7 \times 4 \times 0.2$  cm Vinyl, sterling silver



DAVID BIELANDER

*PINK SNAIL*, 2001 11 CM

Snail shell, Rubber Glove, 18-karat gold



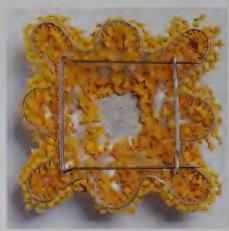
# MONIKA BRUGGER

Inseparable, 2002

 $34.2 \times 31.2 \times 3$  cm

Linen, silk thread, wood





## DANIEL KRUGER

Untitled, 2003

7 x 7 x 2.5 cm

Sterling silver, gaspeite fragments, glass beads, silk;

CHASED, KNOTTED

Photos by Nikolaus Brade



# RUUDT PETERS

Azoth 6 Pyrit, 2004

Largest, 3.8 x 4.2 x 3.4 cm

SILVER, POLYESTER

Photo by Rob Versluys



BEATE KLOCKMANN

Untitled, 2001

3.5 x 5 x 2.5 cm

GOLD; HAMMERED



# STEFANO MARCHETTI

*Brooch*, 2001 5 x 5 x 5 cm

22-Karat Red Gold, 14-Karat Yellow Gold

Photo by Roberto Sordi



# JUDITH HOYT

RED EYEBROW, 2004

8.6 x 5 x 0.3 cm

FOUND METAL, COPPER, STAINLESS STEEL;

RIVETED, HAND-FABRICATED

Photo by John Lenz



### PETRA ZIMMERMANN

PIN-UP VI, 2004

13 x 8 x 1.5 cm

Dental plastic, strass (glass paste gems), pyrite, onyx, gold leaf, silver; oxidized

Photo by artist



# KATHLEEN FINK

Untitled, 2003

5 x 7.5 cm

SILVER, ENAMEL, WOOD; PAINTED

Photo by Helga Schulze-Brinkop



# MARY HICKLIN AND HEATHER TRIMLETT

Anemone Vessel Pin, 1992

10.2 x 7.6 x 1.9 cm

GLASS, SEED BEADS, STERLING SILVER;

HOLLOW FORMED

Photo by Melinda Holden



# JIN-HEE JUNG

Whispering Brooch III, IV, V, 2003 Left, 11 x 11 x 3.5 cm; center, 12.5 x 8.5 x 4 cm; right, 13.5 x 9.5 x 4 cm Silver, copper

Photo by Myung-Wook Huh (Studio Munch)



# STEFANO MARCHETTI

Вкоосн, 2000

6 x 5.5 x 1.5 cm

18-KARAT YELLOW GOLD

Photo by Roberto Sordi



CAROL-LYNN SWOL

UNTITLED, 2003 7.6 x 5 x 5 CM

Sterling silver, steel, tyvek $^{\circledR}$ ; dyed, stacked



ELIZABETH BONE

BROOCHES, 1998

LEFT, 3 x 8 CM; RIGHT, 2.8 x 7.3 CM

SILVER, STEEL; FABRICATED

Photo by Joël Degen



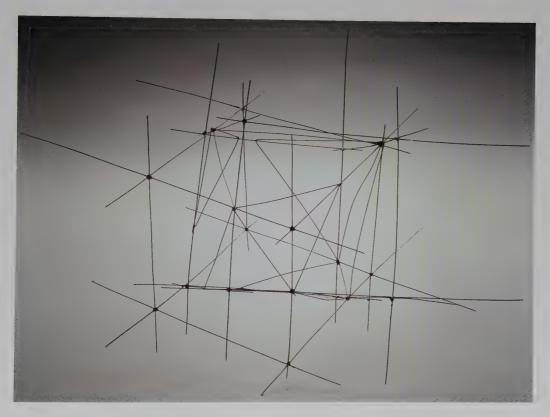
#### EMANUELA ZAIETTA

UNTITLED, 2003

5 x 5 cm

FOUND IRON, 18-KARAT GOLD

Photo by Federico Cavicchioli



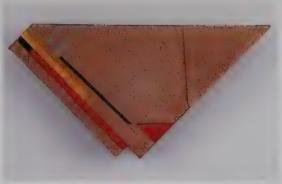
# VRATISLAV KAREL NOVÁK

Structure of Mineral, 1995

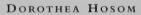
12 x 12 x 12 cm

STAINLESS STEEL, TIN, BRASS

Photo by Martin Tůma







Untitled, 2003 4.4 x 7.6 x 0.3 cm Toilet paper, red & black magazine paper, FIBERBOARD, 14-KARAT GOLD FOIL; FOLDED, GLUED Photo by artist



