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WIND POWER PLANTS

Windmills have been used for many centuries for grinding corn and pumping water. Before the invention of the steam engine they were of primary economic importance. However, with the industrial revolution and then the widespread availability of cheap electricity produced from large fossil-fired or hydropower stations, the use of wind power declined. Pioneering work was carried out to investigate the use of wind power for the generation of electricity some 50 years ago (1,2) but this was discontinued due to the then low cost of fossil fuel. However, with the first oil shock of the early 1970s there was a reawakening of interest in wind power; it is from this time that the development of modern electricity generating wind turbines may be traced.

In response to the sudden increase in the price of oil, a number of countries, including the United States and the United Kingdom, initiated major government-funded research and development programs to develop very large wind turbines. Prototype turbines of up to 4 MW output and 100 m in rotor diameter were constructed. Unfortunately, the difficulties of building reliable wind turbines of this size were underestimated and, in almost all cases, the prototypes failed to give satisfactory long-term service. At the same time, many private companies developed small wind turbines, with out-

Figure 1. Power curve of a 600 kW wind turbine showing: (1) cut-in culated simply by summing the product of the power curve wind speed of 5 m/s; (2) rated conditions of 12 m/s and 600 kW; and and wind speed distribution

puts of, say, 50 kW and rotor diameters of 15 to 17 m. These small wind turbines were installed in large numbers in the where E is the annual energy yield in kilowatts per hour, H
United States in California and in Denmark where particular is the hours in wind good hin i and W United States in California and in Denmark where particular
financial and administrative arrangements had been made to
encourage electricity generation by wind power. Although
maximum wind speed of the probability distrib over the next 20 years, the development of wind turbine technology was such that by the end of 1997 some 7500 MW of **OPERATING EXPERIENCE OF WIND POWER PLANTS** wind turbine capacity had been successfully installed worldwide, and a number of wind farms with turbines of rotor di- Wind power plants, or wind farms as they are often called, ameters up go 45 m and with outputs of 600 kW had given operate as unmanned, automatic systems. The wind turbines satisfactory service for several years. The first units of the generate electricity automatically, provided that the wind next generation of wind turbines with rotor diameters of up to speed is within the operating limits for the wind turbines and 60 m and rated outputs of 1.5 MW had also been constructed. that there are no equipment faults. Manual intervention is

the horizontal axis or propeller type, and (2) the vertical axis, erations. Darrieus or "egg beater" type. Although there are some wind Modern wind farms all have a supervisory, control and farms of small vertical axis turbines in California and there data acquisition (SCADA) system that allows an operator to is limited continuing interest in the technology, this architec- monitor the performance of the wind farm remotely and to ture is not of commercial significance. Modern horizontal axis identify any faults that require manual intervention. Each wind turbines usually employ three blades as this is the most wind turbine operates autonomously under the control of its aesthetically pleasing arrangement. The rotor is located up- own computer-based controller and the SCADA system interwind of the tower to reduce torque pulsations and noise due rogates each controller in turn to monitor its operation and to the blades passing through the wind shadow of the tower. any alarm conditions.

tionship between the wind speed some distance upsteam of shown in Fig. 3. The upper trace shows the wind speed meathe rotor and the electrical output from the turbine generator. sured by an anemometer located on a mast, at the hub height At wind speeds below cut-in (5 m/s in this case) there is not of the turbines, and in the middle of the site. However, as the enough power in the wind to overcome the frictional losses of wind farm was several kilometers in size and located in hilly the turbine drive train and the rotor is kept parked. Between terrain, each turbine would be subject to a different wind cut-in and rated wind speed the output power rises very rap- speed. The lower trace shows the output power of the plant idly. The power available in the wind is proportional to the measured at the point of connection with the distribution syscube of the wind speed. However, with a fixed-speed wind tur- tem of the public utility. With the measured wind speed bine the aerodynamic efficiency of the rotor varies with wind above, say, 15 m/s, the wind farm produced its rated output speed and thus the power curve between cut-in and rated of 7.2 MW while when the wind speed dropped below approxiwind speed does not follow the cubic relationship precisely. At mately 5 m/s no power was produced. rated power and wind speed (600 kW and 12 m/s in this ex- Due to the intermittent nature of the wind resource it is ample) the power developed by the rotor is limited either by not viable for the power output from a wind farm to be schedchanging the pitch angle of the blades (pitch control) or by uled or dispatched by the electricity utility responsible for opallowing the blades to enter aerodynamic stall (stall control). erating the generators of the power system. Hence the power The choice of rated power and wind speed is made by the output from a wind power plant is exported to the local elecdesigner of the turbine. At shut-down wind speed the turbine tricity system on a "take all" basis. Appropriate energy pur-

rotor is parked and turned out of the wind in order to reduce mechanical loading on the rotor and tower.

