and holes at deep levels significantly affect the performance and reliability of the devices.

Deep-level transient spectroscopy, invented by D. V. Lang of Bell Laboratories in 1974, is one of the most powerful tools for high-sensitivity detection of trap levels in a semiconductor. This technique is capable of determining the concentration, the energy level, and the capture cross section of the trap levels in the semiconductor junction regions. It has now become a standard technique, usually referred to by its abbreviation "DLTS," to evaluate the purity of semiconductor crystals, the quality of device fabrication processes, and the reliability of devices.

The main features of DLTS are its sensitivity, measurement speed, and spectroscopic nature. DLTS is sensitive to trap concentrations as low as about  $10^{-5}$  times the doping concentration. In characterizing trap levels in a semiconductor doped with, for example,  $10^{15}$  cm<sup>-3</sup> of donors or acceptors, concentrations of  $10^{10}$  cm<sup>-3</sup> of defects [on the order of parts per trillion (ppt) with respect to the host atoms] can be detected by using this technique.

In this method, the temperature of the diode, such as a *pn* junction, a Schottky barrier junction, or a metal– insulator–semiconductor (MIS) structure, is slowly scanned while the bias voltage is changed in increments. The depletion-layer capacitance transient due to carrier emission from the trap level is sampled at two successive delayed gate times. The difference between two sampled values constitutes the spectrum, which has a peak at a certain temperature. Information about trap concentrations and energy levels can be extracted straightforwardly from it: the height and the position of the peaks directly correspond to the concentration and the energy level, respectively. The sign of each peak indicates whether the observed defect acts as a trap for minority or majority carriers.

### **PRINCIPLE OF THE DLTS TECHNIQUE: RATE WINDOW CONCEPT**

exponential transients with a time constant  $\tau$  as a physical Impurity doping is important in semiconductor manufactur-<br>ing, since it is indispensable for controlling the conductivity a stenwise disturbance at  $t = 0$ . The following signal analysis gram, such an impurity level is located in the close vicinity of is a thermally activated process, the transient time constant either the conduction-band or the valence-band edge. Foreign  $\tau$  (i.e. the reciprocal of the of a stepwise disturbance. This is a DLTS signal, and its nor-

$$
S(T) = \exp\left(-\frac{t_1}{\tau}\right) - \exp\left(-\frac{t_2}{\tau}\right) \tag{1}
$$

# **DEEP LEVEL TRANSIENT SPECTROSCOPY** The basic idea of DLTS is the rate window concept. Consider

ing, since it is indispensable for controlling the conductivity a stepwise disturbance at  $t = 0$ . The following signal analysis type and the carrier density in semiconductors. Typical dop-<br>can be expected for any physical type and the carrier density in semiconductors. Typical dop- can be expected for any physical system governed by Boltz-<br>ants in silicon (Si) are phosphorus (P) and boron (B), which mann statistics. In the standard DLTS mea ants in silicon (Si) are phosphorus (P) and boron (B), which mann statistics. In the standard DLTS measurements, the act as a donor and an acceptor, respectively. Their ionization space charge density in the junctions var act as a donor and an acceptor, respectively. Their ionization space charge density in the junctions varies with time due to<br>energy is several tens of meV, and thus B and P are almost thermal emission of the tranned carrie energy is several tens of meV, and thus B and P are almost thermal emission of the trapped carriers as the bias voltage fully ionized at room temperature. In an energy band dia- is switched between two values. Since such fully ionized at room temperature. In an energy band dia- is switched between two values. Since such carrier emission gram, such an impurity level is located in the close vicinity of is a thermally activated process the tr either the conduction-band or the valence-band edge. Foreign  $\tau$  (i.e., the reciprocal of the carrier emission rate) decreases atoms other than such dopants, as well as lattice defects, can as the temperature is increase atoms other than such dopants, as well as lattice defects, can as the temperature is increased. The left-hand side of Fig. 1<br>be unintentionally incorporated in semiconductors in virtu-schematically shows a series of expone be unintentionally incorporated in semiconductors in virtu-<br>ally every step during the processing of semiconductor de-<br>ous temperatures. In the first-order approximation, the time ally every step during the processing of semiconductor de-<br>vices. Most lattice defects and transition metal impurities constant of the thermally activated transient varies exponenvices. Most lattice defects and transition metal impurities constant of the thermally activated transient varies exponen-<br>give rise to electronic states within the energy bandgap of tighty with  $1/T$ . The transient is very give rise to electronic states within the energy bandgap of tially with  $1/T$ . The transient is very slow at low tempera-<br>semiconductors, and their energy positions are usually *deep*— tures and becomes very rapid with inc semiconductors, and their energy positions are usually *deep*— tures and becomes very rapid with increasing temperature.<br>that is, at least several times kT (approximately 100 meV at Let us now take the difference between t that is, at least several times *kT* (approximately 100 meV at Let us now take the difference between the transient ampli-<br>room temperature) from both band edges. Therefore, an unin-tude sampled at two fixed times *t*, and room temperature) from both band edges. Therefore, an unin-<br>tude sampled at two fixed times  $t_1$  and  $t_2$  after the application<br>tentionally introduced defect or contaminant is generally of a stepwise disturbance. This i called a *deep level* or a trap level. The evaluation of deep lev- malized form  $S(T)$  is given by els is a key issue in semiconductor manufacturing as well as the development of new semiconductor materials and devices, since trapping, generation, and recombination of electrons