JI-HEE HONG

HARMONY, 2004 1.8 x 4.5 x 5.5 cm STERLING SILVER, BOLT Photo by Kwang-Choon Park



# ANTON CEPKA

*В*коосн, 2003 5 х 7.5 х 1.5 см

SILVER; SOLDERED

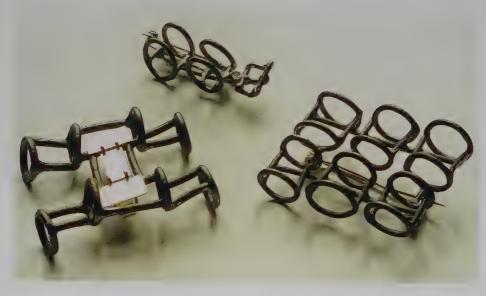
Photo by Matúš Cepka



### SALLY MARSLAND

Some brooches that are round, 1997 0.8 to 7.5 cm in diameter Sterling silver, anodized aluminum;

CAST, LATHE-TURNED



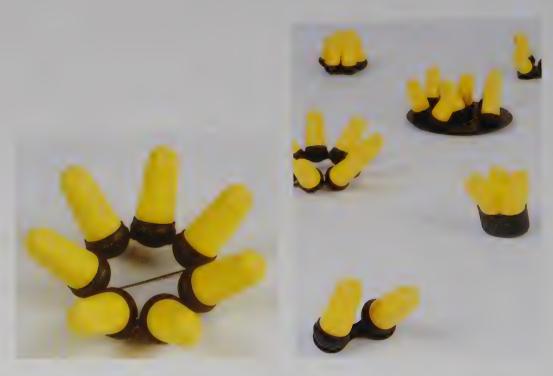
# ANTJE BRAEUER

VEHICLES, 2002

Average, 1 x 6 x 4 cm

TITANIUM, IRON, GOLD; CAST

Photo by Helga Schulze-Brinkop



# JIRO KAMATA

*Тѕивомі*, 2003

6 x 6 x 3 cm

EAR PLUGS, SILVER; OXIDIZED

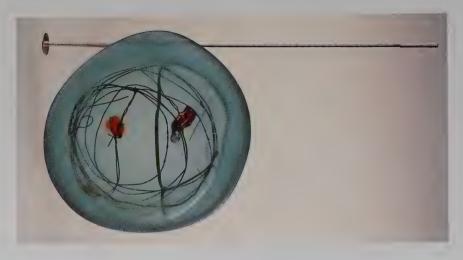


## HELEN BRITTON

PINK GARDEN, 2003

4 x 3 x 3 cm

Paint, silver



### MARZIA ROSSI

ICE, 2002

5 x 4.5 x 0.9 cm

THERMOPLASTIC, SILVER, GLASS, OIL

Photo by Federico Cavicchioli

### HYE-YOUNG SUH

BGE\*13, 2003 7.6 x 7.6 x 2.5 cm ENAMEL, COPPER, STERLING SILVER;

ELECTROFORMED





### KADRI MÄLK

EVERY ANGEL IS TERRIBLE, 2001  $7.2 \times 6 \times 2.1 \text{ cm}$  White Gold, Jet, Sepia, Black Coral, Hyacinth Photo by Tiit Rammul



IDA LINDBERG

UNTITLED, 2003 8 x 8 x 0.2 cm SILVER, FABRIC



### IRIS BODEMER

Untitled, 1999  $Largest, 11 \times 6 \times 2 \text{ cm}$  Silver, aragonite, plastic, pebbles, pearls  $Photo \ by \ Julian \ Kirschler$ 



### SYBILLE RICHTER

Ansteckschmuck, 2003

4 x 8.5 x 6 cm

STERLING SILVER, POLYESTER RESIN; CAST



#### SABINE STEINHÄUSLER

Nestbroschen (Nest Brooches), 2002 Left, 1.9 x 4.1 x 3.1 cm; center, 1.8 x 2.9 x 3.3 cm; right, 1.7 x 4.8 x 3.1 cm Silver, brass, patina Photo by Paul Müller