Wind speeds vary continuously with both time and place and it is clearly important to ensure that any wind turbine is located in an area of high wind speed if maximum energy output is required.

For assessment of the annual energy that will be obtained from a wind turbine it is usual to use hourly mean wind speeds. A typical example of a discrete probability distribution of hourly mean wind speeds over a year is shown in Fig. 2. This shows the number of hours in the year when the hourly mean wind speed was in a 1 m/s bin centered on the integer wind speed. The continuous form of these probability distributions is conventionally described using Weibull parameters (3). The annual energy yield of a turbine can be cal-

$$
E=\sum_{i=1}^{i=n}H_iW_i
$$

There are two basic architectures of a wind turbine: (1) only required for routine maintenance and fault correction op-

The power curve of a wind turbine (Fig. 1) shows the rela- A typical example of the performance of a wind farm is

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Figure 2. Hourly mean wind speed distribution of a site and power curve of a turbine each in 1 m/s bins.

between the owner/operator of the wind power plant and the planned and unplanned maintenance requirements. electricity utility to facilitate the operating regime at a partic- The impetus behind the requirements for high reliability

chase and generation connection agreements are established visit a week to the sites was required on average to meet both

ular location. and availability is twofold: (1) that the wind turbines operate Wind turbines are required to be highly reliable and this automatically, often at remote locations; and (2) that the wind is usually expressed in terms of *availability.* Availability is turbines can only generate within certain wind speeds. It defined as the fraction of time that a wind turbine is available would not be practical to have frequent fault correction visits to generate within a time period, irrespective of the wind con- by maintenance teams. Also, any reduction in availability ditions. Modern commercial wind turbines can achieve an- would compromise the revenue generated by the power plant. nual availabilities of well above 95%. For example, the annual The high reliability of modern wind turbines reflects the deavailabilities averaged over all wind turbines for two typical sign and development process that has taken place since the wind farms in the United Kingdom for the years 1994, 1995, 1970s. High reliability is achieved in part by the design and and 1996 were above 97%. During these periods one operator specification of components such as gearboxes, generators and

Figure 3. Mean wind speed and output power of a 7.2 MW wind power plant in Wales during January. The power plant consisted of 24 of the 300 kW turbines, each of rotor diameter 33 m.

rotors. In addition, site-specific factors are incorporated into In general, energy production will be maximized for sites the specification of wind turbines for a wind farm such as the with strongly directionally biased wind speed distributions by predicted wind loadings, the likelihood of lightning damage to wind turbine configurations where the wind turbines are arrotors and towers, and the risk of icing of rotors and meteoro- ranged closely spaced in strings perpendicular to the prevaillogical instruments used for the control of the wind turbines. ing wind direction. Sites with less directionally biased wind The wind turbines are then designed appropriately for the speed distributions will have energy production maximized

It is common to refer to an annual capacity factor of a ings between wind turbines. power plant. This is simply the annual mean output divided When selecting a site for the construction of a wind farm by the rated output. Unlike availability, the capacity factor of there are many factors other than energy production that a wind power plant depends on the wind conditions at the must be taken into consideration before the site layout is desite. Typical capacity factors for wind farms on good sites in termined. The final layout will be a compromise between the United Kingdom are $30-35\%$. these factors.

of the information required by the designer of a wind farm. A areas. Many wind farms will have areas of high ecologi-
comprehensive knowledge of the wind resource enables the all or archaeological interest within the sites comprehensive knowledge of the wind resource enables the developer to predict the annual energy production from a will not be possible to position wind turbines. wind farm with various configurations of wind turbines and *Geotechnical Assessment.* A detailed geotechnical assesssite layout. The site wind-resource assessment will also assist ment of a site will provide information on areas where
the developer in predicting the highest wind speeds (usually it would be difficult to position wind tur quoted as 2 or 5 s gust values) at which the wind turbine unsuitable ground conditions.