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**Figure 1.** The principle of the DLTS technique. The left-hand side layer width is given by shows schematic exponential transients with a time constant  $\tau$  that is thermally activated. The difference between the transient amplitude sampled at two fixed times  $t_1$  and  $t_2$  passes through a maximum as a function of temperature. The time constant at temperature  $T<sub>m</sub>$  is equal to the rate window  $\tau_m = (t_2 - t_1)/\ln(t_2/t_1)$ .

temperature, since the transient is too slow or too rapid, re- type traps. spectively, for the sampling times. However, in the midrange Equations (3) and (4) mean that the depletion layer width<br>of temperatures where the transient time constant is on the under quiescent his is reduced as the densi of temperatures where the transient time constant is on the under quiescent bias is reduced as the density of the positive order of the sampling delay times, the difference signal ap-<br>charges in the depletion layer increas order of the sampling delay times, the difference signal ap-<br>pears and passes through a maximum as a function of tem-<br>tant junction capacitance increases. Positive ionization of the pears and passes through a maximum as a function of tem-<br>perature. Thus,  $S(T)$  has a peak. If the physical system con-<br>tran level takes place by either electron emission or bole canperature. Thus, *S*(*T*) has a peak. If the physical system con-<br>trap level takes place by either electron emission or hole cap-<br>tains more than one independent transient process, the ture at the level. Consequently, elect tains more than one independent transient process, the ture at the level. Consequently, electron emission from a trap<br>resultant DLTS signal has a multipeaked structure. At the level in the *n*-side depletion layer (i.e., m resultant DLTS signal has a multipeaked structure. At the level in the *n*-side depletion layer (i.e., majority carrier emis-<br>temperature of each response peak  $T_m$ , the time constant is sign) induces an increasing transi equal to the *rate window*  $\tau_m$  derived simply by differentiat- tance. Likewise minority carrier emission gives rise to a deing Eq. (1) with respect to  $\tau$  and setting the result equal caying capacitance transient.<br>to zero: When the transformation

$$
\tau_{\rm m} = \frac{t_2 - t_1}{\ln(t_2/t_1)}\tag{2}
$$

The activation energy can be determined by making an Arrhenius plot of log  $\tau_m$  versus  $1/T_m$ , if the DLTS spectra are measured by choosing a series (five or more) of rate windows. Different rate windows can be obtained by choosing a conve- where  $C_0$  is the total capacitance under quiescent bias volt-

integral transformation; in this particular case the weighting rectly related to the rate equations for the electron occupation function is  $\delta(t - t_1) - \delta(t$ known as the matched filter in the field of communication the trap level and the doped impurity are not uniformly dissystems, which means that the optimum weighting function tributed in space. Therefore, it will be useful to find the capac-

has the form of the noise-free signal itself, and therefore the optimum weighting function is a decaying exponential.