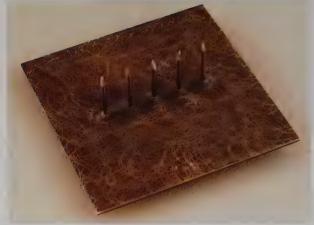


RUSTLING BROOCH, 2003
EACH, 5 x 10 x 3 CM
SILVER, MAGNETS
Photo by artist



# MARIA VALDMA

... When the Rain Came through the Roof, 2002  $2 \times 2 \times 2.5$  cm Gold, silver, thermoplastic; plated Photo by Mihkel Valdma



#### ABRASHA

SQUARE PIN #12, 1990  $5 \times 5 \times 1.4$  CM STERLING SILVER, STEEL NAILS, STAINLESS STEEL; FABRICATED Photo by artist



# KATHLEEN FINK

Untitled, 2003

10 x 12 cm

SILVER; NIELLO, GRANULATED

Photo by Helga Schulze-Brinkop



### CHARLOTTA NORRMAN

My Big Brother, 2001

20 x 30 x 5 cm

PHOTOGRAPH, MEDIUM-DENSITY FIBERBOARD, SILVER



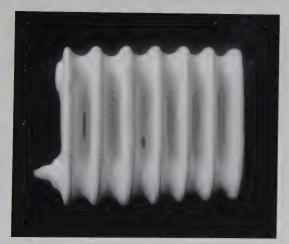
BIRGIT LAKEN

SEED VESSEL, 2003

4 x 9 x 0.3 cm

SILVER; PRESSED, HAMMERED

Photo by artist



MIRJAM NORINDER

RADIATOR, 2004
3.5 x 4.5 x 1 cm
SILVER, WOOD, LACQUER
Photo by artist



#### SUZANNE ESSER

Photo by Ron Zijlstra

#### YVONNE GALLEY-KNAPPE

Untitled, 2003  $13 \times 2 \times 1 \text{ cm}$  Silver, Rock Crystal Photo by Christoph Petras



his brooch was inspired by the lava-covered landscape. The mirror underneath reflects light through the cracks of the black sheet above, suggesting life and movement underneath the surface. — YOKO SHIMIZU



### Yoko Shimizu

LAVA, 2003

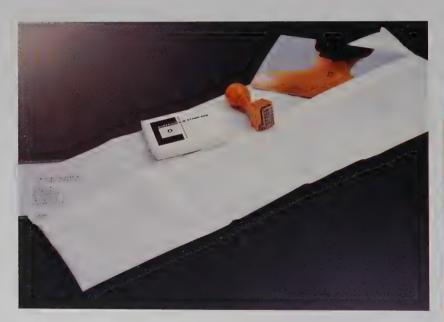
1.5 х 12 х 3.5 см

SILVER, MIRROR; NIELLO

Photo by Federico Cavacchioli

The stamp is a translation of the labels tagged on clothing, but in this case adapted to the human body. This stamp decorates the body as a tattoo and provides information, the ingredients about the human body, which could be related to jewelry and clothing. Instead of decorating your clothes with a brooch, you have to find a special place on your own body to decorate.

— Cathelijne Engelkes





# CATHELIJNE ENGELKES

THE CHEMICAL ELEMENTS OF A HUMAN BODY, 2003

STAMP, 2.6 x 1.7 CM; DISPLAY, 20 x 54 CM

STAMP, PHOTO INDICATION, INK, TEXTILE, SEALED PAPER

Photo by Craft Center, Itamy City, Japan



# MIRJAM NORINDER

WALLPAPER, 2004

5 x 4 cm

SILVER; SOLDERED



### Kadri Mälk

MEDUSA, 2004

9 x 6 x 2.4 cm

OXIDIZED SILVER, RUBBER

Photo by Tiit Rammul



## DANIEL KRUGER

Untitled, 2004
7.5 x 7.5 x 3 cm
Copper, Silk, 18-karat gold;
Chased, forged, knotted
Photo by Nikolaus Brade



JOHN KENT GARROTT

IGNITION BROOCH, 2003  $5 \times 7.6 \times 5 \text{ cm}$  Sterling silver, ignited alcohol Photo by artist