must be designed to survive. It is common practice in Europe Visual Impact. The visual effect of a proposed wind farm organizations independent of the evisad turbine designeres and in experimentations of the relevant plan

lished using the measure-correlate-predict technique. However, the predicted wind speed distribution will be for the
points on the site where the meteorological masts are in-
stalled. A developer then assesses the topographical effect on
the wind speed distribution at other posi wind turbine manufacturer based on type tests, and will vary according to the configuration of the wind turbine. A devel- **WIND TURBINE ELECTRICAL SYSTEMS (4)** oper will chose a configuration of wind turbine (variable factors include rotor diameter, tower height and generator ca- The drive train of a conventional fixed-speed wind turbine pacity) that produces a power curve maximizing energy consists essentially of the blades and hub, a main shaft and production for a particular site. gearbox, and an induction generator (Fig. 4). The drive train

specific site. The specific site is the using wind turbines arranged in grid layout with larger spac-

- *Designated Areas.* Most countries will have areas desig-**WIND POWER PLANT DESIGN** nated by regulatory authorities for such reasons as landscape value and interest of flora and fauna; often it An assessment of the site wind resource is an essential part will not be permissible to construct wind farms in these
	- it would be difficult to position wind turbines because of
	-
	-
- for the wind farm site.

Predictions for the energy output from a wind farm are

based on the wind-resource assessment for the site estab-

lished using the measure extraction product technique. How the score assessment fo

Figure 4. Cross section of the nacelle of a modern three-bladed stall-regulated wind turbine. Access is by a ladder through the yaw section. The nacelle roof opens to allow maintenance staff to stand.

is located on a bed plate, which forms the base of the nacelle ever, wind turbines experience cyclic torque pulsations of up at the top of the tower. The bed plate is mounted on the tower to 20% of the mean torque as the blades rotate in the nonuniby a yaw bearing which allows it to be orientated into the form wind field. It is extremely difficult to build adequate wind by a yaw drive mechanism. The electrical output of the damper windings on to the pole faces of synchronous generagenerator is taken to the base of the tower by flexible pendant tors to damp these torque variations; thus if synchronous gencables. These are arranged to allow the nacelle to rotate sev- erators are to be used, then additional mechanical damping eral turns before needing to be unwound. At the base of the arrangements (e.g., a fluid coupling) are required in the drive tower an electrical cabinet houses the power factor correction train of the turbine. Hence, synchronous generators are now capacitors, the electrical switchgear, including the soft-start hardly used on fixed-speed wind turbines as it appears to be unit, and the wind turbine computer based controller. A more cost effective to use induction or a transformer is located either inside the tower base or adjacent tors that have an intrinsic damping capability. to it to transform the generator output to a higher voltage Induction generators are not commonly used for large-
more appropriate for collection of the power throughout the scale generation of electricity as they have a n more appropriate for collection of the power throughout the scale generation of electricity as they have a number of disad-
wind farm. Figure 5 is a schematic representation of a fixed-
vantages that follow from the fact t wind farm. Figure 5 is a schematic representation of a fixed-
speed wind turbine.
control their excitation When an induction machine is con-

tor; (3) PFC represents the power factor correction capacitors; (4) ss network apart from the very small change in speed caused by
represents the antiparallel thyristor soft-start unit: and (5) Tx repre-
the slip of the i represents the antiparallel thyristor soft-start unit; and (5) Tx represents the turbine transformer. The turers prefer a variable speed concept where the rotational

more cost effective to use induction or asynchronous genera-

control their excitation. When an induction machine is con-Some early fixed-speed wind turbines used synchronous nected to the electrical supply it takes a large transient ingenerators as is common with other prime mover types. How- rush of magnetizing current as the magnetic circuits are energized. In modern wind turbines this is controlled by ramping the applied voltage using a soft-start device. Usually, this anti-parallel thyristor voltage regulator is not left in service continuously but is shorted out by a bypass contactor once the induction generator is fully fluxed. Because its excitation cannot be controlled, an induction generator operates on a fixed locus of exporting real power (*P*) while importing reactive power (*Q*). This is the well-known circle diagram (5) of any induction machine; the generating quadrant for a 600 kW unit is shown in Fig. 6. Once the generator is fully fluxed and connected to the network by the soft-start device, local power factor correction capacitors are connected in order to reduce the reactive power demand from the network and to shift the operating locus as shown.