Another way to obtain a higher-*S*/*N* DLTS signal with a standard instrument is the use of a lock-in amplifier that has square-well bipolar gates.

### **DETECTION OF TRAPPED CHARGES BY JUNCTION CAPACITANCE**

In a standard DLTS technique, the time variation of the trapped charge in the depletion layer is measured by means of the transient of the high-frequency (typically 1 MHz) junction capacitance. The junction capacitance *C* is related to the depletion-layer width *W* as

$$
C = \epsilon_{\rm S} \frac{A}{W} \tag{3}
$$

where  $\epsilon_{\rm S}$  is the dielectric constant of the semiconductor and  $A$ the junction area. This equation is the same as the standard expression for a parallel-plate capacitor where the spacing between the two plates represents the depletion-layer width. Now, let us consider the depletion layer of either a  $p^{\dagger}n$  or a metal–*n* (Schottky) junction, where the *n*-type region is uniformly doped with a shallow donor. Hereafter, we will consider trap levels in the *n*-type region for simplicity if not otherwise stated. For such a one-sided junction, the depletion

$$
W = \sqrt{\frac{2\epsilon_{\rm S}(V_{\rm bi} - V)}{q(N_{\rm D} \pm N_{\rm T})}}
$$
(4)

where  $V_{bi}$  is the built-in voltage, *V* the applied bias voltage, *q* the electronic charge, and  $N_D$  and  $N_T$  the concentrations of the shallow donor and the trap level, respectively. The sign in the Such a difference signal is almost zero at either low or high denominator is positive or negative for donor-type or acceptor-

sion) induces an increasing transient of the junction capaci-

When the trap concentration is much smaller than the shallow dopant concentration  $(N_T \ll N_D)$ , a simple linear rela- $\tau_{\text{m}} = \frac{t_2 - t_1}{\ln(t_2/t_1)}$  (2) tionship between the trap-level concentration and the induced capacitance change  $\Delta C$  is derived from Eqs. (3) and (4) as

$$
\frac{N_{\rm T}}{N_{\rm D}} \approx 2 \frac{\Delta C}{C_0} \tag{5}
$$

nient sequence of values of  $t_1/t_2$ . age. In the limit of small trap concentration, the measured Equation (1) is a kind of linear filtering operation in an junction capacitance shows exponential transients that are diof the trap levels, which will be discussed later. In general, itance change  $\delta C$  induced by the ionized traps in the interval defined similarly to those in (a). In the figure, the direcbetween x and  $x + \delta x$ , where x is the position within the *n*- tion of the arrow indicates the equivalent electron transide of the depletion layer. By solving the Poisson equation, sition. just as in the depletion layer analysis in standard semicon- (d) Hole emission from an unoccupied level to the valence ductor textbooks, the relative capacitance change is seen to band, with an emission rate  $e_p$ .<br>be given by

$$
\left. \frac{\delta C}{C_0} \right|_{x} = -\frac{N_{\rm T}(x)x \,\delta x}{W^2 N_{\rm D}(W)}\tag{6}
$$

where  $N_D(W)$  is the donor concentration at the depletion layer edge *W*. It is known from this result that the junction capaci-<br>tance has maximum sensitivity to a trap at the depletion-  $e_n = \frac{\sigma_n v_{\text{th},n} N_C}{g}$ layer edge, but is insensitive to one at the junction plane.