#### RAÏSSA BUMP

BROOCH, 2003

4.1 x 3.8 x 0.3 cm

STERLING SILVER, ENAMEL, ROUGH DIAMONDS,

18-KARAT GOLD

Photo by Kevin Sprague

Courtesy of Sienna Gallery, Lenox, Massachusetts



# DEBORAH ALEXANDER

FRAGMENTS OF THE PAST, 2003

3.8 x 3.8 x 0.6 cm

24-KARAT GOLD, STERLING SILVER;

DIE PRESSED, FABRICATED

Photo by Margot Geist



KRISTI PAAP

OBSESSION, 2003
6 x 1.5 x 1.5 CM
THERMOPLASTIC, PIGMENT, SILVER
Photo by Mihkel Valdma



### BIRGIT LAKEN

Antiquity, 2001–2002

4 x 4 x 0.4 cm

Freshwater pearls, nylon, silver;

Hammered, constructed

Photo by artist



NORMAN WEBER

HAUS & GARTEN #18 (HOUSE & GARDEN #18), 2003
6.3 x 12.4 x 2.1 cm
SILVER, STEEL, C-PRINT
Photo by artist



# PETRA ZIMMERMANN

Untitled, 2003  $11.5 \times 7.2 \times 0.7$  cm Silver; Niello, Oxidized Photo by artist





### MARK ROOKER

REGULAR PROGRAMMING, 2000

EACH, 15.2 x 6.4 x 3.2 cm

STERLING SILVER, NIOBIUM, BRASS, COPPER, GOLD, ALUMINUM, ACRYLIC, GEMSTONE BEADS, PVC, PAINT, GLASS; ANODIZED, CARVED, FABRICATED, ELECTROFORMED Photo by artist





Truffle to Wear, 2004

7.6  $\times$  5  $\times$  5 cm

18-karat gold, silver/copper mokume gane,

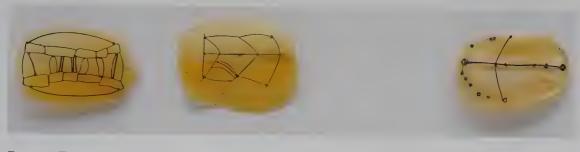
Yellow sapphire; raised

Photo by artist



BEATE KLOCKMANN

UNTITLED, 2001
7 x 7 x 1.5 CM
GOLD; HAMMERED
Photo by artist



## BEATE EISMANN

3 Brooches, 2000

EACH, 6 x 9 x 0.3 CM

SHRIMP CRACKERS, SILVER, NICKEL SILVER, STEEL WIRE

Photo by Helga Schulze-Brinkop



#### BETTINA SPECKNER

UNTITLED, 2003
4 x 6 CM
ZINC, SILVER, DIAMONDS;
PHOTOETCHED
Photo by artist



#### ALESSIA SEMERARO

ALTARE BIANCO, 2003

5 x 9 x 0.5 cm

RECYCLED IRON, GOLD, SILVER;

PIERCED, SOLDERED

Photo by artist



### BIC TIEU

SEASON SERIES BROOCHES, 2003

EACH, 3.5 x 3.8 x 0.6 cm

STERLING SILVER, VENEER PLYWOOD, STAINLESS

STEEL, ENAMEL; FORGED, LASER ENGRAVED

Photo by artist



### KARIN SEUFERT

Untitled, 1995

5.7 x 1.6 x 1 cm

SODA CAN, REMANIUM;

CUT, SLIT, FOLDED



### RENEE BEVAN

Untitled, 2002

LARGEST, 5 x 2.5 x 6 CM

SILVER, STAINLESS STEEL WIRE, RESIN, FABRIC, WAX,

LATEX, SPONGE, CHERRY STALKS; POWDER COATED



# Yoko Shimizu

FROZEN, 2002

6 x 6 x 1.5 cm

Paper, resin, silver

Photo by Federico Cavacchioli



PAVEL HERYNEK

WATER II, 2002

1.5 x 6.3 cm in diameter

Thermoplastic, stainless steel

Photo by Markéta Ondrusková



THOMAS MANN

FLOAT SERIES—ANIMATED HEART, 2004  $8.9 \ x \ 6.4 \ \text{CM}$  SILVER, ACRYLIC, BRASS, BRONZE Photo by Angele Seiley for Thomas Mann Design