Figure 5. Schematic representation of a fixed-speed wind turbine.
(1) N represents the gearbox; (2) A represents the induction generation of a fixed-speed wind turbines, as their name implies, operate
(1) N represents the

active power is exported and the reactive power is absorbed. The ef-
fect of the nower is exported and the reactive power is absorbed. The ef-
fect of the nower factor correction canacitors (PFC) in moving the
The electric fect of the power factor correction capacitors (PFC) in moving the operating characteristic may be seen. able to attract a premium price because of its environmental

speed of the aerodynamic rotor is allowed to vary. Although
this does allow higher aerodynamic efficiencies, these gains
traightforward. An induction generator cannot contribute
tend to be offset by the increased losses in

in rather high currents in the pendant cables but appears to

WIND FARM ELECTRICAL SYSTEMS (6)

the range of 10 to 35 kV.

be the most cost-effective choice for the wind turbine manufacturer. However, it is clearly not sensible to transmit such currents any distance and thus each turbine has its own Figure 6. Part of the circle diagram of an induction generator. The transformer. These are conventional, oil-filled distribution benefits. Therefore it is often economic to oversize both transformers and cables in order to reduce electrical losses.

The generator voltage of even quite large wind turbines (600 to 800 kW) is usually 690 V, 3-phase, 3 wire. This results

In almost all cases the power collection systems within wind farms in Europe and North America use underground cable. This is to reduce visual impact of the wind farm and to avoid the hazards associated with the large cranes required for erection of the turbines operating in the vicinity of overhead lines. The voltage of the main power collection circuits depends on the size of the wind farm and the voltage at the point of connection to the utility network but is typically in

tion generators ceases to be adequate. Thus, with variable
speed operation, savings can be made in the mechanical
strength of the turbine to offset the cost of the power electron-
ics. Some of the more innovative variable

voltage source converter providing the change in frequency.
Both the machine side and network side converters use
insulated load because it requires a source of reactive power to
insulated gate bipolar transistor (IGBT) br its terminals (7). It may be seen that, if the rotor circuit and all resistance is ignored and X_m is much greater than $X₁$, then

Figure 8. Equivalent circuit of an induction generator fitted with **Figure 7.** Schematic representation of a variable speed wind turbine. power factor correction capacitance. (1) *X* represents leakage re- (1) S represents a multipole synchronous generator; (2) DC represents actance; (2) *R* represents resistance; (3) X_m represents magnetizing the dc busbar of the IGBT based voltage source converters, and (3) reactance; (reactance; (4) X_c represents capacitive reactance; (5) 1 indicates stator Tx represents the turbine transformer. circuit; (6) 2 indicates rotor circuit; and (7) s represents slip.

a parallel resonant condition exists when

$$
X_{\rm c} = X_{\rm m}
$$

$$
\frac{1}{\omega C} = \omega L_{\rm m}
$$

where *C* is the capacitance of the power factor correction capacitors, L_m is the magnetizing inductance, and ω is the angular frequency of the islanded system, which, in this simple analysis, is assumed to be equal to the rotational speed of the generator. In this self-excited condition the induction ma-
chine is able to sustain a terminal voltage without a connec-
tion to the network and, in fact, as the rotational speed of vice. Therefore, wind power has an impa self-excited induction generators supplying parts of their network that have become disconnected or ''islanded'' from the **Impact on the Generation System**

main system under fault conditions. Thus, most wind farms "The main inpact of wind power plants on the generation system in the solution of the main part of wind power plants of connection to the swing in the saving in fo

Modern conventional power systems rely mainly on large centration power penetration levels of up to 10% there will be no significant problems with the stability of conventional gentral power stations generating very la centers. The power is transported by a high-voltage intercon- **Impact on the Transmission System** nected transmission grid network before being passed to distribution networks for supply to the customers. In general, Wind power plants have only a modest impact on the trans-

Table 1. Savings in Gaseous Emissions from Wind Generation under Typical United Kingdom Conditions

Emission	Each Kilowatt-Hour of Electricity Saves (Grams of Oxide)	Annual Saving for a 5-MW Wind Farm (Tons of Oxide)
Carbon dioxide	800	$10,500 - 16,100$
Sulfur dioxide	10	$150 - 240$
Nitrogen oxides	3.4	$50 - 80$

least equal to the mean annual output while it drops to half **IMPACT OF WIND POWER PLANTS ON THE POWER SYSTEM** this value at penetrations of 10%.
Studies in a number of countries have also indicated that