Integrating Eq. (6) with respect to *x* from 0 to *W* gives the where  $N_c$  is the effective density of states of the conduction same result as Eq. (5) for a uniform distribution of  $N_T$  and band  $\sigma$  the degeneracy of the same result as Eq. (5) for a uniform distribution of  $N<sub>T</sub>$  and band, *g* the degeneracy of the trap level, and  $E<sub>C</sub> - E<sub>T</sub>$  the

single energy level in the semiconductor bandgap were first considered by Shockley, Read, and Hall. Hence, the following considered by Shockley, Read, and Hall. Hence, the following The time variation of the trapped electron density  $n_T$  is<br>treatment is usually called the SRH statistics. Figure 2 shows determined by the rate equation with t four processes of electron and hole capture and emission by a stants: single-energy-trap level. The four elementary processes are:

- (a) Electron capture from the conduction band to an unoccupied trap level. The capture rate is given by the product of the conduction electron density *n* and the
- 
- (c) Hole capture from the valence band to an occupied constant level, with a capture rate  $pC_p$ , where the symbols are



sion by a single-energy-trap level. *Dark.* In this condition, majority carriers enter the

The emission rate and the capture coefficient are not independent on each other. The principle of detailed balance yields the relationship between the two quantities. For example, the electron emission rate is given by

$$
e_n = \frac{\sigma_n v_{\text{th},n} N_{\text{C}}}{g} \exp\left(-\frac{E_{\text{C}} - E_{\text{T}}}{kT}\right) \tag{7}
$$

 $N_{\rm D}$ , as one would expect. energy level. The hole emission rate is given in a similar form. When the semiconductor is illuminated with light, optical emission of electrons and/or holes may take place. The elec- **CHANGE IN ELECTRON OCCUPATION AT TRAP LEVELS** tron and hole transitions are expressed in the same form as Shockley–Read–Hall Statistics and Rate Equation (b) and (d), respectively, in the SRH process shown in Fig. 2.<br>The optical emission rates are given by  $\Phi \sigma_n^0$  and  $\Phi \sigma_p^0$  for elec-The kinetics of trapping, recombination, and generation at a trons and holes, respectively, where  $\Phi$  is the incident photon flux and  $\sigma_{n,p}^0$  the photoionization cross section.

determined by the rate equation with the above rate con-

$$
\frac{dn_{\rm T}}{dt} = nC_n(N_{\rm T} - n_{\rm T}) - (e_n + \Phi \sigma_n^0)n_{\rm T} - pC_p n_{\rm T}
$$
  
+ 
$$
(e_p + \Phi \sigma_p^0)(N_{\rm T} - n_{\rm T})
$$
 (8)

capture coefficient,  $nC_n$ . The capture coefficient is given<br>by  $C_n = \sigma_n v_{\text{th},n}$ , where  $\sigma_n$  is the capture cross section for<br>electrons, and  $v_{\text{th},n}$  the electron thermal velocity.<br>(b) Electron emission from an occup *f* T). The solu- *f* T). The solu- *f* T). The solu-

$$
\tau = \frac{1}{nC_n + e_n + \Phi \sigma_n^0 + pC_p + e_p + \Phi \sigma_p^0}
$$
(9)

In the steady-state condition, the electron occupation of the trap level becomes

$$
\overline{f}_{\rm T} \equiv \frac{\overline{n}_{\rm T}}{N_{\rm T}} = \frac{nC_n + e_p + \Phi \sigma_p^0}{nC_n + e_n + \Phi \sigma_n^0 + pC_p + e_p + \Phi \sigma_p^0}
$$
(10)

### **How to Control the Electron Occupation of the Trap Level**

DLTS and its related techniques rely on the transition between two steady states of the electron occupation at the trap level, to which the junction is switched alternately by changing the bias voltage. Instead of using a pulsed bias, optical illumination may be applicable. In Table 1, typical conditions used for the actual experiments are summarized in relation to Eqs. (9) and (10). Again, we will consider trap levels in the *n*-side of the  $p^{\dagger}n$  junction.