#### MECKY VAN DEN BRINK

Gum Addiction, 2002

Candy Wrapper,  $8.5 \times 3.5 \times 1$  Cm;

Pink Bubble,  $5.5 \times 4 \times 1$  Cm

Paper, Plastic, Metal, Pearl

Photos by artist



#### MONIKA BRUGGER

SEWN WITH RED THREAD, 2003  $34.4 \times 31.2 \times 3 \text{ cm}$  Cotton Chemise, Thimble, Silver, SILK THREAD, GOLD NEEDLE, WOOD Photo by artist



#### STELLAN ERIKZÉN HERMOND

Superhjälteknapp (Superhero Button), 2004  $3.5 \times 3.5 \times 1.8 \text{ cm}$  Silver, Acrylic, Diode, Microswitch, Battery Photos by artist



ANNAMARIA ZANELLA

BLUE CELL, 2003 8 x 5.5 x 1.8 cm PAPIER-MÂCHÉ, GOLD, PAINT, WAX Photo by Ferdinand Neumüller



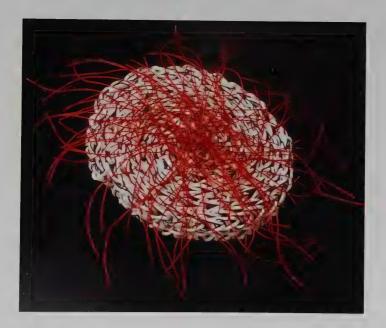
# RUUDT PETERS

Azoth 3b Quarz, 2004

6 x 4.7 x 1.5 cm

SILVER, POLYESTER

Photo by Rob Versluys



SUSAN CROSS

Concentration, 2001
6.5 cm in diameter
Paper cord, cotton thread; spun, crocheted
Photo by Joël Degen



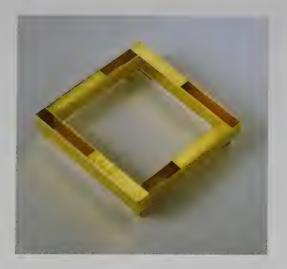
## BRUNE BOYER-PELLEREJ

CHEMINEZ BROOCH, 2003

9.5 x 4 cm

FINE GOLD, IRON

Photo by Michel Azous



MICHAEL BECKER

BROOCH, 2003

5 X 5 CM

18-KARAT GOLD; FABRICATED

Photo by Walter Maberland



#### ANDREW GOSS

GEOMETRY, 2003 2.3 x 6 x 0.5 cm

CONCRETE, CEMENT; CAST, SCRIBED, CEMENT-FILLED

Photo by artist



#### MYOUNG SUN LEE

 $Psychological\ Distance\ 1,2003$   $5.5 \times 6.5 \times 0.5\ cm$  Iron, silver Photo by Myung-Wook Huh (Studio Munch)



#### RIAN DE JONG

AUTUMN, 2002

2.5 x 11 x 0.5 cm

BLACK CORAL, RED CORAL, SILVER; ASSEMBLED

Photo by artist

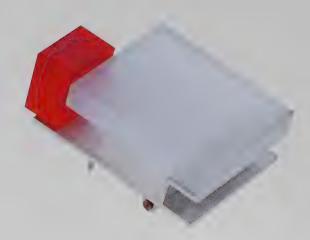






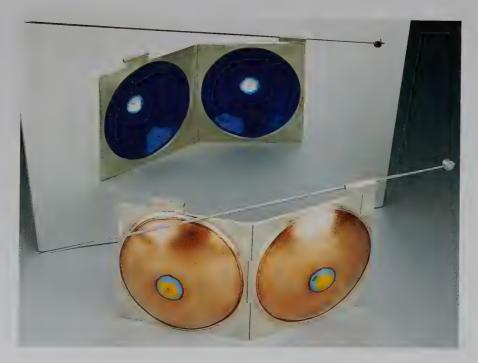
#### PAOLO MARCOLONGO

Conversation with Architecture, 2003  $2.7 \times 2.2 \times 1.3 \text{ cm}$  Sterling silver, glass Photos by Giustino Chemello