wind power plants are much smaller. Typically, sizes range mission system. There are no significant technical problems from individual turbines located on the owner's land (50 to caused by wind power plants or of power flowing into the 600 kW) up to wind farms of 30 to 50 MW, although there are transmission system from one part of the distribution system some examples of larger wind farms in the United States. during periods of light local customer load. The effect of such These wind power plants are connected directly to the distri- generation embedded in the distribution system is generally bution system and most of the power generated is consumed to reduce the mean value of load experienced by the transmislocally. At times of high wind speed and low customer load, sion system but also to increase its variance. Therefore, under power may flow into the transmission network but this is not most circumstances the electrical losses in the transmission the requirement for the transmission system plant. However, the wind turbines increase the fault level. this remains the subject of debate. Harmonic distortion of the network voltage by wind power

$$
\frac{\Delta V}{V} = \frac{(PR - XQ)}{V}
$$

P is the real power exported by the generator and *Q* is the throughout the year is determined. reactive power absorbed by it; *R* and *X* are the real and imagi- In a simple radial distribution circuit, wind power plants nary components of the network source impedance. Thus it do not provide capacity credit as the circuit is required to promay be seen that the real power export from the wind power vide reactive power to allow the wind farm to operate. In more plant acts on the circuit resistance to raise the voltage while complex, interconnected distribution systems, wind power the circuit inductive reactance to lower the network voltage. system. Therefore, depending on the circuit source impedance and the circle diagram of the induction generator (Fig. 6), voltage **BIBLIOGRAPHY** changes may be quite modest. Variable speed wind turbines can be arranged to operate at unity power factor (i.e., with $Q = 0$); but although this results in minimum electrical losses $Q = 0$); but although this results in minimum electrical losses $Q = 0$

Dynamic changes in the voltage supplied to customers can John Wiley and Sons, Inc, 1976. cause annoyance and complaints, particularly if incandescent 2. G. C. Putnam, *Power from the Wind,* New York: Van Nostrand light bulbs are used. The human eye and brain are extremely Reinhold Co., 1948. sensitive to the changes in the light intensity emitted by an 3. L. L. Freris (ed.), *Wind Energy Conversion System,* Englewood incandescent light bulb supplied with a varying voltage and Cliffs: Prentice-Hall, 1990.
hence this effect is normally referred to as light "flicker." The α D A Spera (ed.) Wind T effect of light flicker on humans is highly frequency-depen- Press, 1994. dent with a maximum sensitivity at around 9 Hz. All utilities 5. G. McPherson, *An Introduction to Electrical Machines and Trans*will specify a maximum level of flicker which is permitted on *formers,* New York: Wiley, 1981. their networks. 6. IEEE Standard 1094-1991, *Electrical design and operation of*

Voltage flicker on distribution systems may be caused by *windfarm generating stations.* wind turbines in several ways: (1) by current transients on 7. J. Hindmarsh, *Electrical Machines and Their Applications*, Oxconnection; (2) by the changes in the wind field at the rotor ford: Pergamon Press, 1970. caused by turbulence; and (3) by the cyclic effect of the aero- 8. IEEE Standard 80-1986, *IEEE Guide for safety in ac substation* dynamic rotor cutting the varying wind field. In Germany, *grounding.* every wind turbine design is type-tested to establish its per- 9. D. J. Millborrow, Wind energy economics, *Int. J. Solar Energy,* formance with respect to flicker. This type-test data are then **16**: 233–243, 1995.

system will be reduced as less power has to be transported used to predict its performance at the proposed site. In the to customers. As the design of interconnected transmission United Kingdom, this testing is not a mandatory requirement systems is based not on normal operation but on outage condi- as, in practice, flicker from wind turbines has not led to comtions (i.e., when one or more circuits have failed), there is an plaints. Some United Kingdom research has indicated that argument to be made that a reduction in the mean load even connection of wind farms on very weak rural circuits has acwith an intermittent energy source such as wind will lower tually led to a reduction in voltage flicker on the network as

plants is only of significant concern if variable speed turbines **Impact on the Distribution System are used. Early designs of frequency conversion equipment**

Wind power plants may have a significant impact on local used thy
ristors and this gave rise to significant low-order harved distribution networks and some care is required to ensure most
constrained to ensure the switchi the network losses with varying wind farm outputs. An estimate is then made as to how many hours in the year each scenario would occur, and hence the impact of the wind farm

the reactive power drawn by the induction generators acts on plants may make some contribution to the capacity of the

- $Q = 0$; but although this results in minimum electrical losses don: E. & F. N. Spon Ltd., 1955; reprinted with an additional a significant voltage rise may occur at the wind farm.
a significant voltage rise may occur at
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