**Figure 2.** The four processes of electron and hole capture and emis- (i) *Reduction of the Applied Reverse Bias in the*

### **110 DEEP LEVEL TRANSIENT SPECTROSCOPY**

Experimental Condition	Schematic Illustration of the Depletion Layer	<b>Transient Time</b> Constant $\tau$	Steady-State Electron Occupation $\bar{f}_{\rm T}$
(i) Reverse-bias reduction, majority carrier filling pulse	$\boldsymbol{p}^+$ $\boldsymbol{n}$ $\bullet$ $\bullet$ $E_{\rm C}$ $E_{\rm T}$ $E_{\rm V}$ $\overline{\circ\circ\circ}$	$\frac{1}{nC_n} = \frac{1}{n\sigma_n v_{\text{th},n}}$	$\mathbf{1}$
(ii) Forward-bias application, minority carrier injection pulse	$p^{\scriptscriptstyle +}$ п $\bullet\quad \bullet$ $\bullet$ $\bullet$ $E_{\rm C}$ $E_{\rm T}$ $E_{\rm V}$ $\overline{\circ}$ $\overline{\circ}$ $\overline{\circ}$ $\overline{\circ}$ $\circ$ $\circ$ ᅙ $\circ$ $\overline{\circ}$ $\overline{\circ}$ $\overline{\circ}$	$\frac{1}{nC_n + pC_p}$	$\frac{nC_n}{nC_n + pC_p}$
(iii) Reverse-bias application, thermal emission of carriers	$p^+$ $\,$ $\overline{\phantom{a}}$ $E_{\rm C}$ $E_{\rm T}$ $E_{\rm V}$ $\overline{\circ\,\,\circ\,\,\circ}$	$\frac{1}{e_n}$	$\boldsymbol{0}$
(iv) Illumination at LT, optical injection pulse	$p^{\scriptscriptstyle +}$ $\boldsymbol{n}$ $\stackrel{\bullet}{=} E_C$ $\bullet$ $\overline{\phantom{a}}$ $E_{\rm T}$ $\rightsquigarrow$ $h\nu$ $E_{\rm V}$ $\circ$ $\circ$ $\rightarrow$	$\overline{\Phi(\sigma_n^o + \sigma_p^o)}$	$\sigma^{\,o}$ $\sigma_n^o + \sigma_p^o$

**Table 1. Summary of the Behavior of Trap Levels in the** *n***-Side Depletion Layer of the** *p***+***n* **Junction**

observed region. Since a typical rate window used (ii) *Application of the Forward Bias in the Dark*. In this for DLTS measurements ranges from milliseconds to for DLTS measurements ranges from milliseconds to case, both majority and minority carriers enter the observed seconds, the detectable thermal emission rate is below about  $10^3$  s<sup>-1</sup>. If we assume  $n = 10^{16}$  $\rm cm^{-3}, \ \ \sigma_{\it n} \ = \ 10^{-16} \ \ cm^2, \ \ and \ \ \ v_{\rm th, \it n} \ = \ 10^7 \ \ cm/s, \ \ all \ \ \ of \$ which are in the typical orders of magnitude for these parameters, then the capture rate will be 107 s-1 , much larger than the electron emission rate  $(nC_n \ge e_n)$ . No hole injection under a reverse- or zero-bias condition guarantees  $nC_n \geqslant pC_p$ , and hence<br>the dominant rate coefficient can be  $nC_n$ . Thus, the the dominant rate coefficient can be  $n_{n}$ . Thus, the This type of bias pulse is called an *injection pulse*. If<br>transient time constant  $\tau$  and the steady-state elec-<br>we use a n<sup>+n</sup> junction a bigh hole injection effic

$$
\tau = \frac{1}{nC_n} = \frac{1}{n\sigma_n v_{\text{th},n}}, \qquad \overline{f_{\text{T}}} \approx \frac{nC_n}{nC_n} = 1 \tag{11}
$$

$$
\tau = \frac{1}{nC_n + pC_p} = \frac{1}{n\sigma_n v_{\text{th},n} + p\sigma_p v_{\text{th},p}},
$$
  

$$
0 \le \overline{f}_{\text{T}} \approx \frac{nC_n}{nC_n + pC_p} \le 1
$$
 (12)

transient time constant  $\tau$  and the steady-state election we use a  $p^{\dagger}n$  junction, a high hole injection efficiency<br>tron occupation function  $\overline{f}_{\rm T}$  become<br>enables us to make  $\tau \approx (p \sigma_p v_{\rm th,p})^{-1}$  and  $\overline{f}_{\rm T$ trap level with  $C_p \ge C_n$ . The trap level is filled with holes (minority carriers).