#### PAOLO MARCOLONGO

Conversation with Architecture, 2003  $2.7 \times 2.4 \times 1.2 \text{ cm}$  Sterling silver, quartz, glass Photo by Giustino Chemello



# LUDMILA ŠIKOLOVÁ

Brooch, from the series Jewelry for Pavel, 1995  $6.5 \times 13 \times 0.2 \text{ cm}$  Silver, copper, enamel Photo by Martin Tůma



#### FELIEKE VAN DER LEEST

Tree Frog with Knickerbockers, 2003  $11.5\times8\times3~\text{cm}$  Textile, Rubber, Gold, Store-bought toy; Crocheted, Forged  $Photo\ by\ Eddo\ Hartmann$ 



#### PIERRE CAVALAN

VICTORIA CROSS MEDAL FOR A NEW DAY, 2002–2003 9.5 x 9.5 x 1.3 cm FOUND OBJECTS; ASSEMBLED Photo by Julian Wolkenstein

#### BRIDGET CATCHPOLE

Short and Curly, 2002  $3.2 \times 1.9 \times 1.9 \text{ cm}$  Sterling silver, synthetic bristles; Constructed Photo by Anthony McLean





#### PETRA MANDAL

Untitled, 2001  $5 \times 10.5 \times 7 \text{ cm}$  Bookmark, modeling clay, papier-mâché Photo by artist



#### IRIS BODEMER

Untitled, 1998
7.5 x 11 x 1.5 cm
18-karat gold, dragon pearl, rubber, tape,
Reconstructed Ivory
Photo by Julian Kirschler



#### PETRA ZIMMERMAN

EVEREST, 2003  $8.3 \times 11.2 \times 3.2 \text{ cm}$  Silver, dental plastic, rock crystal, silver leaf Photo by Kevin Sprague Courtesy of Sienna Gallery, Lenox, Massachusetts

his brooch was inspired by a drawing of a drain cover by Joseph Beuys. I made it in memory of my parents, who had both recently passed away, four months apart from each other. In it I used Gematria, a Kabbalistic numbers game often used to explain or make connections between words, phrases, and/or entire passages of the Torah, Talmud, etc. The basis for this discipline is that every letter of the Hebrew alphabet has a certain numerical value; thus, words have a numerical value. The Hebrew word meaning "life" has a numerical value of 18. The brooch has 36 hollow rivets.  $36 = 2 \times 18$ , representing the lives of both my parents. The rivets are both visual and functional. They hold the back plate with the closing mechanism against the drain cover. — Abrasha

#### ABRASHA

Drain Cover Brooch, 1996
7.9 x 0.9 cm
Aluminum, sterling silver,
24-karat gold, stainless steel;
FABRICATED, RIVETED
Photo by artist





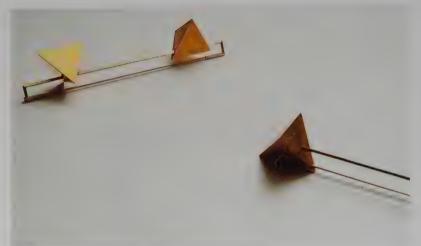
## SYBILLE RICHTER

Ansteckschmuck, 2002

3 x 8.5 x 6 cm

STERLING SILVER, POLYESTER RESIN, CORD; CAST

Photo by artist



#### GRAZIANO VISINTIN

Untitled, 1982

10 x 2 cm

18-karat yellow gold,

18-karat white gold

Photo by Lorenzo Trento



#### MARZIA ROSSI

ICE, 2002 5 x 4.5 x 1.4 cm THERMOPLASTIC, SILVER, GLASS Photo by Federico Cavicchioli



#### YVONNE GALLEY-KNAPPE

Blue Secret, 2000

10 x 4.5 x 0.5 cm

SILVER, GLASS

Photo by Christoph Petras



## RIAN DE JONG

CONTAINER, 2002

4 x 4 x 2.5 cm

BLACK CORAL, MODEL-MAKING
PLASTIC, ARTIFICIAL HAIR,
SILVER; ASSEMBLED
Photo by artist



## SYBILLE RICHTER

Ansteckschmuck, 2003  $2 \times 8 \times 6$  cm Sterling silver, cord Photo by artist