(iii) *Application of the Reverse Bias in the Dark.* Since the This type of bias pulse is called a *filling pulse*; concentration of neither electrons nor holes becomes it momentarily reduces the diode bias and intro- negligibly small in the observed region, the capture duces only majority carriers into the region of ob-<br>
rates,  $nC_n$  and  $pC_p$ , are much smaller than the therservation. **mall emission rates at temperatures where the rate**  window is comparable to the emission rate. Furthermore, the built-in field in the depletion layer can sweep the emitted carriers out of the observed region, and hence carrier recapture can be neglected. If the trap level is closer to the conduction band than to the valence band, it is a natural consequence that the electron emission rate is much larger that the hole emission rate  $(e_n \ge e_p)$ . For such an electron trap, the dominant rate coefficient becomes *en*. In the steady state, the electron occupation function at the trap level will be zero:

$$
\tau = \frac{1}{e_n} = \frac{g}{\sigma_n v_{\text{th},n} N_C} \exp\left(\frac{E_C - E_T}{kT}\right), \qquad \overline{f_T} \approx \frac{1}{e_n} = 0
$$
\n(13)

The above time constant (i.e., emission time constant) as a function of temperature is the major quantity to be determined by a standard DLTS measurement. For this purpose, a series of rate windows are chosen as mentioned before.

(iv) *Optical Illumination.* If measurements are carried out at low temperatures or under strong illumination, the dominant rate coefficients can only be optical terms in the depletion layer. Then

$$
\tau = \frac{1}{\Phi(\sigma_n^0 + \sigma_p^0)}, \qquad 0 \le \overline{f}_{\rm T} \approx \frac{\sigma_p^0}{\sigma_n^0 + \sigma_p^0} \le 1 \tag{14}
$$

When we illuminate a trap level closer to the conduction band than to the valence band with photons  $(E_{\text{C}} - E_{\text{T}} < h\nu < E_{\text{T}} - E_{\text{V}})$ ,  $\sigma_p^0$  can be zero. Therefore, the defect level becomes completely unoccupied with electrons  $(\bar{f}_{\text{T}} = 0)$ . The basic idea of photocapacitance spectroscopy relies on this transition and the accompanying capacitance transient. Optical illumination is (**d**) also useful for detection of minority carrier traps in Schottky diodes (metal–semiconductor junctions) **Figure 3.** DLTS spectra for (a) electron traps in a GaAs  $p^+n$  diode bias voltage is impossible. The trap level can be par- one hole trap in the same diode applied by injection pulses. tially filled with minority carriers by using an optical pulse.

ergy level and the concentration of the trap level [see condi- monitor known traps in several samples. tion (iii) in Table 1]. This is the most common mode of DLTS For the characterization of minority carrier traps, the apmeasurements. Figure 3 shows an example of DLTS spectra plied voltage is swung into the forward bias region. Under measured with GaAs  $p^{\dagger}n$  diodes, in which the observed region such an injection pulse, both electrons (in this particular exis in the *n*-side of the depletion layer. For the characterization ample, majority carriers) and holes (minority carriers) exist of majority carrier (electron) traps, the applied bias is in the observed region and are captured by the trap levels changed between lower and higher reverse voltages [Fig. [see condition (ii) in Table 1]. The steady-state electron occu-3(a)]. If the duration of the reduced reverse bias (filling pulse) pation will be between zero and unity. After the bias voltage is sufficiently long compared with the capture time constant returns to the quiescent reverse bias, the trap level, if it is  $(n\sigma_n v_{th,n})^{-1}$ , the trap levels are completely filled with electrons - closer to the valence band than to the conduction band, emits [see condition (i) in Table 1]. Under the higher reverse bias, holes. In this case, the junction capacitance transient becomes the positive space charge density increases due to the electron a decaying exponential as shown in Fig. 3(b). Therefore, the



where minority carrier injection by applying forward applied by majority-carrier filling pulses and (b) electron traps and

derstood from Eqs. (3) and (4) that the junction capacitance **DEEP-LEVEL CHARACTERIZATION WITH** increases with time. Therefore, negative peaks are observed<br> **JUNCTION CAPACITANCE TRANSIENTS SECUTE:** THE PERIMENT MANUS in the resultant DLTS spectrum. For small trap concentra-<br>
tion **Carrier Emission Spectra Carrier Emission Spectra** deeper the the measured spectrum is a deeper the energy level. Hence, the measured spectrum is a From the carrier emission process, we can determine the en- straightforward way to analyze unknown traps or to routinely

emission from the trap levels, and hence it can be easily un- difference signal as a function of temperature yields a positive



**Figure 4.** A schematic Arrhenius plot for three electron traps in GaAs, EL2, EL3, and EL6. The DLTS signal gives peaks at temperatures where each emission time constant becomes the rate window. The figure also shows a schematic isothermal capacitance spectrum (ICTS) at 250 K.

tion is always less than unity. In order to obtain the exact capture cross section is expressed as value of the concentration, we have to know the injected carrier density and the capture cross sections for both electrons  $\sigma_n = \sigma_{\infty} \exp\left(-\frac{\Delta E}{kT}\right)$ 

An alternative way for the trap level to be filled with miwe use a light source in the proper range of photon energy, ity carrier traps, the observed peak height will be reduced recombination centers under minority carrier injection, their can be determined. peak heights can be dramatically reduced by using minority carrier injection pulses. **Isothermal Capacitance Transient Spectroscopy**

The energy level can be derived from an Arrhenius plot of the function the logarithm of the emission time constant. Because the thermal velocity of carriers and the effective density of states of the bands are proportional to  $T^{1/2}$  and  $T^{3/2}$ , respectively, we usually plot the product of the rate window and the square of the peak temperature as a function of the which has a maximum value at  $t = \tau$ . When  $f(t)$  is plotted reciprocal of the peak temperature namely  $\log(T_{\tau}^e \tau)$  ver. as a function of the logarithm of *t*, we ca sus  $1000/T_m$ . A series of DLTS spectra were obtained using lent shape to the DLTS spectrum. For the transient of the different rate windows Figure 4 shows the relationship be-<br>different rate windows Figure 4 shows the rel different rate windows. Figure 4 shows the relationship be- junction capacitance due to trap levels, Eqs. (3) and (4) tween such an Arrhenius plot for several trap levels and a imply that the *isothermal capacitance transi* tween such an Arrhenius plot for several trap levels and a imply that the *is* certain rate window. It is noted that the activation energy (ICTS) is given by certain rate window. It is noted that the activation energy does not always mean the energy position of the trap level. In general, the capture cross section depends on temperature. For example, a carrier-capturing process with the

peak when a sample contains a minority carrier trap. It emission of multiple phonons is thermally activated with should be noted that the trap concentration is underestimated an energy barrier of  $\Delta E$ , as is well known for many trap with the observed peak height because the initial hole occupa- levels in III–V compound semiconductors. In this case, the

$$
\sigma_n = \sigma_\infty \exp\left(-\frac{\Delta E}{kT}\right) \tag{15}
$$

nority carriers is optical pulses [condition (iv) in Table 1]. If where  $\sigma_{\infty}$  is the capture cross section at infinite temperature. Hence, the slope of the Arrhenius plot gives  $(E_C$ both electron and hole emissions take place due to photoioni-  $E_T$ ) +  $\Delta E$ . By extrapolating the Arrhenius plot to the vertization and then the trap level will be partially filled with cal axis we can determine the preexponential factor of Eq.<br>holes. Even in the injection pulse mode, majority carrier traps (13). Since the values of  $v_{th_n}$  and holes. Even in the injection pulse mode, majority carrier traps (13). Since the values of  $v_{th,n}$  and  $N_c$  are known, the value can be also detected, but, for the same reason as with minor- of  $g/\sigma_x$  can be derived, but c can be also detected, but, for the same reason as with minor- of  $g/\sigma_x$  can be derived, but cannot be separated into its ity carrier traps, the observed peak height will be reduced components. If we can independently meas from that measured in the majority-carrier filling mode. If ture dependence of capture cross sections of the form (15), some electron traps also act as an effective lifetime killers or both the energy level and the degeneracy factor of the trap