HIROKO YAMADA

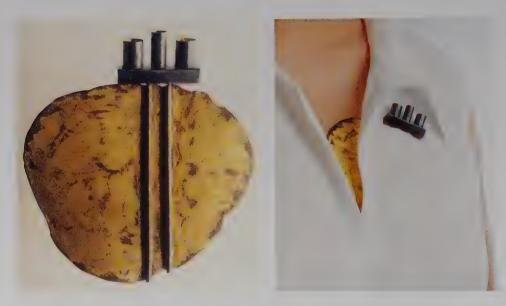
TRUFFLE OF THE DAY TO WEAR, 2004

6.4 x 15.2 x 22.9 cm

Obsidian, quartz, ruby, 18-karat gold, silver/copper mokume

GANE, YELLOW SAPPHIRE; HAND-CUT, POLISHED, RAISED

Photo by artist



## BRUNE BOYER-PELLEREJ

CHEMINEZ BROOCH, 1999
11.5 x 10 cm
COPPER, GOLD LEAF, IRON
Photos by Michel Azous



## YEONMI KANG

Self-Portrait, 2003  $7.3 \times 5.7 \times 2.5 \text{ cm}$  Sterling silver, enamel, 18-karat gold,

24-karat gold leaf; cast, fabricated, kum boo

Photo by Yongwha Kang



## JAMIE BENNETT

Lumen #9, 2002

4.7 x 5 x 0.6 cm

Enamel, 18-karat gold

Photo by Kevin Sprague

Courtesy of Sienna Gallery,

Lenox, Massachusetts



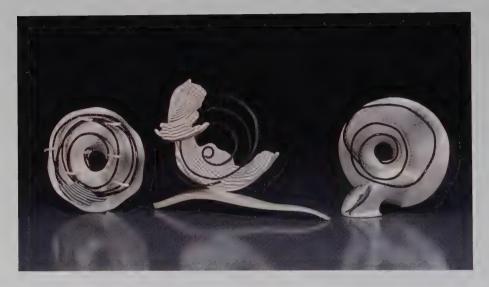


#### KRISTI PAAP

HONEY-SWEET, 1999
7 x 2 x 2 cm
THERMOPLASTIC,
GOLD LEAF, TOMBAC
Photo by Mihkel Valdma

## BETTINA SPECKNER

Untitled, 2002  $4.5 \times 8 \text{ cm}$  Zinc, 18-karat gold; Photoetched Photo by artist



#### Sungho Cho

SEA IN MY MEMORY, 2003

Left, 7 x 7 x 1.7 cm; center, 7 x 8 x 2 cm; right, 12 x 8.5 x 2 cm

STERLING SILVER, STEEL; CAST

Photo by Myung-Wook Huh (Studio Munch)



## MARIA VALDMA

Nora, 2003

6 x 4 cm

Wood, Photocopy, Silver; Painted

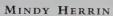
Photo by Mihkel Valdma



Annika Åkerfelt

Untitled, 2002  $12 \times 7 \times 2 \text{ cm}$  Porcelain, silver, Rubber, wire  $_{\text{Photo by artist}}$ 





SIMONE & BELLA, 2002 8.9 x 3.8 x 1.9 cm SILVER; FABRICATED Photo by artist



BEATE KLOCKMANN

UNTITLED, 2001
7 x 7 x 2.5 cm
GOLD; HAMMERED
Photo by artist

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Marjorie Simon

#### ABOUT THE JUROR

Marjorie Simon is a studio jeweler who also teaches and writes about craft. She is chairperson of the Editorial Advisory Committee for *Metalsmith* and writes regularly for the magazine. She has written essays for international catalogues, and she curated *The EnvironMental Bead*, a traveling exhibition. In 1995 she began enameling and recently has been exploring botanical themes. She has received two fellowships from the New Jersey State Council on the Arts.



MARK ROOKER REGULAR PROGRAMMING, 2000

## continued from front flap

Both traditional and avant-garde designs are represented. Pop Art-inspired portraits, like *The Gold Glove* by Kathleen Browne, and political statements, such as *The Badge* by Ken Thibado, appear alongside sparkling, gemstone-encrusted brooches, such as Cornelia Goldsmith's *Treebrooch* and Gregoré Morin's *King of the Sea*. Time-

honored forms like the cameo, the Victorian hatpin, and the traditional circle pin are all celebrated here, but with a modern twist. Consider, for example, Heather White's two *Protean Cameos*, in which computer-



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