An equivalent spectrum to DLTS can be obtained by analyz-<br>ing an isothermal transient signal as follows. First, consider

$$
f(t) = t \exp\left(-\frac{t}{\tau}\right) \tag{16}
$$

reciprocal of the peak temperature, namely,  $log(T_{m}^{2}\tau_{m})$  ver- as a function of the logarithm of *t*, we can obtain an equiva-

$$
S(t) = t \frac{dC^2}{dt} \tag{17}
$$







spectrum; shorter and longer time constants are not realistic of states from the measured broad spectra.

due to the response time of capacitance meters and the limits on experimental time, respectively.

### **Determination of Capture Cross Section**

In condition (ii) of Table 1, the time evolution of the electron occupation of the trap level is given by

$$
\frac{n_{\rm T}(t)}{N_{\rm T}} = 1 - \exp(-n\sigma_n v_{{\rm th},n}t)
$$
 (18)

Since this capturing process occurs not in a depletion region but in a neutral region induced by reducing the applied reverse bias, we cannot monitor it in real time with the capacitance transient. Therefore, we use a series of short carrierfilling pulses as shown in Fig. 5(a), the minimum width of which is shorter than the capture time constant  $(n\sigma_n v_{\text{th},n})^{-1}$ . Then, we monitor emission spectra for the partially filled trap levels after returning to the quiescent bias. The longer the filling-pulse width, the higher the resultant DLTS peak. Again, if the trap concentration is small enough compared with the shallow dopants, the measured DLTS peak is proportional to  $n_T(t_p)$ , where  $t_p$  is the filling-pulse width, and hence we can determine the capture cross section at  $T_m$  from the  $t_p$ dependence of the peak height.

### **Other Pulse Sequences for Advanced Characterization**

The sequence of filling pulses shown in Fig. 5(b) is useful in determining the spatial profile of trap concentrations. By using majority carrier pulses with an amplitude small compared to the steady-state bias voltage, the region observed by the capacitance transient can be restricted to a small region in the vicinity of the junction edge. Equation (6) can be applied to the calculation of the trap concentration in conjunction with the standard *C*–*V* profile measurement of shallow dopants  $N_D(W)$ .

Figure 5(c) shows the method termed *double DLTS* (DDLTS), which consists in alternating filling pulses with two different amplitudes. The sampled capacitance data  $C(t_1)$ ,  $C(t_2)$ ,  $C(t_1 + t_1)$ ,  $C(t_2 + t_1)$  are processed as

$$
S_{\text{DDLTS}} = [C(t_1) - C(t_2)] - [C(t_1 + t_d) - C(t_2 + t_d)] \tag{19}
$$

where  $t_d$  is the separation between two different filling pulses. The resultant DLTS signal can be attributed to a narrow region in the interior of the depletion layer, where the electric field varies in space. Therefore, this method is capable of detecting the carrier emission from the trap lev-Figure 5. Diagrams of pulse sequence showing how to measure (a) elsewithin a narrow region, and determining the electric capture cross sections (fast pulse), (b) trap concentration profiles field dependence of the thermal becomes positive after electron emission, the emission rate is enhanced under higher electric fields due to the so-called Poole–Frenkel effect.

where the first derivative is taken so as to eliminate the base-<br>DLTS is also capable of characterizing continuous energy line component of the junction capacitance due to shallow levels, such as interface states in MIS or metal–oxide– dopants. Figure 4 also shows a schematic ICTS spectrum in semiconductor (MOS) structures. For this purpose, various relation to the Arrhenius plot, as well as the corresponding pulse sequences and analytical methods have been proposed DLTS spectrum. Practically, we cannot obtain such a wide in order to deconvolve the energy dependence of the density

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TSUGUNORI OKUMURA Tokyo Metropolitan University

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